

Service

Category Brake

Section Brake Control/Dynamic Control System

Market USA



#### **Applicability**

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2018 - 2021	LC500, LC500H	

#### Introduction

Some 2018 – 2021 model year LC 500 and LC 500h vehicles may exhibit a squawk/knock noise from the engine compartment when depressing and/or releasing the brake pedal while stationary or driving. Follow the Repair Procedure in this bulletin to address this condition.

#### **Production Change Information**

The calibration update ONLY applies to vehicles produced **BEFORE** the Production Change Effective VIN shown below.

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
LC 500	Matamaahi	2WD	JTHHP5AY#JA004523
LC 500h	Motomachi	2000	JTHHY5AY#JA004523

#### **Warranty Information**

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
BR1404	R & R Actuator/Brake Master W/Simulator Cylinder Assembly and Brake Bleed	5.9			
Combo A	R & R Actuator/Brake Master W/Simulator Cylinder Assembly and Brake Bleed With Reprogram Skid Control ECU	6.4	44050-11010	91	99

#### **APPLICABLE WARRANTY**

- This repair is covered under the Lexus Basic Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

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# **Brake Squawk/Knock Noise**

#### **Parts Information**

	PART N	UMBER		O.T.Y
BODY NO.	PREVIOUS	NEW	PARTNAME	QTY
	895B0	-11010	Computer Assy, Skid Control	1
	44050	-11010	Actuator Assy, Brake	1
1107400	47201-11030		Cylinder Sub-assy, Brake Master	1
URZ100	47070-11030	47210-11100	Pump Assy, Brake Booster W/Accumulator	1
	47207-11010		Cylinder Sub-assy, Brake Stroke Simulator	1
	895B0	-11030	Computer Assy, Skid Control	1
	44050	-11010	Actuator Assy, Brake	1
	47201-11030		Cylinder Sub-assy, Brake Master	1
URZ100 W/LSD	47070-11030	47210-11100	Pump Assy, Brake Booster W/Accumulator	1
	47207-11010		Cylinder Sub-assy, Brake Stroke Simulator	1
	895B0-11070		Computer Assy, Skid Control	1
	44050	-11010	Actuator Assy, Brake	1
011/7/00	47201-11030		Cylinder Sub-assy, Brake Master	1
GWZ100	47070-11030	47210-11100	Pump Assy, Brake Booster w/Accumulator	1
	47207-11010		Cylinder Sub-assy, Brake Stroke Simulator	1
	895B0	-11090	Computer Assy, Skid Control	1
	44050	-11010	Actuator Assy, Brake	1
0,4/7,405,11/4	47201-11030		Cylinder Sub-assy, Brake Master	1
GWZ100 W/LSD	47070-11030	47210-11100	Pump Assy, Brake Booster w/Accumulator	1
	47207-11010		Cylinder Sub-assy, Brake Stroke Simulator	1

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# **Brake Squawk/Knock Noise**

#### **Required Tools & Equipment**

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream ADVi*		TSADVUNIT	
Techstream 2.0	۸۵۲	TS2UNIT	4
Techstream Lite	ADE	TSLITEPDLR01	'
Techstream Lite (Green Cable)	1	TSLP2DLR01	

<sup>\*</sup>Essential SST.

#### **NOTE**

- Only ONE of the Techstream units listed above is required.
- Software version 15.30.027 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.
- Use Techstream or an approved J2534 interface to perform flash reprogramming updates. Visit <u>techinfo.toyota.com</u> for more information regarding J2534 reprogramming.

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Battery Diagnostic Tool*	DCA-8000P T	1

<sup>\*</sup>Essential SST.

#### NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

REQUIRED TOOLS & MATERIAL	PART NUMBER	QUANTITY
Cap Bleeder Plugs	31478-30010	11
Plug Brake Actuator	44518-12020	1
Plugs Brake Actuator	44511-58010	2
Hose Plugs	<u>09053-1C220</u>	2

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# **Brake Squawk/Knock Noise**

#### **Calibration Information**

MODEL	ENGINE	PART NUMBER		ECU TYPE	CALIB	RATION ID
MODEL	ENGINE	PREVIOUS	NEW	ECOTTPE	PREVIOUS	NEW
		90ED0 4	00500 44040		F152611011	F152611012 /
LC 500	2UR-GSE	895B0-11010		Transmission	F152611021	<u>F152611022</u>
LC 500		895B0-11030		Engine	F152611031	F152611032 /
				Transmission	F152611041	<u>F152611042</u>
	8GR-FXS	895B0-11070		Engine	F152611051	F152611052 /
LC 500h				Transmission	F152611061	<u>F152611062</u>
LC 500H		895B0-11090		Engine	F152611072	F152611073 /
				Transmission	F152611082	<u>F152611083</u>

#### **Repair Procedure**

#### **Diagnosis**

1. Confirm the condition exists.

Is there a squawk/knock noise from the engine compartment when depressing and/or releasing the brake pedal while stationary or driving?

- YES Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 2. Are ANY DTCs stored related to a noise present during brake application?
  - YES This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
  - NO Continue to the removal section.

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# **Brake Squawk/Knock Noise**

#### **Repair Procedure (continued)**

#### Removal

Replace the brake component assemblies that apply.
 Refer to TIS, applicable model and model year Repair Manual when directed.

#### **NOTICE**

ONLY the hose plugs are reusable under the conditions noted below.

The hose plugs may be reused under the following conditions.

- There is no debris on the hose plugs BEFORE use.
- The hose plugs are ONLY used for brake fluid.
- The hose plugs are thoroughly washed AFTER use and stored once completely dry.

The following parts can be reused. Handle them with care.

#### NOTE

Details are noted in the following pages when applicable.

- Three brake tubes
- Hose
- Brake actuator tube No. 3
- Brake actuator way No. 1
- Brake actuator bracket No. 1
- Brake actuator bracket No. 2
- Brake actuator bracket No. 3
- Tube clamp bracket
- · Bolts and nuts

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### **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

#### Removal (continued)

4. Disassemble the brake control actuator assembly.

#### **WARNING**

The following list shows adjustments/initializations/registrations required AFTER parts attachment/detachment, AND parts replacement when assembling/disassembling the brake actuator assembly.

#### **Table 1. Required Operations**

PARTS TO BE REPLACED/OPERATIONS	REQUIRED OPERATIONS	PHENOMENON WHEN THE OP IS NOT PERFORMED/FUNCTIONS THAT WOULD NOT OPERATE	
	<ul> <li>Delete Linear Valve Offset Learning Memory and Brake Pedal Stroke Sensor Zero-point Learning Value Memory</li> </ul>	Brake Feel Would Change     VSC and ABS Would	
Brake Actuator Assembly (Including Attachment/Detachment)	<ul> <li>Perform Linear Valve Offset Learning and Brake Pedal Stroke Sensor Zero-point Learning</li> </ul>	Not Function	
	Perform Air Bleeding	<ul> <li>Brake Effectiveness         Would Decline</li> <li>DTCs Would Be Detected</li> </ul>	
	Storing Stooring Songer Stooring Angle	Parking Support Brake System*1	
Auxiliary Battery ( – ) Terminal Disconnection	Storing Steering Sensor Steering Angle Neutral Point	Panoramic View Monitor System*2	

- \*1: The following auto learning methods are also learned while driving. Refer to TIS, applicable model and model year Repair Manual:
  - 2018 2021 LC 500
     Vehicle Interior Pre-Collision Safety "Pre-Collision: Pre-Collision System: Initialization"
  - 2018 2021 LC 500h Vehicle Interior – Pre-Collision Safety – "Pre-Collision: Pre-Collision System: Initialization"
- \*2: When an "!" is displayed in the panoramic view monitor screen, store the steering sensor's steering angle neutral point.

#### NOTE

There are functions that complete learning by using each system, although these functions stop functioning temporarily when detaching/attaching the auxiliary battery terminal.

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### **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

#### Removal (continued)

PHENOMENON WHEN NOT PERFORMED/FUNCTIONS THAT WILL NOT WORK	LEARNING CONDITIONS
Lane Keeping Assist System	
Lane Control System	Drive straight for 5 seconds or more
Parking Support Brake System*	with 22 mph or faster displayed on the
Pre-Crash Safety System	
Lighting System	meter display.
VGRS System	

<sup>\*</sup>Refer to the learning method in Techstream settings: Engine/Hybrid System - Cruise Control.

Items that complete learning during regular vehicle operations.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500:
   Engine/Hybrid System Cruise Control "Cruise Control: Forward Recognition Camera System: Utility"
- 2018 2021 LC 500h:
   Engine/Hybrid System Cruise Control "Cruise Control: Forward Recognition Camera System: Utility"

PHENOMENON WHEN NOT PERFORMED/FUNCTIONS THAT WILL NOT WORK	LEARNING CONDITIONS
Servomotor	Servomotor Reference Position Recognition by Attaching/Detaching the Battery Terminal
Power Trunk Lid System	Manually, fully open the Luggage Compartment Door

#### **NOTICE**

BEFORE removing the brake actuator and the brake booster pump assembly, make sure to perform the Accumulator 0 Down (depressurize the accumulator) by using the Techstream.

#### HINT

When the auxiliary battery is connected, even when the ignition is OFF, "the door courtesy switch ON" and "the brake pedal operation" will make the brake control system start. Do NOT open/close doors or conduct the brake pedal operation while the auxiliary battery is connected during service operations of the brake system component.

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# **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

#### Removal (continued)

5. Perform air suspension control prohibition.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500: Suspension – Suspension Control – "Adaptive Variable Suspension System: Precaution"
- 2018 2021 LC 500h: Suspension – Suspension Control – "Adaptive Variable Suspension System: Precaution"
- 6. Remove No. 2 deck board.

#### NOTE

- Perform Repair Manual steps 1, and 4 14.
- Do NOT perform steps 2 3 (Removing the Auxiliary Battery Terminal) in the Repair Manual. The battery will be removed AFTER step 10 (Perform the Accumulator Down) in this Service Bulletin.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500:
   Power Source / Network 2UR-GSE (Battery / Charging) Sub Battery: Removal
- 2018 2021 LC 500h:
   Power Source / Network 8GR-FXS (Battery / Charging) Sub Battery: Removal

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### **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

#### Removal (continued)

7. Remove radiator support to frame seal RH.

#### NOTE

- This step ONLY applies to LC 500h vehicles.
- Perform Repair Manual steps 1 − 3.

