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SERVICE BULLETIN

APPLICABILITY: 2012-20MY Impreza

2017-20MY Crosstrek

2013-20MY BRZ 2010-20MY Legacy 2014-20MY Forester 2015-20MY WRX & STI 2019-20MY Ascent

SUBJECT: Service Manual Corrections

NUMBER: 18-201-20 DATE: 10/02/20

INTRODUCTION

The purpose of this bulletin is to provide a description of current changes to Service Manuals available via the Subaru Technical Information System (STIS) web site. The tables contained within this bulletin are to be used as guides for becoming aware of the latest changes. We advise you to always refer to the STIS web site when looking for the latest Service information. Printed pages will **not** be made available to update printed Service Manuals.

Paper manuals may have different page numbering then what is reflected below, based on multiple new and revised pages. Please refer to the information contained on the STIS web site for all future, update service manual information.

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
		Diagnostics	CVT	Diagnostic Procedure w/ DTC >P2762	The trouble tree procedure was changed
2012	Impreza Body & Electrical/	Exterior/Interior	General Description >Component	The roof rail illustration was changed and the descriptions were added	
		Wiring System	Trim	Roof Rail >Removal & Installation	The illustration was changed and a caution was added

CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
			CVT	Diagnostic Procedure w/ DTC >P2762	The trouble tree procedure was changed
2013	Impreza	Diagnostics	Airbag System	Diagnostic Chart With Trouble Code >DTCs B19F0 B19F1 B19F2 & B19F3	Some descriptions were changed to the trouble trees for these DTCs
2013	ΠηρισΖα	Body &		General Description >Component	The roof rail illustration was changed and the descriptions were added
		Electrical/ Wiring System	Exterior/Interior Trim	Roof Rail >Removal & Installation	The illustration was changed and a caution was added
			CVT	Diagnostic Procedure w/ DTC >P2762	The trouble tree procedure was changed
2014	Impreza	Diagnostics	Airbag System	Diagnostic Chart With Trouble Code >DTCs B19F0 B19F1 B19F2 & B19F3	Some descriptions were changed to the trouble trees for these DTCs
		Body & Electrical/	Exterior/Interior	General Description >Component	The roof rail illustration was changed and the descriptions were added
		Wiring System	Trim	Roof Rail >Removal & Installation	The illustration was changed and a caution was added
		Diagnostics - Impreza Body & Electrical/	CVT	Diagnostic Procedure w/ DTC >P2757 & P2758	Some descriptions were changed in the trouble trees for these DTCs
2015	Impreza		Airbag System	Diagnostic Chart With Trouble Code >DTCs B19F0 B19F1 B19F2 & B19F3	Some descriptions were changed to the trouble trees for these DTCs
			Exterior/Interior	General Description >Component	The roof rail illustration was changed and the descriptions were added
		Wiring System	Trim	Roof Rail >Removal & Installation	The illustration was changed and a caution was added
		Transmission		General Description >Preparation Tool	A SST illustration was added
		/Transaxle	ansmission Transaxle CVT	Control Valve Body >Removal & Installation	Some descriptions and illustrations were added
2016 Impreza		BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree	
	Impreza	Diagnostics	Airbag System	Diagnostic Chart With Trouble Code >DTCs B19F0 B19F1 B19F2 & B19F3	Some descriptions were changed to the trouble trees for these DTCs
		Body & Electrical/	Exterior/Interior	General Description >Component	The roof rail illustration was changed and the descriptions were added
		Wiring Trim System		Roof Rail >Removal & Installation	The illustration was changed and a caution was added

