

LTB00865NAS3



TECHNICAL BULLETIN

24 NOV 2020

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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

INFORMATION

This reissue replaces all previous versions. Please destroy all previous versions.

This bulletin supersedes TSB LTB00865NAS2/2019 dated 10 APR 2019, which should either be destroyed or clearly marked to show it is no longer valid (e.g. with a line across the page). Only refer to the electronic version of this Technical Bulletin in TOPlx.

SECTION:

501-08

SUBJECT/CONCERN:

Roof Molding Loose / Adrift

AFFECTED VEHICLE RANGE:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
Discovery Sport (LC)	2015-2020	500429-872128	Halewood

MARKETS:NORTH AMERICA

CONDITION SUMMARY:**SITUATION:**

The left and/or right roof molding may be loose / adrift.

CAUSE:

This may be caused by a failed bonding process between the roof molding stud and the roof molding.

ACTION:

Follow the instructions below.

PARTS:**NOTE:**

an allowance of \$13.00 has been allocated for locally sourcing the adhesive applicator nozzles; claim using ZZZ001.

PART NUMBER	DESCRIPTION	QUANTITY
LR061141	Clip(s) - Right - Front	1
LR061142	Clip(s) - Left - Front	1
LR061147	Retainer(s) [as required]	1
LR061143	Stud(s) - Roof molding [as required]	12
LR061139	Clip(s) - Roof molding [as required]	10
LR061146	Retainer(s) [as required]	1
LR061144	Clip(s) - Right - Rear [as required]	1
LR061145	Clip(s) - Left - Rear [as required]	1
LR084482	Adhesive pack	1
ZZZ001	Adhesive applicator nozzle	1

WARRANTY:**NOTE:**

an allowance of \$13.00 has been allocated for locally sourcing the adhesive applicator nozzles; claim using ZZZ001.

NOTES:

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Use TOPIx to obtain the latest repair time.
- The JLR claims submission system requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Roof - Molding - Stud - Left - Renew	76.43.68.89	0.4	DS	LR061143
Roof - Molding - Stud - Right - Renew	76.43.68.90	0.4	DS	LR061143
Roof - Molding - Stud - Pair - Renew	76.43.68.91	0.7	DS	LR061143

NOTE:

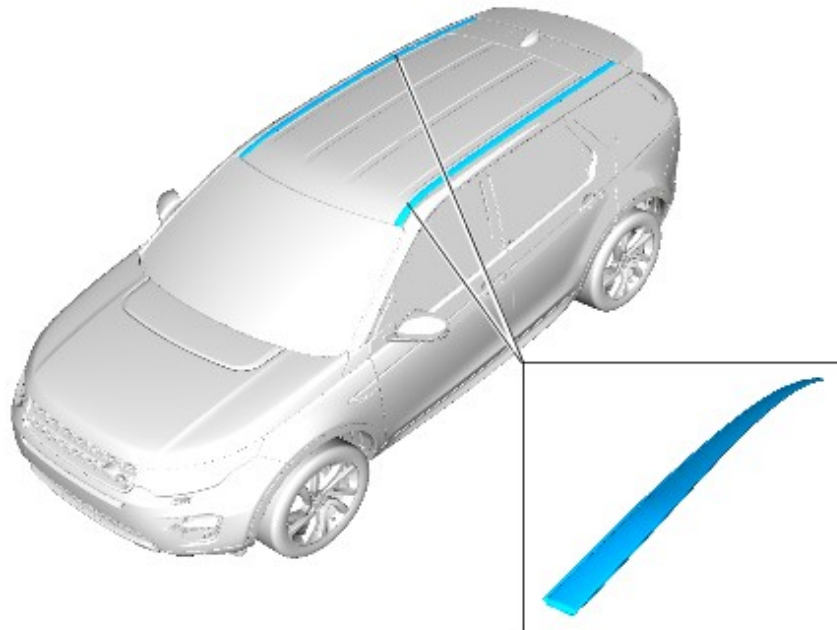
Normal Warranty procedures apply.

COMPONENT LOCATION:

1.

CAUTION:

Only use the adhesive from the parts list to complete this procedure.



E185645

Component location.

WORKSHOP PROCEDURE:

1.

NOTE:

Only remove the roof molding that is loose or adrift.

