

2021

**e-tron**

# Audi Pre-Delivery Inspection

Stock No. \_\_\_\_\_

Dealer Number \_\_\_\_\_

R.O. No. \_\_\_\_\_

VIN \_\_\_\_\_

Road test mileage out \_\_\_\_\_

Road test mileage in \_\_\_\_\_

## Reminders

- ▶ All items must be completed prior to customer delivery by a certified Audi technician
- ▶ Audi recommends using an Audi-approved battery charger to replenish the high voltage battery during inspection
- ▶ Guided Fault Finding must be used, session must be completed and sent to GFF Paperless
- ▶ Total PDI Test must be completed prior to any other work involving the scan tool (special function tab -> Total PDI Test)
- ▶ Start Guided Fault Finding in Drive Readiness mode to ensure control modules in transport mode are identified
- ▶ Before using ODIS, remove any high voltage charger, no AC or DC is allowed. Maintain the 12V battery as usual
- ▶ For items marked with \*, please refer to the PDI Technician Reference Document posted on ServiceNet for additional information
- ▶ For items marked with \*\*, follow instructions for stock inventory vehicle

## Vehicle Preparation

- Check Elsa for open campaigns and updates
- Verify Audi phone box customer registration form is present in vehicle and add the serial number, FCC ID, and Model from Elsa (if equipped). See TSB 2051720
- Perform any open campaigns\*
- Perform diagnostic work\*
- Install front license plate carrier (if necessary)\*

## Exterior

- Check all key buttons and features\*
- Check all doors for proper power closing\*
- Inspect exterior for damage, dings, dents and surface scratches. Report and repair any damage **before** delivery to the customer

## Lighting and Windshield

- Test exterior lighting functions
- Test windshield washers (and headlight washers). Correct aim if necessary\*

## Underhood Inspection

- Remove protective packing and inspect charging components
- Verify tool kit is installed securely in storage compartment
- Fill windshield washer fluid
- Check all fluid levels and top off if necessary

## Trunk Inspection

- Verify trunk is operational
- Verify operation of emergency release handle.
- Install wheel bolt cover removal tool from PDI kit into trunk tool kit\*

## Interior

- Check operation of window, lock, and seat controls\*
- Move front passenger seat belt retainer to highest position while sitting against the b-pillar
- Inspect mirrors for proper operation\*
- Check rear view mirror operation\*
- Verify operation of all interior lights
- Check heated steering wheel operation (if equipped)
- Verify operation of heated/ventilated and massaging seats (front/rear) (if equipped)\*
- Verify operation of manual folding 2nd row
- Verify proper operation of climate control\*
- Inspect operation of all power outlets\*
- Check panoramic sunroof and sunshade operation\*
- Verify operation of rear side sunshade operation
- Verify operation of front Passenger Occupant Detection System

## Settings

- Verify operation of MMI® touch screens, upper and lower



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### Settings (continued)

- Set Time source setting to “GPS” and set Auto daylight savings time to “on”\*
- Verify and set language and measurement units\*
- Verify Speech Dialog System is operating\*
- Set “Music volume while parking” to medium\*
- Set dealership location in navigation\*
- Turn off Manual Speed Warning (if equipped)\*
- Disable climate control via door unlock\*

### Media / Radio / SAT

- Verify operation of aux. input (if equipped)
- Verify operation of CD/DVD player (if equipped)
- Insert SD card and test function of all slots
- Program the presets to local stations
- Verify HD Radio is turned “off”\*
- Confirm SiriusXM is on and in an active state (can scroll through channels and hear music)

### On-Hoist Inspection

- Check underside of vehicle for fluid leaks and loose components
- Check steering, boots, brake system, hoses, tires and wheels for damage
- Inspect wheel bolts for proper torque\*
- Install wheel locks (if equipped)
- Install wheel bolt covers and center caps as supplied\*
- Set and store tire pressures for either sold vehicle OR stock inventory vehicle\*

