

JLRTB02060NAS1

TECHNICAL BULLETIN

07 OCT 2020



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

INFORMATION

SECTION:

204-01

SUBJECT/CONCERN:

Knocking Noise From Front Suspension Lower Control Arms

AFFECTED VEHICLE RANGE:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
New Range Rover Evoque (LZ)	2020 Onwards	000120 Onwards	Halewood
Discovery Sport (LC)	2020 Onwards	830147 Onwards	Halewood

MARKETS:

NORTH AMERICA

CONDITION SUMMARY:**SITUATION:**

A knocking noise from the front suspension when driving over uneven road surfaces or speed bumps, at speeds of up to 40 km/h (25 mph) may be evident.

CAUSE:

The hydrabush fluid circulating within the front lower control arm rear hydrabush can be heard as a knocking noise from within the passenger compartment. This has no effect on the operation of the suspension system.

ACTION:

Follow the service instructions below.

PARTS:**NOTE:**

An allowance equivalent to \$13.00 has been allocated to locally source a 100 ml syringe and a 12 inch length of tube with a 4 mm outside diameter (see the 'Service Information' section for an example).

PART NUMBER	DESCRIPTION	QUANTITY
ZZZ001	Syringe and tube	£10.00

WARRANTY:**NOTES:**

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Use TOPIx to obtain the latest repair time.
- The JLR claims submission system requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
JLRTB - Front lower control arm hydrabush modification - Pair - With wheel balance	99.01.33	1.5	42	LR114248/9

NOTE:

Normal Warranty procedures apply.

SERVICE INFORMATION:

1.



The illustration shows an example of the 100 ml syringe and 4 mm outside diameter tube that should be locally sourced.

SERVICE INSTRUCTION - WHEEL BALANCE:

1. Raise and support the vehicle on a suitable 2 post lift (see TOPIx Workshop Manual section 100-02: Jacking and Lifting - Description and Operation - Jacking and Lifting).
2. Remove all 4 road wheel and tire assemblies (see TOPIx Workshop Manual section 204-04: Wheels and Tires - Removal and Installation - Wheel and Tire).
3. Balance all 4 wheel and tire assemblies.

4. Install the 2 rear road wheel and tire assemblies (see TOPIx Workshop Manual section 204-04: Wheels and Tires - Removal and Installation - Wheel and Tire).
-
5. Continue to 'Service Instruction - Modification'.

SERVICE INSTRUCTION - MODIFICATION:

WARNING:

You must wear protective gloves and eye protection when completing this service instruction. Failure to follow this instruction may result in personal injury.

NOTES:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.
- It is important to diagnose the customer concern before completing this technical bulletin.

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1. Remove the engine undershield (see TOPIx Workshop Manual section 501-02: Front End Body Panels - Removal and Installation - Engine Undershield).
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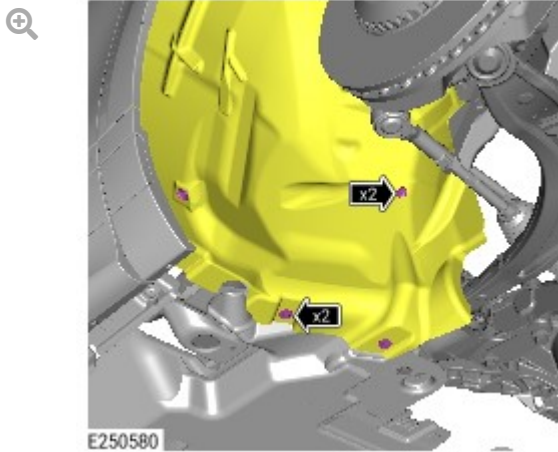
2.

CAUTION:

Take extra care not to damage the component.

NOTE:

Repeat this step for the front left wheel arch liner.



Reposition the front right wheel arch liner.

- ■ Remove the 2 screws.
- ■ Remove the 2 fasteners.

