

Original Publication Date: January 12, 2021

To: All Lexus Dealer Principals, General Managers, Service Managers, Parts Managers and Warranty Administrators

# CUSTOMER SUPPORT PROGRAM 20LE01

# Multiple Models and Model Years Coverage for Repairs for Air Conditioner (A/C) Servo Motor Malfunction

Model / Years	Production Period	Approximate Total Vehicles
2013 - 2017 GS 350	Mid-July 2011 – Late June 2017	103,160
2013 - 2017 GS 450H	Early October 2011 - Early June 2017	1,460
2016 - 2017 GS 200T	Early July 2015 – Late June 2017	1,870
2016 - 2017 GS F	Mid-July 2015 – Late June 2017	1,790
2014 - 2015 IS 250	Mid-October 2012 – Early August 2015	86,420
2014 - 2017 IS 350	Mid-October 2012 – Late June 2017	27,690
2016 - 2017 IS 200T	Early April 2015 - Late June 2017	41,760
2016 - 2017 IS 300	Early April 2015 - Late June 2017	19,110
2015 - 2017 RC 350	Mid-April 2014 – Late June 2017	20,980
2015 - 2017 RC F	Early June 2014 – Late June 2017	4,660
2016 - 2017 RC 200T	Early June 2015 - Late June 2017	5,170
2016 - 2017 RC 300	Early June 2015 – Late June 2017	3,130
2016 - 2017 LX 570	Mid-June 2015 – Late June 2017	11,480

In our continuing efforts to ensure the best in customer satisfaction, Lexus is announcing a Customer Support Program to provide coverage for repairs for air conditioner (A/C) servo motor malfunction.

### Background

There is a possibility that the A/C servo motor(s) have an internal electrical malfunction which could lead to inconsistent air temperature coming from the air conditioner (A/C) vents, air not coming out at the selected temperature, and/or air not coming out of the selected A/C vent of the vehicle.

Although the A/C servo motors are covered by Lexus' New Vehicle Limited Warranty for 4 years or 50,000 miles (whichever comes first), we at Lexus care about the customers' ownership experience. Lexus is providing coverage for repairs related to A/C servo motor(s) that have an internal electrical malfunction which could lead to the symptoms described above.

The following information is provided to inform you and your staff of the program notification schedule and your degree of involvement.

# Customer Support Program Details

This Customer Support Program provides coverage as it applies to the A/C servo motor(s). The specific condition covered by this program is a possibility that the A/C servo motor(s) have an internal electrical malfunction which could lead to inconsistent air temperature coming from the air conditioner (A/C) vents, air not coming out at the selected temperature and/or air not coming out of the selected A/C vent of the vehicles. In addition to internal malfunctions, specific Diagnostic Trouble Codes (DTCs) B1441, B1442, B1443, B1444, B1444, B1449, B1453, B1454 and/or B1455 may be stored in the vehicle's memory to be used as verification. If the condition is verified, the dealer will reprogram the servo motor(s) and, if necessary, replace any failed servo motor(s) with a new one *FREE OF CHARGE* under the terms of this Customer Support Program.

- The *Primary Coverage* will be offered until January 12, 2022, regardless of year or mileage.
- After the Primary Coverage, the *Secondary Coverage* is applicable for 7 years or 125,000 miles from the date of first use, whichever occurs first.

This coverage is for work performed at an authorized Lexus dealer only. It is subject to the same terms and conditions set forth in the New Vehicle Limited Warranty Section of the Owner's Warranty Information booklet. For example, damage from abuse, an accident, theft and/or vandalism is not covered.

### Covered Vehicles

There are approximately 328,700 vehicles covered by this Customer Support Program. Approximately 1,400 vehicles involved in this Customer Support Program were distributed to Puerto Rico.

# Owner Letter Mailing Date

Lexus will begin to notify owners starting in late January 2021 and will be mailed over several months. A sample of the owner notification letter has been included for your reference.

# Customer Handling, Parts Ordering, and Remedy Procedures

#### **Customer Contacts**

Customers who receive the owner letter may contact your dealership with questions regarding the letter and/or the Customer Support Program. Please welcome them to your dealership and answer any questions that they may have. A Q&A is provided to assure a consistent message is communicated.

Customers with additional questions or concerns are asked to please contact the Lexus Brand Engagement Center (1-800-255-3987)
 Monday through Friday, 7:00 am to 7:00 pm, Saturday 8:00 am to 5:00 pm Central Time.

