ATTENTION:	1	IMPORTANT - AII				
GENERAL MANAGER		Service Personnel				
PARTS MANAGER		Should Read and Initial in the boxes				
CLAIMS PERSONNEL		provided, right.				
SERVICE MANAGER		© 2021 Subaru of America, Inc. All rights reserved.				



# QUALITY DRIVEN® SERVICE

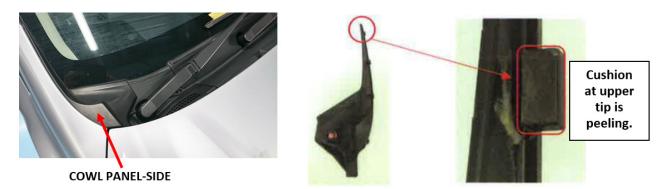
SERVICE BULLETIN

APPLICABILITY:	2018-21MY Crosstrek	
SUBJECT:	Side Cowl Panel Trim- Design Change	

NUMBER:	12-311-21		
DATE:	02/25/21		

## **INTRODUCTION:**

This bulletin announces a design change made to the windshield side cowl panels to address isolated concerns of a buzzing / rattle -type sound heard while driving. The size of the foam cushion portion and the production process to secure it to the part have been optimized to prevent the condition.



### **PRODUCTION CHANGE INFORMATION:**

The new COWL PANEL-SIDE trims were incorporated into Crosstrek production starting with VIN **MH277078**.

### **PART INFORMATION:**

Description	Part Number		
COWL PANEL- SIDE, RIGHT	91423FL001		
COWL PANEL- SIDE, LEFT	91423FL011		

**REMINDER:** Always order the most up-to-date replacement parts based on the specific VIN being repaired.

#### CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

Subaru of America, Inc. is ISO 14001 Compliant

ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

## **SERVICE PROCEDURE / INFORMATION:**

**REMINDER:** Customer satisfaction and retention starts with performing quality repairs.

The service procedures for cowl panel trim replacement remain unchanged. Always refer to STIS and review the full requirements of the repair being performed. The Service Manual procedures contain information critical to performing an effective repair the first time, every time. This includes but is not limited to important SAFETY precautions, proper inspection criteria, necessary special tools, required processes and related one-time-use parts needed for a complete and lasting repair.

# WARRANTY / CLAIM INFORMATION:

For vehicles within the Basic New Car Limited Warranty period, this repair may be submitted using the following claim information:

Labor Description	Labor Operation #	Labor Time	Fail Code	
COWL GRILLE MOLDINGS R&R ONE OR ALL	A916-411	0.3	XBP-48	

## **IMPORTANT REMINDERS:**

- SOA strongly discourages the printing and/or local storage of service information as previously released information and electronic publications may be updated at any time.
- Always check for any open recalls or campaigns anytime a vehicle is in for servicing.
- Always refer to STIS for the latest service information before performing any repairs.