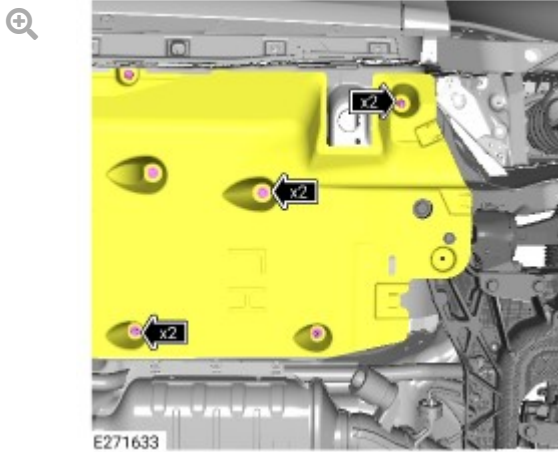
3.

CAUTION:

Take extra care not to damage the component.

NOTE:

Repeat this step for the left body undershield.



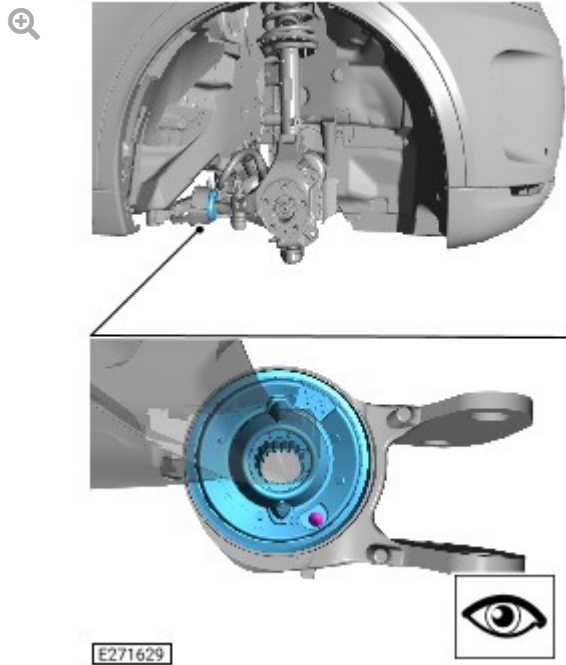
Lower the front section of the right body undershield.

- ■ Remove the 2 nuts.
- ■ Remove the 2 bolts.
- ■ Remove the 2 fasteners.

4.

NOTE:

The illustration shows the fill port at the bottom of the rear hydrabush. On some front lower arm rear hydrabushes, the fill port may be at the top of the hydrabush.

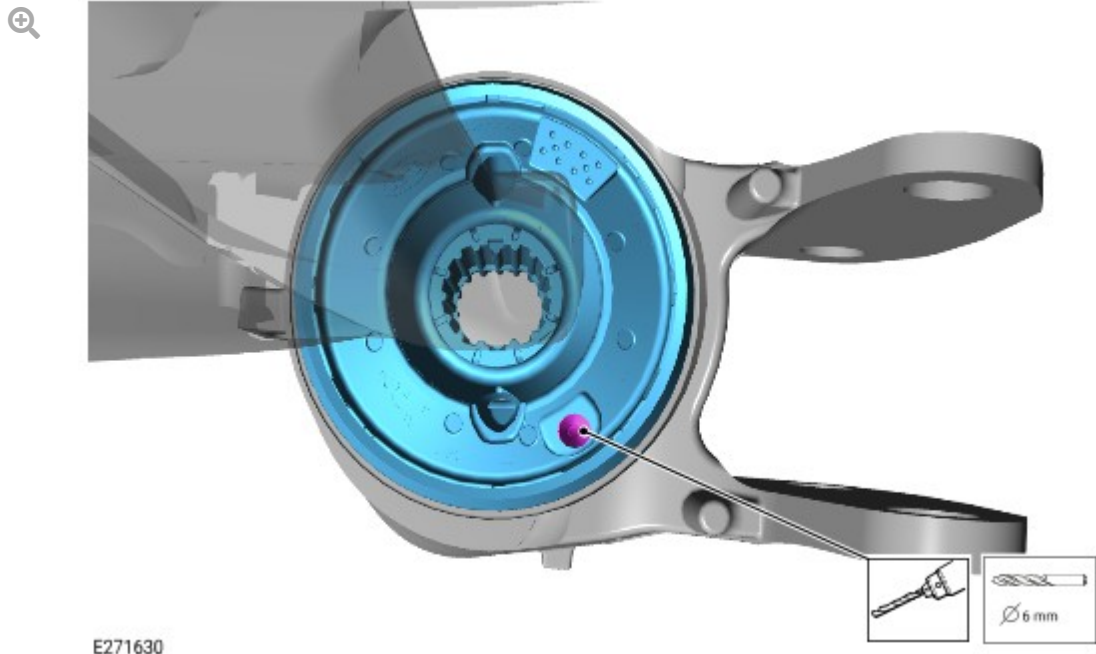


Locate the fill port on the rear hydrabush of the front right lower control arm, as shown in the illustration.