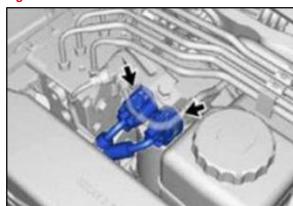
Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500h: Engine/Hybrid System – (Intake / Exhaust) – "8GR-FXS (Intake / Exhaust): Exhaust Manifold: Removal"
- Remove the cowl top ventilator louver sub-assembly.
   Refer to TIS, applicable model and model year Repair Manual:
  - 2018 2021 LC 500:
     Vehicle Exterior Wiper/Washer "Wiper / Washer: Front Wiper Motor: Removal"
  - 2018 2021 LC 500h: Vehicle Exterior – Wiper/Washer – "Wiper / Washer: Front Wiper Motor: Removal"
- 9. Under the "IG-OFF," disconnect the two brake booster pump connectors.

#### **NOTE**

This step will prevent fluid from contacting the connector and protect the connector on the vehicle side.

Figure 1.



#### **Repair Procedure (continued)**

#### Removal (continued)

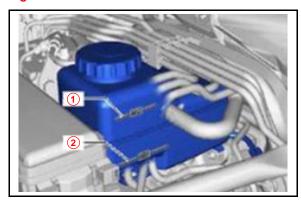
10. Perform accumulator 0 down (depressurize the accumulator).

Adjust the brake fluid level to the MIN line.

#### **CAUTION**

Do NOT drop brake fluid onto coated vehicle body surfaces. If fluid gets on ANY coated vehicle body surface, wipe the brake fluid off the vehicle body surface and wash the surface with water.

Figure 2.



1	MAX Line
2	MIN Line

- A. Under the "IG-OFF," connect Techstream to the DLC3.
- B. Turn the "IG-ON" and confirm that the parking brake is functioning.
- C. Turn the Techstream power switch ON.
- D. Go to the following from the Techstream Menu: Chassis – ABS-VSC-TRC – Operation Support – Electronic Control Brake Support – Select Perform Accumulator 0 Down and perform Chassis – ABS-VSC-TRC – Operation Support.

#### HINT

Perform accumulator 0 down by using Techstream will return the pressure accumulated brake fluid in the accumulator back to the brake master cylinder reservoir assembly.

E. Confirm the buzzer sound and turn the "IG-OFF."

#### NOTE

The battery will be disconnected AFTER performing accumulator 0 down.

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### **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

Removal (continued)

#### **CAUTION**

AFTER the ignition is turned OFF, a waiting period may be needed before detaching the auxiliary battery ( – ) terminal. BEFORE performing this operation, confirm the cautionary notes regarding auxiliary battery ( – ) terminal detachment.

Refer to TIS, applicable model and model year Repair Manual:

• 2018 – 2021 LC 500: General – Maintenance – "Maintenance: Battery: Removal"

• <u>2018 – 2021</u> LC 500h:

General - Maintenance - "Maintenance: Auxiliary Battery: Removal"

11. Disconnect the auxiliary battery ( – ) terminal.

#### NOTE

Perform Repair Manual steps 2 and 3.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500: General – Maintenance – "Maintenance: Battery: Removal"
- 2018 2021 LC 500h: General – Maintenance – "Auxiliary Battery: Removal"
- 12. Remove fender apron brace sub-assembly RH.

#### NOTE

Perform Repair Manual steps 3 – 13.

Refer to TIS, applicable model and model year Repair Manual:

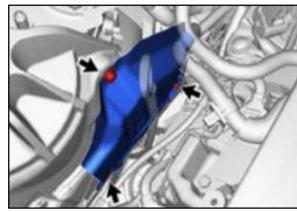
• <u>2018 – 2021</u> LC 500h: Engine/Hybrid System – Emission Control – "8GR-FXS (Emission Control):

EGR Cooler: Removal"

13. Remove the front fender aproninsulator LH.

Remove the three bolts and remove the front fender apron insulator LH.

Figure 3.



#### Repair Procedure (continued)

### Removal (continued)

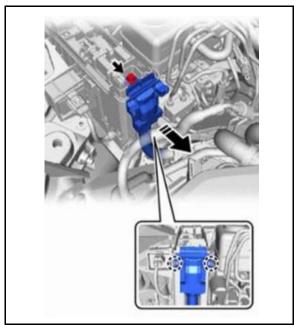
- 14. Disconnect the relay block. (This step ONLY applies to LC 500h).
  - A. Disengage the fitting of the three claw parts and disconnect and remove the relay block cover UPR No.3.

Figure 4.



- B. Remove the bolt.
- C. Disengage the fitting of the two claw parts and remove the wiring harness protector.

Figure 5.



# (C) LEXUS

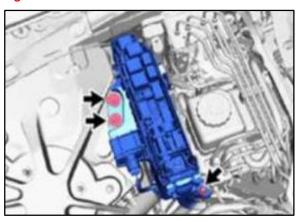
# **Brake Squawk/Knock Noise**

#### **Repair Procedure (continued)**

#### Removal (continued)

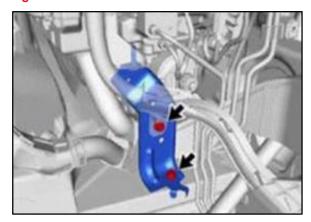
D. Remove two bolts and one nut and disconnect the relay block.

Figure 6.



E. Remove the two bolts and remove the wire harness clamp.

Figure 7.



F. Remove the two bolts and remove the wire harness clamp bracket.

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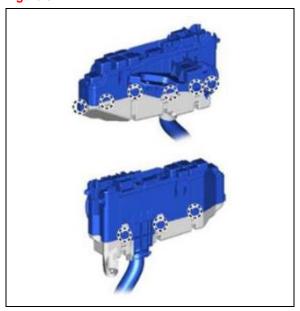
# **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

#### Removal (continued)

G. Detach the nine claws and remove the relay block cover LWR.

Figure 8.

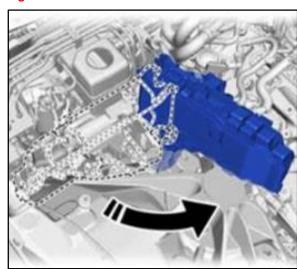


H. Move the relay block to make space as shown.

#### **NOTE**

This step will prevent the fluid from contacting the relay block.

Figure 9.



#### **Repair Procedure (continued)**

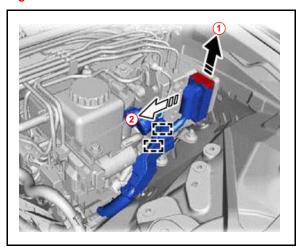
#### Removal (continued)

- 15. Disconnect wire harness.
  - A. Release the lock lever and disconnect the brake actuator connector from the brake actuator assembly.

#### **NOTE**

This step prevents fluid from contacting the vehicle side connector and prevents debris intrusion.

Figure 10.



1	Direction to Unlock
2	Direction to Detach

B. Disconnect the brake actuator connector from the actuator assembly.

#### **CAUTION**

Protect the connector surface to prevent brake fluid from contacting it.

C. Remove the two clips.

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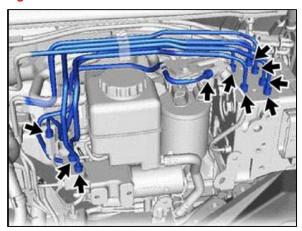
# **Brake Squawk/Knock Noise**

#### **Repair Procedure (continued)**

#### Removal (continued)

- 16. Disconnect the brake tube.
  - A. Using a union-nut wrench, remove the 10 flare nuts from the brake tube.

Figure 11.



B. AFTER each tube is disconnected, quickly attach the cap.

#### **NOTICE**

- Do NOT bend or damage the brake tubes.
- Do NOT allow debris, such as dust, to contact the brake tube connecting part.

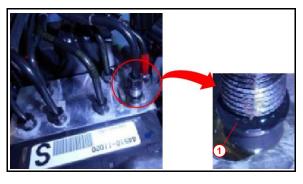
#### NOTE

This step prevents air from mixing into the tubes.

C. Remove one bolt and disconnect the

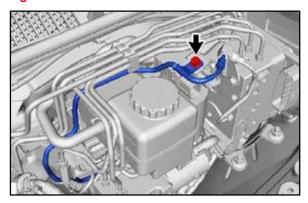
brake actuator tube No. 2.

Figure 12.



1 Cap

Figure 13.



# (C) LEXUS

# **Brake Squawk/Knock Noise**

#### **Repair Procedure (continued)**

#### Removal (continued)

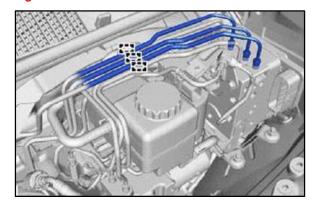
D. While the component is mounted in the vehicle, attach the plug onto the brake actuator way.

Figure 14.



- 17. Remove the brake tube.
  - A. Disengage the fitting of the claw parts and remove the upper three brake tubes from the clamp.

Figure 15.



B. Remove the lower three brake tubes with the clamp still attached on them.

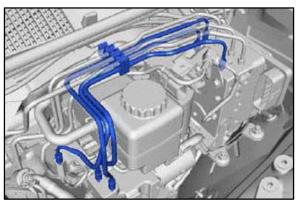
### NOTE

- The three removed brake tubes will be reused.
- This step prevents air from mixing into the tubes.

#### **NOTE**

Leave the caps on AFTER removing the three brake tubes.

Figure 16.



#### Repair Procedure (continued)

### Removal (continued)

C. Detach the claws and disconnect the three brake tubes from the clamp.

Figure 17.

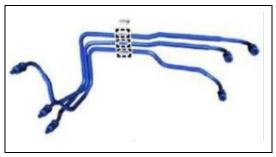
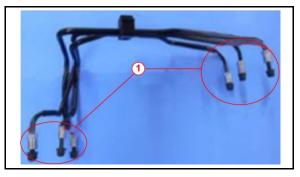


Figure 18.



1 Cap

#### Repair Procedure (continued)

#### Removal (continued)

- 18. Remove brake actuator assembly with bracket.
  - A. Move the clamp and disconnect the brake actuator hose from the brake master cylinder reservoir assembly.

