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N63 ENGINE: INCORRECT TORQUE SPECIFICATION FOR THE HIGH-PRESSURE PUMP IN ISTA

MODEL

E70 (X5 xDrive50i Sports Activity Vehicle) (N63) Model Years (MY) 2010, 2011, 2012 and 2013	E71 (X6 xDrive50i sports Activity Coupe) (N63) MY 2009, 2010, 2012, 2013 and 2014	E72 (ActiveHybrid X6 SAC) (N63) MY 2009, 2010 and 2011	F01 (750i Sedan and ALPINA B7) (N63) MY 2009, 2010, 2011 and 2012
F01 (750i xDrive Sedan and ALPINA B7) (N63) MY 2010, 2011 and 2012	F02 (750Li Sedan and ALPINA B7) (N63) MY 2009, 2010, 2011 and 2012	F02 (750Li xDrive Sedan and ALPINA B7) (N63) MY 2010, 2011 and 2012	F04 (ActiveHybrid 750i Sedan) (N63) MY 2010 (one VIN), 2011, 2012 and 2013
F07 (550i Gran Turismo) (N63) MY 2010, 2011 and 2012	F07 (550i x Drive Gran Turismo) (N63) MY 2010, 2011 and 2012	F10 (550i Sedan) (N63) MY 2010, 2011, 2012 and 2013	F10 (550i xDrive Sedan) (N63) MY 2010, 2011, 2012 and 2013
F12 (650i, 650i xDrive Convertible) (N63) MY 2011 and 2012	F13 (650i, 650i xDrive Coupe) (N63) MY 2011 and 2012		

INFORMATION

The current version of ISTA states the **incorrect** tightening torque for the High-Pressure pump M6 mounting bolts to the cylinder head cover.

The correct tightening torque is only 12 Nm for the M6 bolts.

Note: The M6 bolts should not be angle torqued! If the incorrect torque (per ISTA) is applied, it will damage the machined threads or break the M6 bolts.

WARRANTY INFORMATION

Not applicable.