

LTB01269NAS2



# TECHNICAL BULLETIN

04 DEC 2020

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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

## INFORMATION

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**This reissue replaces all previous versions. Please destroy all previous versions.**

This bulletin supersedes TSB LTB01269NAS1/2019 dated 07 MAY 2019, which should either be destroyed or clearly marked to show it is no longer valid (e.g. with a line across the page). Only refer to the electronic version of this Technical Bulletin in TOPIx.

Changes are highlighted in blue

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## SECTION:

501-10

## SUBJECT/CONCERN:

Recess Visible Underneath The Seat Cover(s)

## AFFECTED VEHICLE RANGE:

MODEL:

MODEL YEAR:

VIN:

ASSEMBLY PLANT:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
Range Rover Velar (LY)	2018-2019	700000-799999	Solihull
Range Rover Velar (LY)	2019	200000-226174	Solihull

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## MARKETS:

NORTH AMERICA

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## CONDITION SUMMARY:

### SITUATION:

A recess can be felt underneath the front and/or rear seat covers.

### CAUSE:

Vehicles without heated or climate seats have a recess where the optional parts are installed.

### ACTION:

Follow the instructions below.

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## PARTS:

PART NUMBER	DESCRIPTION	QUANTITY
LR133311	Foam pad - Front row seats	2
LR133312	Foam pad - Second row seats	2
HYX100060	Hog rings	145

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## WARRANTY:

**NOTES:**

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Use TOPIx to obtain the latest repair time.
- The JLR claims submission system requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Second row seat cushion - Modification	78.91.89.02	1.1	34	LR092319
Front seat cushions - Pair - Modification	78.91.89.01	2.6	34	LR092319

**NOTE:**

Normal Warranty procedures apply.

## SERVICE INSTRUCTION 'A':

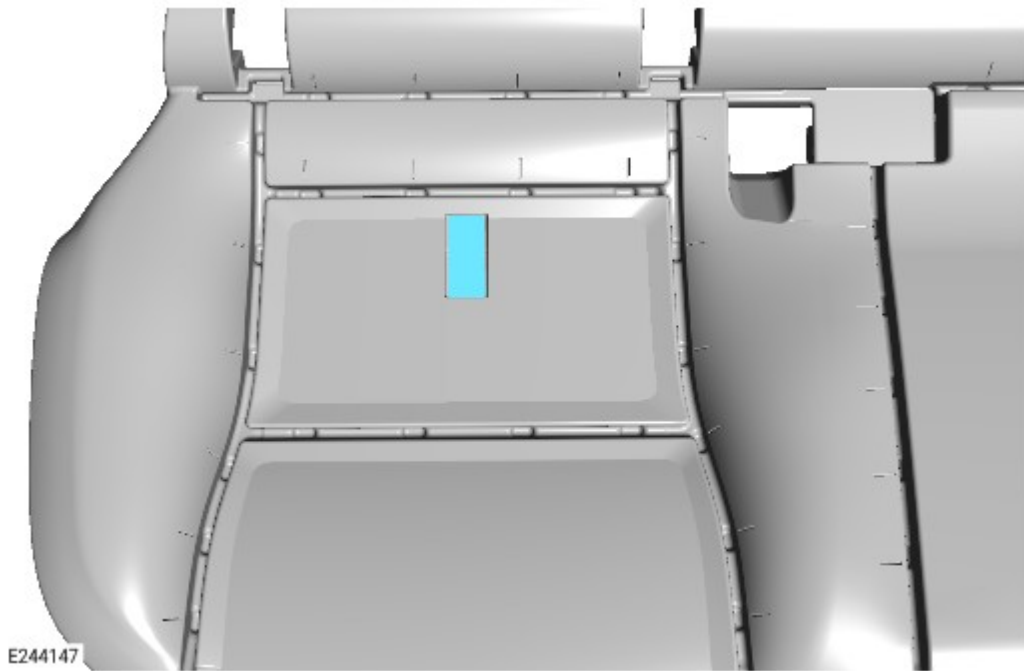
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**Vehicle Identification Number (VIN) JA700000-KA224060 only - Second Row Seats**


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1. Remove the second row seat cushion cover (see TOPIx Workshop Manual section 501-10: Seating - Removal and Installation - Second Row Seat Cushion Cover).
- 
2. Remove the adhesive backing from the foam pad.
-

3.



Install the foam pad in the area shown.

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4. Repeat steps 1-3 to the other side of the vehicle.
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5. Install the second row seat cushion cover (see TOPIx Workshop Manual section 501-10: Seating - Removal and Installation - Second Row Seat Cushion Cover).
    - ■ **Continue to Service Instruction 'B', if required.**

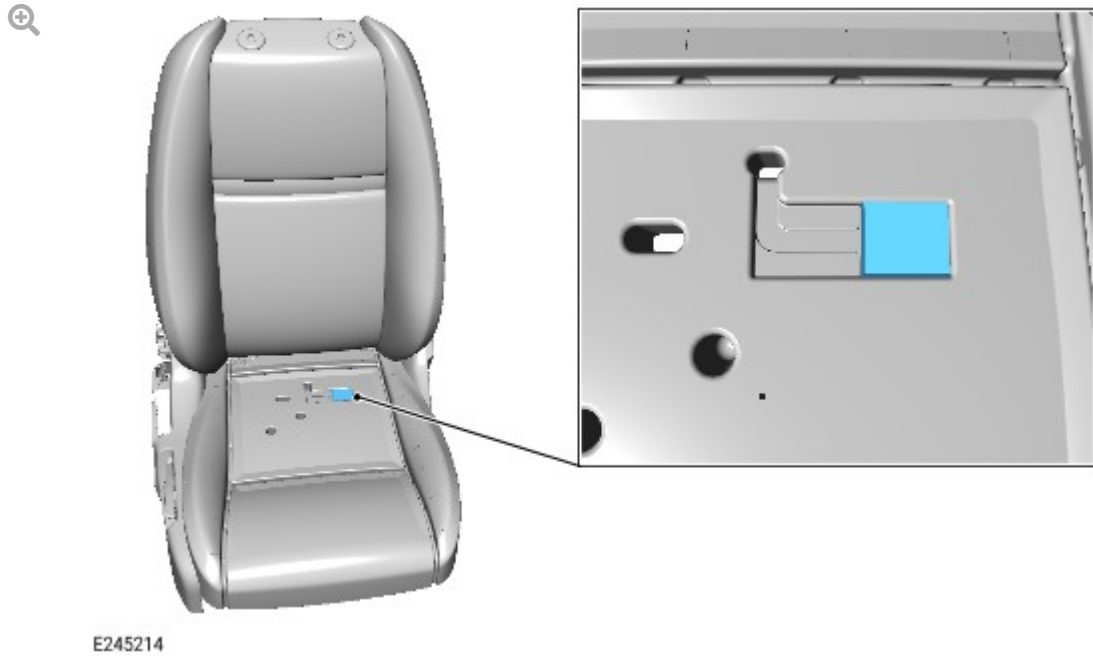
#### SERVICE INSTRUCTION 'B':

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#### VIN JA700000-KA226174 only - Front Row Seats

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1. Remove both front row seat cushion covers (see TOPIx Workshop Manual section 501-10: Seating - Removal and Installation - Front Row Seat Cushion Cover).
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2. Remove the adhesive backing from the foam pad.
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3.



Install the foam pad in the area shown.

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4. Repeat steps 2 - 3 to the other side of the vehicle.
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5. Install both front row seat cushion covers (see TOPIx Workshop Manual section 501-10: Seating - Removal and Installation - Front Row Seat Cushion Cover).