

REFERENCE:	Nova Bus Manuals
SECTION:	09: Engine and Cooling
RS N°:	MQR 7621-2131
EFFECTIVE IN PROD.:	N/A

APPLICATION DEADLINE: N/A

SUBJECT:	CAC elbow too short.
JUSTIFICATION:	The original production CAC silicone elbow used on the CAC pipe may leak due to insufficient length. A new longer elbow is necessary along with the addition of double clamps.

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Installation of new elbow.	Client	Client	-
2	-	-	-	-

MATERIAL

QTY	PART N°	REV.	DESCRIPTION	REPLACES PART N°
LEVEL 1				
1	N75007	-	ELBOW 90° SILICONE PIPE 4" I.D.	N66701
LEVEL 2				
-	-	-	-	-

Materials will be available within 64 days once your order has been placed. To order, please contact Prevost Parts by phone at 1-800-771-6682, by fax at 1-888-668-2555 or by email at prevostparts.commandes@volvo.com. Specify document number, quantity of parts required and shipping address.

DISPOSAL OF PARTS

REMOVED PARTS ARE:	DISCARDED*	RETAINED	* Dispose of the unused parts and the defective parts in accordance with local environmental standards in effect.
	Yes	-	

REVISION HISTORY

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2021JA21	Initial release	Devanand
R1	2021FE10	Corrected Justification	Devanand

APPROVED BY:

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CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
Academy Busline - New Jersey	LA13	—	—	L82J4G9775611	L82J5G9775620	10
Airdrie Transit Alberta	LB10	3718	3718	L82J1J9776464	L82J1J9776464	1
Ames Transportation Agency - Iowa	L904	6101	6104	S92J1G9775221	S92J7G9775224	4
Austin - CMTA - Texas	L704	5051	5068	L82J7E4500471	L82J2E4500488	18
Austin - CMTA - Texas	LA17	5101	5107	S92J2H9775763	S92J3H9775769	7
Austin - CMTA - Texas	LA18	5151	5158	L82J0H9775770	L82J3H9775777	8
Barrie Ontario - Metrolinx	L878	1501	1504	L82JXF3001691	L82J6F3001719	4
Barrie Ontario - Metrolinx	L955	1601	1604	L82J7G9775408	L82J9G9775412	4
Barrie Ontario - Metrolinx	LA31	1701	1705	L82J0H9775817	L82J2H9775821	5
Barrie Ontario - Metrolinx	LA49	1706	1713	L82J7H3750855	L82J4H3750862	8
BC Transit - BCT - British Columbia	L858	9447	9481	L82JXE3001401	L82J5F3001436	35
BC Transit - BCT - British Columbia	L891	—	—	L82J5F3001565	L82J2F3001569	5
BC Transit - BCT - British Columbia	LA16	6000	6029	L82J3H9776217	L82J4H9776307	30
Belleville Ontario (ref. L962)	L840	8092	8092	L82J9E4500715	L82J9E4500715	1
Bow Valley Transit - Alberta	L993	—	—	L82JXG3750329	L82J6G3750330	2
Bow Valley Transit - Alberta	LA26	—	—	L82J4H3750473	L82J4H3750473	1
Bow Valley Transit - Alberta	LA28	—	—	L82J6H9776308	L82J4H9776310	3
Brampton - Ontario	L789	1401	1408	L82J4E3001216	L82J1E3001223	8
Brampton - Ontario	L816	1409	1415	L82J3E3001224	L82J9E3001230	7
Brampton - Ontario	L864	1501	1510	L82JXF3001500	L82J6F3001509	10
Brampton - Ontario	L865	1511	1519	L82JXF3001514	L82J9F3001522	9
Brampton - Ontario	L942	1601	1613	L82J6G3750070	L82J4G3750083	13
Brampton - Ontario	L941	1614	1623	L82J1G3750123	L82J2G3750132	10
Brampton - Ontario	LA20	1707	1713	L82J5H3750532	L82J6H3750538	7
Brampton - Ontario	LA21	1701	1706	L82J8H3750539	L82J1H3750544	6
Brampton - Ontario	LB01	1801	1817	L82J3H3750948	L82J6J3750982	17
Brampton - Ontario	LB02	1818	1823	L82J3J3751121	L82J2J3751126	6
Brandon - Manitoba	L899	67	70	L82J2G3750180	L82J8G3750183	4
Brantford - Ontario	L775	10131	10132	L82U1D3000999	L82U2D3001000	2
Brantford - Ontario	L928	10151	10153	L82J7F3001793	L82J0F3001795	3
Brantford - Ontario	LA03	10161	10612	L82J0G3750369	L82J7G3750370	2
Brantford - Ontario	LB64	101808	101810	L82J2J3751465	L82J6J3751467	3
Burlington - Ontario	L887	7017-15	7025-15	L82J7F3001681	L82J8F3001723	9
Burlington - Ontario	LB35	7033-18	7036-18	L82J9J3751432	L82J0J3751433	2
Cape Breton Nova Scotia	LA12	7092	7093	L82J8H3750587	L82JXH3750588	2
Capital Area Rural Transportation System (CARTS)	L980	—	—	L82J1G9775565	L82J9G9775569	3

