

LTB01134NAS2



TECHNICAL BULLETIN

06 OCT 2020

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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

INFORMATION

This reissue replaces all previous versions. Please destroy all previous versions.

This bulletin supersedes TSB LTB01134NAS1/2017 dated 28 NOV 2017, which should either be destroyed or clearly marked to show it is no longer valid (e.g. with a line across the page). Only refer to the electronic version of this Technical Bulletin in TOPlx.

Changes are highlighted in blue

SECTION:

501-12

SUBJECT/CONCERN:

Creak Noise From The Instrument Panel

AFFECTED VEHICLE RANGE:

MODEL:

MODEL YEAR:

VIN:

ASSEMBLY PLANT:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
Range Rover Velar (LY)	2018-2019	700125-799998	Solihull
Range Rover Velar (LY)	2019-2020	200001-242260	Solihull

MARKETS:

NORTH AMERICA

CONDITION SUMMARY:

SITUATION:

A creak noise may be evident from the center of the instrument panel.

CAUSE:

Contact between body panels on the bulkhead.

ACTION:

Follow the instructions below.

WARRANTY:

NOTES:

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Use TOPIx to obtain the latest repair time.
- The JLR claims submission system requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Front bulkhead - Modification	77.20.26	0.4	07	LR091867

NOTE:

Normal Warranty procedures apply.

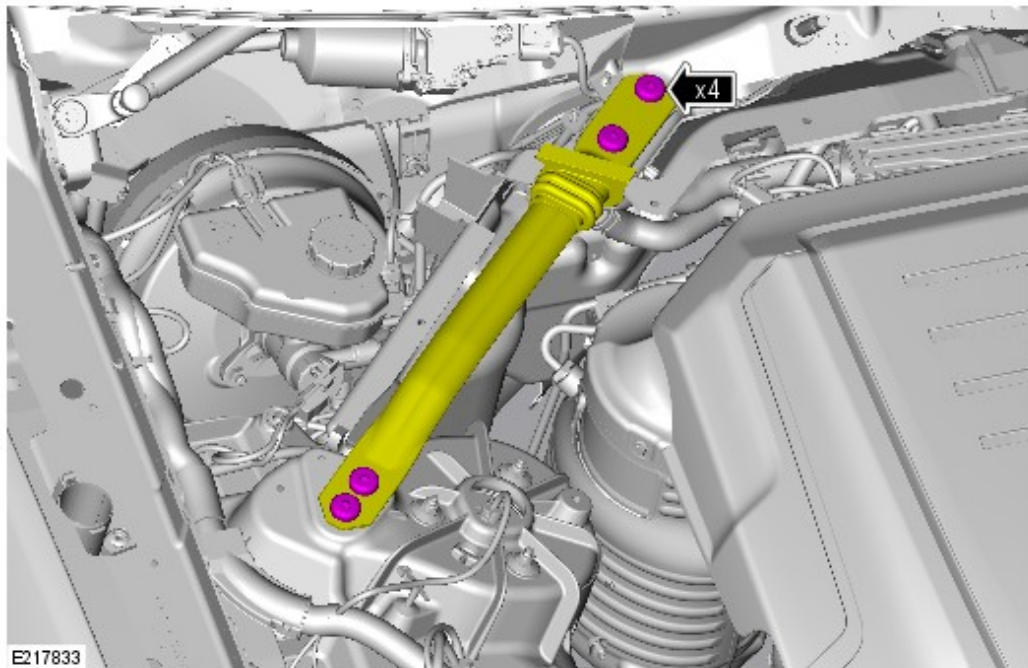
SERVICE INSTRUCTION:

NOTE:

Right side shown; left side similar.