5.

CAUTIONS:

- Do not drill deeper than 23 mm, failure to follow this instruction will result in damage to the component.
- Be prepared to collect escaping fluid.



Drill a hole through the rear hydrabush fill port using a 6 mm diameter drill bit, to a depth of no more than 23 mm.

- ■ If the fill port is at the top of the hydrabush, turn the steering to full right lock to allow access.

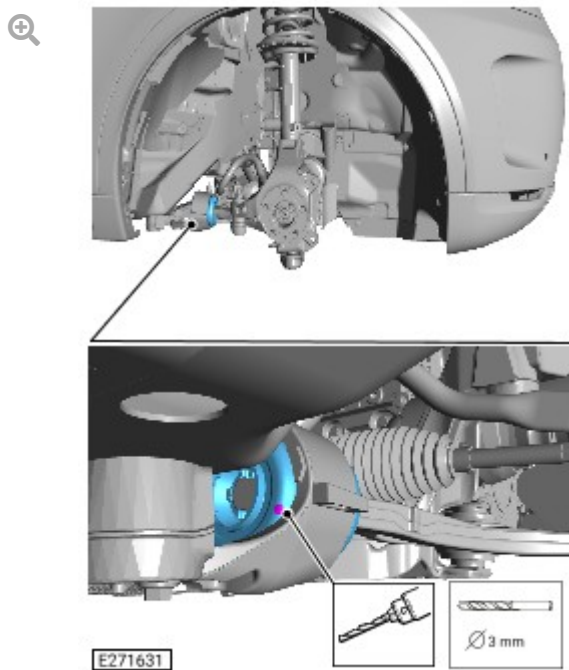
6.

CAUTIONS:

- Do not drill deeper than 3 mm, failure to follow this instruction will result in damage to the component.
- Be prepared to collect escaping fluid.

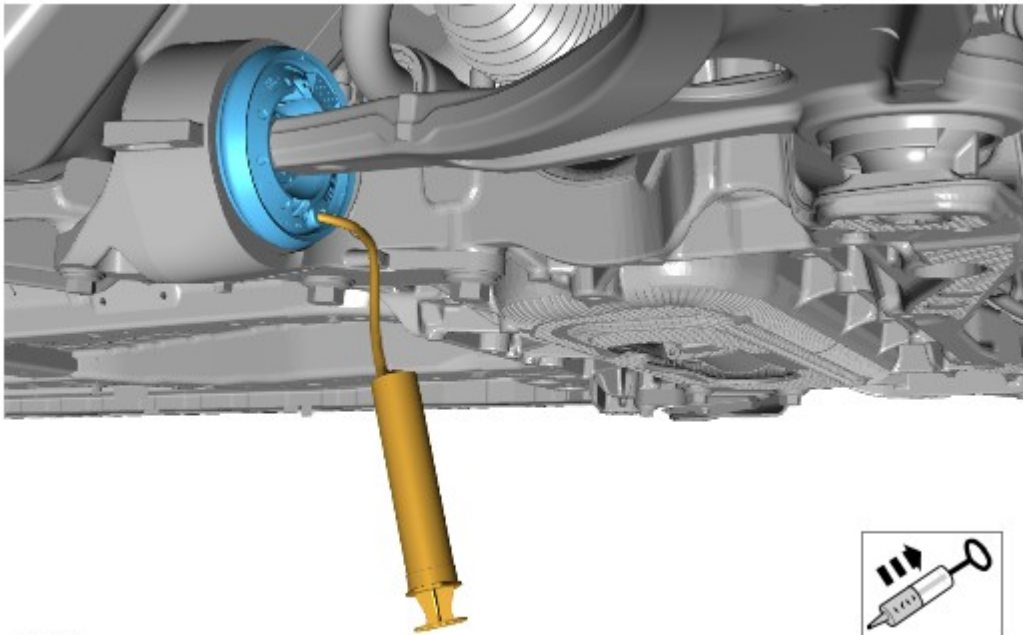
NOTE:

The hole must be drilled as low as possible.