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
Chicago Transit Authority - CTA - Illinois	L773	—	—	L82JXD4500429	L82J6D4500430	2
Chicago Transit Authority - CTA - Illinois	L811	7902	7949	L82J6E4500509	L82J4E4500556	48
Chicago Transit Authority - CTA - Illinois	L837	7950	7999	L82J6E4500655	L82J1E4500708	50
Chicago Transit Authority - CTA - Illinois	L847	8000	8049	L82J1E4500773	L82JXE4500822	50
Chicago Transit Authority - CTA - Illinois	L848	8050	8099	L82JXF4500823	L82J1F4500872	50
Chicago Transit Authority - CTA - Illinois	L849	8100	8149	L82J5F4500874	L82J3F4500923	50
Chicago Transit Authority - CTA - Illinois	L850	8150	8199	L82J5F4500924	L82J6G9775013	50
Chicago Transit Authority - CTA - Illinois	L943	8200	8324	L82JXG9775225	L82J3G9775406	125
Clemson Area Transit - South Carolina	L769	—	—	S92U1D4500418	S92U1D4500418	1
CMBC (TransLink) - British Columbia	LB32	18451	18473	L82J5J9776726	L82J4J9776748	23
CNG Demo (ref. L957)	L840	8093	8093	L82J0E4500716	L82J0E4500716	1
Cornwall - Ontario	LB55	—	—	L82J8J3751468	L82J8J3751468	1
Cornwall Ontario - Metrolinx	L935	—	—	L82J3F3001838	L82J5F3001839	2
Cornwall Ontario - Metrolinx	LA53	—	—	L82J2H3750892	L82J6H3750894	3
CT Transit - Connecticut	L815	1426	1429	S92L0E4500709	S92L0E4500712	4
CT Transit - Connecticut	L814	1462	1473	S92LXE4500717	S92L4E4500728	12
Démo US	L724	7300	7301	S92Y1D4500275	S92Y3D4500276	2
Duke University - North Carolina	L938	—	—	L82L8G9775399	L82L0G9775400	2
Duke University - North Carolina	LA38	—	—	L82L9H9775994	L82L9H9775994	1
Duke University - North Carolina	LA39	—	—	S92LXH9775995	S92LXH9775995	1
Durham Region Transit Ontario - Metrolinx	L872	8551	8553	L82J0F3001523	L82J4F3001525	3
Durham Region Transit Ontario - Metrolinx	L888	8554	8559	L82J2F3001703	L82J1F3001708	6
Durham Region Transit Ontario - Metrolinx	L996	8560	8563	L82J1G3750414	L82J7G3750417	4
Durham Region Transit Ontario - Metrolinx	LA19	8564	8565	L82J9G3750418	L82J0G3750419	2
Durham Region Transit Ontario - Metrolinx	LA50	8566	8578	L82JXH3750901	L82J1H3750916	13
Durham Region Transit Ontario - Metrolinx	LB11	8579	8589	L82J2H9776354	L82J0H9776367	11
Durham Region Transit Ontario - Metrolinx	LB36	6100	6112	L82J2J3751417	L82J7J3751431	13
Fredericton - New Brunswick	L774	8131	8131	L82U7D3000960	L82U7D3000960	1
Fredericton - New Brunswick	L812	—	—	L82J4E3001202	L82J4E3001202	1
Fredericton - New Brunswick	L836	8143	8143	L82J9E3001390	L82J9E3001390	1
Fredericton - New Brunswick	L901	8151	8151	L82J7F3001602	L82J7F3001602	1
Fredericton - New Brunswick	L968	8161	8162	L82J1G3750218	L82J3G3750219	2
Fredericton - New Brunswick	LA15	8171	8174	L82J1H3750589	L82J1H3750592	4
Fredericton - New Brunswick	LA33	8181	8184	L82J6H3750944	L82J1H3750947	4
Grande Prairie Alberta	L834	—	—	L82J7E3001386	L82J2E3001389	4
Guelph - Ontario	L767	237	239	L82UXD3000967	L82U3D3000969	3