#### NOTE

- This step prevents air from mixing into the hose.
- Attach the plug to the reservoir tank.
- B. AFTER the hose is disconnected, quickly attach the hose plug.

#### NOTE

 This step prevents air from mixing into the hose.

C. Avoiding the brake tubes, remove the bolt and two nuts, then remove the brake actuator assembly with bracket.

#### NOTICE

- Do NOT bend or damage the brake tubes.
- Do NOT allow debris, such as dust, to get on the brake tube connection part.
- Do NOT hold the brake actuator assembly by its connector part.

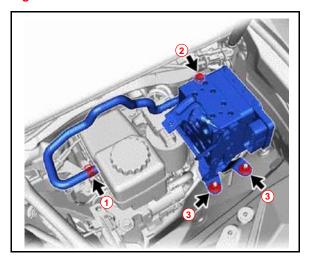
Figure 19.



Figure 20.



Figure 21.



1	Clamp
2	Bolt
3	Nut

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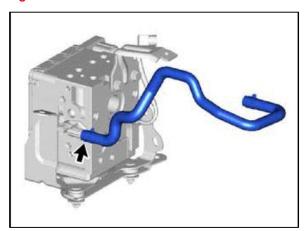
# **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

#### Removal (continued)

19. Disconnect the brake actuator hose. Move the hose clamp and remove the "Brake Actuator Hose" from the "Actuator Assembly."

Figure 22. Brake Actuator Hose

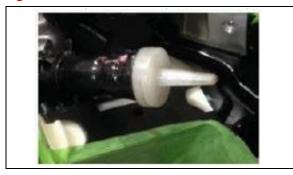


20. AFTER the hose is disconnected, quickly attach the hose plug.

#### NOTE

The disconnected hose will be reused to prevent air from mixing into the hose.

Figure 23.



21. Using a union-nut wrench, disconnect the brake actuator tube No. 3 from the brake actuator assembly.

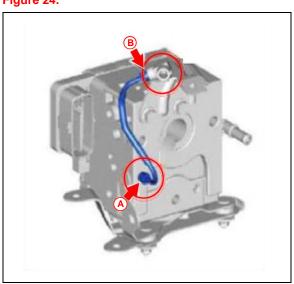
#### NOTE

The disconnected brake actuator tube No. 3 and brake actuator way No. 1 will be reused.

22. AFTER the tube is disconnected, quickly put the cap on "A" as shown. "B" already has a cap.

This step will prevent air from mixing into the tubes.

Figure 24.



#### **Repair Procedure (continued)**

#### Removal (continued)

#### **NOTE**

Do NOT separate the brake actuator tube No. 3 and the brake actuator way No. 1.

23. With the brake actuator tube No. 3 and the brake actuator way No. 1 attached, disconnect them from the brake actuator assembly. (See Figure 25)

#### **NOTICE**

- Do not bend or damage the Brake Actuator Tube No.3.
- Do NOT allow debris, such as dust, to get on the connection part of the brake actuator tube No. 3.

Figure 25. Removed Actuator in the Form of Assembly

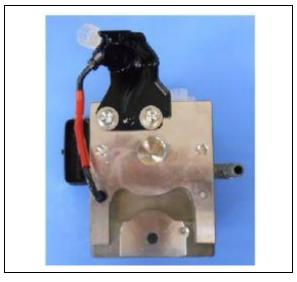


Figure 26. Brake Actuator Tube No. 3 and Brake Actuator Way in the Form of Assembly



# (C) LEXUS

# **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

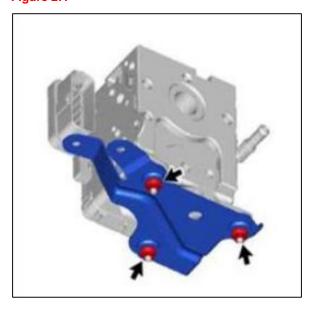
#### Removal (continued)

24. Remove the three nuts and remove the brake actuator bracket No. 2 from the brake actuator assembly.

#### NOTE

The removed Brake Actuator Bracket No. 2 will be reused.

Figure 27.



25. Remove the brake actuator bracket spacers from the brake actuator bracket cushions.

Remove the three brake actuator bracket cushions from the bracket actuator bracket No. 2.

Figure 28.



#### Repair Procedure (continued)

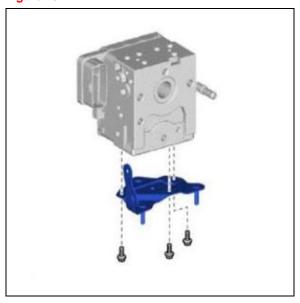
#### Removal (continued)

26. Remove the three bolts and remove the brake actuator bracket No. 1 from the brake actuator assembly.

#### NOTE

The removed brake actuator bracket No. 1 will be reused.

Figure 29.

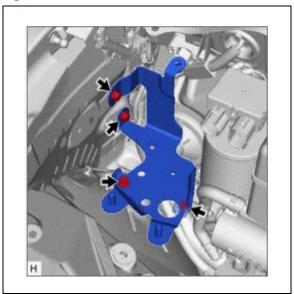


27. Remove the four bolts and remove the brake actuator bracket No. 3 from the vehicle body.

#### NOTE

The removed brake actuator bracket No. 3 will be reused.

Figure 30.



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### **Brake Squawk/Knock Noise**

#### **Repair Procedure (continued)**

Removal (continued)

#### Brake System/Pedal/Brake Booster Brake Master Cylinder Assembly Removal

#### **NOTICE**

The following list shows adjustments/initializations/registrations required after parts attachment/detachment as well as parts replacement when assembling/disassembling the Brake Master Cylinder SUB-Assembly.

**Table 2. Required Operations** 

PARTS TO BE REPLACED/OPERATIONS	REQUIRED OPERATIONS	PHENOMENON WHEN THE OP IS NOT PERFORMED/FUNCTIONS THAT WOULD NOT OPERATE
Auxiliary Battery Terminal Attachment/Detachment	Storing Steering Sensor Steering Angle Neutral Point	Parking Support Brake System*1  Panoramic View Monitor System*2
Brake Pedal Support Assembly (Including the Attachment/Detachment)	Delete Linear Valve Offset     Learning memory and brake pedal     stroke sensor zero-point learning     value memory     Perform Linear Valve Offset     Learning and brake pedal stroke     sensor zero-point learning	<ul> <li>Brake feel would change</li> <li>DTCs are stored</li> <li>ABS warning light illuminates</li> <li>Brake warning light/yellow (minor malfunction) illuminates</li> <li>Slip indicator light illuminates</li> <li>VSC disabled or malfunctions</li> </ul>
Brake Actuator Assembly (Including the Attachment/Detachment)	<ul> <li>Delete Linear Valve Offset         Learning memory and brake pedal         stroke sensor zero-point learning         value memory.</li> <li>Perform Linear Valve Offset         Learning and brake pedal stroke         sensor zero-point learning</li> </ul>	<ul> <li>Brake feel would change</li> <li>DTCs are stored</li> <li>ABS warning light illuminates</li> <li>Brake warning light/yellow (minor malfunction) illuminates</li> <li>Slip indicator light illuminates</li> <li>VSC disabled or malfunctions</li> </ul>
	Perform Air Bleeding	<ul><li>Brake effectiveness would decline</li><li>Diagnosis Codes would be detected</li></ul>

<sup>\*1:</sup> There are also auto learning methods that are learned while driving.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500
   Engine/Hybrid System Cruise Control "Cruise Control: Forward Recognition Camera System: Utility"
- 2018 2021 LC 500h
   Engine/Hybrid System Cruise Control "Cruise Control: Forward Recognition Camera System: Utility"

<sup>\*2:</sup> When an "!" is displayed in the panoramic view monitor screen, store the steering sensor's steering angle neutral point.

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### **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

#### Removal (continued)

PHENOMENON WHEN NOT PERFORMED/FUNCTIONS THAT WILL NOT WORK	LEARNING CONDITIONS
Lane Keeping Assist System	
Lane Control System	
Parking Support Brake System*	Drive straight for 5 seconds or more
Pre-Crash Safety System	with 22 mph or faster displayed on the
Pre-Crash Safety System	
Adaptive Hi-beam System	meter display.
Lighting System (Exterior) Cornering Lamp	
VGRS System	

<sup>\*</sup>The following auto learning methods are also learned while driving. Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500
   Vehicle Interior Pre-Collision Safety "Pre-Collision: Pre-Collision System: Initialization"
- 2018 2021 LC 500h
   Vehicle Interior Pre-Collision Safety "Pre-Collision: Pre-Collision System: Initialization"

**Table 3. Items That Complete Learning During Regular Vehicle Operations** 

PHENOMENON WHEN NOT PERFORMED/FUNCTIONS THAT WILL NOT WORK	LEARNING CONDITIONS
Servomotor	Servomotor Reference Position Recognition by Attaching/Detaching the Battery Terminal
Power Trunk Lid System	Manually, fully open the Luggage Compartment Door

#### **CAUTION**

After the ignition is turned OFF, a waiting period may be needed before detaching the auxiliary battery terminal. BEFORE beginning this operation, confirm the cautionary notes regarding auxiliary battery terminal detachment.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2018 2021</u> LC 500
  - General Maintenance "Maintenance: Battery: Removal"
- 2018 2021 LC 500h

General - Maintenance - "Maintenance: Auxiliary Battery: Removal"

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# **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

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#### Removal (continued)

- 28. Use the applicable Repair Manual link below to complete the following procedures.
  - A. Disconnect the brake booster pump connector.
  - B. Remove the brake actuator assembly with bracket.Refer to TIS, applicable model and model year Repair Manual:
    - 2018 2021 LC 500:

Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Brake Actuator: Removal"

• <u>2018 – 2021</u> LC 500h:

Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Brake Actuator: Removal"

29. Disconnect the brake tube.

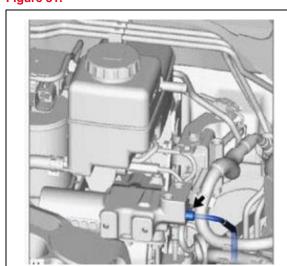
Using a union-nut wrench, remove the flare nut on the brake tube.

30. AFTER the tube is disconnected, quickly put the cap on.

#### **NOTE**

This step prevents air from mixing into the tubes

Figure 31.



