

# Technical product information

<b>Topic</b>	Rotating Display - Fault Diagnosis
<b>Market area</b>	Bentley: worldwide (2WBE),Hongkong-Macau (5HK)
<b>Brand</b>	Bentley
<b>Transaction No.</b>	2055580/3
<b>Level</b>	EH
<b>Status</b>	Approval
<b>Release date</b>	

## New customer code

Object of complaint	Complaint type	Position
information, navigation, communication, entertainment -> radio, navigation, MMI, hard drive device functions -> raise display	functionality -> without function / defect	
information, navigation, communication, entertainment -> radio, navigation, MMI, hard drive device functions -> retract display	functionality -> defective function sequence	

# Vehicle data

## New Continental GT

### Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
3S3*	2018	E		*	*	*
3S3*	2019	E		*	*	*
3S3*	2020	E		*	*	*

## New Continental GTC

### Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
3S4*	2019	E		*	*	*
3S4*	2020	E		*	*	*

## New Flying Spur

### Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
ZG2*	2020	E		*	*	*

# Documents

Document name
<a href="#">master.xml</a>

## Customer statement / workshop findings

Various rotating display operational complaints or noises.

## Technical background

Follow the measure section of this TPI that relates to your customer complaint.

## Production change

Not applicable.

## Measure

Follow the below instructions that relates to your customer complaint.

1. Operational issues
2. Rotating display alignment
3. Grinding noise on operation
4. Rattling noise on operation
5. Squeak/creak on operation
6. Creak/rattle from rotating display whilst driving/uneven operation during rotation

Before any repair work is carried out, where possible obtain a video demonstrating the customers complaint. This may be required for further analysis.

### 1. Operational issues

- Not rotating
- Incorrect operation
- Stuck on one face or in one position
- Sporadic operation
- Slow or fast operation

1. Carry out re-initialisation of the rotating display.
2. If the complaint is still evident and a DTC for rotating display present, complete the test plan.
3. If no obvious defect can be found then remove the rotating display.

Infotainment → Multimedia system → Rotating display → rotating display – To remove and refit

Regardless of the customer complaint, carry out all checks listed below:

### Pulley

Check pulley wheel for looseness and ensure the keyway is present and fitted correctly (Figure 1).

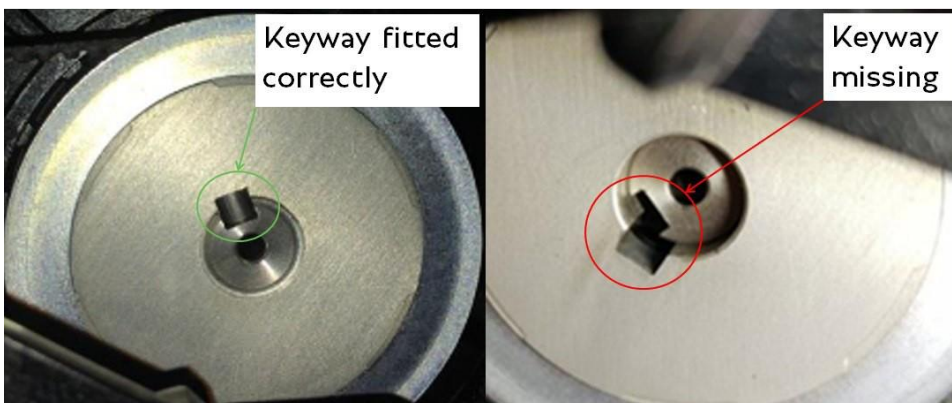


Figure 1

If either defect is present raise a DISStechical query with photos attached, do not follow any more steps at this point.

### Link bar

Check link bar for deformation (Figure 2).

If the link bar is deformed or bent, remove the link bar and attempt to straighten then refit the link bar. Refit the rotating display to a state that it can be tested then carry out re-initialisation and retest. Should this not be successful raise a DISS technical query with photos attached, do not follow any more steps at this point.

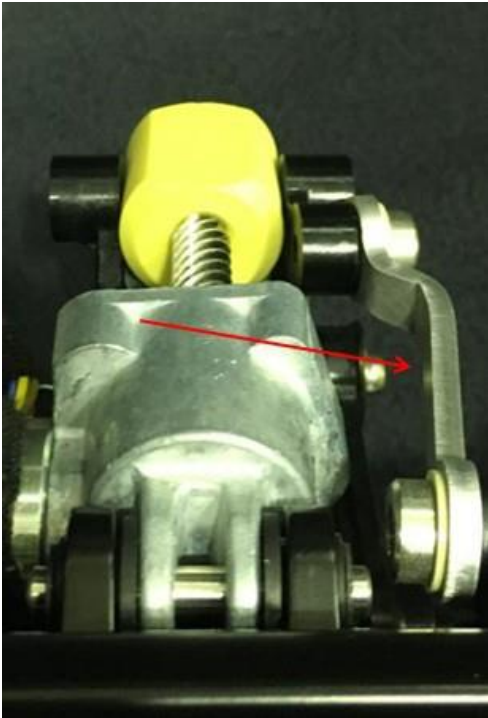


Figure 2

Micro switches

Check the condition of both micro switches for damage or connection misalignment (Figure 3).

