



SIM 11 04 20

2020-10-15

SERVICE ACTION: MOUNTING THE OIL FILLER CAP CORRECTLY

This Service Information Bulletin (Revision 1) replaces SI M11 04 20 **dated October 1, 2020**.

What's New (Specific text highlighted):

- Entire Content

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

MODEL

E-Series	Model Description	Production Date
F60	MINI Countryman – PHEV	March 12, 2020 – June 22, 2020

AFFECTED VEHICLES

Vehicles which requires this Service Action to be completed will show it as “Open” when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System), Key Reader or Warranty Vehicle Inquiry.

SITUATION

The oil filler cap may not be mounted correctly.

CAUSE

The cap was not installed correctly during assembly.

CORRECTION

Remove the oil filler cap and install correctly.

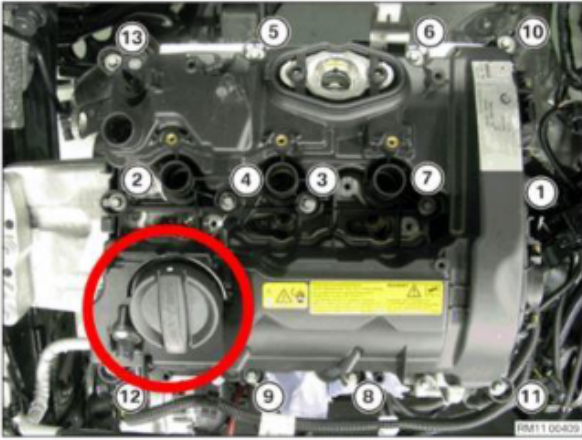
PROCEDURE

Warning: Before starting work, the following safety information is to be observed when handling electric vehicles:

Repair instructions “6100 ... REP-ALG-RAE7261-SHINWEIS_HYBRID – Safety instructions on handling electric cars - V.33”

Repair instructions “REH-HIN-P-6125-2 – Safety instructions for handling electric and hybrid vehicles - V.11”

1. Remove the oil filler cap (circled) and install correctly. Do not replace the cap.



2. Check the engine oil level and correct if necessary.

- Position the vehicle so that it is horizontal
- Start the engine and let it idle until the indicator light for oil pressure goes out (no more than approx. 15 seconds)
- Switch off the engine
- Read off the engine oil level in the instrument cluster or on the control display
- Check the oil filler cap for tightness

3. Check the engine compartment for engine oil that could have possibly leaked. Remove/clean the engine oil residue if necessary. For access, remove the front underbody protection as described in repair instructions "REP 51 47 490 Removing and installing/replacing the underbody protection".

4. If required, reinstall the underbody protection.

PARTS INFORMATION

Bulk Materials

Part Number (PN):	Billing PN (1/10):	Description:	Quantity:
83 21 2 461 990	83 21 2 463 673	BMW GROUP LL-17 FE+ 0W-20 (Drum)	Sublet as needed
83 21 2 461 991	83 21 2 463 674	BMW GROUP LL-17 FE+ 0W-20 (Bulk tank)	Sublet as needed
83 21 2 365 955	N/A	MINI Original Engine Oil LL14FE+ 0W-20	Sublet as needed
83 21 2 461 989	N/A	MINI Original Engine Oil LL-17 FE+ 0W-20	Sublet as needed

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the work package information below that applies, and when required, including the sublet amount for an engine oil top-up:

Defect Code: 0011850500	F60 Mount Sealing cap of the oil filler neck
--------------------------------	---

Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
----------	-----------------	-------------------------	-----------------

Copyright ©2020 MINI USA, a division of BMW of North America, LLC. All Rights Reserved

# 1	00 69 950	Correctly mount the oil filler cap. Correct the engine oil level if necessary	2 FRU
Or:			
# 2	00 69 951	Mount the oil filler cap correctly and remove/clean any engine oil residue. Correct the engine oil level if necessary.	7 FRU

Or:

The vehicle arrives at your dealer and this Service Action shows open (No other main work will be performed or claimed during this workshop visit)

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 69 393	Correctly mount the oil filler cap. Correct the engine oil level if necessary	3 FRU
Or:			
# 4	00 69 394	Mount the oil filler cap correctly and remove/clean any engine oil residue. Correct the engine oil level if necessary.	8 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission/reimbursement purposes. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: M11 04 20 WP 1), unless otherwise required by State law.

And, as needed:

Sublet – Bulk Materials (RO and Claim Comments Required)

Sublet Code 4	Up to \$20.00	Reimbursement for the repair-related bulk materials (Do not use the MINI part number for claim submission)
----------------------	---------------	--

Sublet reimbursement calculation for claiming the applicable repair-related bulk materials (MINI part number) is at the dealer net price amount for the quantities used plus your dealer's handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

QUESTIONS REGARDING THIS BULLETIN

Technical inquiries	Submit feedback at the top of this bulletin
Warranty inquiries	Submit an IDS ticket to the Warranty Department or use the chat available in the Warranty Documentation Portal
Parts inquiries	Submit an IDS ticket to the Parts Department