# Salvage Title Vehicles

There is no New Vehicle Limited Warranty coverage or non-emission CSP coverage for vehicles that have been branded as salvage, total loss, true mileage unknown, or similar title under any state's law. Nonetheless, every attempt should be made to complete an open emission related CSP when circumstances permit, unless noted otherwise in the CSP dealer letter.

This CSP IS NOT emission related; therefore, vehicles branded as salvage, total loss, true mileage unknown, or similar title are NOT ELIGIBLE for coverage under this CSP.

For complete details on this policy, refer to Lexus Warranty Policy 4.15, "What Is Not Covered by The Lexus New Vehicle Limited Warranty".

### <u>Customer Marketing</u>

Direct marketing of this Customer Support Program is strictly prohibited pursuant to the Lexus Warranty Policy <u>5.22</u>, "Warranty Solicitation." Non-compliance of this policy may result in a claim debit.

# Media Contacts

It is imperative that all media contacts (local and national) receive a consistent message. In this regard, all media contacts must be directed to Ed Hellwig (469) 292-1165 in Toyota Corporate Communications. Please do not provide this number to customers. Please provide this contact only to media.

### Parts Ordering Process

It is possible that parts for this support program are either required to be ordered in Campaign Part Order Request (CPOR) on Service Lane or have been placed on Manual Allocation Control (MAC) due to potential limited part availability. Please check the CPOR/MAC report on Dealer Daily for the most up-to-date parts ordering information. Dealers can identify which parts ordering method to use by reviewing the parts information section of Dealer Daily and checking for a MAC code on the part numbers below. For MAC code C, order through CPOR. For MAC code D, refer to the MAC report for further instructions.

As this is a Customer Support Program, the condition *MUST* be verified by inspecting the vehicle. Therefore, dealers *SHOULD NOT* increase their stock of related repair parts. *Dealers are requested to only order parts for vehicles experiencing this condition only. DO NOT ORDER FOR STOCK.* As always, if a customer experiences the condition described, dealers should conduct appropriate diagnosis as per L-SB-0000-00 for sedans, or L-SB-0000-00 for SUVs, and order the applicable parts identified by following the L-SB.

# Technician Training Requirements

The repair quality of covered vehicles is extremely important to Lexus. All dealership technicians performing this repair are required to successfully complete the most current version of the E-Learning course "Safety Recall and Service Campaign Essentials". To ensure that all vehicles have the repair performed correctly; technicians performing this repair are required to currently hold at least one of the following certification levels:

- Certified (Any specialty)
- Senior
- Master
- Diagnostic Specialist

Always check which technicians can perform the repair by logging on to <a href="https://LCTPReports.com">https://LCTPReports.com</a>. It is the dealership's responsibility to select technicians with the above certification level or greater to perform this repair. Carefully review your resources, the technician skill level, and ability before assigning technicians to this repair. It is important to consider technician days off and vacation schedules to ensure there are properly trained technicians available to perform this repair at all times.

## Remedy Procedures

Technical instructions for this Customer Support Program can be found in L-SB-0000-00 for sedans or L-SB-0000-00 for SUVs.

# Parts Recovery Procedures

All parts replaced as part of this Customer Support Program must be turned over to the parts department until appropriate disposition is determined. The parts department must retain these parts until notification via the Parts Recovery System (PRS) is received indicating whether to ship or scrap the parts. These parts are utilized by various departments for defect analysis, quality control analysis, product evaluation, as well as other purposes.

To help minimize dealer storage challenges, Lexus recommends that dealers:

