

WINDOWS

Purpose

This document outlines the steps for replacing the top hinge sash vent of the 3000 Series window.

Resources Required

- Phillips screwdriver
- Stepladder

Procedure

NOTE: The sash vent replacement is to be completed with the window installed in the RV. The following photos are for illustrative purposes only.

Vented Windows

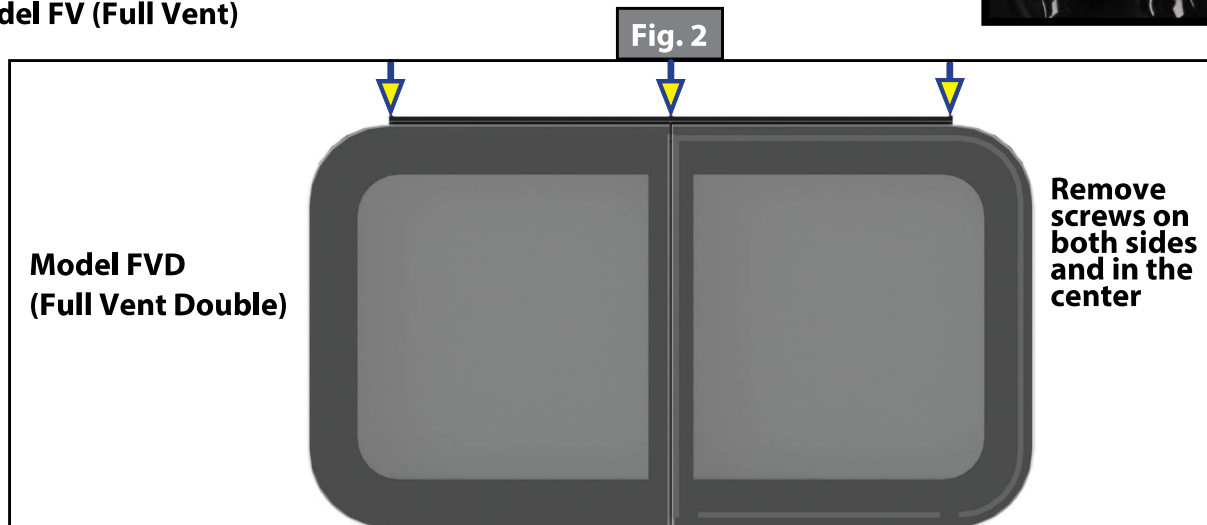
1. Open window halfway (Fig. 1) then remove the screw from the top of the frame (Fig. 2).

NOTE: Opening the window more than halfway when removing the screw could cause binding.

- A. For Model FV (Full Vent), remove screw on one side of the frame.
- B. For Model FVD (Full Vent Double), remove screws on both sides of the frame and in the center.



Model FV (Full Vent)



Model FVD
(Full Vent Double)

Remove
screws on
both sides
and in the
center

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2. Slowly slide out the sash vent(s) part of the way (Fig. 3).
3. If the window has a spacer, remove spacer from the bottom (Fig. 4).

NOTE: Note orientation of spacer material.

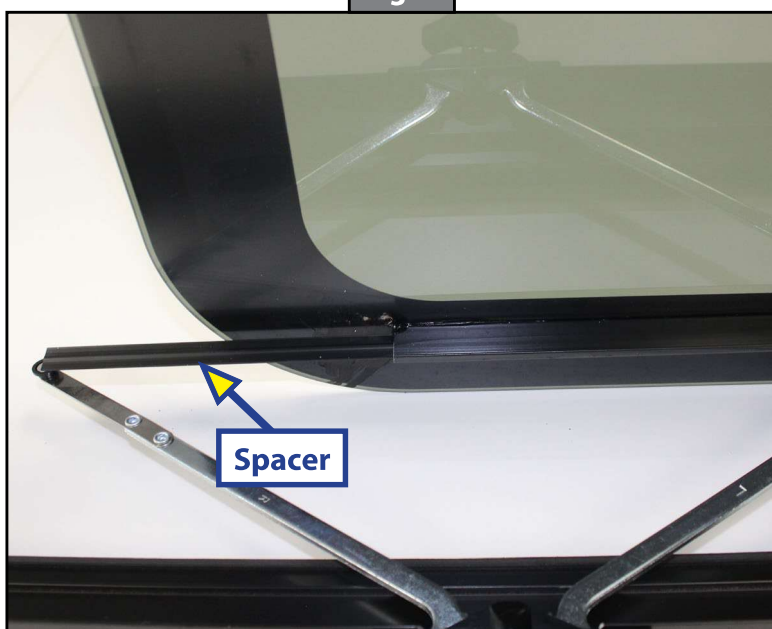
NOTE: For Model FVD, the 3" and 4" operator do not have spacers. However, the 7" and 9" operator have spacers.

4. Complete removal of the sash vent and set aside.
5. For Model FVD, remove the second sash vent and set aside.

Fig. 3



Fig. 4



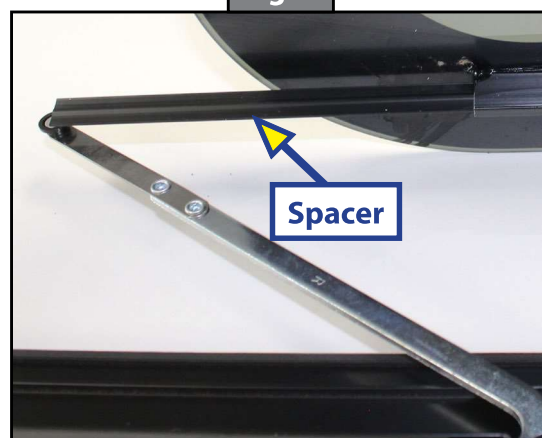
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6. Reinstall the sash vent part of the way into the frame (Fig. 5) until the edge of the sash vent approaches the second arm of the opener.
7. If applicable, feed the spacer into the bottom spacer rail utilizing the correct orientation of the material (Fig. 6).
8. Complete reinstallation of the sash vent.
9. For Model FVD, reinstall second sash vent.
10. Reinstall screw on top of the frame.
11. For Model FVD, reinstall second screw on top of frame.
12. Close the window(s).

Fig. 5



Fig. 6



As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at (574) 537-8900 or by email at customerservice@lci1.com. Self-help tips, technical documents, product videos and a training class schedule are available at lippert.com or by downloading the MyLCI app.