



# Service Bulletin


Bulletin No.: 17-NA-336

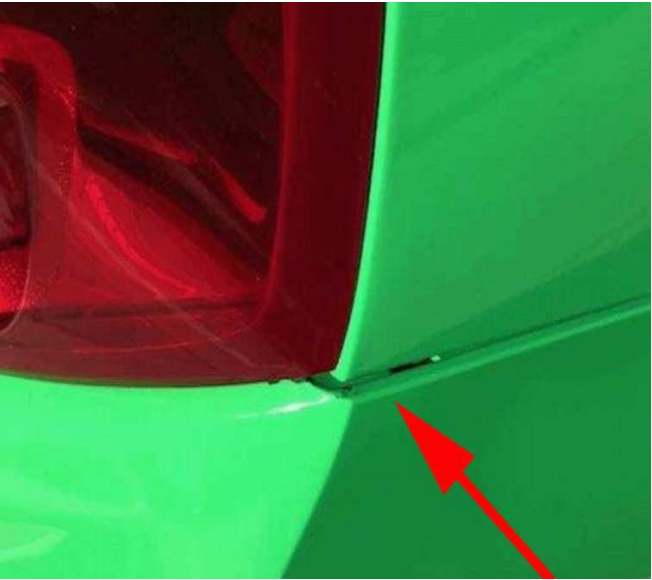

Date: January, 2021

## TECHNICAL

**Subject:** Rear Fascia Gap

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Camaro	2016	2021	—		All	All

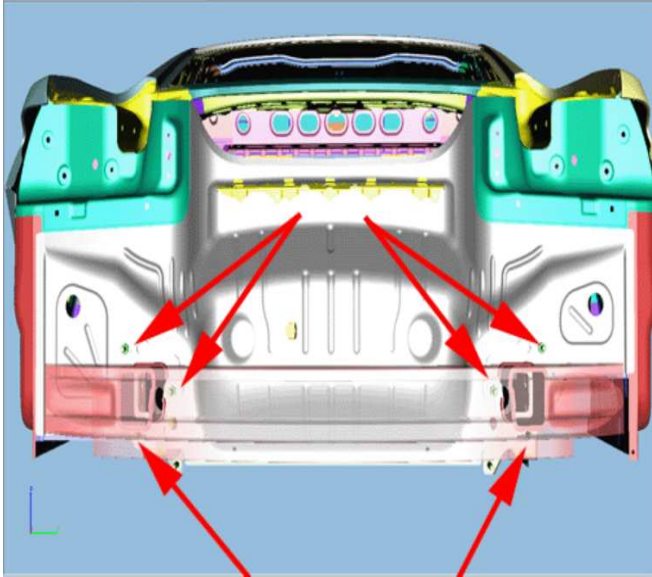
Involved Region or Country	North America, Europe, Russia, Middle East, Israel, Argentina, Brazil, Bolivia, Chile, Colombia, Ecuador, Paraguay, Peru, Uruguay, Japan, GM Korea Company, China, Taiwan, Philippines
Condition	 4882654

  <p>4882655</p> <p>4882657</p>	
Cause	Some customers may comment that the rear fascia is sticking out near the tail lamp. This may be due to the stud not being centered in the hole of the impact beam mounting plate.
Correction	Loosen the nuts to the impact beam and re-adjust using the Service Procedure outlined below.

## Service Procedure

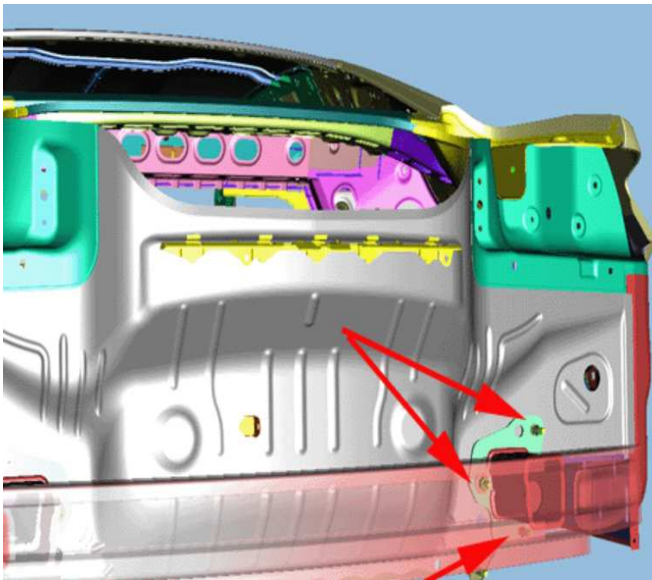
If you encounter a vehicle with the above concern, obtain the new service part guides and shim material listed in the part table below and complete the following steps:

