

8. Disconnect and remove TCU. See the service manual.
 - a. Verify that dust cover (Part No. 69202412) is installed in TCU [339B].
9. Turn IGN ON.
10. Wait until the vehicle is communicating with DT II.
11. Go to:
 - a. **Vehicle Setup > BCM Customization**
12. In the TCU line:
 - a. Click drop-down menu.
 - b. Select: **Not Installed**
13. Click:
 - a. **Update Vehicle > OK**
14. Cycle ignition.
15. Start engine.
16. Did engine start?
 - a. **Yes:** Deactivation and removal is complete, go to step 17.
 - b. **No:** Repeat the TCU Deactivation and Removal Procedure .
17. Turn IGN OFF.
18. Remove TL-3 and DT II.

Return Parts

Hold all claimed parts for 60 d from date of credit issued for possible field inspection and/or request to return to factory. After 60 d, destroy and discard the parts.

Credit Procedure

NOTE

Enter bulletin number into comment section of claim.

Verify that vehicle is under warranty.

Submit a warranty claim per Table 4 for all TCUs removed and dust caps installed.

Table 4.

ITEM	DATA
Claim Type	MC/Standard Claim or PRD/PDI claim
Problem Part Number	41000645 or 41000721
Quantity	Leave Blank
Labor Code	6195
Time	0.5–0.6 h Depending on the model
Customer Concern Code	9203
Condition Code	3109
Replacement Part No.	69202412
Quantity	1