

WLN5 - Reworking Screws on Front Side Member (Workshop Campaign)

Model Line: **718 (982)**

Model Year: **2021**

Concerns: **Screws on front side member**

Information: **There is a possibility that a screw on the front side member was not tightened to the prescribed tightening torque on the affected vehicles.**

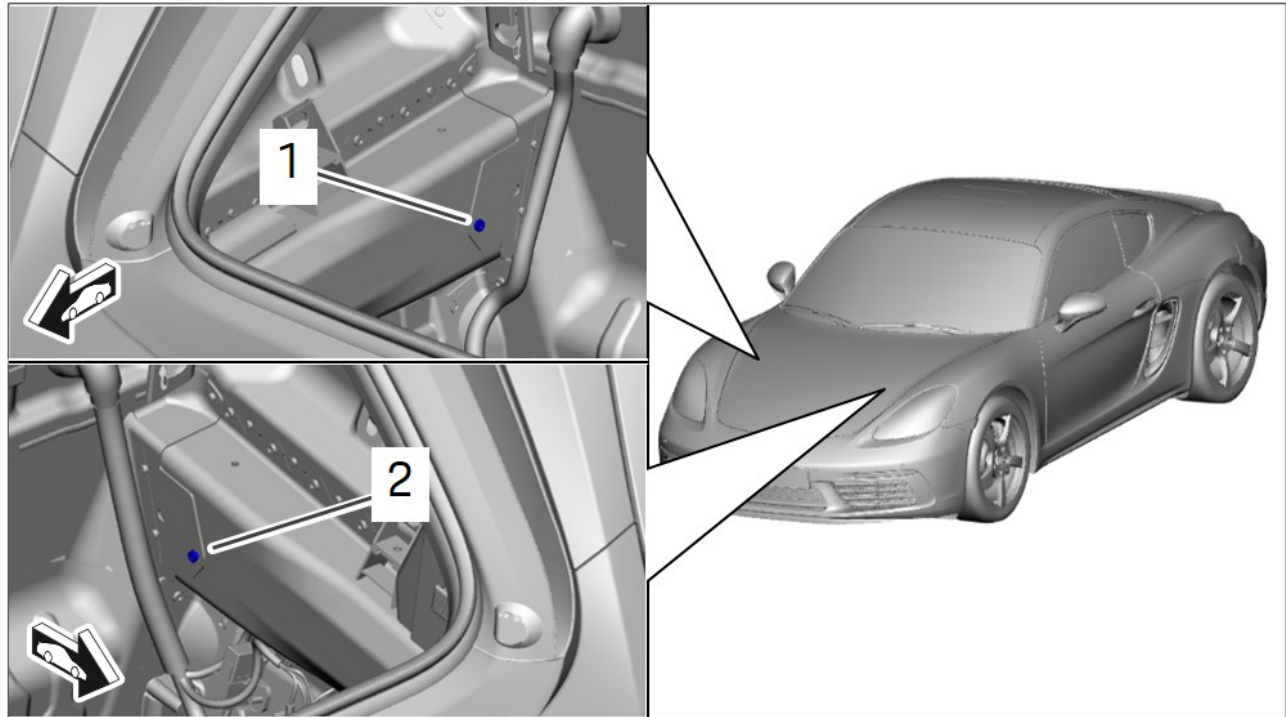
As a result, the screw can become loose while driving, resulting in noises from around the body front section.

Action Required: Tighten fastening screws on the side member to the prescribed tightening torque.

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information). This campaign affects 3 vehicles.

Installation

Position:



Installation position of screws on front side member

- 1 – Screw on front side member, right (**tighten**)
 2 – Screw on front side member, left (**tighten**)

Parts required

Parts Info:	Part No.	Designation	Qty.
	99907357701	⇒ Oval-head screw	2 ea. (only if required)

Required tools

- Tools:
- Torque wrench, 6–50 Nm (4.5–37 ftlb.), e.g. **VAG 1331A Torque wrench, 6-50 Nm (4.5-37 ftlb.)**

Reworking screws on front side member

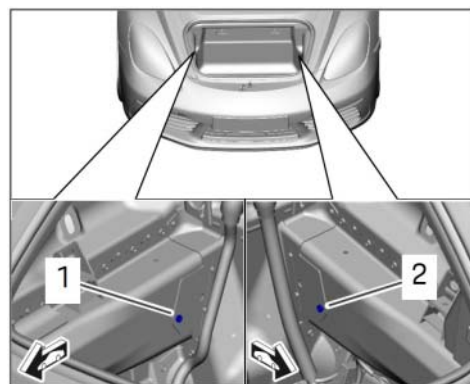
- Work Procedure: 1 Remove front luggage compartment trim panel ⇒ *Workshop Manual '700519 Removing and installing trim panel for front luggage compartment'*.

- 2 Rework screws on front side member.
 - 2.1 Tighten fastening screw on the right ⇒ *Screws on front side member -1-* and left ⇒ *Screws on front side member -2-* of the front side member.



Information

If a fastening screw is missing, first check whether it is **underneath** the luggage compartment trim panel and screw it in and tighten it again if necessary. If the fastening screw is not in the luggage compartment, screw in and tighten a new fastening screw.



Screws on front side member

Tightening torque 23 Nm (17ftlb.)

- 3 Install front luggage compartment trim panel ⇒ *Workshop Manual '700519 Removing and installing trim panel for front luggage compartment'*.

Warranty processing

Scope 1: Reworking screws on front side member

Working time:		
Reworking screws on front side member		Labor time: 45 TU
Includes:	Removing and installing front luggage compartment trim panel	
 Parts required:		
99907357701	Oval-head screw	2 ea. (only if required)
 ⇒ Damage Code WLN5 066 000 1		

Scope 2: Reworking screws on front side member

- **Only for USA vehicles (C02)**

Working time:

Reworking screws on front side member

Labor time: **52 TU**

Includes: Removing and installing front luggage compartment trim
panel
Removing and installing front emergency release

Parts required:

99907357701

Oval-head screw

2 ea.
(only if required)⇒ **Damage Code WLN5 66 0000 1**

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