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
			BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree
			Brake Control	Diagnostic Procedure w/ DTC >C1531	Some descriptions were changed in the trouble tree
		Diagnostics	Airbag System	Diagnostic Procedure w/ DTC >B1698	A description in step 2 of the trouble tree was changed
		Diagnostics	Lan System	Basic Diagnostic Procedure >Procedure	A description was changed
2017	Impreza		Airbag System	Diagnostic Chart With Trouble Code >DTCs B19F0 B19F1 B19F2 & B19F3	Some descriptions were changed to the trouble trees for these DTCs
		Body & Electrical/	Exterior/Interior	General Description >Component	The roof rail illustration and descriptions were changed
		Wiring System	Trim	Roof Rail >Removal & Installation	The illustration was changed and descriptions were added
		Engine	Fuel Injection	General Description >Component	An illustration was changed and descriptions were added for the engine wiring harness
				Intake Manifold Assembly >Removal & Installation	Descriptions and illustrations were changed and added
		Diagnostics	BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree
			Brake Control	Diagnostic Procedure w/ DTC >C1531	Some descriptions were changed in the trouble tree
			Airbag System	Diagnostic Procedure w/ DTC >B1698	A description in step 2 of the trouble tree was changed
		Diagnostico	Lan System	Basic Diagnostic Procedure >Procedure	A description was changed
2018	2018 Impreza/ Crosstrek		Airbag System	Diagnostic Chart With Trouble Code >DTCs B19F0 B19F1 B19F2 & B19F3	Some descriptions were changed to the trouble trees for these DTCs
		Body & Electrical/	Exterior/Interior	General Description >Component	The roof rail illustration and descriptions were changed
		Wiring System	Trim	Roof Rail >Removal & Installation	The illustration was changed and descriptions were added
	Engine	Fuel Injection	General Description >Component	An illustration was changed and descriptions were added for the engine wiring harness	
		Liigiilo	e Fuel Injection	Intake Manifold Assembly >Removal & Installation	Descriptions and illustrations were changed and added

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE			
			BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree			
			Eyesight	Lane Departure Prevention Assist Deactivate Code Display	A description was added			
		Diagnostics	Electric Brake	General Description >Caution	Some descriptions were changed in the initial learning procedure			
			Booster	Work Support >List	Some descriptions were changed			
			Lan System	Basic Diagnostic Procedure >Procedure	A description was changed			
			Telematics	Diagnostic Procedure w/ DTC >DTC B2A16	The trouble tree procedure was changed			
2019	Impreza/ Crosstrek		Brake	General Description >Specification	Some procedures, specifications and descriptions were changed, deleted and added			
		Brakes	VDC	VDCCM&H/U >Removal & Installation	A removal step was added and the installation procedure changed			
		General Description Engine		VDCCM&H/U >Inspection	Some inspection steps were changed and added			
			PDI	PDI Procedure >Brake Fluid	An illustration and some descriptions were changed			
			Fuel Injection	General Description >Component	An illustration was changed and descriptions were added for the engine wiring harness			
			r dei injection	Intake Manifold Assembly >Removal & Installation	Descriptions and illustrations were changed and added			
			Brake	General Description >Component	Some procedures, specifications and descriptions were changed, deleted and added			
					Brakes	VDC	VDCCM&H/U >Removal & Installation	Some descriptions were changed, deleted and added
				VDCCM&H/U >Inspection	Some inspection steps were changed and added			
2020 Impreza/ (cont.) Crosstrek		·	Eyesight	Lane Departure Prevention Assist Deactivate Code Display	A description was added			
			Electric Brake	General Description >Caution	Some descriptions were changed in the initial learning procedure			
		Booster	Work Support >List	Some descriptions were changed				
			Lan System	Basic Diagnostic Procedure >Procedure	A description was changed			
			Telematics	Diagnostic Procedure w/ DTC >DTC B2A16	The trouble tree procedure was changed			

