



Technical Service Bulletin

93 Discolorations on connection terminals between power electronics and electric drive motor are normal

93 21 41 2061921/1 January 14, 2021.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
Audi e-tron quattro	2019 - 2021	All	Not Applicable
Audi e-tron Sportback	2020 - 2021	All	Not Applicable

Condition

Customer states:

No customer concerns, it is found during PDI or any other diagnostic work.

Workshop findings:

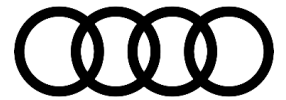
- Discoloration is visible on the terminals in the area of the crimp when the high-voltage connection between the electric drive motor and the power electronics is disconnected.

Technical Background

The dark discolorations in the area of the terminal's round section (Figure 1) are caused by the hot crimping process used in production. They should not be seen as the cause or consequence of a customer concern.



Figure 1. Normal discoloration on terminal.



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Production Solution

Not applicable.

Service

Do not perform any repairs as a result of the discoloration. Parts replacement does not solve this issue. Claims for replaced parts will be subject to review.

Warranty

This TSB is informational only and not applicable to any Audi Warranty.

Additional Information

All part and service references provided in this TSB (2061921) are subject to change and/or removal. Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.

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