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### **Brake Squawk/Knock Noise**

#### **Repair Procedure (continued)**

#### Removal (continued)

31. Remove the instrument panel air bag assembly LWR No. 1.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500: Vehicle Interior – Supplemental Restraint Systems – "Supplemental Restraint Systems: Knee Airbag Assembly (for Driver Side): Removal"
- 2018 2021 LC 500h:
   Vehicle Interior Supplemental Restraint Systems "Supplemental Restraint Systems:
   Knee Airbag Assembly (for Driver Side): Removal"
- 32. Follow Repair Manual steps 10 and 11 to complete the following procedures.
  - A. Remove No. 2 air duct.
  - B. Remove the heater to center register sub duct.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2018 2021</u> LC 500: Steering – Steering Column – "Steering Column: Steering Column Assembly: Removal"
- 2018 2021 LC 500h: Steering – Steering Column – "Steering Column: Steering Column Assembly: Removal"

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### **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

#### Removal (continued)

33. Remove the brake pedal return spring.

#### **NOTE**

Perform Repair Manual step 5.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2018 2021</u> LC 500:
  - Brake Brake System "Brake System (Other): Brake Pedal: Removal"
- <u>2018 2021</u> LC 500h:

Brake – Brake System – "Brake System (Other): Brake Pedal: Removal"

34. Remove the stop light switch assembly

#### NOTE

Perform Repair Manual steps 5 and 6.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500:
   Vehicle Exterior Lighting (ext) "Lighting (ext): Stop Light Switch: Removal"
- 2018 2021 LC 500h:
   Vehicle Exterior Lighting (ext) "Lighting (ext): Stop Light Switch: Removal"
- 35. Remove the push rod pin.

#### **NOTE**

Perform Repair Manual step 8.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500: Brake – Brake System – "Brake System (Other): Brake Pedal: Removal"
- 2018 2021 LC 500h: Brake – Brake System – "Brake System (Other): Brake Pedal: Removal"

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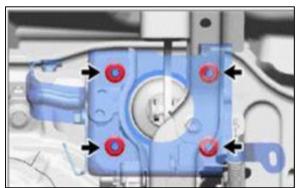
# **Brake Squawk/Knock Noise**

#### **Repair Procedure (continued)**

#### Removal (continued)

- 36. Remove the brake master with simulator cylinder assembly.
  - A. Remove the four nuts.

Figure 32.

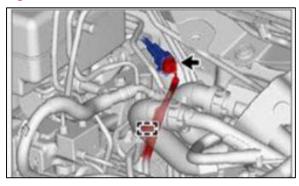


- B. Disconnect the brake fluid level warning switch connector.
- C. Remove the wire harness clamp.

#### **HINT**

Slightly pull out the brake master with the simulator cylinder assembly, then remove the wire harness clamp.

Figure 33.



37. Remove the brake master with simulator cylinder assembly.

#### **NOTICE**

- Do NOT bend or damage the brake actuator tube No. 2.
- Protect the surface of the relay block during removal to ensure the relay block is not scratched.

Figure 34.



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# **Brake Squawk/Knock Noise**

#### **Repair Procedure (continued)**

#### Removal (continued)

- 38. Disconnect the brake tube.
  - A. Remove the brake master cylinder gasket from the brake master with simulator cylinder assembly.

#### NOTICE

Remove the tube clamp bracket (see Figure 35) from the brake actuator tube No. 2 in the removed brake master cylinder assembly.

#### **HINT**

The removed tube clamp bracket will be reused.

Figure 35. In-Vehicle Tube Clamp Bracket

Figure 36. Tube Clamp Bracket

#### Repair Procedure (continued)

#### Installation

#### Brake System/Pedal/Brake Booster Brake Master Cylinder Assembly Installation

- Install the brake cylinder gasket.
   Mount the brake master cylinder gasket on to the brake master with simulator cylinder assembly.
- 2. Mount the brake master with simulator cylinder assembly.
  - A. Temporarily mount the brake master with simulator cylinder assembly onto the vehicle.

NOTE

Use the tube clamp bracket removed from the brake actuator tube No. 2 for the NEW brake master cylinder assembly.

#### **CAUTION**

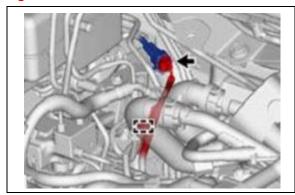
- Do NOT bend or damage the brake actuator tube No. 2.
- Protect the surface of the relay block during the brake master with the simulator cylinder assembly removal to ensure the relay block is not scratched.

B. Connect the wire harness clamp.

Figure 37.



Figure 38.



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# **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

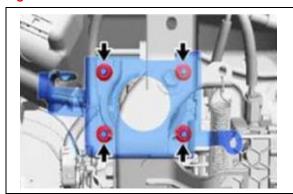
#### Installation (continued)

C. Connect the brake fluid level warning switch connector.

Using four nuts, mount the brake master simulator cylinder assembly.

Torque: 12.7 N\*m (130 kgf\*cm, 113 in\*lbf)

Figure 39.



3. Install a push rod pin.

#### NOTE

Perform Repair Manual step 3.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500: Brake – Brake System (Other) – "Brake System (Other): Brake Pedal: Installation"
- 2018 2021 LC 500h:
   Brake Brake System (Other) "Brake System (Other): Brake Pedal: Installation"
- 4. Mount the stop lamp switch assembly.

#### NOTE

Perform Repair Manual steps 1 and 2.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500: Vehicle Exterior – Lighting (ext) – "Lighting (ext): Stop Light Switch: Installation"
- 2018 2021 LC 500h: Vehicle Exterior – Lighting (ext) – "Lighting (ext): Stop Light Switch: Installation"

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### **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

#### Installation (continued)

5. Install the brake pedal return spring.

#### NOTE

Perform Repair Manual step 6.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500:
   Brake Brake System (Other) "Brake System (Other): Brake Pedal: Installation"
- 2018 2021 LC 500h: Brake – Brake System (Other) – "Brake System (Other): Brake Pedal: Installation"
- 6. Install the brake actuator with bracket.

#### NOTE

Perform Repair Manual steps 10 and 11 to complete the following procedures.

Refer to TIS, applicable model and model year Repair Manual:

2018 – 2021 LC 500:

Brake – Brake System (Other) – "Brake System (Other): Brake Master Cylinder: Installation"

2018 – 2021 LC 500h:

Brake – Brake System (Other) – "Brake System (Other): Brake Master Cylinder: Installation"

#### **CAUTION**

When the auxiliary battery is connected, even when the ignition is OFF, "the door courtesy switch ON" and "the brake pedal operation" will make the brake control system start. During service operations of the brake system component, do NOT open/close doors, or do NOT conduct the brake pedal operation while the auxiliary battery is connected.

- 7. Install the heater to center register sub-duct.
- 8. Install No. 2 air duct.

Refer to TIS, applicable model and model year Repair Manual:

 2018 – 2021 LC 500: Steering – Steering Column – "Steering Column: Steering Column Assembly: Installation" L-SB-0006-21 February 25, 2021 Page 34 of 71

# **Brake Squawk/Knock Noise**

- 2018 2021 LC 500h: Steering – Steering Column – "Steering Column: Steering Column Assembly: Installation"
- 9. Install lower No. 1 instrument panel airbag assembly.

#### **NOTE**

Perform Repair Manual steps 1-7.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500: Vehicle Interior – Supplemental Restraint Systems – "Supplemental Restraint Systems:
   Knee Airbag Assembly (for Driver Side): Installation"
- <u>2018 2021</u> LC 500h: *Vehicle Interior – Supplemental Restraint Systems* – "Supplemental Restraint Systems: Knee Airbag Assembly (for Driver Side): Installation"

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### **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

#### Installation (continued)

Connect the brake tube.

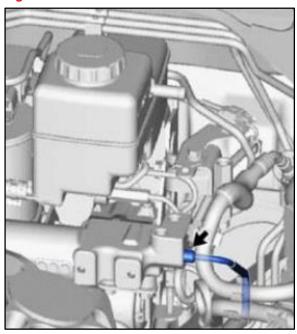
Using a union-nut wrench, connect one flare nut on the brake tube.

Torque: 15.2 N\*m (155 kgf\*cm, 135 in\*lbf)

#### **NOTICE**

- This step prevents air from mixing into the tubes and keeps it to a minimum.
- Quickly connect AFTER removing the cap.
- Do NOT bend or damage the brake tubes.
- Do NOT allow debris, such as dust, to contact the brake tube connecting part.

Figure 40.



#### NOTE

Procedures 10 - 15 in the Repair Manual for Master Cylinder Installation MUST be performed AFTER actuator assembly installation.

#### HINT

• When using a torque wrench with effective length changed, determine the read value from the torque wrench.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500:
  - General Introduction "Introduction: Repair Instruction: Precaution"
- <u>2018 2021</u> LC 500h:
  - General Introduction "Introduction: Repair Instruction: Precaution"
- When using a union-nut wrench (effective length 22 mm) + a torque wrench (effective length 162 mm):
  - 13.4 N\*m (137 kgf\*cm, 119 in\*lbf)

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# **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

### Installation (continued)

#### **Brake Control Brake Actuator Assembly Installation**

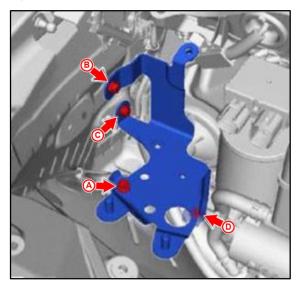
11. Mount the Brake Actuator Bracket No. 3.

#### NOTE

The brake actuator bracket No. 3 is a reused part.

- A. Using four bolts, mount the brake actuator bracket No. 3 onto the body.
  - Torque: 11 N\*m (112 kgf\*cm, 97 in\*lbf)
- B. Referencing Figure 41, fasten bolts in the following order: A, B, C, D.

Figure 41.



### **Repair Procedure (continued)**

## Installation (continued)

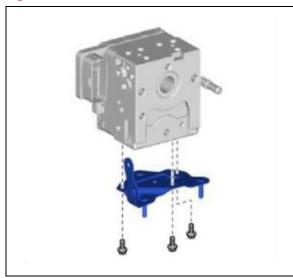
Mount the brake actuator bracket No. 1.
 Using three bolts, mount the brake actuator bracket No. 1 onto the brake actuator assembly.

