

Service

Category Drivetrain

Section	Automatic Transmission/Transaxle	Market USA	Toyota Supports
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#### Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2021	Avalon	VDS(s): AZ1FB, BZ1FB, CZ1FB, DZ1FB, EZ1FB, FZ1FB, GZ1FB, HZ1FB, JZ1FB
2021	Camry	VDS(s): FZ1AK, KZ1AK
2021	Highlander	

#### Introduction

Some 2021 model year Avalon, Highlander, and Camry vehicles equipped with UA80E or UA80F transmissions may exhibit a whine or grind noise from the transmission. This condition may be caused by an issue with the front carrier assembly pinion shafts. Follow the Repair Procedure in this bulletin to address this condition.

### **Production Change Information**

- This bulletin ONLY applies to vehicles equipped with a UA80E\* or UA80F\*\* transmission.
- This bulletin applies to vehicles produced BETWEEN the serial ranges shown below.

PLANT	MODEL	SERIAL NO. RANGE
	Avalon	A3A20L00101 – A3A20L01041
TMMWV	Avaion	A4A20L00100 – A4A20L01032
	l l'ablas das	A3A20L00100 – A3A20L01831
	Highlander	A4A20L00101 – A4A20L01824
		20J7A25301 – 20J7A25984
AISIN	Camry	20K7A01603 – 20K7A08269
		20L7A01163 – 20L7A01239

\*Avalon, Highlander 2WD, and Camry.

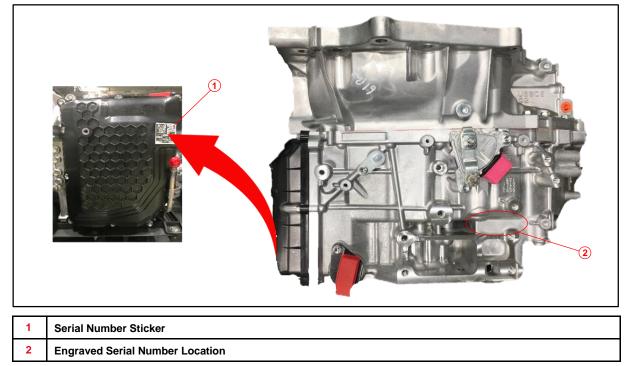
\*\*Highlander 4WD.

### Serial Number Location

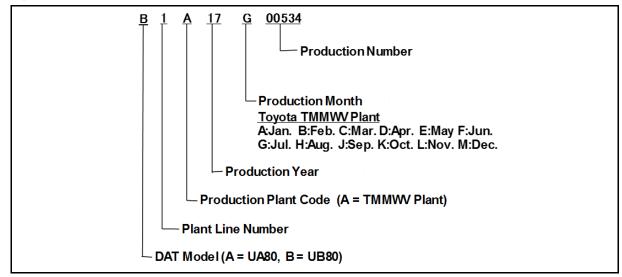
#### **Confirmation Effective Serial Number**

1. Locate the transaxle serial number, found on the sticker located on the transaxle assembly side cover or on the engraved location as shown. A serial number decoder is also provided below.

#### Figure 1. Serial Number Sticker and Engraved Serial Number Location



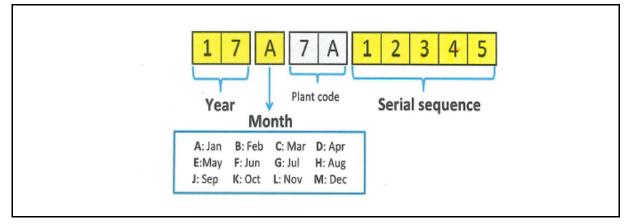
#### Figure 2. TMMWV Plant Serial Number Decoder



### Serial Number Location (continued)

# **Confirmation Effective Serial Number (continued)**

#### Figure 3. AW-J Plant Serial Number Decoder



#### Warranty Information

MODEL	OP CODE	DRIVE TYPE	DESCRIPTION	TIME	OFP	T1	T2	
Avalon		-		7.6	30500-06080	91		
	369011	4WD	R & R Transaxle Assembly, Automatic	8.9	30500-0E160		99	
Highlander		2WD		7.3	30500-0E100			
Camry		-		7.1	30500-33A01			
Avalon, Highlander, Camry	Combo K	_	Transaxle Assembly Add: Air Conditioning	0.8	_			

#### **APPLICABLE WARRANTY**

- This repair is covered under the Toyota Powertrain Warranty. This warranty is in effect for 60 months or 60,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

**Parts Information** 

MODEL		PART NUMBER		PART NAME	QTY
MODEL	DRIVE TYPE	PREVIOUS	NEW	PARTNAME	<b>U</b> (11
Avalon	_	30500-06080	30510-33861-84		1
Highlandor	4WD	30500-0E160		Transcula Assembly Automatia	1
Highlander	2WD	30500-	-0E100	Transaxle Assembly, Automatic	1
Camry	-	30500-33A01	30510-33861-84		1

### **Required Tools & Equipment**

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream ADVi*		TSADVUNIT	
Techstream 2.0		TS2UNIT	4
Techstream Lite	ADE	TSLITEPDLR01	
Techstream Lite (Green Cable)		TSLP2DLR01	

\*Essential SST.

## NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 15.30.027 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

# Repair Procedure

- 1. Confirm the vehicle exhibits one or both of the following noises from the transmission.
  - Whine Noise Example
  - Grind Noise Example

Does the vehicle exhibit one or both noises?

- **YES** Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 2. Is the vehicle equipped with a transmission built between the range shown in the Production Change Information section?
  - **YES** Continue to step 3.
  - NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 3. Replace the transmission.

Refer to TIS, applicable model and model year Repair Manual:

- 2021 Avalon: *Drivetrain – Automatic Transmission/Transaxle –* "UA80E (Automatic Transmission / Transaxle): Automatic Transaxle Assembly: <u>Removal / Installation</u>"
- 2021 Highlander (2WD): *Drivetrain – Automatic Transmission/Transaxle –* "UA80E (Automatic Transmission / Transaxle): Automatic Transaxle Assembly: <u>Removal / Installation</u>"
- 2021 Highlander (4WD): Drivetrain – Automatic Transmission/Transaxle – "UA80F (Automatic Transmission / Transaxle): Automatic Transaxle Assembly: <u>Removal</u> / <u>Installation</u>"
- 2021 Camry: *Drivetrain – Automatic Transmission/Transaxle –* "UA80F (Automatic Transmission / Transaxle): Automatic Transaxle Assembly: <u>Removal / Installation</u>"
- 4. Using Techstream, check and clear ANY DTCs.
- 5. Test-drive the vehicle and confirm the condition no longer exists.