



Service Bulletin

Bulletin No.: 19-NA-007

Date: October, 2020

TECHNICAL

Subject: Water Rush or Gurgle Noise from Heater Core

This bulletin replaces PIT5420F. Please discard PIT5420F.

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Colorado	2015	2019	SOP	1GCGTBEN1K1224669	All	All
GMC	Canyon	2015	2019	SOP	1GTP6EE16K1225175	All	All

Involved Region or Country	North America
Condition	Some customers may comment that there is water rush or gurgle type noise from the center dash area. Some technicians may isolate this noise to the heater core caused by air in the cooling system.
Cause	This condition may be caused by air ingestion in the cooling system.
Correction	Important: Replace the coolant surge tank if VIN is within above listed range. Vehicles newer than the range listed already have the new tank. DO NOT install new tank if VIN listed after VIN break. Replace the radiator surge tank.

Service Procedure



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Note: When filling coolant after tank replacement or if noise is heard with new tank, it is necessary to fill 150 ml over factory fill. New coolant level is indicated by the red arrow as shown in the graphic above.

Refer to Radiator Surge Tank Replacement in SI.

Parts Information

Causal Part	Description	Part Number	Qty
X	TANK, RAD SURGE	84388367	1

Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
4031280	Radiator Surge Tank Replacement	Use the Published Labor Operations Time

Version	3
Modified	Released February 04, 2019 Revised June 27, 2019 – Added VIN breakpoints. Revised October 20, 2020 - Add Important statement in the Correction section and a NOTE and Graphic in the Service Procedure section.

