



# Service Bulletin

Bulletin No.: 18-NA-276

Date: October, 2020



## TECHNICAL

**Subject: Paint Wear Mark or Chip at Corner of Rocker Panel Molding from Door Over-Slam Hem Seal Contact**

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Camaro	2016	2021	—	—	All	All

<b>Involved Region or Country</b>	North America, Europe, Russia, Middle East, Israel, Argentina, Brazil, Bolivia, Chile, Colombia, Paraguay, Peru, Uruguay, Japan, GM Korea Company, China
<b>Condition</b>	

5141520

	 <p style="text-align: right;">5141522</p> <p>Some customers may comment on a paint chip or wear mark (marring) on one, or both, of the rocker panel moldings. Several examples of the condition are shown in the graphics above.</p>
<p><b>Cause</b></p>	<p><b>Note:</b> Adjusting the door WILL NOT resolve this issue.</p> <p>The cause of the condition may be because of a tight door hem sealer to rocker clearance, by design. The marring or chipping happens when the door makes contact with the rocker during door closure (over-slam). This is NOT a rub condition once the door is closed.</p>
<p><b>Correction</b></p>	<p><b>Important:</b> DO NOT adjust the door and DO NOT replace the rocker panel molding for this condition.</p> <p><b>Note:</b> Refer to the latest revision of the GM Approved Refinish Materials book to identify the paint systems you may use that have been engineered to meet GM standards.</p> <p>The latest revision of the GM Approved Refinish Materials booklet is located on the Genuine GM Parts website at <a href="http://www.genuinegmparts.com">www.genuinegmparts.com</a> and also within the "Unit Repair Manual/Specialty Publication" section of GM Service Information (SI).</p> <p>Complete a partial paint repair to the rocker(s) to correct the condition.</p>  <p style="text-align: right;">5141523</p> <p>Once the paint repair is completed, install mylar tape Kent Automotive P/N KT13512, or equivalent, to the repair area. An approximate 2.5 cm (1 inch) piece of tape is needed per side. Carefully cut the mylar to cover this area.</p>

## Parts Information

Causal Part	Description	Part Number	Qty
N/A	Kent Automotive Anti-Squeak Film Tape	KT13512	1 inch piece per side

## Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time	Paint Code
1481108*	Rocker Panel Molding Partial Color/Clear Coat (One side)	2.3 hrs**	GG
Add	With Tint Coat/Tri-Coat Paint	0.3 hr	GB
1481118*	Rocker Panel Molding Partial Color/Clear Coat (Both sides)	3.3 hrs**	GJ
Add	With Tint Coat/Tri-Coat Paint	0.4 hr	GC

\*This is a unique Labor Operation for bulletin use only.  
 \*\*Includes repair/prime rocker panel and Paint Mix Time.

<b>Version</b>	2
<b>Modified</b>	Released September 10, 2018 October 09, 2020 – Added the 2019-2021 Model Years and updated the Involved Region or Country section.