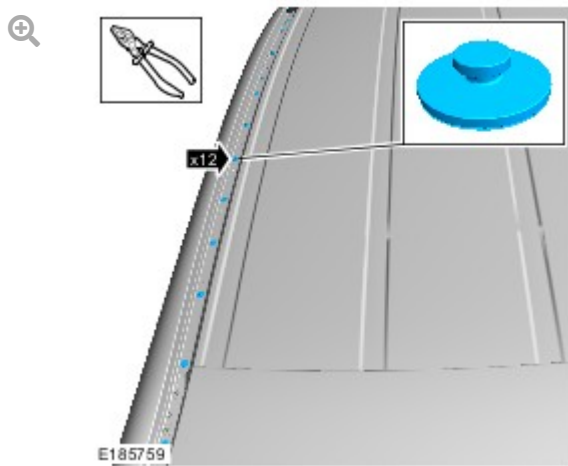
Remove and inspect the roof molding for any damage present, (see TOPIx Workshop Manual section 501-08: Exterior Trim and Ornamentation - Removal - Roof Molding).

- ■ If the roof molding **is** damaged, discard the roof molding and continue to step 2.
- ■ If the roof molding **is not** damaged, retain the roof molding and continue to step 2.

2.

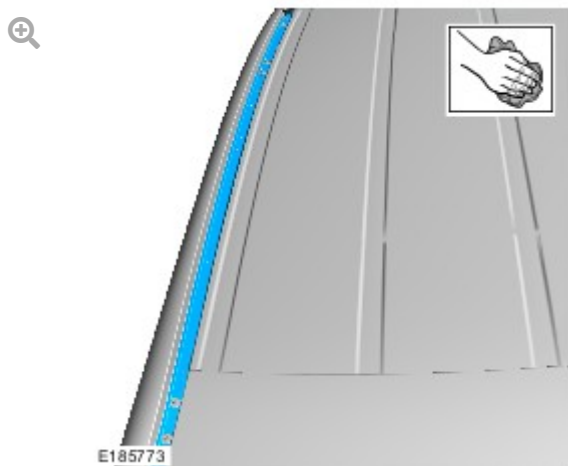
CAUTION:

Care must be taken to avoid damaging the surrounding paintwork.



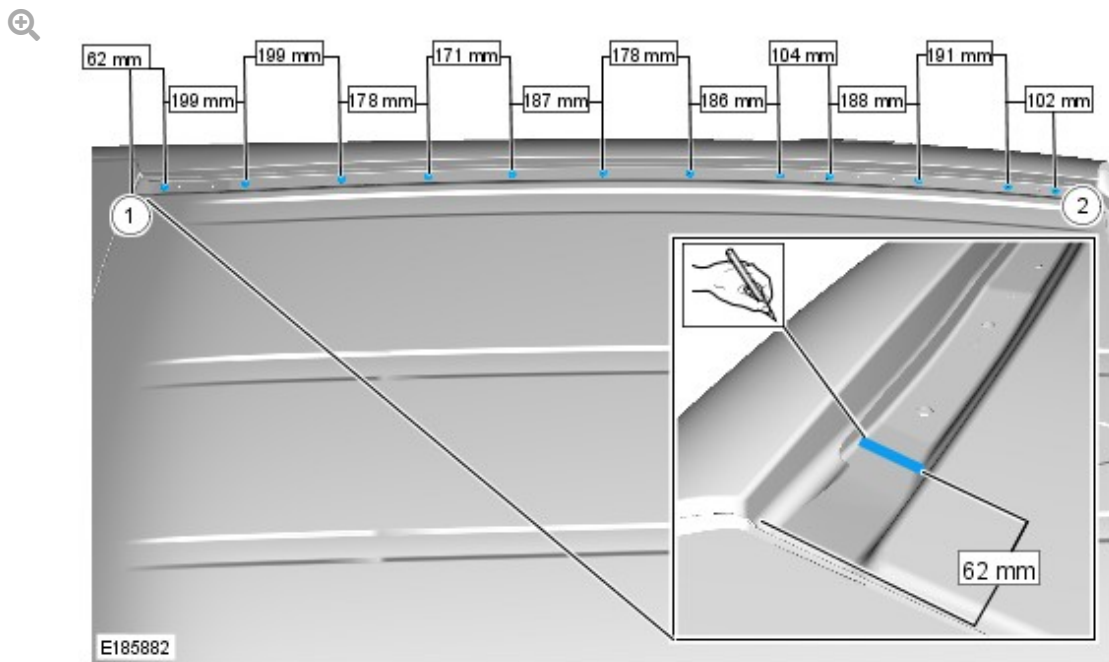
Use a suitable tool to remove the 12 roof molding studs.

