

8.0L exhaust manifold studs



[Aaron Graves](#) 27 posts since Jan 6, 2015

8.0L exhaust manifold studs Dec 5, 2020 3:35 AM We currently have a 8.0L in the shop with 6 broken exhaust manifold studs. Has anyone come across a drill template for this engine anywhere to help prevent damage to head. Serial GM0077 Tags: 8.0l, gm 8.0, 8.0l lpg



[Jesse Gutierrez](#) 468 posts since Mar 5, 2017

Re: 8.0L exhaust manifold studs Dec 5, 2020 4:38 AM

I was going to make a template out of some A514 T1 steel plate but ended up using a carbide bit to cut the broken bolt flush and then start to hollow out the center of the bolt then drilled and extracted it .. I have come across a ton of these broken bolts/studs on 8.0 exhaust where sometimes just a good left hand drill bit once it starts to grab will remove the broken bolts