Torque: 9.3 N\*m (95 kgf\*cm, 82 in\*lbf)

### **NOTE**

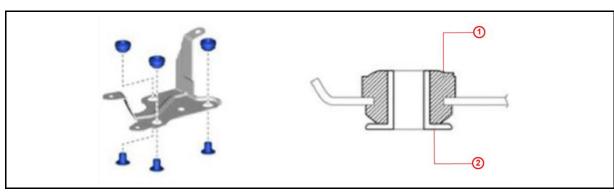
- The bracket will be mounted onto a NEW brake actuator.
- The brake actuator bracket No. 1 is a reused part.

Figure 42.



- 13. Attach the brake actuator bracket No. 2.
  - A. Attach three brake actuator bracket cushions onto the brake actuator bracket No. 2.

Figure 43.



- 1 Brake Actuator Bracket Cushion
- 2 Brake Actuator Bracket Space

# (C) LEXUS

## **Brake Squawk/Knock Noise**

### **Repair Procedure (continued)**

## Installation (continued)

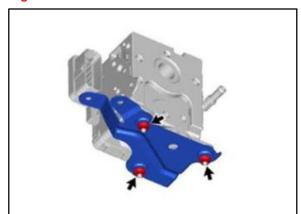
- B. Attach three bracket actuator bracket spacers to the brake actuator bracket cushions.
- C. Using three nuts, mount the brake actuator bracket No. 2 onto the brake actuator assembly.

Torque: 9.3 N\*m (95 kgf\*cm, 82 in\*lbf)

#### NOTE

The bracket actuator bracket No. 2 is a reused part.

Figure 44.



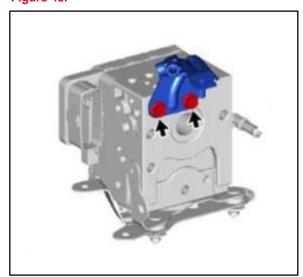
14. Attach the brake actuator way No. 1. Using two bolts, mount the brake actuator way No. 1 onto the brake actuator assembly.

Torque: 19 N\*m (194 kgf\*cm, 168 in\*lbf)

#### **NOTE**

The actuator way No. 1 and brake actuator tube No. 3 were removed earlier as they were attached to each other. Therefore, please see more explanations in the following pages.

Figure 45.



#### Repair Procedure (continued)

### Installation (continued)

15. Connect the brake actuator tube No. 3. Using a union-nut wrench, connect the brake actuator tube No. 3 to the brake actuator assembly and the brake actuator way No. 1.

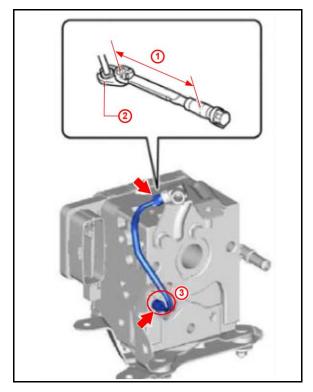
Torque: 15.2 N\*m (155 kgf\*cm, 135 in\*lbf)

#### **NOTICE**

- Do NOT bend or damage the brake actuator tube No. 3.
- Do NOT allow debris, such as dust, to get in on the brake actuator tube No. 3 connecting part.

In order to eliminate as much air from remaining in the tube and connecting parts, fill the Tube No. 3 with brake fluid before connecting to the brake actuator.

Figure 46.



1	Torque Wrench Effective Length	
2	Union-nut Wrench	
3	Tube No. 3	

#### NOTE

- This step protects the brake actuator assembly by preventing fluid from contacting the connector.
- The brake actuator tube No. 3 and the brake actuator way No. 1 are reused parts.
- When using a torque wrench with the effective length changed, find out the read value from the torque wrench.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2018 2021</u> LC 500: <u>General – Introduction</u> – "Introduction: Repair Procedure: Precaution"
- <u>2018 2021</u> LC 500h: <u>General – Introduction – "Introduction: Repair Procedure: Precaution"</u>
- When using a union-nut wrench (effective length 22 mm) and a torque wrench (effective length 162 mm):

Torque:13.4 N\*m (137 kgf\*cm, 119 in\*lbf)

## Repair Procedure (continued)

Installation (continued)

Figure 47. Brake Actuator Way Assembled



1 Brake Actuator Tube No. 3

Figure 48. New Brake Actuator



Figure 49. New Brake Actuator Assembly



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## **Brake Squawk/Knock Noise**

### Repair Procedure (continued)

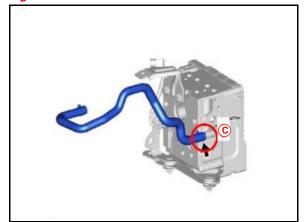
## Installation (continued)

 Connect the brake actuator hose, with the brake fluid filled inside of it, to the brake actuator assembly.

### **NOTE**

- The brake actuator hose is a reused part.
- Prevent air from mixing into the tube (keeping it to a minimum).
- Quickly connect the tube to the assembly as soon as the cap is removed.
- A. Turn the tip of the actuator-side port upward and pour brake fluid in the port until it overflows.
- B. Turn C (shown in Figure 50) of the brake actuator hose upward and pour brake fluid in the hose. While pouring, discharge air by rubbing and tapping the hose frequently. Continue pouring until the fluid overflows and drips out from the tip of the hose, and confirm there is no air coming out.
- C. Try not to spill the fluid surface on the hose tip and connect to the brake actuator assembly.

Figure 50.



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## **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

### Installation (continued)

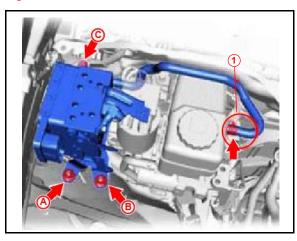
- 17. Mount the brake actuator assembly with bracket.
  - A. Using one bolt and two nuts, mount the brake actuator assembly with bracket.

Torque: 19 N\*m (194 kgf\*cm, 168 in\*lbf)

### **NOTICE**

- Fasten the bolt and nuts in the following order: A, B, C.
- Do NOT bend or damage the brake tubes.
- Do NOT allow debris, such as dust, to get on the brake tube connecting part.
- Do NOT hold the brake actuator assembly by its connector part.

Figure 51.



Area to Massage When Discharging Air (Root of Connecting Part)

#### **NOTE**

- Make sure to avoid the brake tubes.
- This step prevents air from mixing into the hose (keeping to a minimum). If the fluid surface of the reservoir tank is low, there is a possibility that air could go into the hose.
- When a NEW brake master cylinder assembly is delivered, the fluid level inside the reservoir tank may be low; therefore, until the procedure to rub the hose, add fluid and maintain a level that is higher than the port.
- B. Connect the "Brake Actuator Hose" to the "Brake Master Cylinder Reservoir Assembly" and secure it with a hose clamp.

#### **NOTE**

This step eliminates as much air from remaining in the tube and connecting part

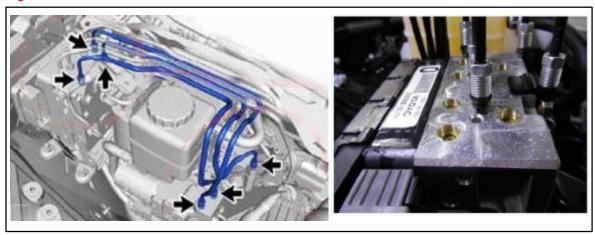
- C. AFTER connecting the brake actuator hose to the brake master cylinder reservoir assembly, discharge air from the hose.
- D. AFTER connecting the hose, firmly massage the hose with fingers 50 times and discharge air from the connecting part to the reservoir tank.

## Repair Procedure (continued)

## Installation (continued)

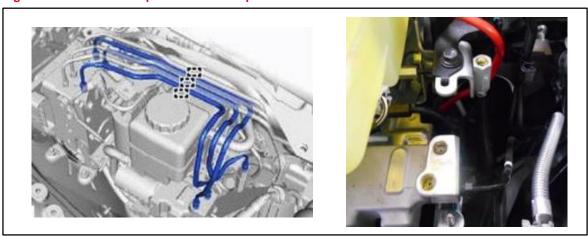
- 18. Install the brake tube.
  - A. Remove the rubber caps and connect the tubes.

Figure 52.



B. Temporarily tighten the six flare nuts on the brake tube.

Figure 53. Before fluid is poured into each port





## Repair Procedure (continued)

## Installation (continued)

C. Engage the lower three brake tubes using the brake tube clamp.

#### NOTE

- This step eliminates as much air from remaining in the tube and connecting part.
- When installing the brake tubes, connect them with the fluid filled in the ports on the brake master cylinder with simulator cylinder assembly side, as well as in the ports on the brake actuator assembly.
- Remove the rubber caps of the tubes one at a time when each tube is connected.
- D. Using a union-nut wrench, permanently tighten the six flare nuts on the brake tube.

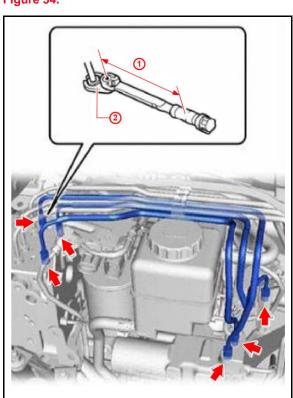
Torque: 15.2 N\*m (155 kgf\*cm, 135 in\*lbf)

#### NOTE

- When using a torque wrench with the effective length changed, find out the read value from the torque wrench.
   Refer to TIS, applicable model and model year Repair Manual:
  - 2018 2021 LC 500: General – Introduction – "Introduction: Repair Procedure: Precaution"
  - 2018 2021 LC 500h: General – Introduction – "Introduction: Repair Procedure: Precaution"
- When using a union-nut wrench (effective length 22 mm) and a torque wrench (effective length 162 mm):

Torque:13.4 N\*m (137 kgf\*cm, 119 in\*lbf)

Figure 54.



1 Torque Wrench's Effective Length
2 Union-nut Wrench

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## **Brake Squawk/Knock Noise**

### **Repair Procedure (continued)**

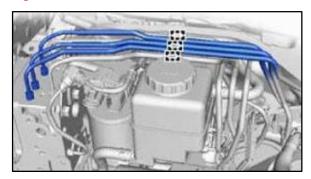
## Installation (continued)

- 19. Connect the brake tube.
  - A. Engage the upper three brake tubes with a clamp.