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
Guelph - Ontario	L835	240	243	L82J0E3001391	L82J6E3001394	4
Guelph - Ontario	L927	244	247	L82J1F3001756	L82J9F3001763	4
Guelph - Ontario	L985	248	251	L82J7G3750255	L82J2G3750258	4
Guelph - Ontario	LA54	252	275	L82J1H3750849	L82J0H3750891	24
Halifax - Nova Scotia	LA11	1208	1236	L82J1G9775579	L82J4G9775608	29
Halifax - Nova Scotia	LA14	1237	1237	L82J1G9775596	L82J1G9775596	1
Halifax - Nova Scotia	LA27	1238	1276	L82J5H9775778	L82J9H9775816	39
Halifax - Nova Scotia	LB61	1277	1284	L82J9J9776664	L82J6J9776671	8
Halifax - Nova Scotia	LB70	1285	1299	L82J4J9776829	L82J9J9776843	15
Houston - Texas	L951	1915	1915	L82J0G9775203	L82J0G9775203	1
Houston - Texas	L952	1580	1580	S92J5G9775318	S92J5G9775318	1
Houston - Texas	L981	1916	1994	L82J8G9775434	L82J4G9775513	79
Houston - Texas	L982	1581	1582	S92J5G9775514	S92J7G9775515	2
Houston - Texas	L982	1583	1583	S92J9G9775516	S92J9G9775516	1
Houston - Texas	L982	1584	1586	S92J2G9775518	S92J4G9775522	3
Houston - Texas	L982	1587	1587	S92J8G9775524	S92J8G9775524	1
Houston - Texas	L982	1588	1599	S92J1G9775526	S92J5G9775545	12
Kingston - Ontario	LB34	1821	1841	L82J3J3751412	L82J0J3751416	5
Kingston - Ontario Metrolinx	L880	1502	1502	L82JXF3001786	L82JXF3001786	1
Kingston - Ontario Metrolinx	L925	1504	1510	L82J5F3001808	L82J5F3001811	4
Kingston - Ontario Metrolinx	L889	1687	1689	L82J1G3750252	L82J5G3750254	3
Kingston - Ontario Metrolinx	L954	1683	1686	L82J4G3750259	L82J4G3750262	4
Kingston - Ontario Metrolinx	LA60	1825	1837	L82J7H3750922	L82J8H3750931	6
Kingston - Ontario Metrolinx	LA59	1803	1818	L82JXH3750932	L82J4H3750943	11
Les Autobus Transcobec - Québec	L840	—	—	L82J5E4500713	L82J5E4500713	1
Lethbridge - Alberta	L868	—	—	L82J2F3001510	L82J2F3001510	1
Lethbridge - Alberta	L997	181	186	L82J5G9775570	L82JXG9775578	6
Lethbridge - Alberta	LA91	189	192	L82J3J9776580	L82J9J9776583	4
LYNX - Florida	L725	—	—	S92Y9D4500329	S92Y5D4500330	2
LYNX - Florida	L764	—	—	S92Y7D4500331	S92Y9D4500332	2
LYNX - Florida	L785	—	—	S92L6E4500505	S92L8E4500506	2
Milton - Ontario - Metrolinx	L884	1701	1702	L82J0G3750338	L82J2G3750339	2
Milton - Ontario - Metrolinx	LA51	1801	1803	L82J3H3750917	L82J7H3750919	3
Mississauga Ontario	LA64	1730	1766	L82J2H9776077	L82J7H9776253	37
Mississauga Ontario	LA65	1770	1799	S92J8H9776254	S92J2H9776315	30
Mississauga Ontario	LB12	1801	1812	L82J9J9776714	L82J3J9776725	12