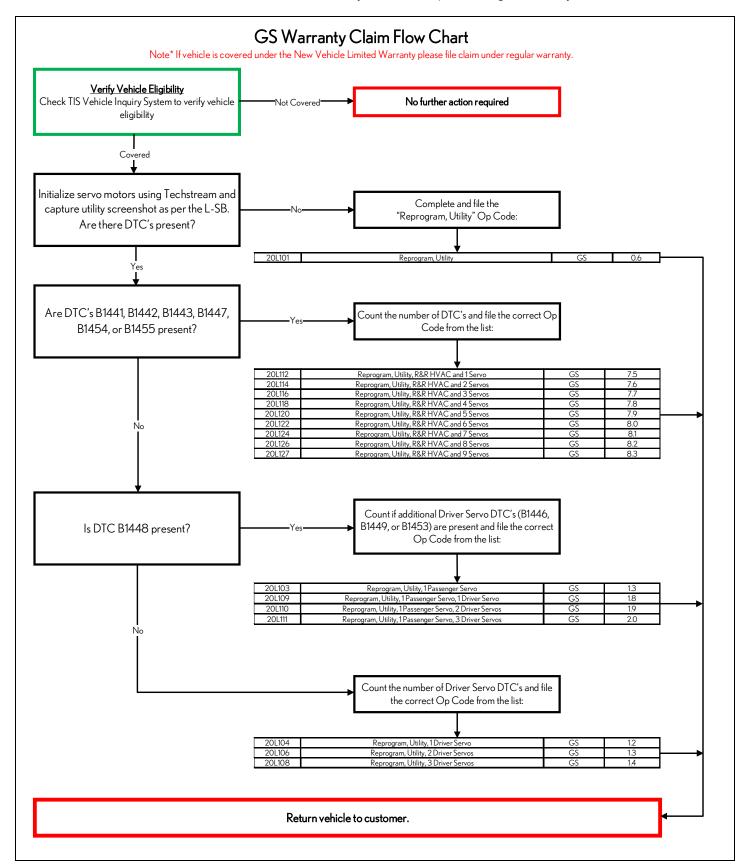
- File the campaign claim accurately and promptly. The time a dealer is required to hold parts is based on when the campaign claim is paid by Lexus.
- Monitor the Warranty Parts Recovery Notifications and Part Scrap Report regularly.

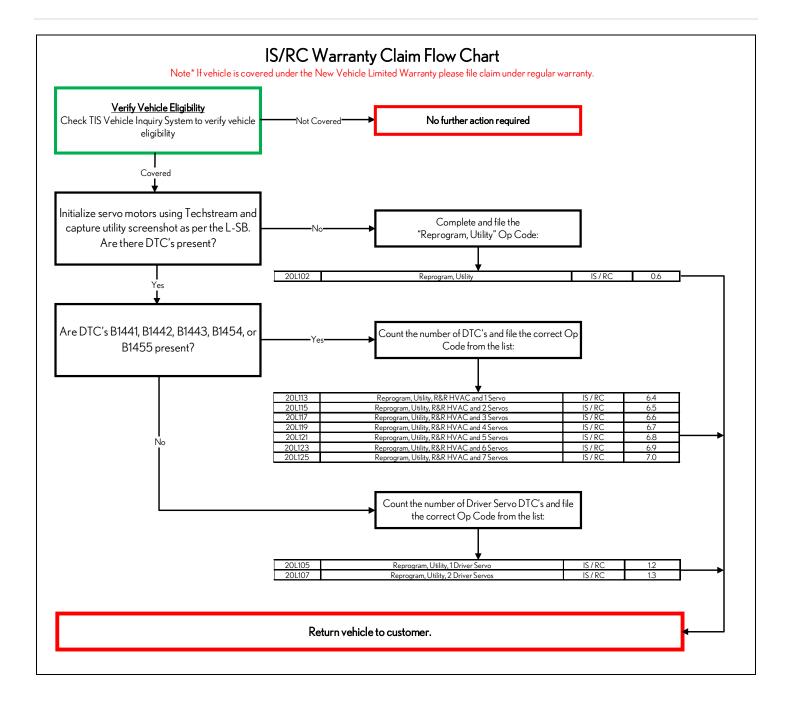
Refer to Warranty Policies 9.3 and 9.6 for additional details.