#### NOTE

- This step eliminates as much air from remaining in the tubes and connecting parts and fills the actuator with brake fluid.
- When installing the brake tubes, connect them with the fluid filled in the port on the brake actuator assembly side.

Figure 55.



B. Using one bolt, connect the brake actuator tube no. 2.

Torque: 15.2 N\*m (155 kgf\*cm, 135 in\*lbf)

# (C) LEXUS

## **Brake Squawk/Knock Noise**

### Repair Procedure (continued)

## Installation (continued)

C. Using a union-nut wrench, permanently tighten the four flare nuts on the brake tubes.

Torque: 15.2 N\*m (155 kgf\*cm, 135 in\*lbf)

#### **NOTICE**

- Do NOT bend or damage the brake tubes.
- Do NOT allow debris, such as dust, to get on the brake tube connecting parts.

#### NOTE

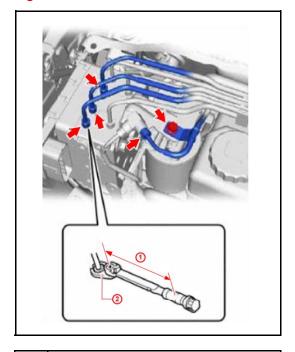
• When using a torque wrench with the effective length changed, determine the read value from the torque wrench.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500:
  - General Introduction "Introduction: Repair Procedure: Precaution"
- 2018 2021 LC 500h:
  - General Introduction "Introduction: Repair Procedure: Precaution"
- When using a union-nut wrench (effective length 22 mm) and a torque wrench (effective length 162 mm):

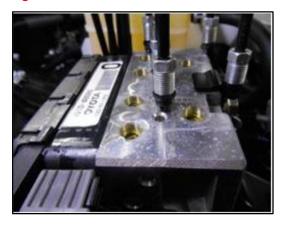
Torque:13.4 N\*m (137 kgf\*cm, 119 in\*lbf)

Figure 56.



1 Torque Wrench's Effective Length
2 Union-nut Wrench

Figure 57.



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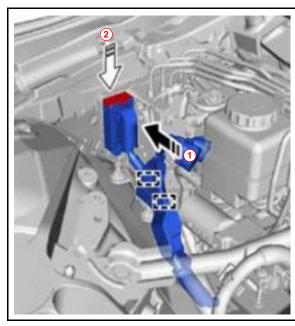
## **Brake Squawk/Knock Noise**

### Repair Procedure (continued)

## Installation (continued)

- 20. Connect the wire harness.
  - A. Put two clips on the wire harness.
  - B. Connect the brake actuator connector to the actuator assembly.
  - C. Press down the lock lever of the brake actuator connector and lock.

Figure 58.



1	Direction to Connect
2	Direction to Lock

21. Install the relay block.

#### **NOTE**

Perform Repair Manual step 11 – 12.

Refer to TIS, applicable model and model year Repair Manual:

2018 – 2021 LC 500h: Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Brake Actuator: Installation" L-SB-0006-21 February 25, 2021 Page 48 of 71

## **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

## Installation (continued)

22. Install fender apron brace sub-assembly LH.

Refer to TIS, applicable model and model year Repair Manual:

2018 – 2021 LC 500:

Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Brake Actuator: Installation"

• <u>2018 – 2021</u> LC 500h:

Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Brake Actuator: Installation"

23. Install cowl top ventilator louver sub-assembly.

Refer to TIS, applicable model and model year Repair Manual:

2018 – 2021 LC 500:

*Vehicle Exterior – Wiper/Washer –* "Wiper / Washer: Front Wiper Motor: Installation" 2018 – 2021 LC 500h:

Vehicle Exterior – Wiper/Washer – "Wiper / Washer: Front Wiper Motor: Installation"

24. Install radiator support to frame seal RH.

Refer to TIS, applicable model and model year Repair Manual:

2018 – 2021 LC 500h:

Engine/Hybrid System – Intake/Exhaust – "8GR-FXS (Intake / Exhaust): Exhaust Manifold: Installation"

25. Connect the auxiliary battery (–) terminal.

Refer to TIS, applicable model and model year Repair Manual:

• 2018 – 2021 LC 500:

Power Source/Network – Battery/Charging – "2UR-GSE (Battery / Charging): Battery: Installation"

• 2018 – 2021 LC 500h:

Power Source/Network – Battery/Charging – "8GR-FXS (Battery / Charging): Auxiliary Battery: Installation"

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## **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

## Installation (continued)

26. Install No. 2 deck board.

Refer to TIS, applicable model and model year Repair Manual:

• <u>2018 – 2021</u> LC 500:

Power Source/Network – Battery/Charging – "2UR-GSE (Battery / Charging): Battery: Installation"

• 20<u>18 – 2021</u> LC 500h:

Power Source/Network – Battery/Charging – "2UR-GSE (Battery / Charging): Battery: Installation"

27. Perform brake system air bleeding.

Refer to TIS, applicable model and model year Repair Manual:

• 2018 – 2021 LC 500:

Brake - Brake System - "Brake System (Other): Brake Fluid: Bleeding"

• 2018 - 2021 LC 500h:

Brake - Brake System - "Brake System (Other): Brake Fluid: Bleeding"

28. Inspect/adjust the brake fluid amount.

Refer to TIS, applicable model and model year Repair Manual:

• 2018 – 2021 LC 500:

Brake - Brake System - "Brake System (Other) - Brake Fluid: On-Vehicle Inspection"

• 2018 – 2021 LC 500h:

Brake - Brake System - "Brake System (Other) - Brake Fluid: On-Vehicle Inspection"

29. Perform the Linear Valve Offset Learning.

When the brake actuator assembly is replaced, perform the Linear Valve Offset Learning. Refer to TIS, applicable model and model year Repair Manual:

• <u>2018</u> – 2021 LC 500:

Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: Initialization"

• 2018 – 2021 LC 500h:

Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: Initialization"

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## **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

## Installation (continued)

30. Delete the DTCs.

Refer to TIS, applicable model and model year Repair Manual:

• <u>2018 – 2021</u> LC 500:

Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: DTC Check / Clear"

2018 – 2021 LC 500h:

Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: DTC Check / Clear"

#### NOTE

When attaching/ detaching the auxiliary battery terminal, there are functions that complete learning by using each system.

Refer to TIS, applicable model and model year Repair Manual:

2018 – 2021 LC 500:

General – Maintenance – "Maintenance: Battery: Installation"

• 2018 – 2021 LC 500h:

General - Maintenance - "Maintenance: Auxiliary Battery: Installation"

### 31. Inspect DTC outputs

When a DTC is output, perform troubleshooting of the applicable DTC.

### NOTE

Conduct Installation Procedure 10 - 15 of the Brake Master Cylinder Assembly in the manual.

Refer to TIS, applicable model and model year Repair Manual:

2018 – 2021 LC 500:

Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: Diagnostic Trouble Code Chart"

• <u>2018 – 2021</u> LC 500h:

Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: Diagnostic Trouble Code Chart"

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## **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

## Installation (continued)

32. Attach the brake actuator assembly with bracket.

Refer to TIS, applicable model and model year Repair Manual:

• <u>2018 – 2021</u> LC 500:

Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Brake Actuator: Installation"

• 2018 – 2021 LC 500h:

Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Brake Actuator: Installation"

33. Perform brake system air bleeding.

Refer to TIS, applicable model and model year Repair Manual:

• 2018 – 2021 LC 500:

Brake - Brake System - "Brake System (Other): Brake Fluid: Bleeding"

• 2018 – 2021 LC 500h:

Brake - Brake System - "Brake System (Other): Brake Fluid: Bleeding"

34. Inspect the brake pedal.

Refer to TIS, applicable model and model year Repair Manual:

• 2018 – 2021 LC 500:

Brake - Brake System - "Brake System (Other): Brake Pedal: Adjustment"

• 2018 – 2021 LC 500h:

Brake - Brake System - "Brake System (Other): Brake Pedal: Adjustment"

35. Inspect brake fluid leakage.

Refer to TIS, applicable model and model year Repair Manual:

2018 – 2021 LC 500:

Brake - Brake System - "Brake System (Other): Brake Fluid: On-Vehicle Inspection"

• 2018 – 2021 LC 500h:

Brake - Brake System - "Brake System (Other): Brake Fluid: On-Vehicle Inspection"

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# **Brake Squawk/Knock Noise**

### **Repair Procedure (continued)**

LEXUS

## Installation (continued)

### 36. ECU data reading.

#### **NOTE**

When connecting/disconnecting the brake actuator tube No. 2, check and confirm if the brake fluid leaks from the connecting part of the brake actuator tube No. 2 by monitoring the accumulator pressure sensor output value in the brake actuator assembly. It is difficult to check the brake fluid leakage at the connecting part of the brake actuator tube No. 2 while it is mounted.

- A. While the ignition is OFF, connect the Techstream to the DLG3.
- B. Turn the ignition ON.
- C. Turn Techstream ON.
- D. From the Techstream menu, select *System Select Menu Chassis ABS-VSC-TRC Data Monitor* and monitor the accumulator pressure sensor.
- E. Read the value of accumulator pressure sensor in the data monitor.

#### Table 4.

ITEM NAME	ITEM NAME COMMENT	INSPECTION CONDITION	REFERENCE VALUE	INSPECT ITEMS WHEN ABNORMAL
Accumulator Pressure Sensor	It indicates Accumulator Pressure Sensor Output Value.	Depress the brake pedal four or five times, start the pump motor, then stop the motor and do NOT depress the brake.	2.6 to 3.8V	Actuator System



### **Repair Procedure (continued)**

## Installation (continued)

37. Wait for 30 seconds without operating the brake pedal and confirm that there is no decrease in the accumulator pressure sensor output value.

#### Standard:

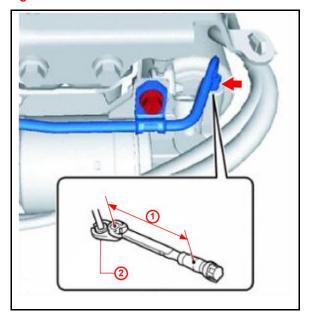
Accumulator pressure sensor's output voltage drops 0.2V or less or 30 seconds.

