



Technical Service Bulletin

68 Glove box door binding during open/close

68 20 25 2060899/1 October 7, 2020.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
Q5	2019 - 2020	All	Not Applicable

Condition

Customer states:

- The glove box door is binding on open and/or close.

Workshop findings:

- The gap between the center console and the glove box door is insufficient.

Technical Background

Tolerances during assembly.

Production Solution

Improved assembly process starting CW37/20.



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Service

1. Loosen both lower glove box bolts (Figure 1).



Figure 1. Both lower glove box bolts.

2. While pulling the glove box door outward in direction of the A-Pillar, tighten both lower glove box bolts according to the repair manuals in ElsaPro Figure 2).



Figure 2. Adjusting the glove box to increase clearances.



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3. Check the gap between the center console and the glove box door to ensure adequate clearance (Figure 3).



Figure 3. Checking the gap between the glove box door and the center console.

4. Check the operation of the glove box door.

Warranty

Claim Type:	<ul style="list-style-type: none">• 110 up to 48 Months/50,000 Miles.• G10 for CPO Covered Vehicles – Verify Owner.• If the vehicle is outside any warranty, this Technical Service Bulletin is informational only.		
Service Number:	6812		
Damage Code:	0010		
Labor Operations:	Adjust Glove Box	6815 1599	20 TU
Diagnostic Time:	GFF	No allowance	0 TU
	Road test prior to the service procedure	No allowance	0 TU
	Road test after the service procedure	No allowance	0 TU



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Claim Comment:	As per TSB #2060899/1
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All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Additional Information

All part and service references provided in this TSB (2060899) are subject to change and/or removal. Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.

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