

LTB00732NAS2



TECHNICAL BULLETIN

05 OCT 2020

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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

INFORMATION

This reissue replaces all previous versions. Please destroy all previous versions.

This bulletin supersedes TSB LTB00732NAS1/2015 dated 07 JAN 2015, which should either be destroyed or clearly marked to show it is no longer valid (e.g. with a line across the page). Only refer to the electronic version of this Technical Bulletin in TOPIx.

Changes are highlighted in blue

SECTION:

501-03

SUBJECT/CONCERN:

Tailgate Seal Abrasion

AFFECTED VEHICLE RANGE:

MODEL:

MODEL YEAR:

VIN:

ASSEMBLY PLANT:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
Range Rover (LG)	2013-2016	001204-280940	Solihull

MARKETS:

NORTH AMERICA

CONDITION SUMMARY:

SITUATION:

Paint abrasion may be evident where the tailgate lower seal meets the vehicle body.

CAUSE:

This may be caused by road grit and dirt trapped between the tailgate seal and body which creates abrasion on the paint when the tailgate flexes through vehicle movement.

ACTION:

Follow the instructions below.

PARTS:

PART NUMBER	DESCRIPTION	QUANTITY
LR068872	Abrasion protector tape - right	1
LR068875	Abrasion protector tape - left	1

TOOLS:

Refer to Workshop Manual for any required special tools.

WARRANTY:

NOTES:

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Use TOPIx to obtain the latest repair time.
- The JLR claims submission system requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Local respray and repair	79DAD3	0.6	70	LR048278
Install abrasion protector tape	76.19.89.31	0.2	70	LR048278

NOTE:

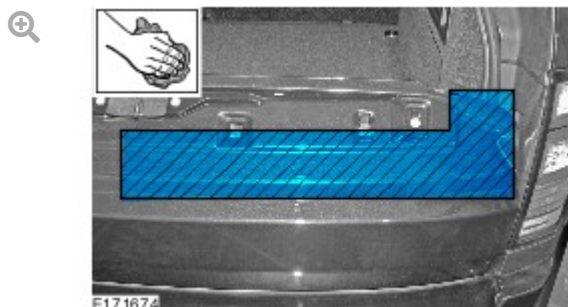
Normal Warranty procedures apply.

SERVICE INSTRUCTION:

- Remove the tailgate trim panel (see TOPIx Workshop Manual section 501-05; steps 1-5 only).
- Repair paintwork as required.

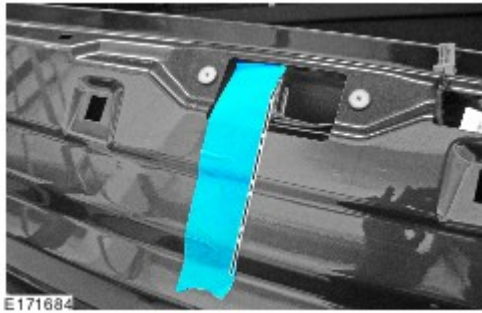
- NOTE:**

make sure the area is completely clean.



Clean the area shown using a suitable cloth.

4.

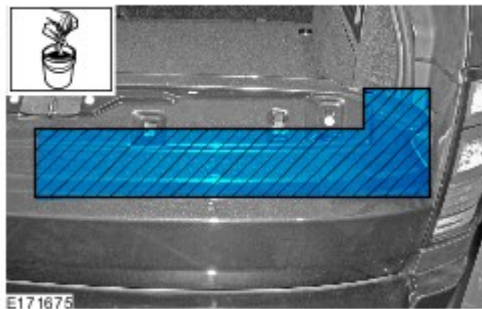


Using masking tape, apply it directly downward from the tailgate striker.

5.

NOTE:

using a suitable spray bottle, make sure the area is completely covered in the soap/water solution to allow for locating the abrasion protector tape and aligning it into the correct position.



Using a solution of 2 ml mild soap per 1 liter of water, soak the area shown.

6.

CAUTION:

the adhesive side of the abrasion protector tape must only be handled with wet fingers. Finger prints may be visible if this caution is not followed.

NOTE:

using a suitable spray bottle, make sure the adhesive side of the abrasion protector tape is completely covered in the soap/water solution to allow for locating the abrasion protector tape and aligning it into the correct position.



Apply the abrasion protector tape to the vehicle. Make sure the end of the abrasion protector tape is lined up with the masking tape center line.

7.

NOTE:

make sure the abrasion protector tape is held in place when removing the excess soap/water solution and air bubbles.



Using a suitable rubber block, smooth the soap/water solution and the air bubbles out from underneath the abrasion protector tape in the direction shown.

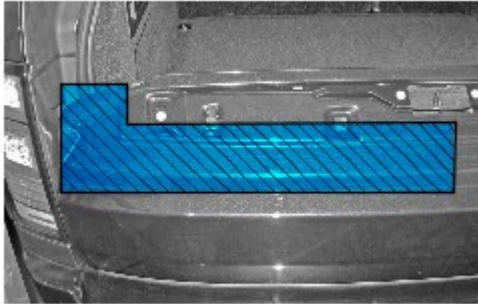
8. Remove any excess soap/water solution using a suitable dry cloth.
-

9. Remove the masking tape used to mark the center line.
-

10.

NOTE:

make sure the area is completely clean.

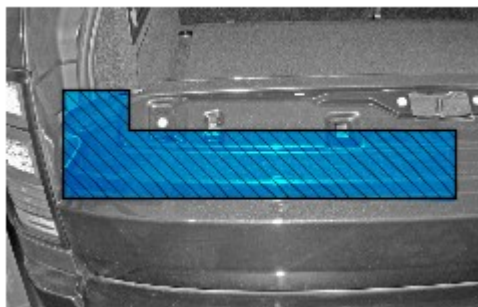


Clean the area shown using a suitable cloth.

11.

NOTE:

make sure the area is completely covered in the soap/water solution to allow for locating the abrasion protector tape and aligning it into the correct position.

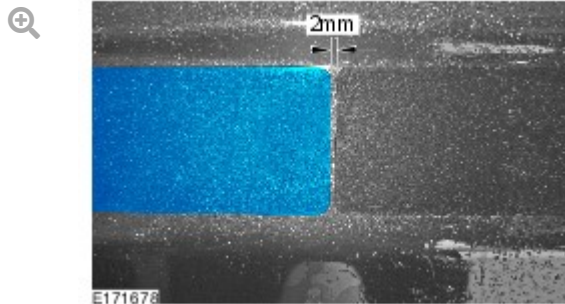


Using the soap/water solution, soak the area shown.

12.

NOTE:

using a suitable spray bottle, make sure the adhesive side of the abrasion protector tape is completely covered in the soap/water solution to allow for locating the abrasion protector tape and aligning it into the correct position.



Apply the abrasion protector tape to the vehicle. Make sure the end of the abrasion protector tape is lined up with a minimum gap of 2 mm to the other abrasion protector tape already installed.

13.

CAUTION:

the adhesive side of the abrasion protector tape must only be handled with wet fingers. Finger prints may be visible if this caution is not followed.

NOTE:

make sure the abrasion protector tape is held in place when removing the excess soap/water solution and air bubbles.



Using a suitable rubber block, smooth the soap/water solution and the air bubbles out from underneath the abrasion protector tape in the direction shown.

14. Remove any excess soap/water solution using a suitable dry cloth.

15. The tailgate should remain open for 24 hours (if possible) to allow residual water under the abrasion protector tape to disperse.

16. Install the tailgate trim panel (see TOPlx Workshop Manual section 501-05; reverse steps 1-5 only).