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
Moncton (Codiac) - New Brunswick	LA06	—	—	L82J3G9775552	L82JXG9775564	9
Moncton (Codiac) - New Brunswick	LA42	—	—	L82J8H9776066	L82J0H9776076	11
Moncton (Codiac) - New Brunswick	LA58	—	—	L82J2J9776389	L82J2J9776389	1
MTD - Santa Barbara, California	L730	—	—	S92J8E4500567	S92J1E4500569	3
New York City Transit - New York	L841	8094	8134	L82J2F4500959	L82JXF4501034	41
New York City Transit - New York	L841	8184	8206	L82J1F4501035	L82J0F4501057	23
New York City Transit - New York	L841	8252	8269	L82J2F4501058	L82J2F4501075	18
New York City Transit - New York	L842	8090	8093	L82J4F4501076	L82JXF4501079	4
New York City Transit - New York	L842	8207	8213	L82J6F4501161	L82J7F4501170	7
New York City Transit - New York	L842	8399	8408	L82J6F4501080	L82J2F4501089	10
New York City Transit - New York	L842	8318	8332	L82J9F4501090	L82J7F4501105	15
New York City Transit - New York	L842	8359	8373	L82J9F4501106	L82J3F4501120	15
New York City Transit - New York	L842	8409	8432	L82J5F4501121	L82JXF4501146	24
New York City Transit - New York	L842	8481	8491	L82J1F4501147	L82J8F4501159	11
New York City Transit - New York	L843	8135	8153	L82J5F4501197	L82J9F4501221	19
New York City Transit - New York	L843	8214	8230	L82J9F4501171	L82J1F4501195	17
New York City Transit - New York	L843	8270	8293	L82J0F4501222	L82J7F4501251	24
New York City Transit - New York	L843	8333	8347	L82J9F4501252	L82J1G9775016	15
New York City Transit - New York	L843	8374	8380	L82J3G9775017	L82J9G9775023	7
New York City Transit - New York	L844	8381	8170	L82J0G9775024	L82J0G9775105	82
New York City Transit - New York	L845	8171	8480	L82J2G9775106	L82J6G9775187	82
New York City Transit - New York	L958	5439	5442	S92J9G9775533	S92J9G9775631	4
New York City Transit - New York	L959	5443	5443	S92J0H9776118	S92J0H9776118	1
New York City Transit - New York	LB59	5444	5484	S92J7H9776195	S92J6H9776379	41
New York City Transit - New York	LA23	5485	5530	S92J5J9776380	S92J6J9776517	46
New York City Transit - New York	LA73	8504	8507	L82J8J9776445	L82J8J9776476	4
New York City Transit - New York	LB29	5531	5566	S92J9J9776687	S92J6J9776873	36
New York Demo	L840	8091	8091	L82J5E4500714	L82J7E4500714	1
New York Demo	L940	—	—	S92J7F4501257	S92J7F4501257	1
NFTA - Buffalo, New York	LA30	1717	1724	L82J8H9775838	L82J5H9775845	8
NFTA - Buffalo, New York	LB21	1817	1824	L82J9J9776518	L82J8J9776526	8
Niagara Falls - Ontario	L771	1396	1397	L82U9D3000958	L82U0D3000959	2
Niagara Falls - Ontario	L987	1601	1604	L82J6G3750344	L82J1G3750347	4
Niagara Falls Ontario - Metrolinx	LA97	1805	1808	L82J0J3750993	L82J6J3750996	4
Niagara Falls Ontario - Metrolinx	LB13	1811	1811	L82J8J3750997	L82J8J3750997	1
Niagara Falls Ontario - Metrolinx	LA98	1809	1810	S92J7J3751003	S92J9J3751004	2

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
North Bay - Ontario	L895	784	785	L82J7F3001678	L82J9F3001679	2
North Bay - Ontario	L979	786	787	L82J4G3750312	L82J6G3750313	2
North Bay - Ontario	LB48	788	790	L82J7J3751395	L82J0J3751397	3
Oakville Ontario - Metrolinx	L874	—	—	L82J6F3001526	L82JXF3001531	6
Oakville Ontario - Metrolinx	L881	—	—	L82J2F3001717	L82J8F3001740	5
Oakville Ontario - Metrolinx	L945	—	—	L82J9G3750211	L82JXG3750217	7
Oakville Ontario - Metrolinx	LA55	—	—	L82J6H3750880	L82J5H3750885	6
Orillia Ontario - Metrolinx	L965	1722	1724	L82J3G3750320	L82J7G3750322	3
Orillia Ontario - Metrolinx	LA61	1825	1826	L82J2J3751031	L82J4J3751032	2
Peterborough - Ontario	L770	55	60	L82U0D3000993	L82UXD3000998	6
Peterborough - Ontario	L870	61	63	L82JXF3001612	L82J3F3001614	3
Peterborough - Ontario	L919	64	66	L82J6F3001767	L82JXF3001769	3
Peterborough - Ontario	L966	67	71	L82J2G3750230	L82JXG3750234	5
Peterborough - Ontario	LA41	7217	7617	L82J1H3750706	L82J3H3750710	5
Red Deer - Alberta	L766	1104	1105	L82U7D3001025	L82U9D3001026	2
Red Deer - Alberta	L772	1106	1108	L82J2E3001120	L82J6E3001122	3
Red Deer - Alberta	L813	10008	10009	L82J2E3001361	L82J4E3001362	2
Red Deer - Alberta	L869	—	—	L82J9F3001570	L82J0F3001571	2
Red Deer - Alberta	L926	—	—	L82J2F3001796	L82J4F3001797	2
Regina - Saskatchewan	L776	663	669	L82U4D3001001	L82U5D3001007	7
Regina - Saskatchewan	L807	671	685	L82J8E3001137	L82J2E3001151	15
Regina - Saskatchewan	L892	686	691	L82J5F3001484	L82J4F3001489	6
Regina - Saskatchewan	L949	692	696	L82J3G3750205	L82J0G3750209	5
Regina - Saskatchewan	L992	—	—	L82J6G3750294	L82J3G3750298	5
Regina - Saskatchewan	LA44	814	829	L82J0H3750776	L82J7H3750791	16
Regina - Saskatchewan	LB16	830	830	L82J0H3750793	L82J0H3750793	1
Regina - Saskatchewan	LB17	831	831	L82J2H3750794	L82J2H3750794	1
Regina - Saskatchewan	LB18	832	832	L82J4H3750795	L82J4H3750795	1
San Joaquin County - California	L768	—	—	S92L4D4500422	S92L3D4500427	6
Sarnia Ontario	L873	151	152	L82J0F3001599	L82J0F3001600	2
Sarnia Ontario	L883	153	153	L82J4G3750021	L82J4G3750021	1
Sarnia Ontario	L963	162	162	L82J7G3750305	L82J7G3750305	1
Sarnia Ontario	LA36	171	172	L82J8H3750752	L82JXH3750753	2
Saskatoon - Saskatchewan	L831	1401	1405	L82J7E3001307	L82J9E3001311	5
Saskatoon - Saskatchewan	L894	1501	1510	L82J0F3001490	L82J7F3001499	10
Saskatoon - Saskatchewan	L953	1601	1610	L82J9G3750158	L82JXG3750167	10