3.



Use a suitable degreaser to clean the area shown.

4.



Starting at the windshield (1) and moving towards the rear of the roof panel (2), use a suitable marker to mark the roof channel in the positions indicated.

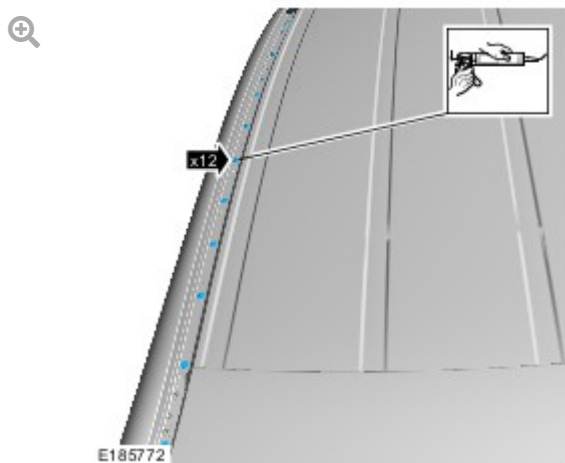
5.

CAUTION:

Do not apply excessive amounts of the bonding adhesive.

NOTE:

Make sure the bonding adhesive is applied to the center of the roof channel at each marking.



Apply the bonding adhesive to the areas previously marked in Step 4.

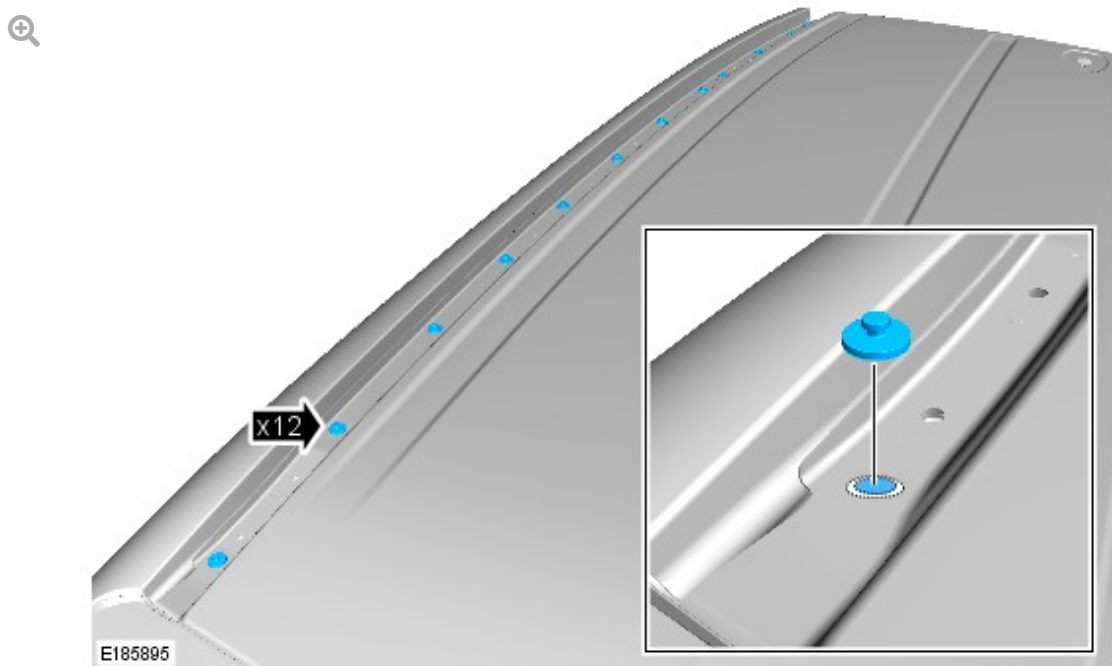
6.

CAUTION:

A minimum of 24 hours is required for the bonding adhesive to cure before installing the roof molding.

NOTE:

Make sure the new roof studs are applied in the center of the roof channel.



Install the new roof molding studs in the positions previously applied with bonding glue.

7.

NOTES:

- If the roof molding(s) is damaged, renew the molding; do not install a damaged molding(s).
- Renew the roof molding, if required.

Install the roof molding (see TOPIx Workshop Manual section 501-08: Exterior Trim and Ornamentation - Removal and Installation - Roof Molding).

8. Complete steps 1 - 7 for the opposite side of the vehicle, if required.