



## Update of Scrambler 1100 Pre-Delivery operations Scrambler 1100 Model Year 18-21 (all versions) Service Repair Bulletin SRV-SRB-21-002

Date: January 14, 2021  
To: Dealer Principal, General Manager, Service Manager, North American Dealer Network  
From: Richard Kenton, Technical Director  
Eric Bradley, Technical Training and Publications Manager

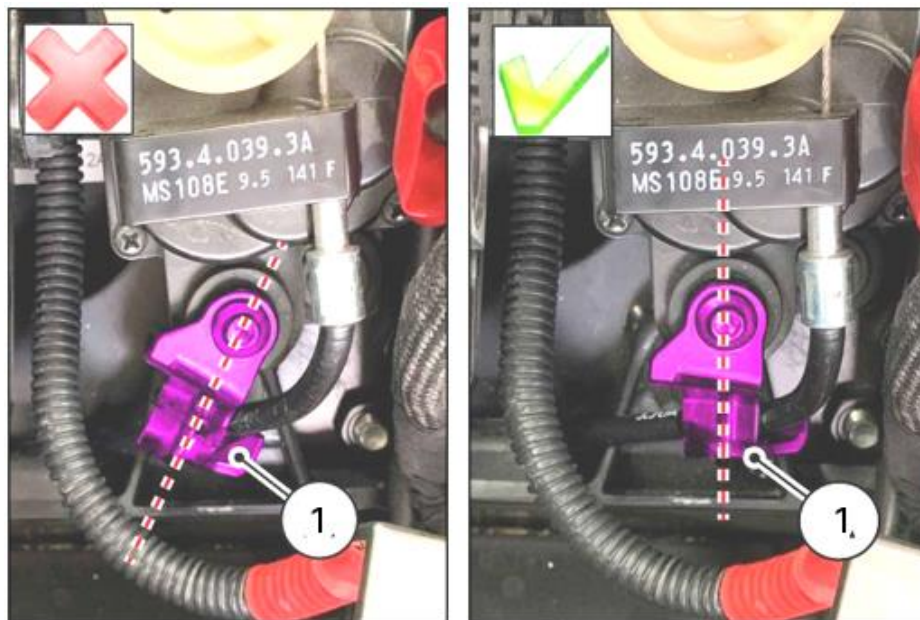
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Dear Dealers,

We would like to inform you that the instructions for battery assembly on the above-described vehicle has been updated. Be sure to comply with the new procedure during the Pre-delivery operations or, in any case, always when carrying out operations requiring battery removal or terminal disconnection.

This document cancels and replaces the procedure outlined in the model presentation bulletin SRV-SRB-18-001 about battery assembly on vehicle.

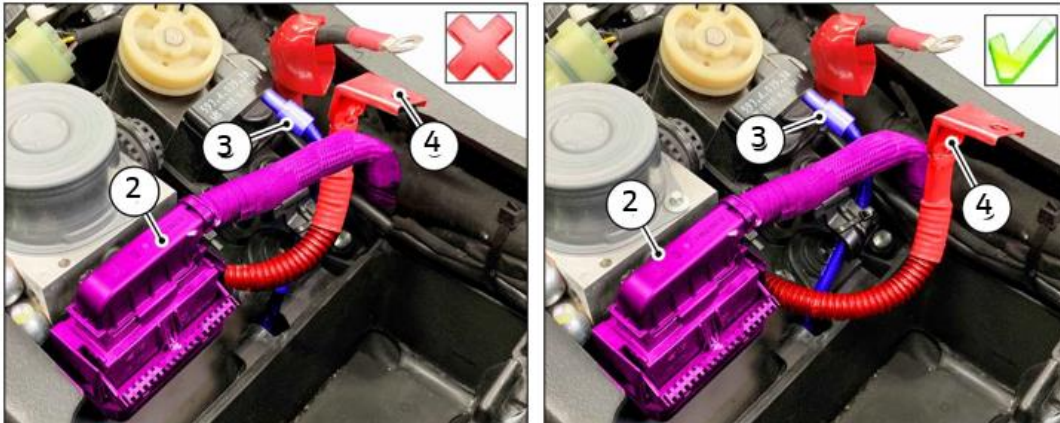
1. Remove the rider seat (see Sec.5: "Fairing installation - Seat" of the Workshop Manual).
2. Before inserting the battery inside the battery compartment, make sure that:
  - a) cable guide (1) is aimed as shown in the figure.