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
Saskatoon - Saskatchewan	LA29	1701	1711	L82J7H9775846	L82JXH9775856	11
Saskatoon - Saskatchewan	LA92	1718	1732	L82J0H9776319	L82J8H9776343	15
Sault Ste. Marie Ontario	L934	—	—	L82JXG3750038	L82JXG3750038	1
SEPTA - Pennsylvania	L728	—	—	L82W7D4500335	L82W7D4500335	1
SEPTA - Pennsylvania	L749	7302	7354	S92Y7D4500409	S92L2E4500470	53
SEPTA - Pennsylvania	L743	7356	7370	S92L1E4500489	S92L2E4500503	15
SEPTA - Pennsylvania	L741	7355	7355	S92L4E4500504	S92L4E4500504	1
SEPTA - Pennsylvania	L744	8601	8689	L82L7E4500570	L82LXE4500661	89
SEPTA - Pennsylvania	L742	7371	7414	S92L6E4500729	S92L7E4500772	44
SEPTA - Pennsylvania	L745	7415	7415	S92L0F4500873	S92L0F4500873	1
SEPTA - Pennsylvania	L746	7416	7454	S92L7F4500952	S92L8F4501012	39
SEPTA - Pennsylvania	L861	7300	7484	S92L5G9775188	S92L8G9775220	32
St. Catharines Ontario - Metrolinx	L879	1501	1504	L82J4F3001587	L82J4F3001590	4
St. Catharines Ontario - Metrolinx	L898	1560	1560	S92J4F3001663	S92J4F3001663	1
St. Catharines Ontario - Metrolinx	L882	1601	1605	L82J9G3750225	L82J9G3750229	5
St. Catharines Ontario - Metrolinx	LB06	1860	1862	S92J1J3751000	S92J5J3751002	3
St. Catharines Ontario - Metrolinx	LB09	1740	1740	L82J6J3751033	L82J6J3751033	1
St. Catharines Ontario - Metrolinx	LA62	1801	1813	L82J8J3751034	L82J4J3751046	13
St. John - New Brunswick	L871	40585	40586	L82J8F3001592	L82JXF3001593	2
St. John - New Brunswick	L939	40687	40687	L82J0G3750078	L82J0G3750078	1
St. John - New Brunswick	LB05	38888	38899	L82J8J3750983	L82J1J3750999	12
St. John's - Newfoundland	L808	1415	1419	L82J4E3001152	L82J1E3001156	5
St. John's - Newfoundland	L875	1520	1525	L82JXF3001478	L82J3F3001483	6
St. John's - Newfoundland	L930	1626	1630	L82J7F3001826	L82J9F3001830	5
Stratford - Ontario	L893	—	—	L82J9F3001584	L82J0F3001585	2
Stratford - Ontario	LB19	—	—	L82J3J3751183	L82J5J3751184	2
Sudbury - Ontario	L890	851	855	L82JXF3001609	L82J6F3001641	5
Sudbury - Ontario	L994	861	865	L82J1G3750364	L82J9G3750368	5
Sudbury - Ontario	LA46	871	873	L82J1H3750821	L82J5H3750823	3
Sudbury - Ontario	LB27	881	883	L82J9J3751382	L82J2J3751384	3
Thunder Bay - Ontario	L806	—	—	L82J6E3001170	L82J8E3001171	2
Thunder Bay - Ontario	L863	—	—	L82J8F3001558	L82J6F3001560	3
Thunder Bay Ontario - Metrolinx	L944	—	—	L82J6G3750084	L82JXG3750086	3
Thunder Bay Ontario - Metrolinx	LA01	—	—	L82J5H3750448	L82J7H3750449	2
Thunder Bay Ontario - Metrolinx	LA57	—	—	L82J8H3750895	L82J8H3750928	12
Timmins - Ontario	L783	—	—	L82U8D3001017	L82UXD3001018	2

