

## SERVICE BULLETIN

<b>Reference number:</b>	<b>SB-31-1423</b>	<b>Issued: 07 December, 2020</b>
<b>Subject:</b>	<b>Replace Secondary Seals for the Front and Rear Doors</b>	
<b>Model(s):</b>	<b>DBX</b>	
<b>Applicable to:</b>	<b>All Dealers</b>	
<b>Distribute to:</b>	<b>After Sales Manager</b> <b>Executive Manager</b> <b>Service Manager</b> <b>Sales Manager</b>	<b>Warranty Staff</b> <b>Technician(s)</b> <b>Parts Staff</b>

### Reason for this Service Bulletin

Aston Martin has found that some DBX vehicles have an issue where the clips that attach the secondary seals to the doors are visible.

**Note: If a secondary seal needs to be replaced, you must replace the secondary seals on all four doors.**

Do the workshop procedures that follow to correct this problem:

### Workshop Procedure

1. Remove and replace the secondary seal for the left-side front door (refer to Workshop Manual Procedure 31.05. BU).
2. Remove and replace the secondary seal for the right-side front door (refer to Workshop Manual Procedure 31.05. BR).
3. Remove and replace the secondary seal for the left-side rear door (refer to Workshop Manual Procedure 31.05. BX).
4. Remove and replace the secondary seal for the right-side rear door (refer to Workshop Manual Procedure 31.05. BW).

### Part Data

Description	Part Number	Quantity
Secondary Seal, Front	MY83-20324-AC	1
Secondary Seal, Front	MY83-20325-AC	1
Secondary Seal, Rear	MY83-20732-AC	1
Secondary Seal, Rear	MY83-20733-AC	1

**Note: Please order the applicable secondary seals from Parts Operations in the usual way.**

**Warranty Data****Procedure and Labour Time**

<b>Description</b>	<b>Labour Time</b>	<b>ROT Code</b>
Remove and replace the secondary seal for the right-side front door	0.3	31.05. BR
Remove and replace the secondary seal for the left-side front door	0.3	31.05. BU
Remove and replace the secondary seal for the right-side rear door	0.35	31.05. BW
Remove and replace the secondary seal for the left-side rear door	0.35	31.05. BX

If you have any questions related to this document, please refer to the 'Contact Us' link on this website or contact your local Dealer or After Sales Manager.

The English version of this document is written in Simplified Technical English to ASD-STE100™.