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2020	2020 Impreza/ Crosstrek	General Description	Precaution / Warning	Warning (Hybrid System) >Precautions for Maint., Service Disconnect Plug & Moving the Damaged Vehicle	Some cautions and procedures were changed
				Caution >Active Grill Shutter & Airbag	Some descriptions were changed
			PDI	PDI Procedure >Brake Fluid	An illustration and some descriptions were changed
		Manual Transmission/ Transaxle	Neutral Position Switch	Inspection	The standard resistance values of the neutral position switch were changed
2013	BRZ	Drive Shaft/ Propellar Shaft	Rear Drive Shaft Assy	Exploded View & Assembly	An illustration was changed and some descriptions were changed and added
		Preparation Items	Drive Shaft/ Propellar Shaft	Lubricant, Etc.	The lubricant descriptions of use were changed and added
		Manual Transmission/ Transaxle	Neutral Position Switch	Inspection	The standard resistance values of the neutral position switch were changed
2014	BRZ	Drive Shaft/ Propellar Shaft	Rear Drive Shaft Assy	Exploded View & Assembly	An illustration was changed and some descriptions were changed and added
		Preparation Items	Drive Shaft/ Propellar Shaft	Lubricant, Etc.	The lubricant descriptions of use were changed and added
2015	BRZ	Drive Shaft/ Propellar Shaft	Rear Drive Shaft Assy	Exploded View & Assembly	An illustration was changed and some descriptions were changed and added
		Preparation Items	Drive Shaft/ Propellar Shaft	Lubricant, Etc.	The lubricant descriptions of use were changed and added
2016	BRZ	Drive Shaft/ Propellar Shaft	Rear Drive Shaft Assy	Exploded View & Assembly	An illustration was changed and some descriptions were changed and added
		Preparation Items	Drive Shaft/ Propellar Shaft	Lubricant, Etc.	The lubricant descriptions of use were changed and added
2017	BRZ	Drive Shaft/ Propellar Shaft	Rear Drive Shaft Assy	Exploded View & Assembly	An illustration was changed and some descriptions were changed and added
		Preparation Items	Drive Shaft/ Propellar Shaft	Lubricant, Etc.	The lubricant descriptions of use were changed and added
2018	2018 BRZ	Drive Shaft/ Propellar Shaft	Rear Drive Shaft Assy	Exploded View & Assembly	An illustration was changed and some descriptions were changed and added
		Preparation Items	Drive Shaft/ Propellar Shaft	Lubricant, Etc.	The lubricant descriptions of use were changed and added

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE		
2019	BRZ	Drive Shaft/ Propellar Shaft	Rear Drive Shaft Assy	Exploded View & Assembly	An illustration was changed and some descriptions were changed and added		
		Preparation Items	Drive Shaft/ Propellar Shaft	Lubricant, Etc.	The lubricant descriptions of use were changed and added		
2020	BRZ	Drive Shaft/ Propellar Shaft	Rear Drive Shaft Assy	Exploded View & Assembly	An illustration was changed and some descriptions were changed and added		
		Preparation Items	Drive Shaft/ Propellar Shaft	Lubricant, Etc.	The lubricant descriptions of use were changed and added		
2010	Legacy	Diagnostics	CVT	Diagnostic Procedure w/ DTC >P2762	The trouble tree procedure was changed		
2011	Legacy	Diagnostics	CVT	Diagnostic Procedure w/ DTC >P2762	The trouble tree procedure was changed		
2012	Legacy	Diagnostics	CVT	Diagnostic Procedure w/ DTC >P2762	The trouble tree procedure was changed		
			CVT	Diagnostic Procedure w/ DTC >P2762	The trouble tree procedure was changed		
2013	Legacy Diagnostics	Diagnostics	Airbag System	Diagnostic Chart w/ Trouble Code >DTC B19F(0-7)	Some descriptions were changed in the trouble trees for these DTCs		
		Legacy Diagnostics	CVT	Diagnostic Procedure w/ DTC >P2762	The trouble tree procedure was changed		
2014	Legacy		Airbag System	Diagnostic Chart w/ Trouble Code >DTC B19F(0-7)	Some descriptions were changed in the trouble trees for these DTCs		
		Brakes	Brake	General Description >Component	T3 spec was changed for front disc brake illustration		
			VDC	Diagnostic Procedure w/ DTC >C1531	Some descriptions were changed in the trouble tree		
2015	Legacy	Legacy Body & Electrical/	CVT	Diagnostic Procedure w/ DTC >P2757 & P2758	Some descriptions were changed in the trouble trees for these DTCs		
			Exterior/Interior	General Description >Component	The roof rail illustration and descriptions were changed		
		Wiring System	Trim	Roof Rail >Removal & Installation	Some illustrations were changed and a caution was added		
			VDC	Diagnostic Procedure w/ DTC >C1531	Some descriptions were changed in the trouble tree		
		Diagnostics	CVT	Diagnostic Procedure w/ DTC >P2757 & P2758	Some descriptions were changed in the trouble trees for these DTCs		
2016	2016 Legacy		BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree		
		Body &	Extorior/Interior	General Description >Component	The roof rail illustration was changed and the descriptions were added		
				Electrical/ Wiring System	Exterior/Interior Trim	Roof Rail >Removal & Installation	Some illustrations were changed a tourque spec was changed and a caution was added