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
Timmins - Ontario	L839	—	—	L82J8E3001395	L82J8E3001395	1
Timmins - Ontario	L995	—	—	L82JXG3750377	L82JXG3750377	1
Timmins Ontario	LB07	—	—	L82J1J3751005	L82J3J3751006	2
University of Alabama - Alabama	L787	7028	7029	L82J2E4500507	L82J4E4500508	2
University of Alabama - Alabama	L902	7030	7030	L82J2F4500993	L82J4F4500994	2
University of Alabama - Alabama	L961	7032	7033	L82J7G9775294	L82J9G9775295	2
University of Alabama - Alabama	LA02	7034	7037	L82J8G9775546	L82JXG9775550	4
Walt Disney World - Florida	L763	—	—	S92U0D3001019	S92U4D3001024	6
Welland Ontario - Metrolinx	L866	—	—	L82J9F3001648	L82J9F3001648	1
Welland Ontario - Metrolinx	L933	—	—	L82J1G3750011	L82J1G3750011	1
Welland Ontario - Metrolinx	L991	—	—	L82J9G3750287	L82J9G3750287	1
Welland Ontario - Metrolinx	LA52	—	—	L82J2H3750911	L82J4H3750912	2
Welland Ontario - Metrolinx	LA93	—	—	L82J6H3750913	L82J6H3750913	1
Whitehorse - Yukon	L784	43	43	L82U9D3001057	L82U9D3001057	1
Whitehorse - Yukon	LA04	—	—	L82J2G3750390	L82J4G3750391	2
Whitehorse - Yukon	LB03	—	—	L82J9H9776352	L82J0H9776353	2
Windsor - Ontario	LB24	8025	8026	L82JXJ3751424	L82J1J3751425	2
Windsor Ontario - Metrolinx	L886	570	577	L82J8F3001818	L82J5F3001825	8
Windsor Ontario - Metrolinx	LA56	578	601	L82J5J3751007	L82J0J3751030	24
Woodstock - Ontario	L778	—	—	L82U2D3001014	L82U2D3001014	1
Woodstock - Ontario	L832	—	—	L82J9E3001342	L82J9E3001342	1
Woodstock - Ontario	L923	15-16	15-16	L82J9F3001746	L82J9F3001746	1
Woodstock - Ontario	LA08	17-08	17-08	L82J3H3750514	L82J3H3750514	1
Woodstock - Ontario	LB04	18-04	18-14	L82J3H9776363	L82J5H9776364	2
York Regional Transit - Ontario	L896	1501	1517	L82J2F3001619	L82JXF3001741	17
York Regional Transit - Ontario	L936	1518	1518	L82J3G3750012	L82J3G3750012	1
York Regional Transit - Ontario	L967	1601	1621	L82J2G9775414	L82J8G9775627	21
York Regional Transit - Ontario	LA07	1701	1715	L82J9G3750340	L82JXG3750363	15
York Regional Transit - Ontario	L964	1770	1774	S92J6G3750420	S92J3G3750424	5

**WARNING**

Follow your internal safety procedures.

PROCEDURE

- 1.1. Park the vehicle on an even surface with transmission in neutral (N).
- 1.2. Turn the ignition switch to OFF position and engage the parking brake.
- 1.3. Set the master control switch in the STOP position (see figure 1).

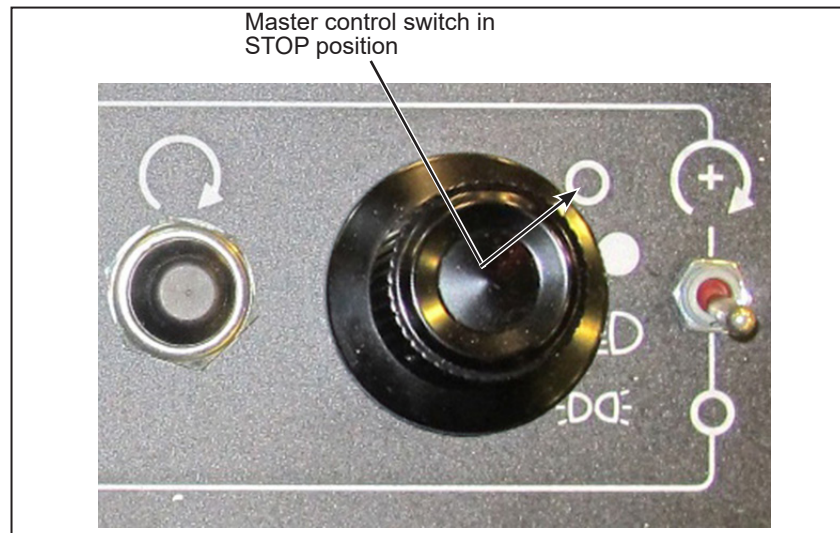


Figure 1 - Master Control Switch in STOP Position

- 1.4. Set the battery disconnect switch in the battery compartment to the OFF position (see figure 2).