### Driving Performance

- Check horn operation
- Verify hold and release of electronic parking brake
- Verify electric motor performance and acceleration\*
- Verify regen operation, including steering wheel paddles
- Test drive vehicle applying brakes several times\*
- Check adaptive air suspension in all positions
- Check steering/tire alignment
- Check for squeaks, rattles and wind noise. Repair any squeaks, rattles or wind noises **before** delivery to the customer
- Calibrate rear view mirror\*
- Verify quality of radio reception in FM/SiriusXM® bands

### Driver Assistance

- Verify all cruise control functions
- Verify cruise control/ACC (if equipped), which includes the following:
  - Adaptive Cruise Assist
  - Turn Assist
  - Intersection Assistant
  - Traffic Jam Assist
  - Predictive Efficiency Assist
  - Active lane assist with emergency assistant
  - Traffic sign recognition
- Verify Audi side assist functionality Pre sense® rear (if equipped)
- Verify operation of parking system\*
- Activate rear cross traffic assist (if equipped)
- Verify all vehicle Head-up display functionality (if equipped)\*
- Verify operation of High-beam assist
- Activate NAV and follow directions back to dealership

### Post-Road Test Inspection

- Verify SOS button is green and Roadside assistance button LED will remain off
  - It may take up to 20 minutes for the emergency call system to activate (LED turns green) after flight/transport mode deactivation
  - The vehicle must not be delivered to the customer if the emergency call function has not been successfully activated (LED lights up in green)
- Interrogate fault memory and upload diagnostic log to GFF Paperless Server
- Check service interval and verify correct interval is displayed
- Ensure the yellow tire pressure tag is installed on the steering wheel
- Apply 30 Day Inventory Maintenance Sticker\*\*
- Install showroom trickle charger to ensure the 12V battery remains charged at all times\*\*

### Audi connect® (USA ONLY)

- Turn on the Wi-Fi® hotspot (if equipped)\*
- Check Wi-Fi® hotspot visibility. No data available at PDI due to dealer demo mode\*
- Enable satellite map view for navigation\*



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## **Audi Pre-Delivery Inspection**

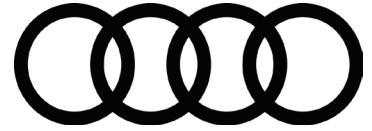
**Technician**

I certify that all operations have been completed and this vehicle has been prepared in accordance with Audi Procedures and Quality Standards, and has met the standards for Perfect Delivery.

\_\_\_\_\_  
Technician Signature

\_\_\_\_\_  
Last 8 of VIN

\_\_\_\_\_  
Completion Date



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## **Audi Phone Box-Equipped Vehicles**

Operation of the Audi Phone Box is subject to the following requirements of the Federal Communications Commission:

This is a CONSUMER device.

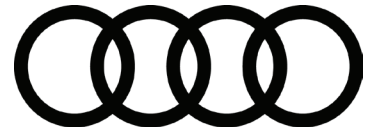
BEFORE USE, you MUST REGISTER THIS DEVICE with your wireless provider and have your provider's consent. Most wireless providers consent to the use of signal boosters. Some providers may not consent to the use of this device on their network. If you are unsure, contact your service provider.

You MUST operate this device with approved antennas and cables as specified by the manufacturer. Antennas MUST be installed at least 20 cm (8 inches) from any person.

You MUST cease operating this device immediately if requested by the FCC or a licensed wireless service provider.

WARNING. E911 location information may not be provided or may be inaccurate for calls served by using this device.

Make # \_\_\_\_\_ FKW \_\_\_\_\_  
Model # \_\_\_\_\_  
Serial # \_\_\_\_\_ FKW - \_\_\_\_\_  
FCC ID \_\_\_\_\_



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This Signal Booster fulfills the FCC requirements for the Network Protection Standard (NPS). It incorporates features to prevent harmful interference to wireless networks like:

- ▶ Anti-oscillation to detect and mitigate any unintended oscillations in uplink and downlink frequency bands,
- ▶ Adaptive gain control with self-monitoring and to power down automatically as approaching any affected base station,
- ▶ Uplink Inactivity to shut down the transmit amplifiers if not serving an active device connection.

This Signal Booster includes features to prevent harmful interference. These features are enabled and operating at all times the signal booster is in use, they may not be deactivated by the operator.

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