

Tire Positioning Before New Vehicle Delivery

Service Category General

Section Pre-Delivery Service

Market USA

Toyota Supports
ASE Certification 

Applicability

| YEAR(S) | MODEL(S) | ADDITIONAL INFORMATION |
|---------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|
| 2021 | ES250, ES300H, ES350, GX460, IS300, IS350, LC500, LC500H, LS500, LS500H, LX570, NX300, NX300H, RC F, RC300, RC350, RX350, RX450H, UX200, UX250H | |

REVISION NOTICE

September 08, 2020 Rev1:

- **Applicability has been updated to include 2021 model year ES250 vehicles. Any previous printed versions of this bulletin should be discarded.**

Introduction

During the manufacturing process, tires are mounted on the vehicle as matched sets to help reduce conditions such as pulling or drifting. If the wheels are replaced or refinished before vehicle delivery, it is important that the tires remain on the vehicle in the same location and in the same direction of rotation.

Follow the Tire Positioning Procedure in this bulletin to ensure that the original tires stay in the same location on the vehicle.

Warranty Information

| OP CODE | DESCRIPTION | TIME | OFF | T1 | T2 |
|---------|----------------------------|------|-----|----|----|
| N/A | Not Applicable to Warranty | – | – | – | – |

Tire Positioning Before New Vehicle Delivery

Tire Positioning Procedure

1. Mark the tire installation position on the inward facing tire sidewall.
Example: Front Right = FR, Front Left = FL, Rear Right = RR, Rear Left = RL
2. Install the original tires on the NEW or refinished wheels with the marked side facing inward.
3. Balance the tire/wheel assemblies.
4. Place the tire/wheel assemblies on the vehicle in the marked positions.

NOTE

Torque the wheel nuts in sequence to the proper torque value.