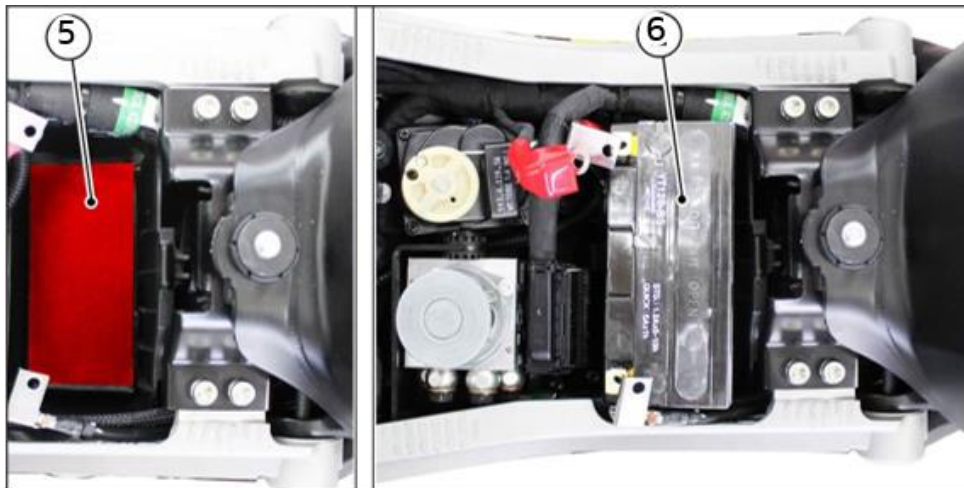


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- b) ABS control unit connector (2) branch slides over exhaust butterfly valve cable (3) and behind motorcycle positive cable (4).



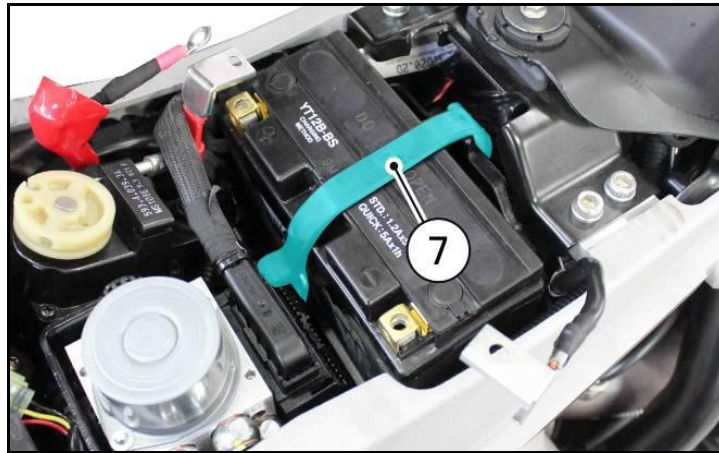
3. Apply adhesive rubber mat (5) on the bottom of battery compartment and insert battery (6), aiming it as shown in the figure.