If the micro switches are damaged or misaligned, attempt to repair and retest. Refit the rotating display to a state that it can be tested then carry out re-initialisation and retest. Should this not be successful raise a DISS technical query with photos attached, do not follow any more steps at this point.

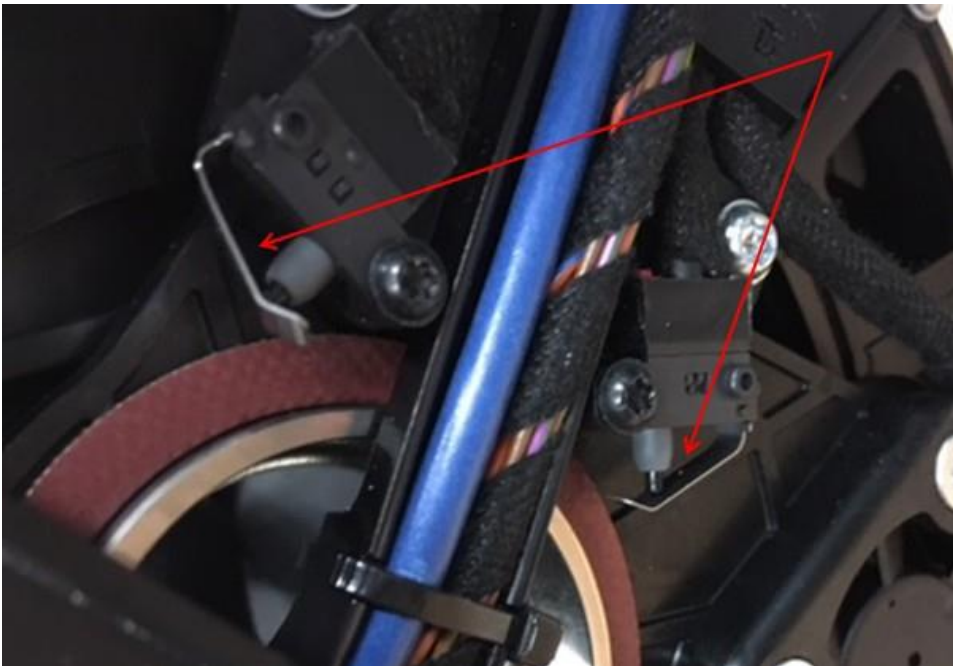


Figure 3

Alignment of inner to outer mechanism

Check the alignment of inner to outer mechanism as shown (Figure 4).

If the mechanism is out of alignment raise a DISS technical query with photos attached, do not follow any more steps at this point.



Figure 4

Fixing screws

Check the tightness of the fixing screws highlighted (Figure 5), there are 8 fixing screws in total. Check and retighten where necessary (3 Nm).



Figure 5

Fixing nut

Check the tightness of the fixing nut highlighted (Figure 6), there is one nut on each side of the assembly. Check and retighten where necessary (5 Nm).



Figure

6

Motor harness connections (only applicable up to VIN SCBDD33S2KC073864) Apply the motor harness rectification detailed in TPI 2053101, this must be carried out.

Control module

Disconnect and reconnect the connector from the control module (Figure 7).