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE	
			VDC	Diagnostic Procedure w/ DTC >C1531	Some descriptions were changed in the trouble tree	
		Diagnostics	BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree	
2017	Legacy		Lan System	Basic Diagnostic Procedure >Procedure	A description was changed	
		Body &	Exterior/Interior	General Description >Component	The roof rail illustration was changed and the descriptions were added	
		Electrical/ Wiring System	Trim	Roof Rail >Removal & Installation	Some illustrations were changed a tourque spec was changed and a caution was added	
			VDC	Diagnostic Procedure w/ DTC >C1531	Some descriptions were changed in the trouble tree	
		Diagnostics	BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree	
2018	Legacy		Lan System	Basic Diagnostic Procedure >Procedure	A description was changed	
		Body & Electrical/ Wiring System		Exterior/Interior	General Description >Component	The roof rail illustration was changed and the descriptions were added
			Trim	Roof Rail >Removal & Installation	Some illustrations were changed a tourque spec was changed and a caution was added and deleted	
		Diagnostics Legacy	VDC	Diagnostic Procedure w/ DTC >C1531	Some descriptions were changed in the trouble tree	
			BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree	
2019	Legacy		Lan System	Basic Diagnostic Procedure >Procedure	A description was changed	
		Body & Electrical/	Exterior/Interior	General Description >Component	The roof rail illustration was changed and the descriptions were added	
		Wiring System	Trim	Roof Rail >Removal & Installation	Some illustrations were changed a tourque spec was changed and a caution was added and deleted	
		Body & Electrical/ Wiring System	Wiring System	CVT Control System >Wiring Diagram	Wiring diagram 2D was changed	
2020 Legacy				Basic Diagnostic Procedure >Procedure	A description was changed	
		Lan System	DTC >List	A description was deleted and an illustration was changed		
		Diagnostics		Diagnostic Procedure w/ DTC >DTC U115B	A procedure of U115B was deleted	
			Telematics	Diagnostic Procedure w/ DTC >DTC B2A16 & U115B	The trouble tree procedure was changed	

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE	
		Diagnostics	CVT	Diagnostic Procedure w/ DTC >P2762	The trouble tree procedure was changed	
2014	Forester	Body &	Futorior/Interior	General Description >Component	The roof rail illustration was changed and the descriptions were added	
		Electrical/ Wiring System	Exterior/Interior Trim	Roof Rail >Removal & Installation	Some illustrations were changed a tourque spec was changed and a caution was added	
		Diagnostics	CVT	Diagnostic Procedure w/ DTC >P2757 & P2758	Some descriptions were changed in the trouble trees for these DTCs	
2015	Forester	Body & Electrical/	Exterior/Interior	General Description >Component	The roof rail illustration was changed and the descriptions were added	
		Wiring System	Trim	Roof Rail >Removal & Installation	Some illustrations were changed a tourque spec was changed and a caution was added	
		Diagnostics	CVT	Diagnostic Procedure w/ DTC >P2757 & P2758	Some descriptions were changed in the trouble trees for these DTCs	
2016	Forester	Body &	Exterior/Interior	General Description >Component	The roof rail illustration was changed and the descriptions were added	
		Electrical/ Wiring System	Viring Trim	Roof Rail >Removal & Installation	Some illustrations were changed a tourque spec was changed and a caution was added	
		Diagnostics	BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree	
2017	Forester	Forester Body & Electrical/ Wiring System	59151 I ' I	F. tanian/latanian	General Description >Component	The roof rail illustration was changed and the descriptions were added
			Exterior/Interior Trim	Roof Rail >Removal & Installation	Some illustrations were changed a tourque spec was changed and a caution was added	
		Diagnostics	BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree	
2018	Forester	Body & Electrical/ Wiring System	Exterior/Interior Trim	Roof Rail >Removal & Installation	Some illustrations were changed a tourque spec was changed and a caution was added	
		Body & Electrical/	Exterior/Interior Trim	General Description >Component	The roof rail illustration was changed and the descriptions were added	
		Wiring System		Front Seat >Removal	Some descriptions were deleted and added	
		Body & Electrical/ Wiring		Power Seat System >Removal	Some descriptions were added and changed	
2019 (cont.)	I Horester I	orester Wiring System Body & Electrical/ Wiring System Body & Electrical/ Wiring System Sody & Electrical/ Wiring System System		Power Seat System >Inspection	Some changes were made to the symptom table and procedures	