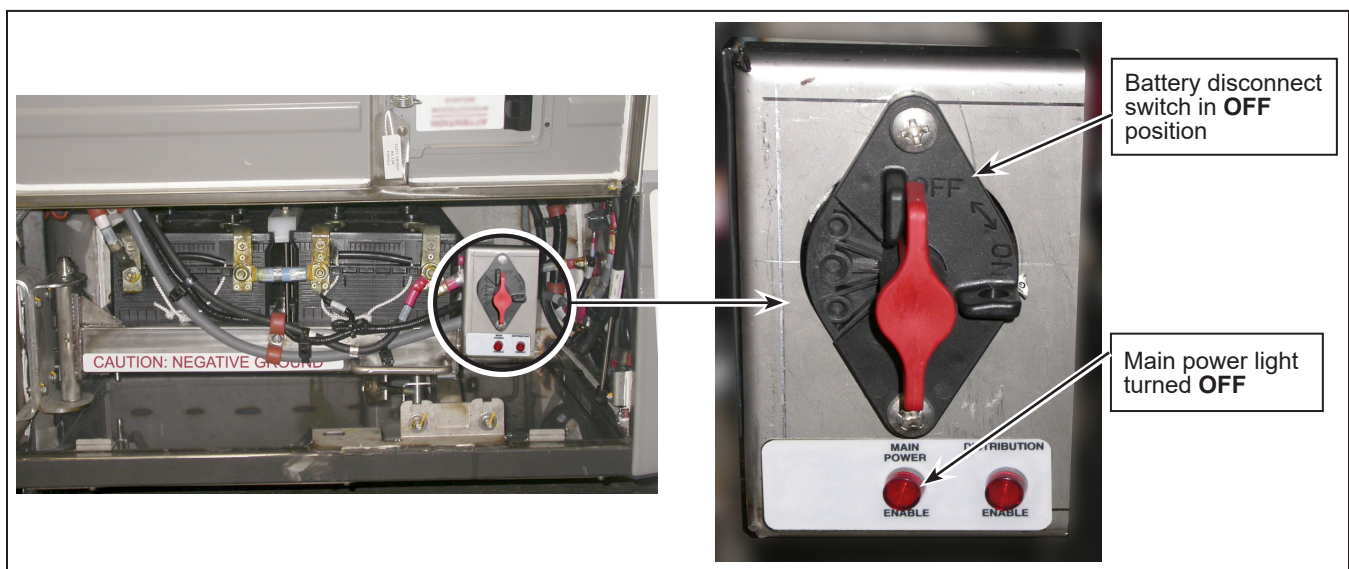


Figure 2 - View of Battery Disconnect Switch

**WARNING**

Before starting any work on the vehicle, make sure the vehicle is completely and securely stationary. Disconnect the starting circuit on the control box at the rear of the vehicle and place the battery disconnect switches in the OFF position.

**CAUTION**

The CAC and the CAC plumbing are under pressure, and are more prone to leakage than an unpressurized system.

- 1.5. Locate the CAC (Charge Air Cooler) pipe at the back of the vehicle.
- 1.6. Install new elbow P/N N75007 and discard the old elbow P/N N66701 (see figure 3).

