



Draglink Split Pin Inspection

Description:

Left Side Draglink split pins may not have been installed.

Corrective Action:

If found missing, create Argus case and email below contact with truck information and missing split pin location on draglink.

UCHP SCC CODE: S7545

EXPIRATION DATE: 11/30/2021

CAUSAL PART NUMBER: 25092079

UCHP Labor Code:

1720-16-09-01, Qty. 2 @ .1hr = .2hr Total

PARTS MARKUP: 30%

PARTS LIST:

25092079-Split Pin-Qty. 2

FOR MORE INFORMATION OR TO REPORT MISSING COTTER PIN, CONTACT: James Olsen

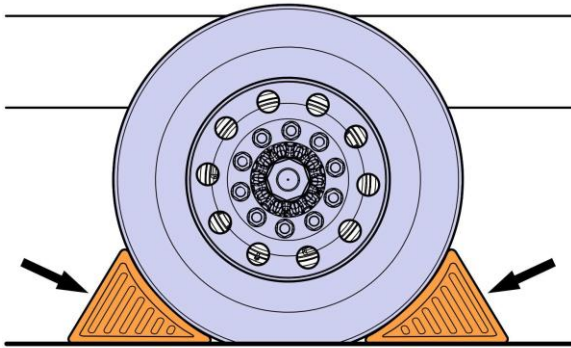
James.Olsen@Volvo.com

Decommissioning the Truck for Repair

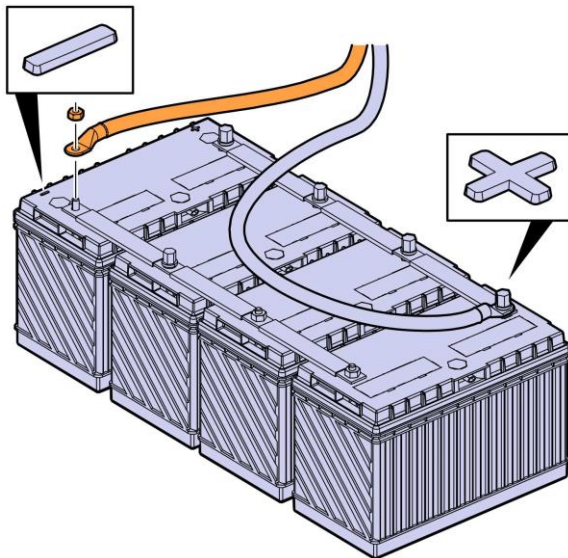
You must read and understand the precautions and guidelines in Service Information, group 30, "General Safety Practices, Electrical" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

NOTE: Information is subject to change without notice. Illustrations are used for reference only and can differ slightly from the actual vehicle being serviced. However, key components addressed in this information are represented as accurately as possible.

1. Park the vehicle on a flat and level surface.
2. Apply the parking brake.
3. Place the transmission in neutral or park.
4. Install the wheel chocks.

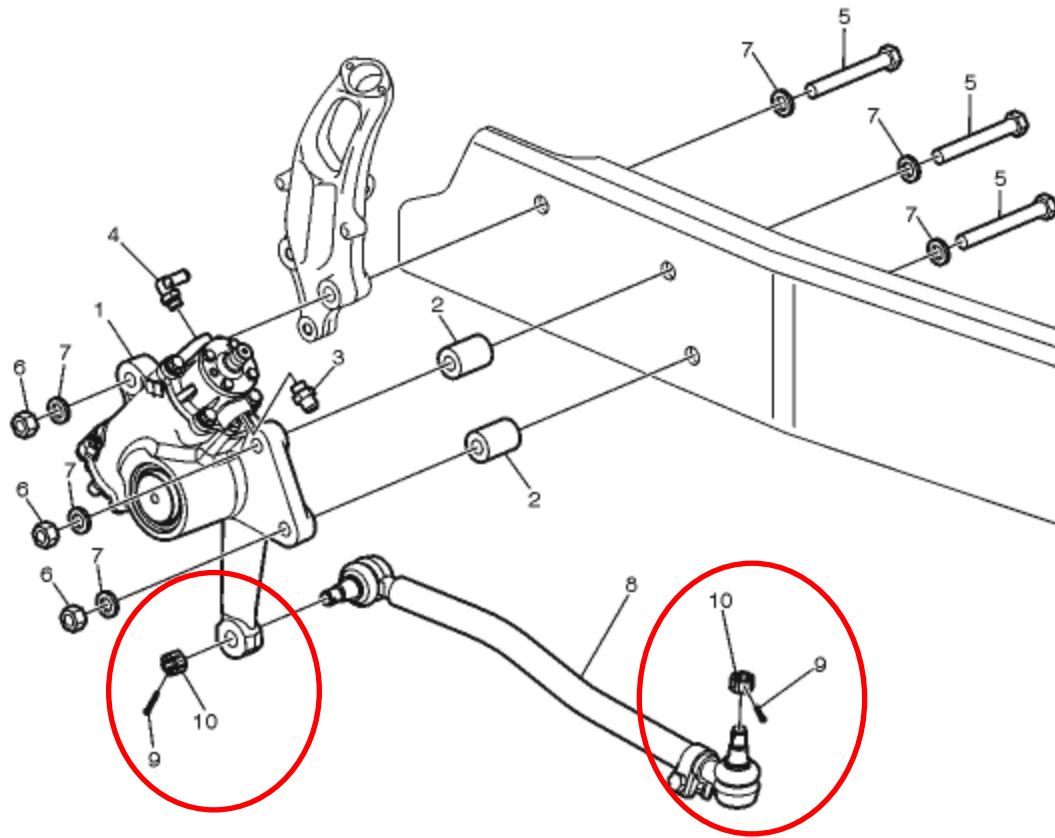


Disconnect the battery.



Repair Procedure:

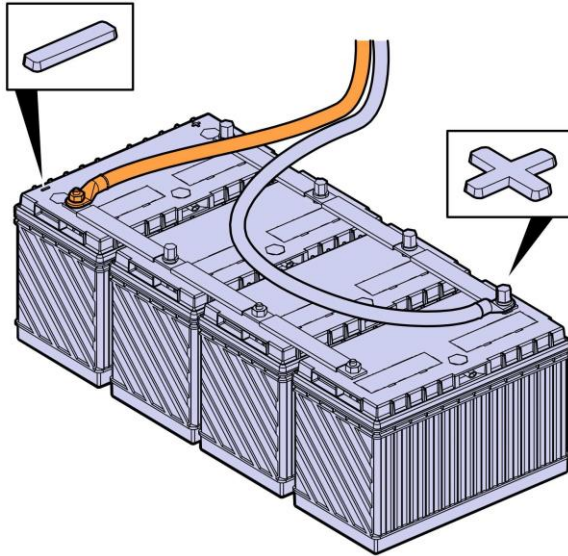
1. Inspect for split pin at pitman arm and steering arm ends of the left side draglink. That it is installed and bent over.



2. If split pin is missing please create an Argus case immediately and email James.Olsen@Volvo.com with truck information and location of missing split pin.
3. Install missing split pin, 25092079. If hole in ball stud of draglink does not line up with cutout in the castle nut, turn castle nut in the tightening direction until cutout matches hole in ball stud and install split pin.
4. If split pin is not missing please proceed to **Commissioning the Truck for Operation**.

Commissioning the Truck for Operation

1. Connect the battery cable to the negative (ground) terminal.



2. Remove the wheel chocks.