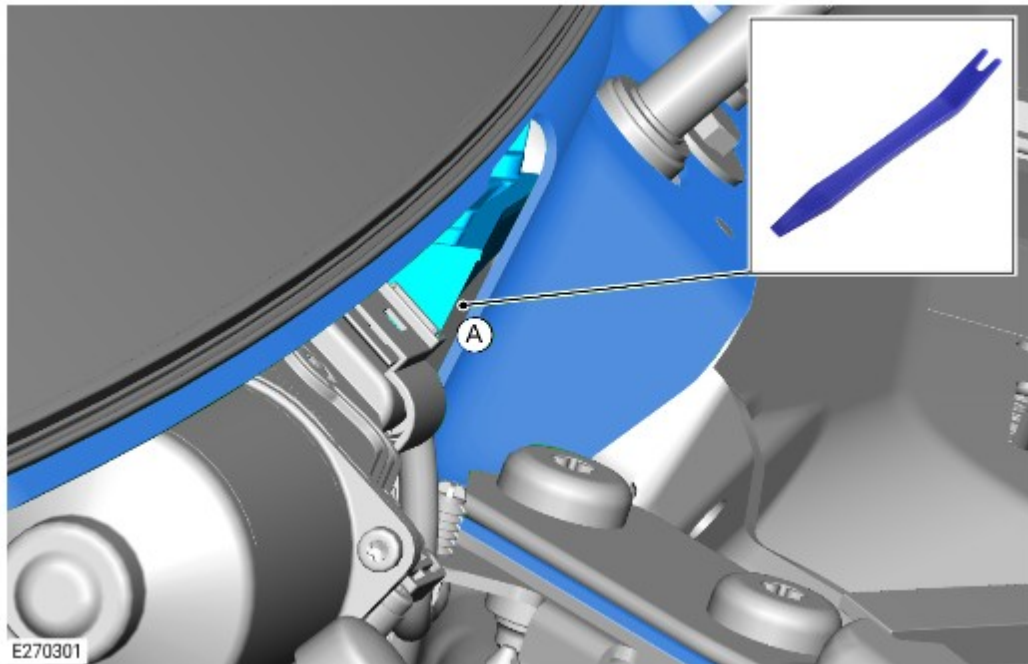
1. Remove the cowl panel; **steps 1 to 8 only** (see TOPIx Workshop Manual section 501-02: Front end panels - Removal and installation - Cowl panel).

2.



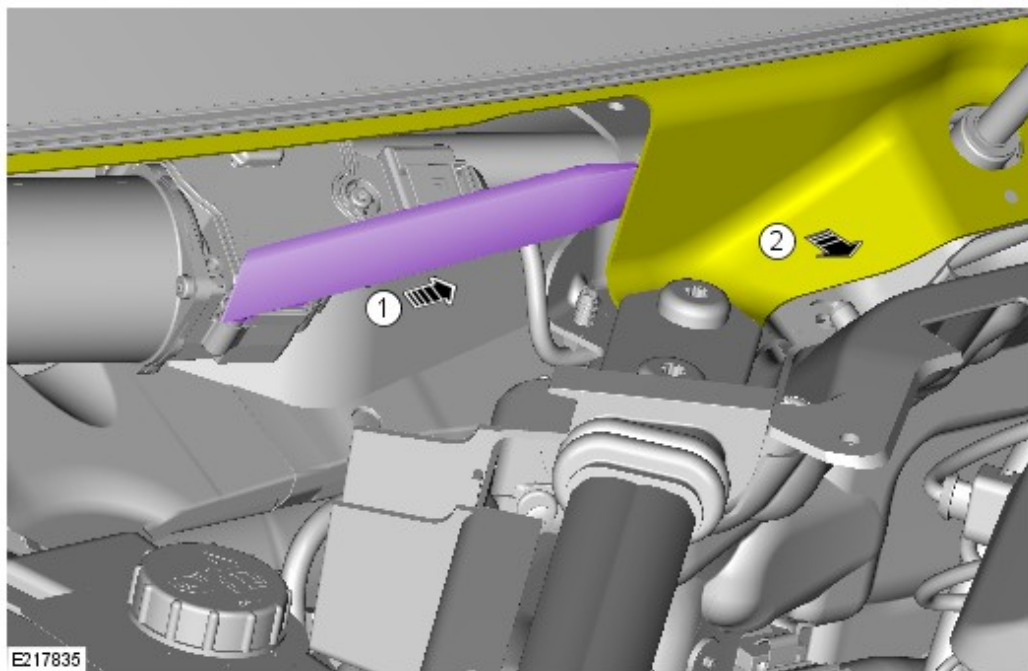
Loosen, but do not fully remove, the support bar retaining bolts.

3.



