

# Symptom-based workshop manual

Service

180/20 ENU 4020

### Noise Symptom - Creaking/Squeaking from Around the Front Axle When Driving on Uneven Surfaces: Replacing Hydraulic Mounts (SY 180/20)

Model Line:	Panamera (971)
Model Year:	As of 2017 up to 2019
Concerns:	Trailing arm bearings
Symptom:	Creaking or squeaking noises can be heard from around the front axle when driving on uneven surfaces. After checking, the lower trailing arm is identified as the component responsible for causing the noise.
Cause:	The hydraulic mounts can cause squeaking noises due to unfavorable geometry.
Remedial Action:	In the event of a customer complaint, replace both hydraulic mounts with new ones, see $\Rightarrow$ Workshop Manual '402055 Replacing trailing arm bearings'.
Date of Introduction:	Modified parts have been used since 05/27/2019.

#### Parts required

Parts Info:	Part No.	Designation – Use	Qty.
	971407183D	$\Rightarrow$ Hydraulic mount – left	1 ea.
	971407182D	⇒ Hydraulic mount – right Additional parts required	1 ea.
	N 10628301	<ul> <li>⇒ Hexagon flange bolt</li> <li>– Spring strut to lower trailing arm</li> </ul>	2 ea.
	N 10402904	$\Rightarrow$ Hexagon collar nut – Spring strut to lower trailing arm	2 ea.

#### Invoicing

Invoicing: For documentation and warranty invoicing, enter the labour operations, PQIS coding and part numbers specified below in the warranty claim:

APOS	Labour operation	I No.
40205640	Replacing trailing arm bearings	

PQIS coding:

Location (FES5)	40200	Trailing arm bearing
Damage type (SA4)	2017	Grating, creaking

Parts Info:	Part No.	Designation – Use	Qty.
	971407183D	Hydraulic mount – left	1 ea.
	971407182D	Hydraulic mount – right <b>Additional parts required</b>	1 ea.
	N 10628301	Hexagon flange bolt – Spring strut to lower trailing arm	2 ea.
	N 10402904	Hexagon collar nut – Spring strut to lower trailing arm	2 ea.

References:  $\Rightarrow$  Workshop Manual '402055 Replacing trailing arm bearings'

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