



# Service Bulletin


Bulletin No.: 17-NA-216

Date: November, 2020

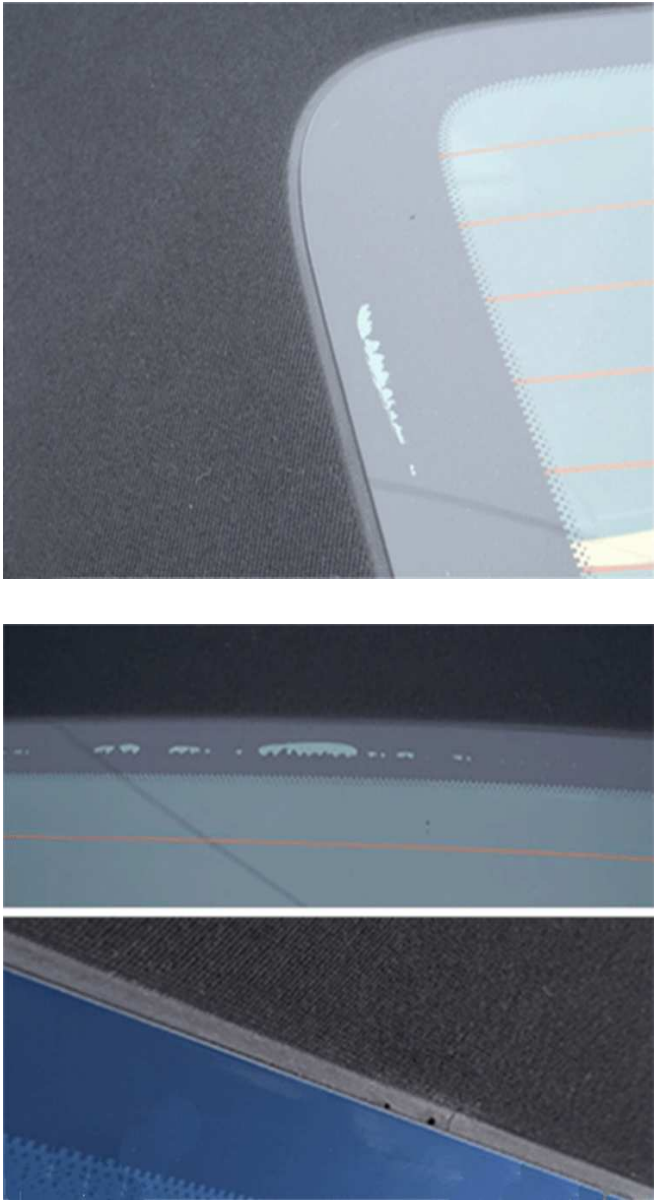
## TECHNICAL

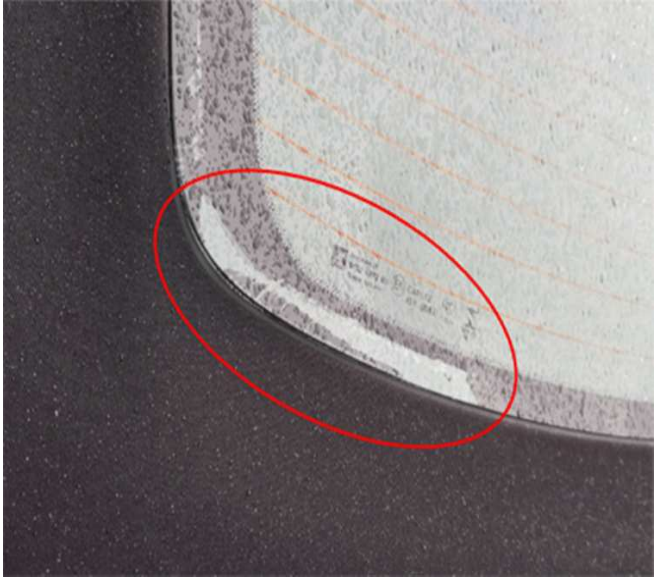
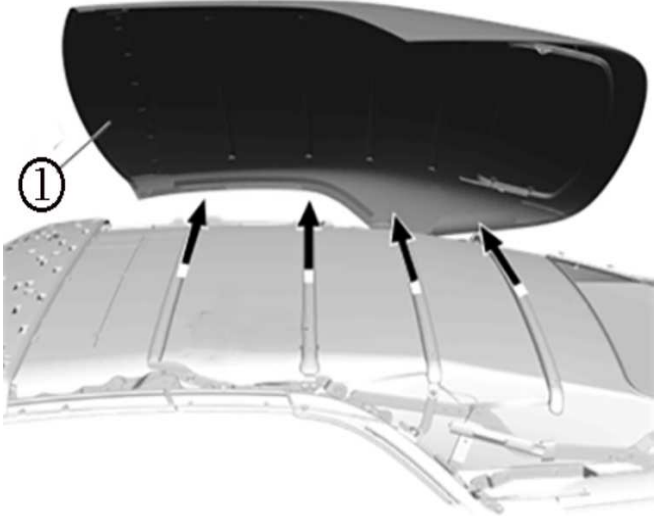
**Subject: Convertible Top Back Glass Separation from Top Cover Material**