If the accumulator pressure sensor value decreases below the standard value, it is suspected that there is brake fluid leakage from the connection part of the brake actuator tube No. 2; therefore, remove the brake actuator and brake booster pump assembly once again, then remove the brake actuator tube No. 2 and inspect the connection part, and re-install.

Is the accumulator pressure sensor value decreased below the standard value?

- YES Continue to step 37.
- NO Check for any leaks correct and reconfirm accumulator pressure repeating step 38.

Figure 59.



- 1 Torque Wrench's Effective Length
- 2 Union-nut Wrench

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## **Brake Squawk/Knock Noise**

### **Repair Procedure (continued)**

## Installation (continued)

38. Remove the brake actuator and the brake booster assembly.

Then, remove the brake actuator tube No. 2 again, inspect the connection part, and reinstall tube No. 2.

Torque: 15.2 N\*m (155 kgf\*cm, 135 in\*lbf

#### NOTE

• When using a torque wrench with the effective length changed, determine a read value from the torque wrench.

Refer to TIS, applicable model and model year Repair Manual:

• <u>2018 – 2021</u> LC 500:

*General – Specifications –* "Specifications: Brake Control / Dynamic Control Systems: Torque Specifications"

• 2018 – 2021 LC 500h:

*General – Specifications –* "Specifications: Brake Control / Dynamic Control Systems: Torque Specifications"

 When using a union-nut wrench (effective length 22 mm) and a torque wrench (effective length 162 mm): 13.4 N\*m (137 kgf\*cm, 119 in\*lbf) L-SB-0006-21 February 25, 2021 Page 55 of 71

## **Brake Squawk/Knock Noise**

### Repair Procedure (continued)

## Installation (continued)

39. Inspect the brake master cylinder.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500: Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: Check for Intermittent Problems"
- 2018 2021 LC 500h: Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: Check for Intermittent Problems"
- 40. Master cylinder pressure sensor check.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500: Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: Test Mode Procedure"
- 2018 2021 LC 500h: Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: Test Mode Procedure"

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# **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

### Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding

#### Table 5.

PARTS TO REPLACE/ATTACH/DETACH	PROCEDURE TO REFER TO	
TARTO TO REI EAGE/ATTAON/DETAON	TROOEDORE TO REFER TO	
Flexible Hose (Front and Back)	Brake Line Air Bleeding	
Disk Brake Cylinder Assembly (Front and Back)		
Brake Actuator Assembly	Brake System Air Bleeding	
Brake Master Cylinder Reservoir Assembly		
Brake Stroke Simulator Cylinder Assembly		
Brake Master Cylinder Sub-assembly		

1. Perform the following air bleeding operation.

#### **NOTICE**

- During the air bleeding operation, make sure to keep the shift in the "P" position and ensure the parking brake is activated.
- Brake fluid may overflow due to brake fluid released from the brake actuator assembly. Do NOT pour by holding the brake fluid bottle straight above the reservoir filling port.
- During the air bleeding operation, constantly add the brake fluid to the brake master cylinder reservoir assembly to maintain fluid level between MIN and MAX.
- If the pump motor starts with air mixed in the brake actuator hose (the hose between the brake master cylinder reservoir assembly and brake booster pump assembly), the air could get caught in the brake booster pump assembly, and consequently, air bleeding will be difficult. When the auxiliary battery is connected, even when the ignition is OFF, 'the door courtesy switch ON' and 'the brake pedal operation' will make the brake control system start; therefore, when conducting any operations that could possibly mix air into the brake actuator hose, make sure to disconnect two brake booster pump connectors in advance.
- While air bleeding the brake fluid, a buzzer may sound due to the accumulator pressure reduction, however, it is not abnormal, therefore, continue the operation.
- DTCs such as ABS Motor Relay Malfunction or Pressure Sensor Malfunction may be stored when air bleeding the brake fluid. When there are instructions during or after the air bleeding, delete the DTC(s).
- Do NOT allow the brake fluid to contact ANY coated surfaces, such as the vehicle body. If fluid contacts a coated surface, wipe off immediately and wash off with water.
- Do NOT perform air bleeding under negative pressure using a device such as a Vacula.\*
- Make sure to bleed air from the brake system as the following attachment, detachment, or replacement procedures include actuator assembly attachment/detachment.
  - Brake stroke stimulator cylinder assembly
  - Brake master cylinder sub-assembly
- When turning the ignition ON to prevent a dead battery, connect the battery charger to the auxiliary battery and make it to a charging state.

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## **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

LEXUS

Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

#### NOTE

\*An ECB (Electronic Control Brake System) has a complicated oil passage. There is a risk that gas dissolved into the brake fluid may vaporize due to a pressure reduction and consequently generate air bubbles.

- A. The brake actuator assembly is replaced. Initialize the correction value of the linear valve.
- B. Turn the ignition ON.
- C. Shift to the "P" position.
- D. Turn the parking brake ON.
- E. Turn the ignition OFF.
- F. Connect Techstream to the DLC3 and turn the ignition ON.
- G. From the Techstream screen, select [CHASSIS]→[ABS-VSC-TRC] →[UTILITY]→ [RESET MEMORY]
- H. Select [delete the back-up memory] and perform.

Chassis - ABS-VSC-TRC - Utility - Reset Memory

#### **NOTICE**

- Once "Delete the Back-Up Memory" is performed, the 0-point memory for the yaw-rate sensor and G sensor will also be deleted. Make sure to perform a 0-point acquisition for the yaw-rate sensor and G sensor.
- After the 0-point memory for the yaw-rate sensor and G sensor is deleted, and if 15 seconds passes while the shift position is at "P' and the ignition is ON, only the yaw-rate sensor 0-point will be stored. If a vehicle is operated under this condition, Non-Corrected G Sensor 0-point Malfunction will be stored, and its DTC will be output.

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## **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

## Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

2. Brake System Air Bleeding

#### NOTE

Techstream MUST be used for brake system air bleeding. If air bleeding is performed without Techstream, the operation will be incomplete and may lead to failures and accidents.

A. Remove the four wheels.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2018 2021</u> LC 500: <u>General – Maintenance</u> – "Maintenance: Tire and Wheel: Removal"
- <u>2018 2021</u> LC 500h: <u>General – Maintenance</u> – "Maintenance: Tire and Wheel: Removal"
- B. Remove radiator support to frame seal RH
  Refer to TIS, applicable model and model year Repair Manual:

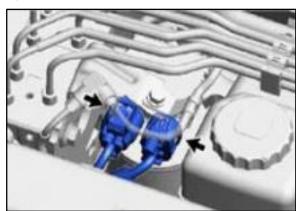
#### NOTE

- This step ONLY applies to LC 500h vehicles.
- Perform Repair Manual step 29.
- 2018 2021 LC 500h: Engine/Hybrid System – Intake/Exhaust – "8GR-FXS Intake / Exhaust: Exhaust
   Manifold: Installation"
- C. While the ignition is OFF, disconnect two brake booster pump connectors.

#### NOTE

If the connectors are already disconnected, this step is NOT necessary.

Figure 60.



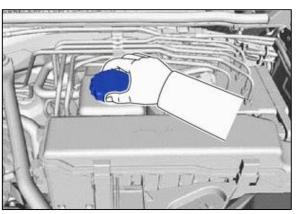


## Repair Procedure (continued)

## Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

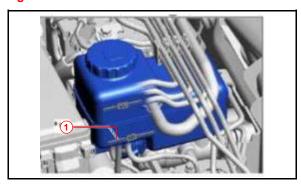
D. Remove the brake master cylinder reservoir filler cap assembly.

Figure 61.



E. Adjust the brake fluid amount so that the brake fluid level in the brake master cylinder reservoir assembly reaches the MIN level.

Figure 62.



MIN Level

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## **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

## Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

- F. Once the ignition is OFF, connect the Techstream to the DLC 3 Connector.
- G. Turn the ignition ON.
- H. Turn Techstream ON.

From the Techstream menu, select *Chassis – ABS-VSC-TRC – Operation Support – Electronic Control Brake Support – Perform Accumulator 0 Down* and perform.

Chassis - ABS-VSC-TRC - Operation Support

#### NOTE

Performing the accumulator 0 down by using Techstream will return the pressure-accumulated brake fluid in the accumulator back to the brake master cylinder reservoir assembly.

- I. Confirm the buzzer sound, then turn the ignition OFF.
- J. Add brake fluid to the brake master cylinder reservoir assembly to the level between MIN and MAX.
- K. Turn the ignition ON.
- L. Turn Techstream ON.

From the Techstream menu, select System Selection Menu – Chassis – ABS-VSC-TRC – Operation Support – Air-Bleeding

Chassis - ABS-VSC-TRC - Operation Support

- M. Select Air-Bleeding after the Actuator Removal among the air bleeding classification selection, then perform.
- N. Perform air bleeding the brake fluid by following the Techstream instruction.

#### **CAUTION**

Add the brake fluid so that the fluid level in the brake master cylinder reservoir assembly does NOT go below the MIN level.

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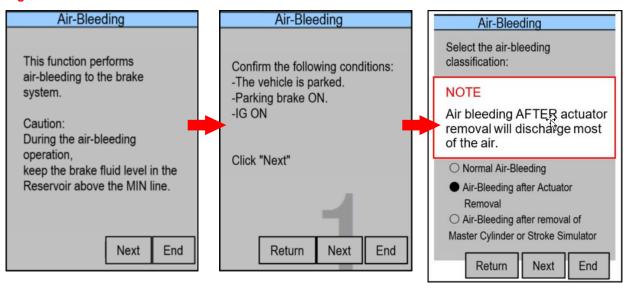
## **Brake Squawk/Knock Noise**

### **Repair Procedure (continued)**

## Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

Perform air bleeding after actuator removal.Follow the Techstream instructions to complete this procedure.

Figure 63.