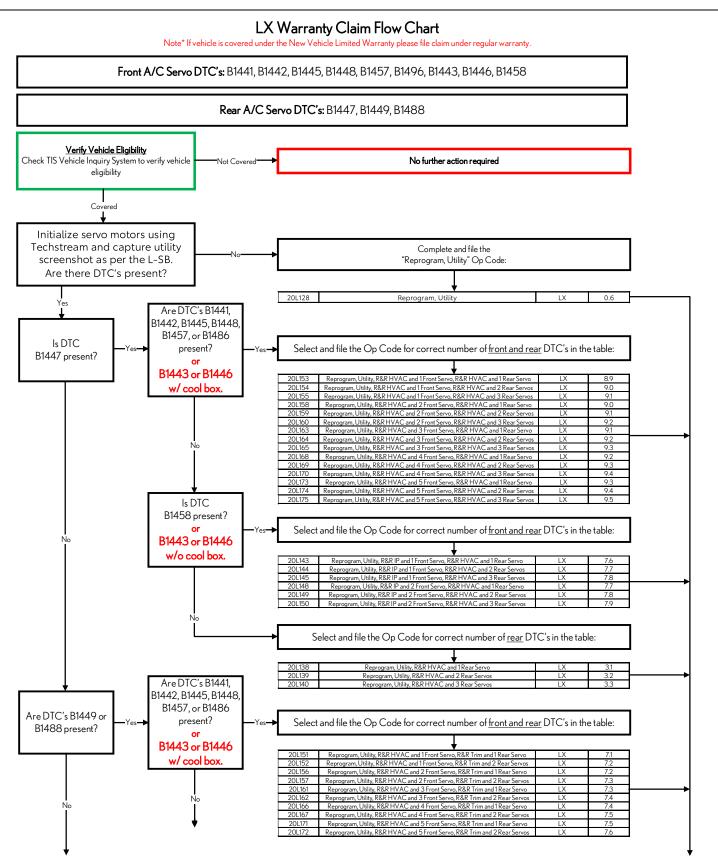
# Warranty Reimbursement Procedures

### Reimbursement Procedure

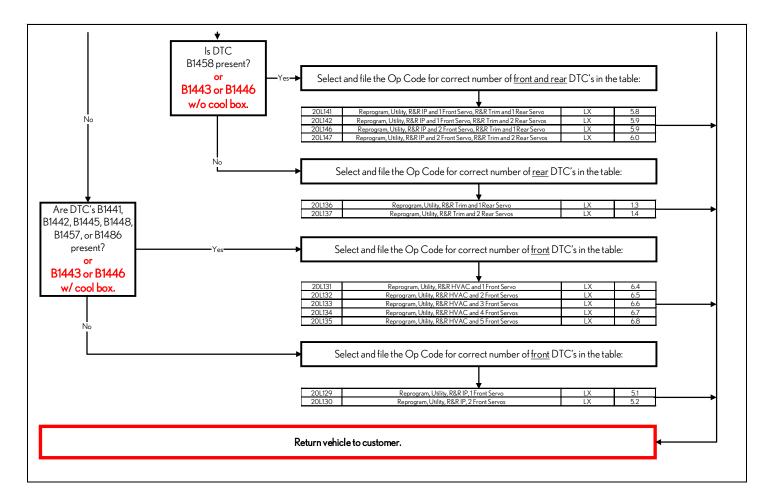
NOTE: If the vehicle is still under the New Vehicle Limited Warranty, submit the repair as a Regular warranty claim.







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### Notes:

- Dealers may claim the cost for Super Long Life Coolant under all Op Codes above **except 20L101, 20L102, and 20L128** at a maximum amount of \$63.00 per vehicle as sublet type "OF".
- Dealers may claim the cost for refrigerant under all Op Codes above **except 20L101, 20L102, and 20L128** at a maximum amount of \$35.00 per vehicle as sublet type "AC".
- A loaner vehicle or alternative transportation can be claimed up to a maximum of 2 days at a maximum of \$45/day as a sublet type "RT" under all Op Codes above except 20L101, 20L102, 20L103, 20L104, 20L105, 20L106, 20L107, 20L108, 20L109, 20L110, 20L111, 20L128, 20L129, 20L130, 20L136, 20L137, 20L138, 20L139, 20L140, 20L141, 20L142, and 20L146.

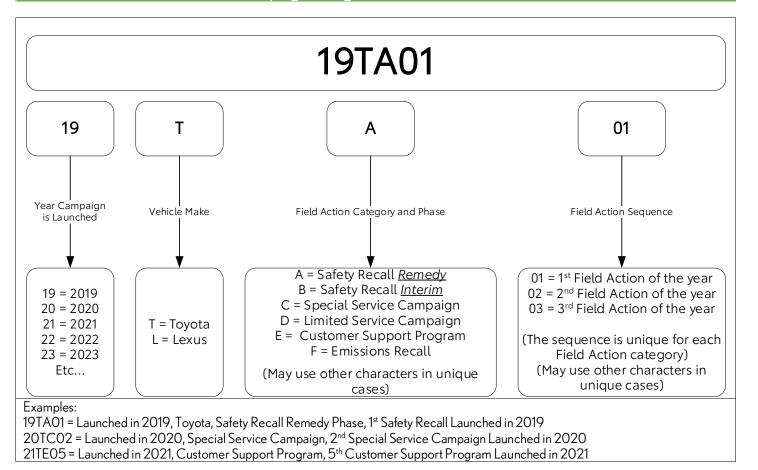
### Claim Filing Accuracy and Correction Requests