Brand:	Model:	Model Year:		Date Breakpoint:		Engine:	Transmission:
		from	to	from	to		
Buick	Cascada	2016	2019	—	—	All	All
Chevrolet	Camaro Convertible	2016	2021				

<b>Involved Region or Country</b>	North America, Europe, Middle East, Israel, Argentina, Brazil, Bolivia, Chile, Colombia, Ecuador, Paraguay, Peru, Uruguay, Japan
<b>Condition 1</b>	<p>Some customers may comment on seeing the back glass separating from the convertible top cover material.</p> <p>Several examples of the separation are shown in the graphic examples below:</p> <div style="text-align: center;">  </div>

4794660

	 <p>4794670</p> <p>4794682</p>
<p><b>Cause 1</b></p>	<p>The cause of this condition may be an insufficient amount of primer used during the assembly process, which creates stress points allowing the material to separate from the glass.</p>

<p><b>Condition 2</b></p>	 <p>5049793</p> <p>Some customers may comment that the vehicle may exhibit a condition where the back glass is separating from the top. This condition will typically start in the corner of the back glass.</p>
<p><b>Cause 2</b></p>	<p>The cause of this condition may be the back glass separating from the bond.</p>
<p><b>Correction</b></p>	 <p>4794112</p> <p>It will be necessary to replace the convertible top cover (1). Refer to <i>Folding Top Cover Replacement</i> in SI.</p>

## Parts Information



4588587

**Note:** When replacing the Buick Cascada top cover, it will also be necessary to order the fastener kit shown above. The fastener kit part number listed in the part table below contains non-reusable cover fasteners.

Causal Part	Description	Vehicle	Part Number	Qty
X	COVER ASM-F/TOP (Kalahari - 21T)	Camaro	84078048	1
X	COVER ASM-F/TOP (Black - 19T)		84078049	1
X	COVER ASM-F/TOP (Blue - 00T)		84078050	1
X	COVER, F/TOP (BLACK)	Cascada	13426145	1
X	COVER, F/TOP (MALBEC)		13426146	1
X	COVER, F/TOP (SWEET MOKKA)		13426147	1
X	FASTENER-F/TOP CVR SNAP		13435374	1

## Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
6011360	Folding Top Cover Replacement	Use Published Labor Operation Time

Version	
	7
<b>Modified</b>	<p>Released June 30, 2017</p> <p>April 30, 2018 – Updated the Date Breakpoint and added Condition #2.</p> <p>February 04, 2019 – Added the 2018 Model Year.</p> <p>November 18, 2019 – Removed breakpoint dates in Conditions, added the Cascada Model, updated the Involved Region or Country section and added the Cascada parts required to the Parts Information.</p> <p>December 09, 2019 – Added the 2019 Model Year for Camaro.</p> <p>October 09, 2020 – Added the 2020-2021 Model Years for Camaro and updated the Involved Region or Country section.</p> <p>November 10, 2020 – Added a graphic, Note and Fastener Kit P/N for Buick Cascada to the Parts Information.</p>

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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