

Water Entry/Condensation in Rear Combination Lamp(s)

Service Category Vehicle Exterior

Section	Lighting (ext)	Market USA	ASE Certification
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Applicability

YEAR(S) MODEL(S)		ADDITIONAL INFORMATION	
2018 - 2019	Prius C		

Introduction

Some 2018 – 2019 model year Prius C vehicles may exhibit water entry or condensation in one or both of the rear combination lamps. Follow the Repair Procedure in this bulletin to address this condition.

Production Change Information

This bulletin applies to vehicles produced **BETWEEN** the Effective VINs shown below.

MODEL	PLANT	DRIVETRAIN	EFFECTIVE VIN
Prius C	TMEJ	2WD	JTDKDTB3#J1595834 – JTDKDTB3#K1619006

Warranty Information

OP CODE	DESCRIPTION	ТІМЕ	OFP	T1	T2
EL1965	R & R Lens & Body, Rear Combination Lamp, RH	0.4	81551-52D61		
EL1966	R & R Lens & Body, Rear Combination Lamp, LH	0.4	81561-52D61	66	57
EL1967	R & R Lens & Body Rear Combination Lamps BOTH sides	0.8	81551-52D61 81561-52D61		

APPLICABLE WARRANTY

• This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.

• Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

PART NUMBER		PART NAME	QTY
PREVIOUS	NEW		QIT
81551-52D61	04000-31152	Lens and Body, Rear Combination Lamp, RH	1
81561-52D61	04000-31252	Lens and Body, Rear Combination Lamp, LH	1

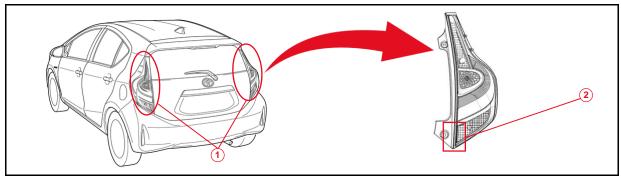
Repair Procedure

1. Confirm the condition exists.

Is water entry or condensation found in one or both rear combination lamps as shown in Figures 1 and 2?

- YES Go to step 3.
- **NO** Continue to step 2.

Figure 1.

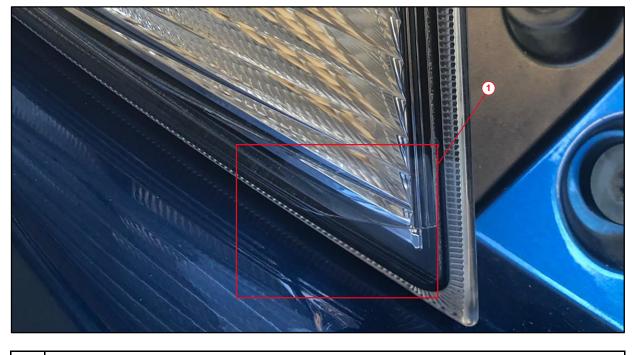


1	Rear Combination Lamps	
2	Location of Water Intrusion in Rear Combination Lamps	

Repair Procedure (continued)

1

Figure 2. Closeup of Rear Combination Lamps



Example of Water Sitting at the Bottom of the Lens

- 2. Perform a visual inspection of rear combination lamps for cracks in the seam. Is there a crack in the rear combination lamps seam(s) as shown in Figures 3 and 4?
 - YES Continue to step 3.
 - **NO** This bulletin does NOT apply.

Continue diagnosis using the applicable Repair Manual.

Repair Procedure (continued)

Figure 3.

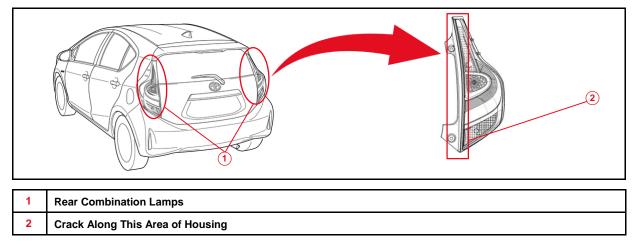
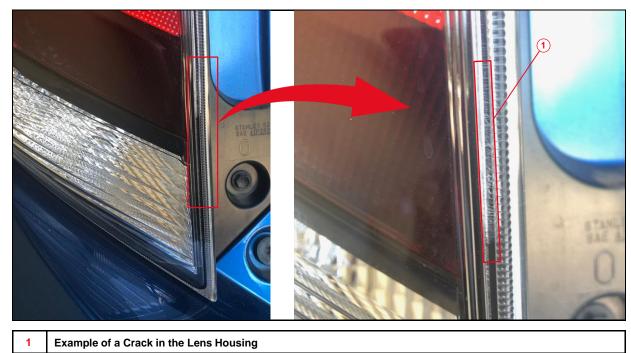


Figure 4.



Repair Procedure (continued)

- Remove the affected rear combination lamp(s).
 Refer to TIS, applicable model and model year Repair Manual:
 - 2018 2019 Prius C: Vehicle Exterior – Lighting (ext) – "Lighting (ext): Rear Combination Light Assembly: Removal"
- Install NEW rear combination lamp(s).
 Refer to TIS, applicable model and model year Repair Manual:
 - 2018 2019 Prius C: Vehicle Exterior – Lighting (ext) – "Lighting (ext): Rear Combination Light Assembly: Installation"
- 5. Visually confirm the condition no longer exists.
- 6. Test-drive the vehicle to confirm proper operation of rear combination lamp(s).