It is the dealer's responsibility to file claims correctly for this Customer Support Program. This claim filing information is used by Lexus for various government reporting activities; therefore, claim filing accuracy is crucial. If it has been identified that a claim has been filed using an incorrect Op Code or a claim has been filed for an incorrect VIN, refer to Warranty Procedure Bulletin <a href="PRO17-03">PRO17-03</a> to correct the claim.

### Customer Reimbursement

Reimbursement consideration instructions will be included in the owner letter.

# Campaign Designation / Phase Decoder



Please review this entire package with your Service and Parts staff to familiarize them with the proper step-by-step procedures required to implement this Customer Support Program.

Thank you for your cooperation.

LEXUS, A DIVISION OF TOYOTA MOTOR SALES, U.S.A., INC.



# **CUSTOMER SUPPORT PROGRAM 20LE01**

Multiple Models and Model Years Coverage for Repairs for Air Conditioner (A/C) Servo Motor Malfunction

Frequently Asked Questions
Original Publication Date: January 12, 2021

Q1: What is the condition?

A1: There is a possibility that the air conditioner (A/C) servo motor(s) have an internal electrical malfunction which could lead to inconsistent air temperature coming from the A/C vents, air not coming out at the selected temperature, and/or air not coming out of the selected A/C vent of the vehicle.

Q1a: What is a servo motor?

A1a: Servo motors control the doors located within the Heating, Ventilation and Air Conditioning unit. These doors open and close to control the flow of hot or cold air. The doors also direct air to the desired mode setting on the subject vehicle's A/C controls (Windshield Defogger, Left Hand Side, Right Hand Side, Feet, etc.).

Q1b: Are there any signs or indications that my vehicle may have this condition?

A1b: If the customer notices uneven temperatures from A/C vents, air not coming out of the correct vent, or air not coming out at the selected temperature, the vehicle may be experiencing the concern described above. However, the owner should contact their dealership for diagnosis to confirm the condition.

**Q2:** What is Lexus going to do?

A2: Lexus will send an owner notification by first class mail starting in late January 2021, advising owners of this Customer Support Program. Owner notifications will be mailed over several months.

If the owner experiences the condition described above, they should contact their local authorized Lexus dealership for diagnosis. If the condition is verified, the dealer will reprogram the A/C control module, test the A/C servo motor(s) and, if necessary, replace any failed servo motor(s) with a new one(s) *FREE OF CHARGE* for the period described below.

# **Q3:** Which and how many vehicles are covered by this Customer Support Program?

A3: There are approximately 328,700 vehicles covered by this Customer Support Program.

Model Year	Model Name	Production Period
2013 - 2017	GS 350	Mid-July 2011 – Late June 2017
2013 - 2017	GS 450H	Early October 2011 - Early June 2017
2016 - 2017	GS 200T	Early July 2015 - Late June 2017
2016 - 2017	GSF	Mid-July 2015 – Late June 2017
2014 - 2015	IS 250	Mid-October 2012 – Early August 2015
2014 - 2017	IS 350	Mid-October 2012 – Late June 2017
2016 - 2017	IS 200T	Early April 2015 – Late June 2017
2016 - 2017	IS 300	Early April 2015 - Late June 2017
2015 - 2017	RC 350	Mid-April 2014 – Late June 2017
2015 - 2017	RC F	Early June 2014 – Late June 2017
2016 - 2017	RC 200T	Early June 2015 – Late June 2017
2016 - 2017	RC 300	Early June 2015 – Late June 2017
2016 - 2017	LX 570	Mid-June 2015 – Late June 2017

# Q3a: Are there any other Lexus/Toyota/Scion vehicles covered by this Customer Support Program in the U.S.?

A3a: Yes, the following Toyota vehicles are also covered by Customer Support Program 20TE01: certain 2016-2017 model year Land Cruiser.