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
			BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree
			Eyesight	Lane Departure Prevention Assist Deactivate Code Display	A description was added
		Diagnostics	Brake Control	Diagnostic Procedure w/ DTC >C1531	Some descriptions were changed in the trouble tree
2019	Forester		Lan System	Basic Diagnostic Procedure >Procedure	A description was changed
			Telematics	Diagnostic Procedure w/ DTC >DTC B2A16	The trouble tree procedure was changed
			Power Rear Gate	Diagnostic Procedure w/ DTC >B2524	Pinpoint tests were changed in trouble tree steps 3 and 4
		General Description	Recommended Materials	Refrigerant	The recommended compressor oil was changed
		Airbag System & Seatbelt System	Airbag System	General Description >Component	Some descriptions were changed and deleted
		Body &		Front Seat >Removal	Some descriptions were deleted and added
		Electrical/ Wiring System Forester Diagnostics	Seats	Power Seat System >Removal	Some descriptions were added and changed
				Power Seat System >Inspection	Some changes were made to the symptom table and procedures
			Brake Control	Diagnostic Procedure w/ DTC >C1531	Some descriptions were changed in the trouble tree
2020	Forester		Eyesight	Lane Departure Prevention Assist Deactivate Code Display	A description was added
			Lan System	Basic Diagnostic Procedure >Procedure	A description was changed
			Telematics	Diagnostic Procedure w/ DTC >DTC B2A16	The trouble tree procedure was changed
			Power Rear Gate	Diagnostic Procedure w/ DTC >B2524	Pinpoint tests were changed in trouble tree steps 3 and 4
		Diagnostics	CVT	Diagnostic Procedure w/ DTC >P2757 & P2758	Some descriptions were changed in the trouble trees for these DTCs
2015 WRX / STI	WRX / STI		Airbag System	Diagnostic Chart w/ Trouble Code >DTC B19F(0-3)	Some descriptions were changed in the trouble trees for these DTCs
			Ligthing System	Rear Combination Light Assembly >Removal & Installation	An illustration was added and some descriptions were changed and added

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE	
			BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree	
		Diagnostics	CVT	Diagnostic Procedure w/ DTC >P2757 & P2758	Some descriptions were changed in the trouble trees for these DTCs	
2016	WRX / STI		Airbag System	Diagnostic Chart w/ Trouble Code >DTC B19F(0-3)	Some descriptions were changed in the trouble trees for these DTCs	
		Body & Electrical/ Wiring System	Ligthing System	Rear Combination Light Assembly >Removal & Installation	An illustration was added and some descriptions were changed and added	
			BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree	
		Diagnostics	Airbag System	Diagnostic Chart w/ Trouble Code >DTC B19F(0-3)	Some descriptions were changed in the trouble trees for these DTCs	
			Lan System	Basic Diagnostic Procedure >Procedure	A description was changed	
		RX / STI Engine		Mechanical	Engine Assembly >Removal & Installation	Some descriptions were added
2017	WRX / STI		Mechanical	Rocker Cover >Removal & Installation	Some descriptions were added	
			Cooling	Water Pipe Assembly >Removal & Installation	Some descriptions were added	
				Oil Pan >Removal & Installation	Some descriptions were added	
			Lubrication	Oil Level Switch >Removal & Installation	Some descriptions were added	
		Body & Electrical/ Wiring System	Ligthing System	Rear Combination Light Assembly >Removal & Installation	An illustration was added and some descriptions were changed and added	
			BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree	
2018 (cont.) WRX / STI		Diagnostics	Airbag System	Diagnostic Chart w/ Trouble Code >DTC B19F(0-3)	Some descriptions were changed in the trouble trees for these DTCs	
	WRX / STI		Lan System	Basic Diagnostic Procedure >Procedure	A description was changed	
	Body & Electrical/ Wiring System	Ligthing System	Rear Combination Light Assembly >Removal & Installation	An illustration was added and some descriptions were changed and added		

