## Advanced Technical Information

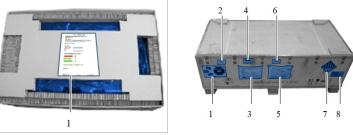
## Packaging and Test Log Requirements for High Voltage Lithium-Ion Battery Returns

This bulletin replaces ATI Grp 2 #1706, dated April 12, 2019.

Bulletin #: 1706.1

Part ID: 2708

Attention:	Technicians, Parts Personnel, and Warranty Personnel
Vehicle Type:	918 Spyder, Panamera E-Hybrid (970), Panamera E-Hybrid (971), Cayenne E-Hybrid (92A/ 9YA/ 9YB), Taycan (Y1A)
Model Year:	2014 - Present
Concern:	Packaging and test log requirements for high voltage lithium-ion battery returns.
Information:	During the packaging of a High Voltage Lithium Ion battery, copies of The test log for classification of lithi- um-ion high voltage batteries (located in PCSS – Standard Forms or the 2X section of the workshop manual) must be attached inside the box and to the document bag on the exterior of the box as per the Workshop Manual 2X00IN Packing non-critical high-voltage battery (970, 971, 92A, 9YA, 9YB, Y1A) or Workshop Man- ual 2708IN Packaging instructions for high-voltage battery (918)



Failure to attach the required test logs could impair the processing of your warranty core.

## Note!

Only **non-critical** batteries may be returned in the standard packaging. For **critical** batteries, contact PCNA Technical Support via High Priority PRMS immediately upon recognition of a **critical** battery.



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 References:
 Please refer to the Workshop Manual document for complete details regarding packaging requirements.

 970, 971, 92A, 9YA, 9YB - WM 2X00IN Packing non-critical high-voltage battery

 918 - WM 2708IN Packaging instructions for high-voltage battery

 Y1A - WM 2X00IN Packing high-voltage battery with battery status "Normal" (not critical)

 • The original test log for classification of lithium-ion high-voltage batteries must be kept in the Porsche dealership.

 • Put a copy of the test log for classification of lithium-ion high-voltage batteries in the box.

• Complete accompanying documentation and place it in the document bag together with another copy of the test log for classification of lithium-ion high-voltage batteries.

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