
PuMA measure

RR31/21/22 - Under-body cross brace, incorrect torque in ISTA / AIR

UR-V-2 65491580-01 - 9/8/20

Complaint:

The torque figure provided in ISTA / AIR is incorrect.

Cause

Fixing has been updated from M8 to M10 and requires a higher torque to be applied.

Measure

When re-installing the under-body cross brace, please tighten the fixings to the required torque stated below:

Outer fixings: M10x20 Hex - 56Nm +90deg

Inner fixings: M10x25 Torx - 56Nm

See attachment for clarification and tightening sequence.

Validity information

Model series:	[RR22, RR31, RR21]
Engine range:	[ALL]
Body style:	[ALL]
Fault codes:	[]
Production period:	-

Repair overviews

51/71/026/27708/31471/34821, Connecting support, tunnel, Underbody area, centre, , Cannot be encoded with VFC, , Checking, repairing, replacing

Attachments

Number of attachments: 1