



INSTRUCTION TO SERVICE

ITS: 59120	
SECTION:	304 Paint and Decals
WRITTEN BY:	Scott Geier
SUBJECT:	Replace the EPA decal

ITS-59120

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Issue: Incorrect EPA decal was installed.

Solution: Install the correct EPA decal.

PROCEDURE:

1. Remove the existing EPA decal. See figure 1 for location reference.
2. Clean the bonding area using adhesive removal solvent.
3. Install EPA decal (NF PN: 662594).

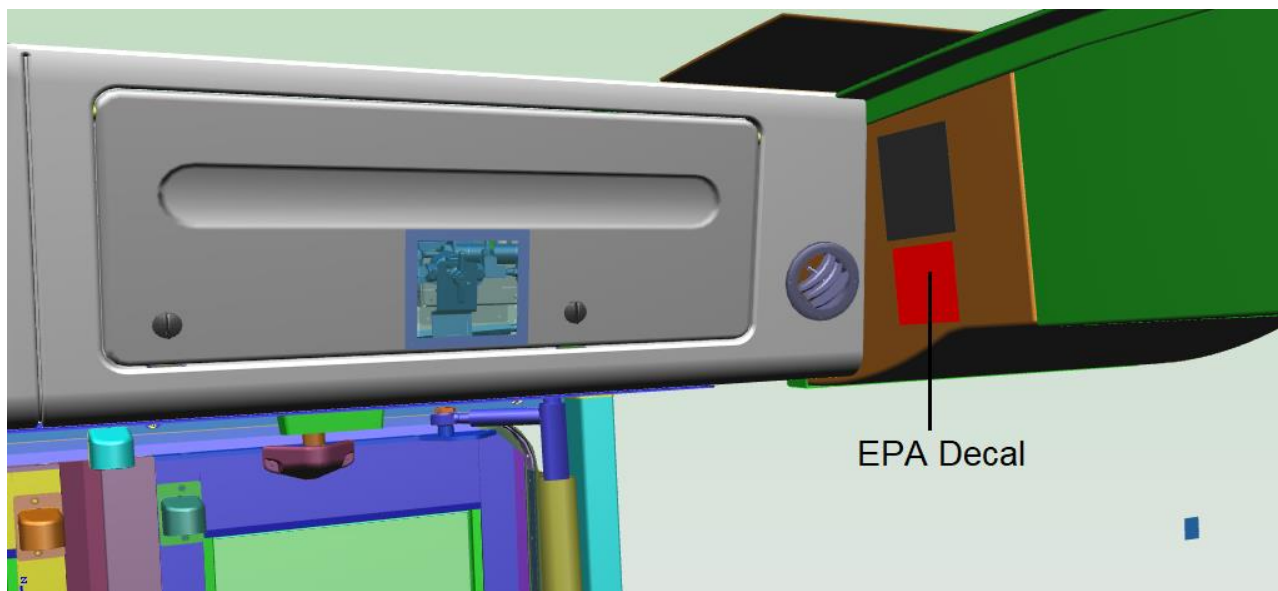


Figure 1: EPA decal location reference.

LABOUR ESTIMATE				
	Operation	Men	Hours	Labour Time M X HR
1	Replace EPA decal	1	0.25	0.25

PARTS REQUIRED					
Item	Part Number	Description	Qty. per Coach	Units	Notes
1	662594	DECAL-EPA 2020 XCELSIOR	1	EA	