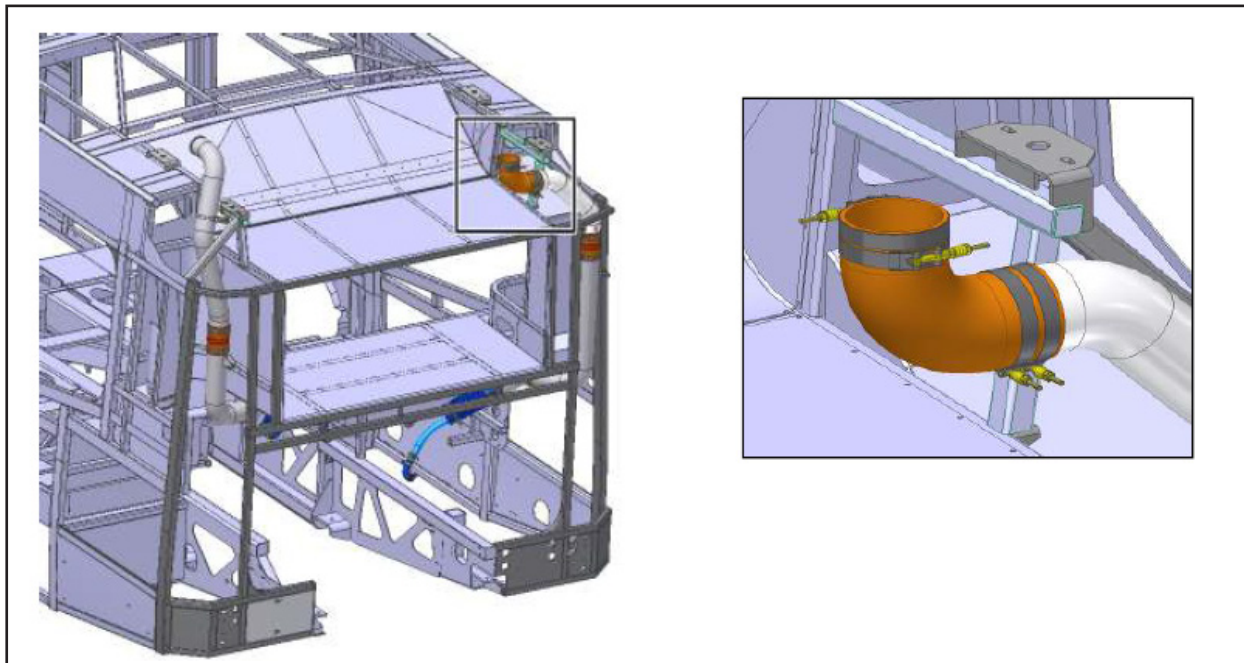


Figure 3 - View of Elbow in Charge Air Cooler Pipe

- 1.7. Reuse the clamp N12883, torque at 17 ± 2 Nm (see figure 4).

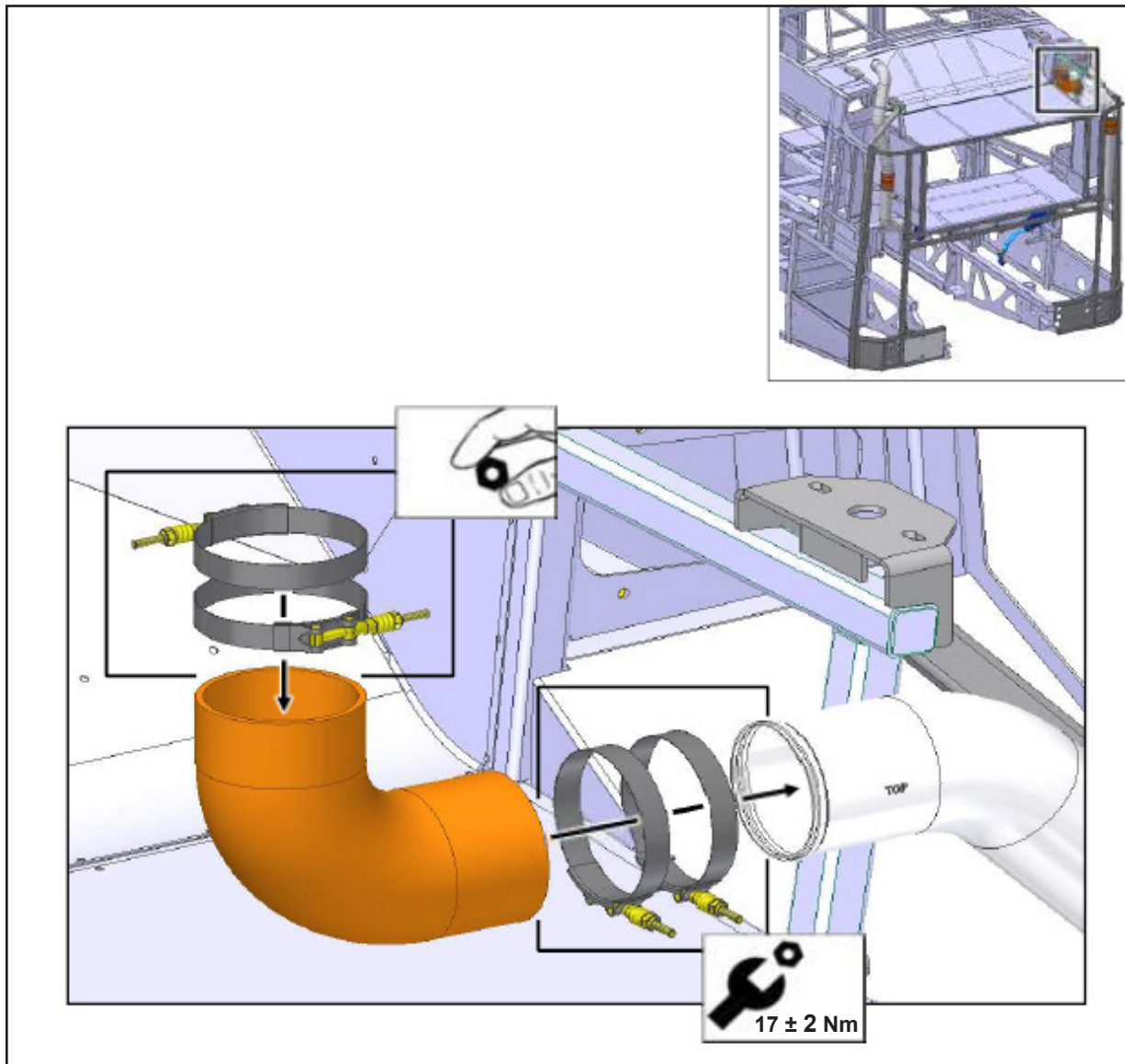


Figure 4 - Installation of Elbow in CAC Pipe

- 1.8. Set the battery disconnect switch in the battery compartment to ON position.
1.9. Set the master control switch in the ON position.
1.10. Return the bus to service.❖