### Q4: What are the details of this program?

A4: This Customer Support Program provides coverage as it applies to the air conditioner (A/C) servo motor(s). The specific condition covered by this program is an internal electrical malfunction in the A/C servo motor(s) which could lead to inconsistent air temperature coming from the A/C vents, air not coming out at the selected temperature, and/or air not coming out of the selected A/C vent of the vehicle. If the condition is verified, the dealer will reprogram the A/C control module, test the A/C servo motor(s) and, if necessary, replace any failed servo motor(s) with a new one(s) *FREE OF CHARGE* under the terms of this Customer Support Program.

- The *Primary Coverage* will be offered until January 12, 2022, regardless of year or mileage.
- After the Primary Coverage, the Secondary Coverage is applicable for 7 years or 125,000 miles from the date of first use, whichever occurs first.

This coverage is for work performed at an authorized Lexus dealer only. It is subject to the same terms and conditions set forth in the New Vehicle Limited Warranty Section of the Owner's Warranty Information booklet. For example, damage from abuse, an accident, theft and/or vandalism is not covered.

### **Q5:** What should an owner do if experiencing this condition?

A5: If an owner thinks that he/she has experienced the condition described in this Customer Support Program, a local Lexus dealer should be contacted for appropriate diagnosis and repair. If the condition is verified as being in accordance with the terms of the program, the repair will be performed *FREE OF CHARGE* to the owner.

# Q5a: What if the diagnosis is performed and my vehicle is not covered by the Customer Support Program?

A5a: Please be aware that, if the condition is not covered by this Customer Support Program, you may be responsible for the initial diagnostic fees and any other repairs you may decide to have performed. Any authorized Lexus Dealership can determine if a condition is covered by this Customer Support Program.

### Q6: What if an owner HAS NOT experienced this condition but would like to have the repair completed?

A6: This Customer Support Program only applies to vehicles that have exhibited the condition described above. If an owner has not experienced the condition, he/she is asked to tear off the sheet included in the owner letter and insert it into the Owner's Warranty Information Booklet for future reference.

# **Q7:** How long will the repair take?

A7: The repair takes approximately 1 to 10 hours depending on the model of vehicle and the number of servo motors replaced. However, depending upon the dealer's work schedule, it may be necessary to make the vehicle available for a longer period of time. If the repair is estimated to exceed 4 hours, a loaner vehicle may be provided for the period that your vehicle is undergoing repair.

# **Q8:** What if I previously paid for repairs related to this Customer Support Program?

A8: Reimbursement consideration instructions will be provided in the owner letter.

# **Q9:** How does Lexus obtain my mailing information?

A9: Lexus uses an industry provider who works with each state's Department of Motor Vehicles (DMV) to receive registration or title information, based upon the DMV records. Please make sure your registration or title information is correct.

# **Q10:** What if I have additional questions or concerns?

A10: If you have additional questions or concerns, please contact the Lexus Brand Engagement Center at 1-800-255-3987 Monday through Friday, 7:00 am to 7:00 pm, Saturday 8:00 am to 5:00 pm Central Time.



Lexus, A Division of Toyota Motor Sales, USA, Inc. 6565 Headquarters Drive Plano, TX 75024 (469) 292-4000

### CUSTOMER SUPPORT PROGRAM 20LE01 NOTIFICATION

[VIN]

Dear Lexus Owner:

At Lexus, we are dedicated to providing vehicles of outstanding quality and value. As part of our continual efforts to ensure customer satisfaction, Lexus would like to advise you of a voluntary Customer Support Program that has been initiated for your vehicle.

This Customer Support Program provides coverage as it applies to the air conditioner (A/C) servo motor(s). The specific condition covered by this program is an internal electrical malfunction in the A/C servo motor(s) which could lead to inconsistent air temperature coming from the A/C vents, air not coming out at the selected temperature, and/or air not coming out of the selected A/C vent of the vehicles. If the condition is verified, the dealer will reprogram the A/C control module, test the A/C servo motor(s) and, if necessary, replace any failed servo motor(s) with a new one(s) *FREE OF CHARGE* under the terms of this Customer Support Program.

Primary Coverage	Secondary Coverage (After Primary Coverage ends)
The Primary Coverage offers coverage until January 12, 2022, regardless of mileage.	Applicable for 7 years or 125,000 miles from the date of first use, whichever occurs first.

