

### 48 Squeaking noises from rubber boot of the intermediate steering shaft

48 21 96 2055733/2 March 16, 2021. Supersedes Technical Service Bulletin Group 48 number 19-80 dated July 26, 2019 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
A4, A4 allroad, and S4	2017 - 2021	All	Not Applicable
RS 5, RS 5 Cabriolet, and RS 5 Sportback	2019, 2021	All	Not Applicable
A5, A5 Cabriolet, A5 Sportback, S5, S5 Cabriolet, and S5 Sportback	2018 - 2021	All	Not Applicable

## **Condition**

REVISION HISTORY				
Revision	Date	Purpose		
2	-	Revised header (Added MY2021) Revised Additional Information (Added reference)		
1	07/26/2019	Initial publication		

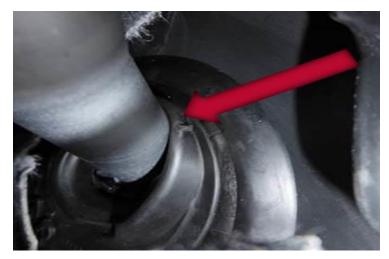
#### **Customer states:**

- There is a squeaking noise from the steering column when steering slowly.
- The noise may get louder at higher temperatures or with longer journey time.



### Workshop findings:

- The noise comes from the sealing sleeve/steering column opening on the bulkhead.
- The steering column adjustment is set in the lower range.
- The steering shaft rests on the cone of the sealing sleeve (Figure 1).



**Figure 1.** Steering shaft rests on the sealing sleeve (also known as sealing lip).

## **Technical Background**

Incorrect positioning of the sealing sleeve (lip) in the bulkhead in connection with unfavorable tolerances of the components.

### **Production Solution**

Not applicable.

### **Service**

For complete information concerning the repair, refer to Elsa at Repair Manual, *Chassis >> 48 Steering >> Steering Column >> Steering Intermediate Shaft, Removing and Installing.* 



This procedure contains mandatory replaceable parts. Refer to component overview and parts catalog prior to starting the procedure.

#### Proceed as follows:

1. Disconnect the intermediate steering shaft from the steering column.



 Loosen the rubber sealing sleeve (A) and push it upwards as far as possible and retighten (Figure 2).

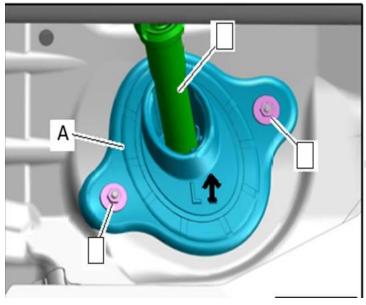
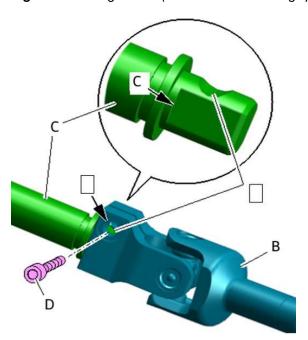


Figure 2. Sealing sleeve (also known as sealing lip).

3. Reinstall the steering intermediate shaft (B) to the steering column (C) and tighten with new bolts (D) (Figure 3).



**Figure 3.** Steering column shaft and intermediate shaft connection.





## Warning:

There is a risk of accident due to an absence of traction if the steering intermediate shaft is installed incorrectly.

Pay attention to the installation position and installation instructions.

## **Warranty**

vvarianty	1				
Claim Type:	• 110 up to 48 Months/50,000 Miles.				
	G10 for CPO Covered Vehicles – Verify Owner.				
	If the vehicle is outside any warranty, this Technical Service Bulletin is informational only.				
Service Number:	4816				
Damage Code:	0010				
Labor Operations:	Repositioning intermediate steering shaft	4816 1900	See SRT with associated operations		
Diagnostic Time:	GFF	No allowance	0 TU		
	Road test prior to the service procedure	No allowance	0 TU		
	Road test after the service procedure	No allowance	0 TU		
Claim Comment:	As per TSB #2055733/2				

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

## **Required Parts and Tools**

Always check with your Parts Department and/or ETKA for the latest information and parts bulletins.					
Part Number	Part Description	Quantity			
	Fasteners, Bolts, Nuts, and Screws as needed per the Repair Manual	See ETKA/ELSA			



### **Additional Information**

More information on this system can be found in the following resources:

• Elsa: Chassis >> 48 Steering >> Steering Column >> Steering Intermediate Shaft, Removing and Installing. All parts and service references provided in this TSB (2055733) are subject to change and/or removal.

©2021 Audi of America, Inc. All rights reserved. The information contained in this document is based on the latest information available at the time of printing and is subject to the copyright and other intellectual property rights of Audi of America, Inc., its affiliated companies and its licensors. All rights are reserved to make changes at any time without notice. No part of this document may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, nor may these materials be modified or reposted to other sites without the prior expressed written permission of the publisher.