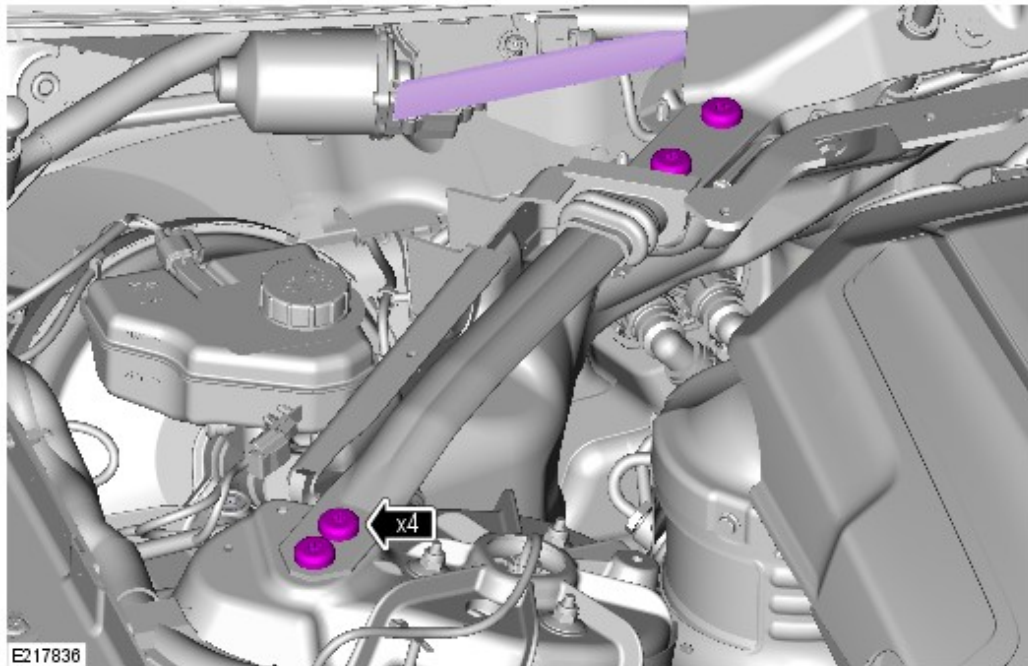
Insert a suitable trim tool between the bulkhead baffle and bulkhead panel (A).

4.



Inserting the suitable trim tool (1) between the bulkhead baffle and bulkhead panel will move the bulkhead panel (2) forward away from the baffle.

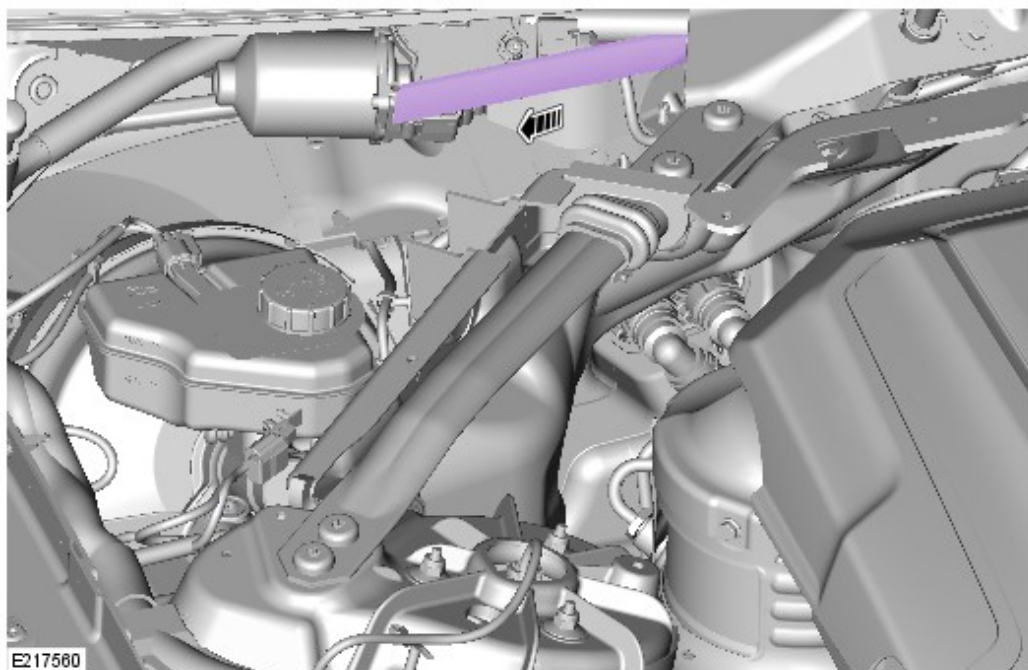
5.



With the trim tool in place, tighten the support bar retaining bolts.

- ■ Torque: **55 Nm**

6.



Remove the trim tool.

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7. Repeat steps 2-6 for the other side of the vehicle.
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8. Install the cowl panel; **steps 4 to 10 only** (see TOPIx Workshop Manual section 501-02: Front end panels - Removal and installation - Cowl panel).