### What should you do?

Please tear off and insert the sheet at the bottom of the page into the back of your Owner's Manual for future reference. If you have not experienced the condition described in the Customer Support Program Details below, there is no action necessary at this time.

If you have experienced this condition, please contact any authorized Lexus dealer and make arrangements for diagnosis and, if applicable, repair. The repair will take approximately 1 to 10 hours, depending on your vehicle model and the number of A/C servo motors replaced. However, depending upon the dealer's work schedule, it may be necessary to make the vehicle available for a longer period of time.

### What if you have other questions?

- Refer to the Frequently Asked Questions sheet included with this letter.
- Your local Lexus dealer will also be more than happy to answer any of your questions.
- If you require further assistance, please visit http://Lexus.com/contact for options to contact the Lexus Brand Engagement Center.

If you would like to update your vehicle ownership or contact information, please visit <a href="www.toyota.com/recall/update-info-lexus">www.toyota.com/recall/update-info-lexus</a>. You will need your full 17-digit Vehicle Identification Number (VIN) to input the new information.

### What if you have previously paid for repairs to your vehicle for this specific condition?

If you have previously paid for repairs related to this condition, please mail a copy of your repair order, proof-of-payment, and ownership information to the following address for reimbursement consideration:

Lexus A Division of Toyota Motor North America, Inc. PO Box 259001 – SSC/CSP Mail Drop E3-2D Plano, TX 75025-9001 Please refer to the attached Reimbursement Checklist for required documentation details.

We have sent this notice in the interest of your continued satisfaction with our products. We sincerely regret any inconvenience this condition may have caused you.

Thank you for driving a Lexus.

Sincerely,

LEXUS, A DIVISION OF TOYOTA MOTOR SALES, U.S.A., INC.



# Customer Support Program Details

This Customer Support Program provides coverage as it applies to the air conditioner (A/C) servo motors. The specific condition covered by this program is inconsistent air temperature coming from the A/C vents, air not coming out at the selected temperature and/or air not coming out of the selected A/C vent caused by an electrical malfunction. If the condition is verified and found to be related to the A/C servo motor(s), any authorized dealer will reprogram the servo motor(s) and, if necessary, replace any failed servo motor(s) with a new one(s) under the terms of this Customer Support Program\*.

- The *Primary Coverage* will be offered until January 12, 2022, regardless of mileage.
- After the Primary Coverage, the Secondary Coverage is applicable for 7 years from the date of first use OR 125,000 miles, whichever occurs first.

Please note that this coverage is for work performed at an authorized Lexus dealer only.

This coverage is subject to the same terms and conditions set forth in the New Vehicle Limited Warranty Section of the Owner's Warranty Information booklet. For example, damage from abuse, an accident, theft and/or vandalism is not covered.

\*Please see your Lexus dealer for additional details

VIN# Date of First Use



A voluntary Customer Support Program has been initiated for your vehicle



# CUSTOMER SUPPORT PROGRAM FREQUENTLY ASKED QUESTIONS

Q1: Is this a recall?

A1: No. This is not a recall. At Lexus, we are dedicated to providing vehicles of outstanding quality and value. As part of our continual efforts to help ensure customer satisfaction, Lexus is advising you of this Customer Support Program.

Q2: If my vehicle does not have this condition, do I need to make an appointment with my dealership?

A2: No, you do not need to take your vehicle to a dealership unless your vehicle is exhibiting the condition described in this letter. If you have not experienced this condition, please tear off and insert the sheet from the bottom of the owner letter into the back of your owner's manual for future reference.

**Q3:** Is the Customer Support Program coverage transferable if I sell my vehicle?

A3: Yes, this Customer Support Program coverage is fully transferrable to subsequent vehicle owners for the condition and terms specified in the notification letter.

**Q4:** What should I do if my vehicle has the condition described?

A4: If you experience this condition, please contact any authorized Lexus dealer and make arrangements for diagnosis and, if applicable, repair.

**Q5**: Which part(s) are covered by this Customer Support Program?

A5: Refer to the owner letter to find the specific component(s) covered by this program.

**Q6:** What if the diagnosis is performed and my vehicle is not covered by the Customer Support Program?

A6: Please be aware that, if the condition is not covered by this Customer Support Program, you may be responsible for the initial diagnostic fees and any other repairs you may decide to have performed. Any authorized Lexus Dealership can determine if a condition is covered by this Customer Support Program.