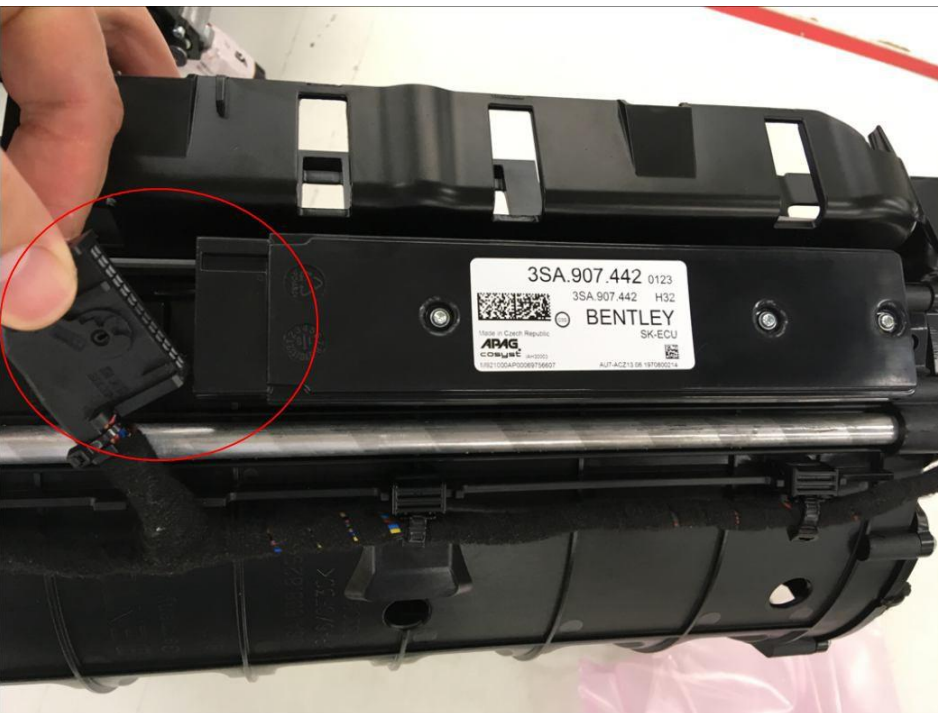


Figure 7

**IMPORTANT:** After carrying out all check/repairs, refit the rotating display to a state that it can be tested then carry out re-initialisation and retest.

If the complaint is still present after retesting, send a DISS technical query detailing all of your findings with photos/videos to support.

## 2. Rotating display alignment

- Sticks mid cycle, possibly with a noise – gap between veneer and rotating display visually out of alignment

Follow TPI 2051526.

### 3. Grinding noise on operation

1. Remove rotating display then check pulley wheel for looseness and ensure keyway is present and fitted correctly (Figure 8).

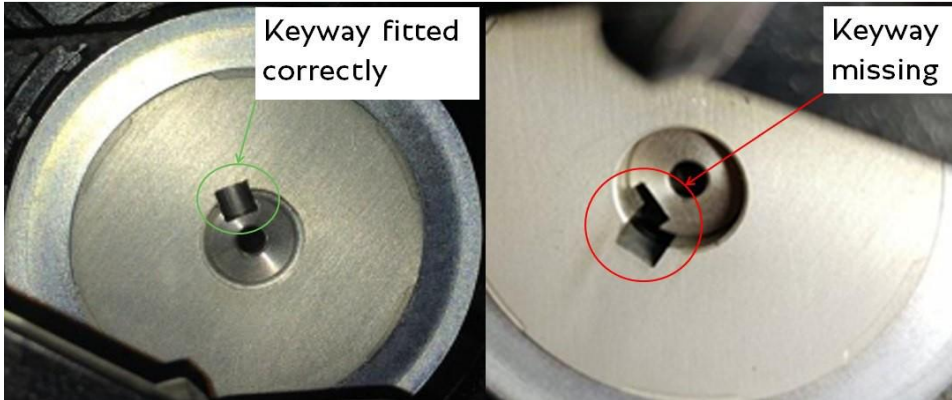


Figure 8

If either defect is present raise a DISS technical query with photos attached.

### 4. Rattling noise on operation

1. Remove rotating display then check and if necessary tighten fixing screws highlighted (Figure 9), there are 8 fixing screws in total. Check and retighten where necessary (3 Nm).



Figure 9

2. Refit the rotating display to a state that it can be tested then carry out re-initialisation and retest.

### 5. Squeak/creak on operation

When noise is evident, press on outer bezels (Figure 10). If the noise disappears when the bezels of the dials are pressed then replace the dials.



Figure 10

#### 6. Creak/rattle whilst driving from the rotating display unit/uneven operation during rotation

TIP: This symptom can in some cases be evident due to excessive movement within the rotating display motor pivot assembly (Figure 11)

- The operative should consider the motor pivot assembly



Figure 11

NOTE: To check the motor pivot assembly for excessive movement the rotating display clocks and dials should be removed – Refer to Rep.Gr 91  
IMPORTANT: Permission MUST be received via the open or new DISS query before removing the unit

- Refer to the Bentley Hub and refer to the video referencing TPI2055580/-
- Should the movement be as shown in the video, the rotating display unit should be replaced

## Warranty accounting instructions

Checks/adjustments on rotating display (does not include removal of rotating display)

Warranty type 110 or 910

Damage service number 9132

Damage code 0055

Labour

Labour operation code 91320151

Time 20 Time units

Removal and refitting of the rotating display (Only after permission is given via an open DISS query)

Labour

Labour operation code 91321901

Time 110 Time units

*For all other repair times please refer to Elsa Pro.*

NOTE: Should TPI 2053101 be carried out, this repair time includes the removal and refitting of the rotating display.

## Parts information

Refer to the ETKA parts catalogue