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## **Brake Squawk/Knock Noise**

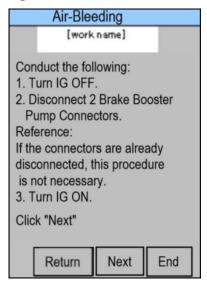
### Repair Procedure (continued)

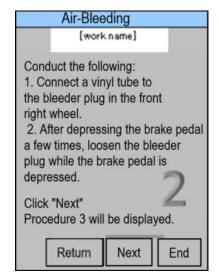
## Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

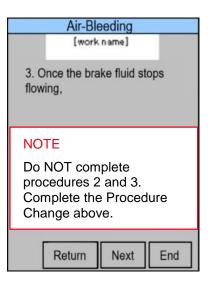
Procedure Change (Refer to Figure 64)

- A. Drain the fluid until the fluid level in the reservoir tank reaches MIN level. (Conduct pedaling while the bleeder plug is open.)
- B. Fasten the bleeder plug and add the fluid until the fluid level in the reservoir tank reaches MAX level. Repeat substeps A and B twice.
- C. Discharge the brake fluid by pedaling (depress the pedal a few times) and loosen the bleeder plug with the brake pedal depressed and release the pedal after the plug is fastened. Repeat substep C 20 times.

### Figure 64.







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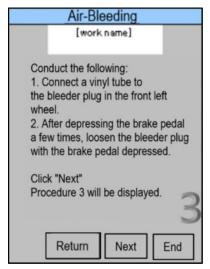
## **Brake Squawk/Knock Noise**

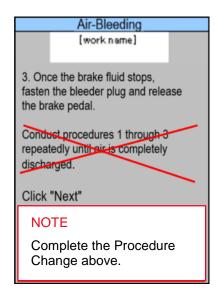
### **Repair Procedure (continued)**

## Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

Procedure Change (Refer to Figure 65) Steps 1 – 3 MUST be repeated 20 times.

Figure 65.





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## **Brake Squawk/Knock Noise**

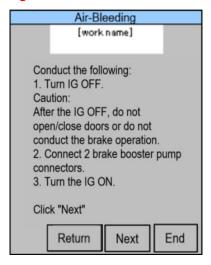
#### Repair Procedure (continued)

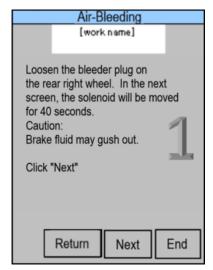
## Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

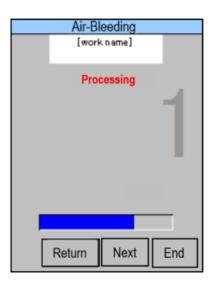
Procedure Change (Refer to Figure 66)

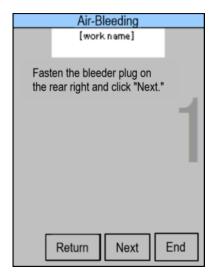
AFTER discharging brake fluid for 30 seconds continuously, fasten the bleeder plug and release the brake pedal.

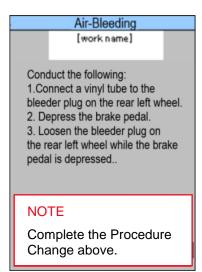
Figure 66.











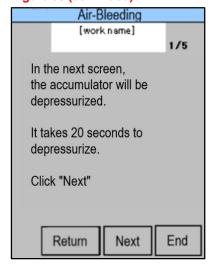
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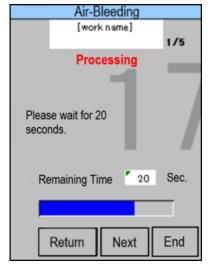
## **Brake Squawk/Knock Noise**

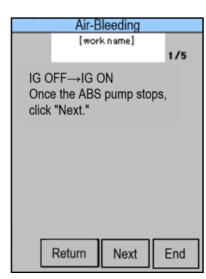
### **Repair Procedure (continued)**

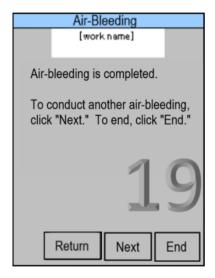
Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

Figure 66 (continued)









4. Tighten the bleeder plugs once the air-bleeding is completed.

Torque: 10.8 N\*m (110 kgf\*cm, 95 in\*lbf)

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# **Brake Squawk/Knock Noise**

### **Repair Procedure (continued)**

## Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

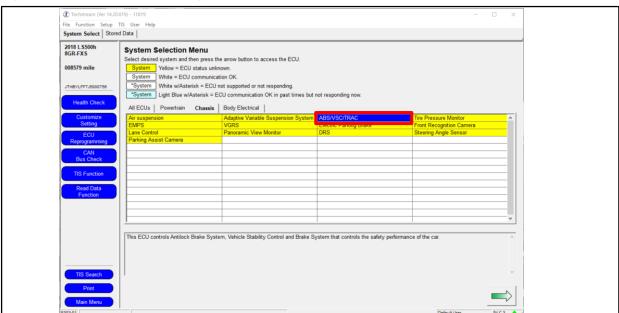
5. Perform the Techstream Active Test to forcefully move the valve in the actuator to complete air-bleeding.

From the Techstream screen, select *Chassis – ABS-VSC-TRC – Active Test – [Perform Actuator Pattern]* and perform.

#### **NOTE**

- Perform the above operation five times.
- The Techstream screen images are shown in the following pages.

Figure 67. Techstream Screen Image (Chassis – ABS-VSC-TRC)



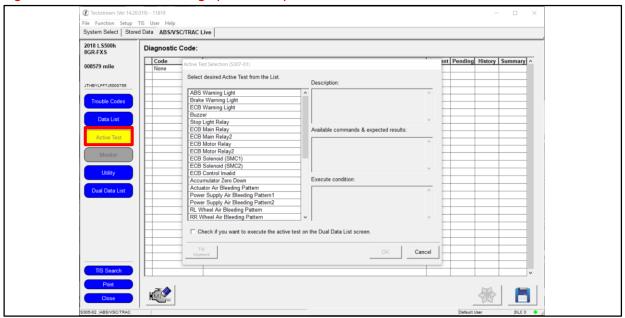
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# **Brake Squawk/Knock Noise**

### Repair Procedure (continued)

Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

Figure 68. Techstream Screen Image (Active Test)



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## **Brake Squawk/Knock Noise**

### **Repair Procedure (continued)**

## Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

Figure 69. Techstream Screen Image (Perform Actuator Pattern)

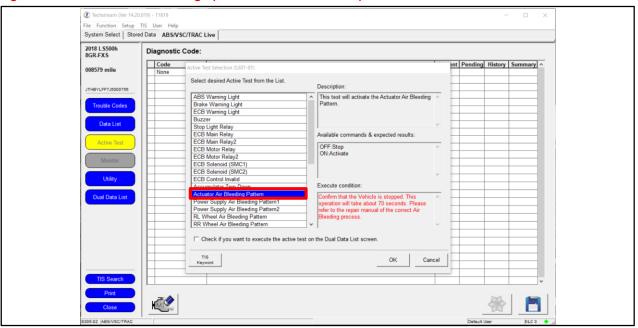
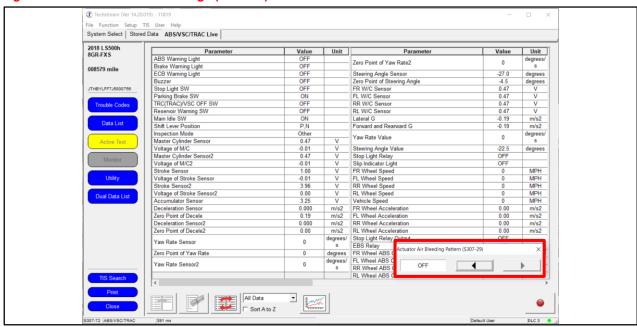


Figure 70. Techstream Screen Image (Execute)



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## **Brake Squawk/Knock Noise**

### Repair Procedure (continued)

## Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

Delete DTCs.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500: Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: DTC Check / Clear"
- 2018 2021 LC 500h: Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: DTC Check / Clear"
- 7. Turn the Techstream power OFF.
- 8. Turn the IG OFF.
- Disconnect the Techstream from the DLC3.
- Inspect for brake fluid leakage.
- 11. Inspect and adjust the amount of the brake fluid.
- 12. Install the brake master cylinder reservoir filler cap assembly.
- 13. Install radiator support to frame seal RH

#### **NOTE**

- This step ONLY applies to LC 500h vehicles.
- Perform Repair Manual step 29.

Refer to TIS, applicable model and model year Repair Manual:

• <u>2018 – 2021</u> LC 500h:

Engine/Hybrid System – Intake/Exhaust – "8GR-FXS Intake / Exhaust: Exhaust Manifold: Installation"

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## **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

## Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

14. Perform the linear valve offset learning and the brake pedal stroke sensor zero-point learning.

#### NOTE

BEFORE air-bleeding, the linear valve offset learning and brake pedal stroke sensor zero-point value memories were deleted. ONLY the linear valve offset learning and brake pedal stroke sensor zero-point learning should be performed.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500: Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: Initialization"
- 2018 2021 LC 500h:
   Brake Brake Control/Dynamic Control System "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: Initialization"
- 15. Perform the initialization procedure AFTER brake component replacement.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2021 LC 500: Brake – Brake Control/Dynamic Control System – "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: Initialization"
- 2018 2021 LC 500h:
   Brake Brake Control/Dynamic Control System "Brake Control / Dynamic Control Systems: Electronically Controlled Brake System: Initialization"

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## **Brake Squawk/Knock Noise**

#### Repair Procedure (continued)

## Brake System/Pedal/Brake Booster/Brake Fluid/Air Bleeding (continued)

- Perform the Linear Valve Offset Learning and the Brake Pedal Stroke Sensor 0-point Learning.
- 17. Connect Techstream and check the skid control ECU calibration for the latest calibration ID. Refer to the Calibration Information section. Is the calibration ID listed the latest skid control ECU calibration?
  - **YES** Go to step 19.
  - NO Continue to step 18.
- 18. Follow the procedures outlined in Service Bulletin No. <u>L-SB-0001-18</u> Techstream ECU Flash Reprogramming Procedure, and flash the skid control ECU with the NEW calibration file update.

#### **NOTE**

- The battery diagnostic tool MUST be used in Power Supply Mode to maintain battery voltage at 13.5V while flash reprogramming the vehicle.
- For details on how to use the battery diagnostic tool, refer to the <u>DCA-8000 Instruction Manual</u> located at *TIS Diagnostics Tools & Equipment Battery Diagnostics*.
- Certain options may become unavailable during the software update. Perform a 12V battery reset on the vehicle AFTER the software update completes.
- 19. Start the engine and warm it up to normal operating temperature.
- 20. Test-drive the vehicle to confirm proper operation.