Drill a hole through the back of the hydrabush casing using a 3 mm diameter drill bit, to a depth of no more than 3 mm, this will assist with the removal of the hydrabush fluid in the next step.

7.



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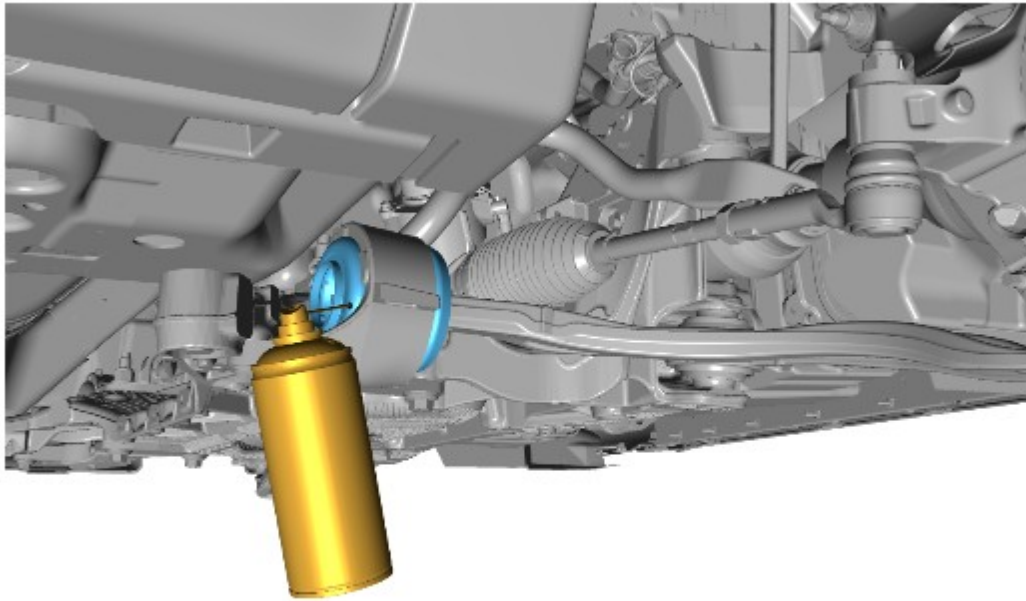
Using a syringe and a length of tube, remove as much hydrabush fluid as possible through the hole created in the fill port. A minimum of **50 ml** of hydrabush fluid must be removed before continuing to step 8.

- ■ If you cannot remove a minimum of 50 ml of hydrabush fluid a Technical Assistance (TA) must be raised, using the technical bulletin number **'JLRTB02060'** as a reference.

8.

CAUTION:

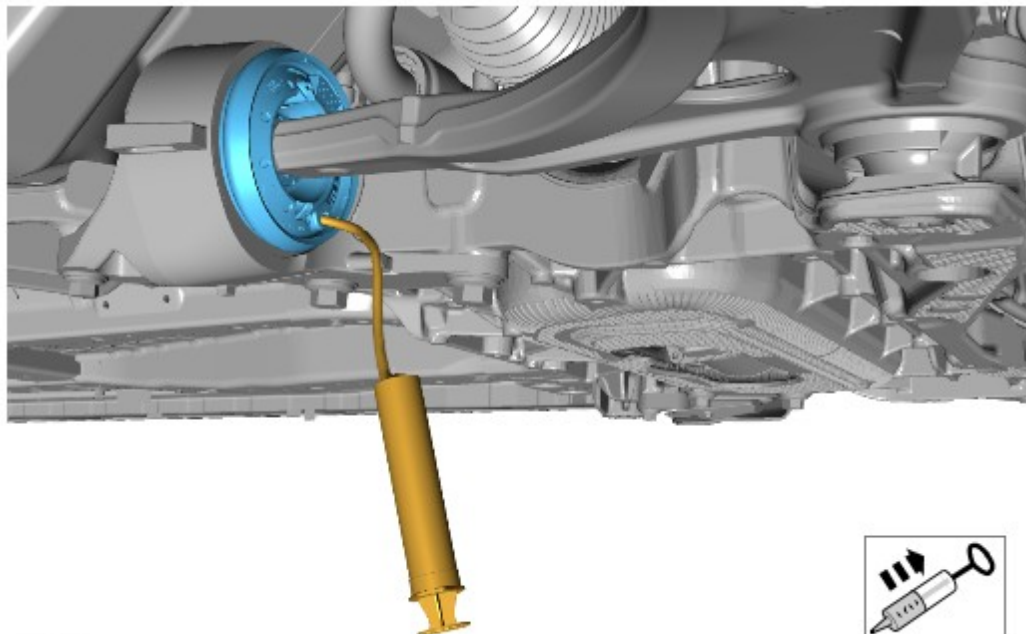
Be prepared to collect escaping fluid.



