

# Technical Service Bulletin

93 MIL on, DTC logged for the HV battery (GFF indicates that the battery should be replaced)

93 20 37 2049384/4 October 29, 2020. Supersedes Technical Service Bulletin Group 93 number 20-32 dated August 5, 2020 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
A3 e-tron	2016 - 2018	All	HV battery
Audi e-tron quattro	2019 - 2020	All	HV battery
A8, Q5, and Audi e-tron Sportback	2020	All	HV battery

### Condition

REVISION HISTORY				
Revision	Date	Purpose		
4	-	Revised Service (Added photo and step)		
3	08/05/2020	Revised header (Added A8 and Q5)		
2	04/24/2019	Revised header (Updated documentation, added model years, and model)		

#### **Customer states:**

• MIL on.

#### **Workshop findings:**

- In the battery regulation control module, J840 (address word 008C) or in the high-voltage battery charger control module, J1050 (address word 00C6) a DTC is logged for the HV battery.
- GFF is performed and indicates to replace the HV battery.

## **Technical Background**

Not applicable.

### **Production Solution**

Not applicable.



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### Service

- 1. Review and follow the instructions in the **attached document** to ensure correct documentation is performed for any battery repairs.
- 2. Perform classification test plan to determine the state of the battery, for shipping process (critical or non-critical).
- 3. For the defective HV battery: write the VIN close to the battery label (Figure 1). Then take a picture and upload it to TAC.



Figure 1. Example for TAC documentation submission.

- Contact TAC with the requested documentation uploaded.
- 5. Follow the instructions and complete the attached document after TAC provides directions for the battery repair.

## Warranty

This TSB is informational only and not applicable to any Audi Warranty.

### **Additional Information**

All parts and service references provided in this TSB (2049384) are subject to change and/or removal. Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.

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