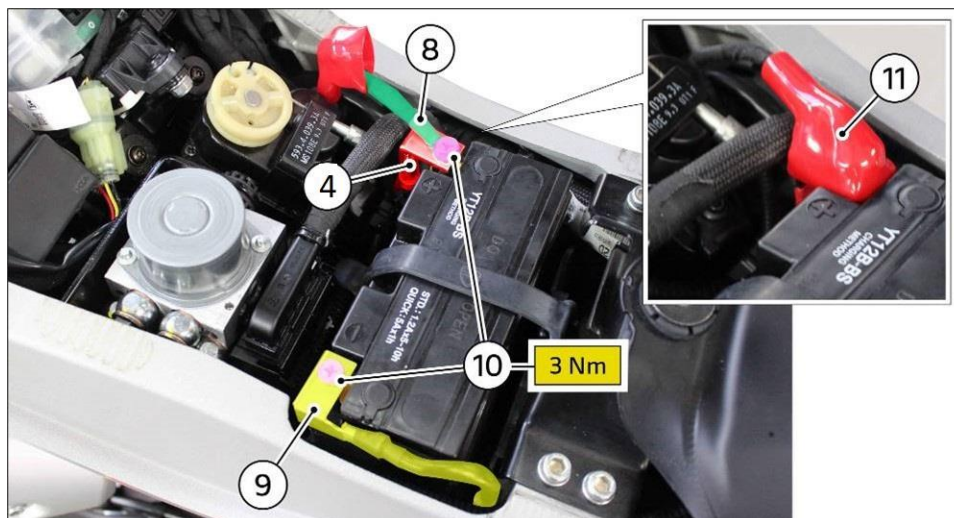


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- Secure battery in place using **elastic band (7)**, as shown in the figure.



- Fasten **motorcycle positive cable (4)** and **ABS positive cable (8)** to battery positive terminal as shown in the figure.
- Fasten **motorcycle negative cable (9)** to battery negative pole in the direction shown in the figure.
- Tighten the retaining **screws (10)** to **3 Nm** and position the **protective cap (11)** for the positive pole as shown in the figure.





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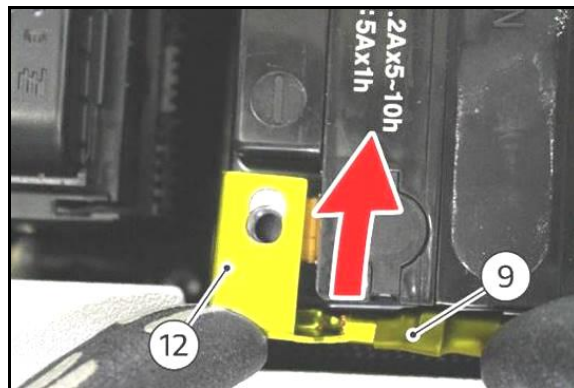
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#### NOTE

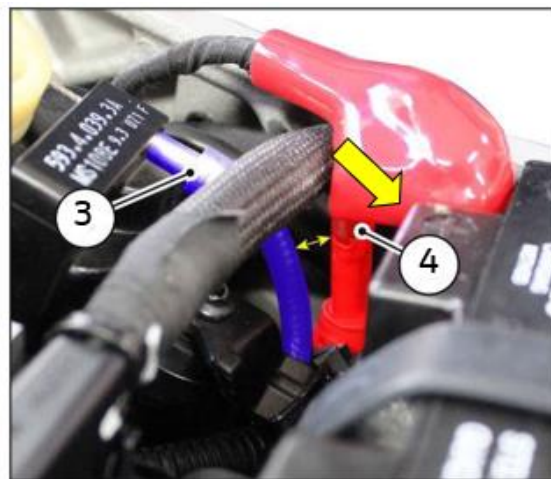
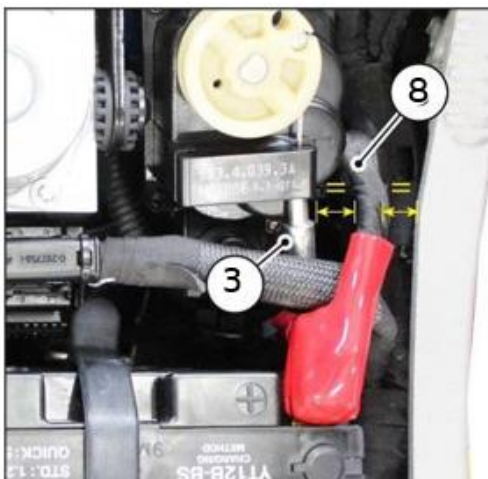
The first Scrambler 1100 models manufactured feature an **eyelet (12)** for the **motorcycle negative cable (9)** with a slot; it is therefore necessary to fix the terminal moving it fully home against the battery, making sure the battery hole is aligned with the outer eyelet hole.



#### WARNING

Once the battery has been installed, check that:

- The **ABS positive cable (8)** is at the same distance from the rear subframe and from the exhaust butterfly valve actuation **cable (3)**
- The **motorcycle positive cable (4)** is not in contact with the exhaust butterfly valve actuation **cable (3)**.





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8. Fit the rider seat (see Sec.5: "Fairing installation - Seat" of the Workshop Manual).

For questions about this Service Bulletin,  
please contact your Service Area Manager.