E271635

Flush the hydrabush using a suitable aerosol degreaser until the fluid is clear.

9.



E271632

Using a syringe and a length of tube, remove any excess degreaser/hydrabush fluid through the hole created in the fill port.

10. Repeat steps 4 to 9 for the rear hydrabush of the front left lower control arm.

11. Install the 2 front road wheel and tire assemblies (see TOPIx Workshop Manual section 204-04: Wheels and Tires - Removal and Installation - Wheel and Tire).
12. Repeatedly lower the vehicle to the floor and raise it again to articulate the front lower control arms. (see TOPIx Workshop Manual section 100-02: Jacking and Lifting - Description and Operation - Jacking and Lifting).
 - ■ This steps makes sure all of the hydrabush fluid has been removed from the hydrabush.

13.

NOTE:

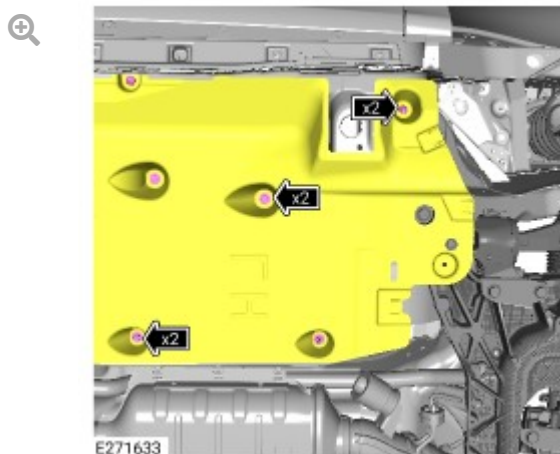
Make sure there is no evidence of hydrabush fluid under the vehicle before continuing to step 14.

Clean any residual hydrabush fluid from under the vehicle.

14.

NOTE:

Repeat this step for the left body undershield.



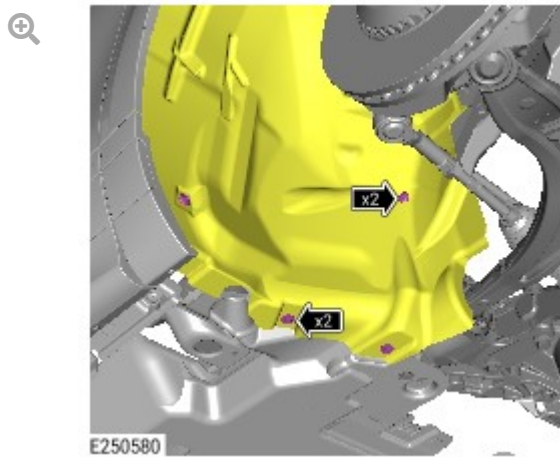
Install the right body undershield in the original position.

- ■ Install and tighten the 2 nuts.
 - ■ Torque: **6 Nm**
- ■ Install and tighten the 2 bolts.
 - ■ Torque: **6 Nm**
- ■ Install the 2 fasteners.

15.

NOTE:

Repeat this step for the front left wheel arch liner.



Install front right wheel arch liner in the original position.

- ■ Install and tighten the 2 screws.
- ■ Install the 2 fasteners.

16. Install the engine undershield (see TOPIx Workshop Manual section 501-02: Front End Body Panels - Removal and Installation - Engine Undershield).

17. Lower the vehicle (see TOPIx Workshop Manual section 100-02: Jacking and Lifting - Description and Operation - Jacking and Lifting).