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
			Mechanical	Rocker Cover >Removal & Installation	Some descriptions were added
			iwiechanical	Engine Assembly >Removal & Installation	Some descriptions were added
2018	WRX / STI	Engine	Cooling	Water Pipe Assembly >Removal & Installation	Some descriptions were added
				Oil Pan >Removal & Installation	Some descriptions were added
			Lubrication	Oil Level Switch >Removal & Installation	Some descriptions were added
			BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree
		Diagnostics WRX / STI	Airbag System	Diagnostic Chart w/ Trouble Code >DTC B19F(0-3)	Some descriptions were changed in the trouble trees for these DTCs
			Lan System	Basic Diagnostic Procedure >Procedure	A description was changed
			Machaniael	Engine Assembly >Removal & Installation	Some descriptions were added
2019	WRX / STI		VRX / STI	Mechanical	Rocker Cover >Removal & Installation
		Engine	Cooling	Water Pipe Assembly >Removal & Installation	Some descriptions were added
				Oil Pan >Removal & Installation	Some descriptions were added
			Lubrication	Oil Level Switch >Removal & Installation	Some descriptions were added
		Body & Electrical/ Wiring System	Ligthing System	Rear Combination Light Assembly >Removal & Installation	An illustration was added and some descriptions were changed and added
2020	WRX / STI	Diagnostics	Lan System	Basic Diagnostic Procedure >Procedure	A description was changed
2020	WHA / SII	มเสนูทบริเเติร	Airbag System	Diagnostic Chart w/ Trouble Code >DTC B19F(0-3)	Some descriptions were changed in the trouble trees for these DTCs

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2017	Crosstrek	Diagnostics	BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree
			Lan System	Basic Diagnostic Procedure >Procedure	A description was changed
			Airbag System	Diagnostic Chart w/ Trouble Code >DTC B19F(0-3)	Some descriptions were changed in the trouble trees for these DTCs
		Body & Electrical/ Wiring System	Exterior/Interior Trim	General Description >Component	The roof rail illustration and descriptions were changed
				Roof Rail >Removal & Installation	The illustration was changed and descriptions were added
2019	Ascent	Diagnostics	BSD/RCTA	Diagnostic Procedure w/ DTC >B2350	A change was made to step 6 of the trouble tree
			Brake Control	Diagnostic Procedure w/ DTC >C1531	Some descriptions were changed in the trouble tree
			Lan System	Basic Diagnostic Procedure >Procedure	A description was changed
			Telematics	Diagnostic Procedure w/ DTC >B2A16	The trouble tree procedure was changed
			Power Rear Gate	Diagnostic Procedure w/ DTC >B2524	Pinpoint tests were changed in trouble tree steps 3 and 4
		Body & Electrical/ Wiring System	Ligthing System	Rear Combination Light Assembly >Installation	The tightening tourqe was added
			Sunroof/ T-Top/ Convertible Top	Sunroof Control System >Operation	The initialization and reinitialization procedures were changed
			Wiring System	CVT Control System >Wiring Diagram	Wiring diagram e was changed.
2020	Ascent	Diagnostics	Brake Control	Diagnostic Procedure w/ DTC >C1531	Some descriptions were changed in the trouble tree
			Telematics	Diagnostic Procedure w/ DTC >B2A16	The trouble tree procedure was changed
			Power Rear Gate	Diagnostic Procedure w/ DTC >B2524	Pinpoint tests were changed in trouble tree steps 3 and 4
			Lan System	Basic Diagnostic Procedure >Procedure	A description was changed
		Body & Electrical/ Wiring System	Sunroof/ T-Top/ Convertible Top	Sunroof Control System >Operation	The initialization and reinitialization procedures were changed
			Ligthing System	Rear Combination Light Assembly >Installation	The tightening tourqe was added
			Wiring System	CVT Control System >Wiring Diagram	Wiring diagram e was changed.