

# WORK DESCRIPTION FOR FIELD MEASURE

Code: 20P2790607

Version: 2.0

## Replace automatic transmission

Model 213; 217; 222; 463 with M177

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### Work procedure

1. Replace automatic transmission.

**i** For basic data, see AR27.10-P-0505MNE (model series 213 M177).

**i** For basic data, see AR27.10-P-0505MNN (model series 217/222 M177 without code M005).

**i** For basic data, see AR27.10-P-0505MNM (model series 217/222 M177 with code M005).

**i** For basic data, see AR27.10-P-0500XGC (model series 463 M177).

2. Assemble in reverse order.

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### Parts

Quantity	Designation	Part no.
As required	Automatic transmission (model series 213 / 217 / 222)	A 213 270 49 03
As required	Automatic transmission (model series 463)	A 725 270 16 18

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\* **The part for the vehicle identification number must be determined via the EPC**

**i** Small parts such as screws/bolts, lock nuts, sealing rings, cable ties, fluids, sealant etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

### Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-1668	Replace automatic transmission	Time prescribed by ASRA	27 906 07

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