1. Remove the rear fascia. Refer to *Rear Bumper Fascia Replacement* in SI.

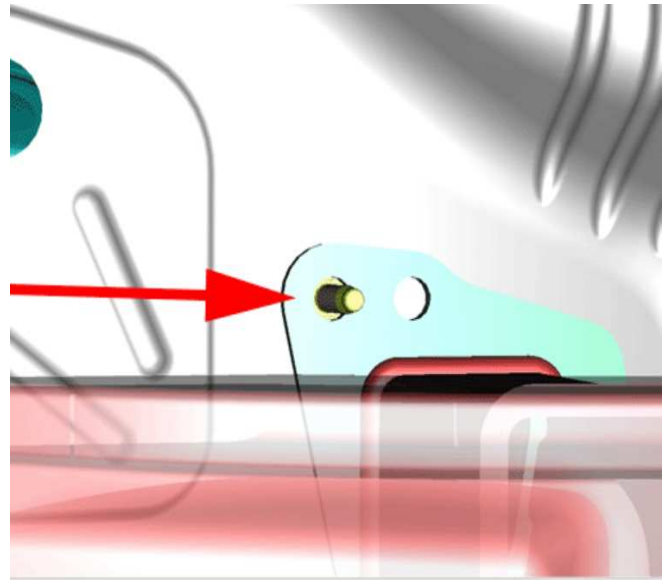


4882658

2. Loosen the 6 nuts securing the impact beam/bar. Fully remove the top two. Refer to *Rear Bumper Impact Bar Replacement* in SI.

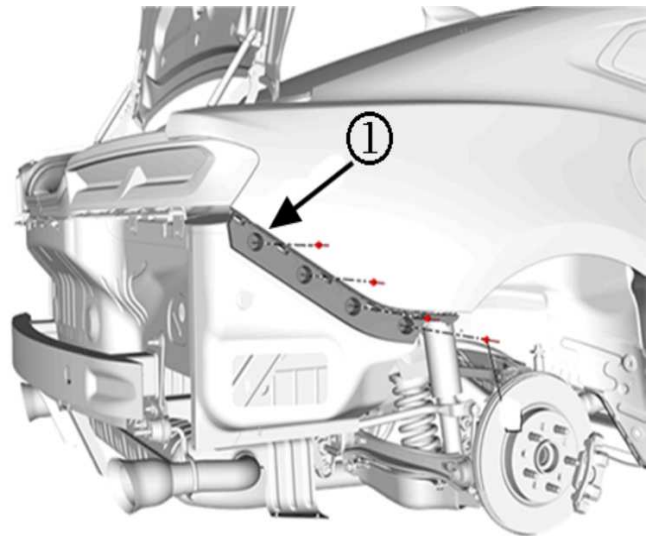


4882659



4882660

3. Move the impact beam up 3 mm (0.12 in) so the stud is centered in the hole in the impact beam mounting plate. Make sure both sides are centered.
4. Re-secure the impact beam.



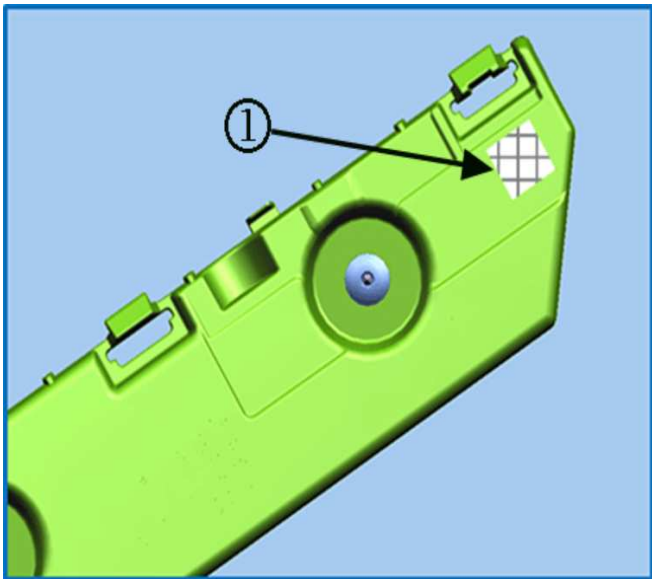
5129629

5. Replace the left and right (1) rear bumper fascia guides while adding a shim to each guide prior to installation, following the steps below:



5138047

- 5.1. Remove the right or left rear bumper fascia guide from the quarter panel. Refer to *Rear Bumper Fascia Guide Replacement* in SI.
- 5.2. Cut two 8.5 mm (0.335 in) squares from the barrier material.
- 5.3. Peel the protective backing from one square and stack it on top of the other square.



5138067

- 5.4. Peel the protective backing from the stacked squares and apply the stack to the outboard, upper rear of the guide, at the location (1) shown in the graphic above.



5138048

- 5.5. Install the rear bumper fascia guide to the quarter panel. Refer to *Rear Bumper Fascia Guide Replacement* in SI.

- 5.6. Repeat steps 5.1–5.5 on the opposite side.

**Important:** If the fascia attachment flange is damaged or ripped, the rear fascia will need to be replaced.

6. Reinstall the fascia. Refer to *Rear Bumper Fascia Replacement* in SI.

## Parts Information

Causal Part	Description	Part Number	Qty
N/A*	GUIDE ASM-RR BPR FASCIA (RH)	84603114	1
N/A*	GUIDE ASM-RR BPR FASCIA (LH)	84603116	1
N/A*	BARRIER-RKR OTR PNL SND	20842862	1
*For warranty transactions, DO NOT mark this part as the Causal Part. Enter the word "Bulletin" in the Causal Part Description free-flow text field.			

## Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
1480908*	Adjust Rear Impact Bumper Bar and Replace Rear Fascia Guides	1.2 hrs
*This is a unique Labor Operation for bulletin use only.		

Version	3
Modified	Released October 20, 2017 September 13, 2018 – Added the 2016 Model Year, updated the Service Procedure and Parts and Warranty information for replacing rear fascia guides. January 22, 2021 – Added the 2019-2021 Model Years and updated the Involved Region or Country section.

