

Field campaign

Topic	New Flying Spur - First Edition Badge - Facia (SC20/25)
Market area	China 796 VW Import Comp. Ltd (Vico), Beijing (6796),Germany E02 Bentley rest Europe (6E02),United States E05 Bentley USA and rest America (6E05)
Brand	Bentley
Transaction No.	2060695/1
Campaign number	EB67
Note	
Type	
US code	

Vehicle data

New Flying Spur

Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
ZG2*	2020	E		*	*	*

Chassis numbers

Manufacturer	Filler	Type	Filler	MY	Factory	From	To	Prod from	Prod to
SCB	BE5	3S	9	L	C	082885	082885		
SCB	BS5	3S	5	L	C	082889	082889		
SCB	BB6	ZG	6	L	C	082893	082893		
SCB	BB6	ZG	1	L	C	082929	082929		

Documents

Document name
master.xml



Notes

▫ [Repair instructions](#)

Technical background

A limited number of vehicles were built with an incorrect *First Edition* emblem on the Passenger facia insert, this does not match other *First Edition* emblems on the vehicle – figure 1.



Figure 1.

Remedy

Passenger facia insert with the correct *First Edition* emblem to be installed – figure 2.



Figure 2.

Customer notification

Customers do not need to be informed directly of this campaign. Please ensure that all affected vehicles are checked and repaired prior to handover to the Customer.

Warranty accounting instructions

Warranty type	710 or 790
Labour operation code	70 19 55 99
Damage Service Number	EB67
Damage Code	00 66
Time	10 TU
Criteria ID	01

Genuine parts

Please refer to the **Parts supply** section of this document.

Parts supply

Please raise a PCMS and include the affected VIN to ensure correct replacement Passenger insert is supplied. Part Number for insert – **3SB 858 597D – Instrument Panel Trim (lower)**.

Parts despatch control

Repair instructions

□ Notes

Technical background

A limited number of vehicles were built with an incorrect *First Edition* emblem on the Passenger facia insert, this does not match other *First Edition* emblems on the vehicle – figure 1.



Figure 1.

Check

Check for the presence of a Passenger facia insert with the correct *First Edition* emblem – figure 2.

Genuine parts

Please refer to the **Parts supply** section of this document.

Work

The lower part of the Passenger facia insert should be replaced using an insert with the correct *First Edition* emblem – figure 2.



Figure 2.

- Remove the Passenger facia insert - refer to the relevant section from *Repair Group 70 Trim, noise insulation – Dashboard panels – Dashboard facia panels – To remove and fit.*
- Remove the Six M4 (2.2Nm $\pm$ 0.22) hexagon screws securing the lower part of the Passenger facia insert. Note the position of the Crash Retention Bracket and screw, arrowed in figure 3.

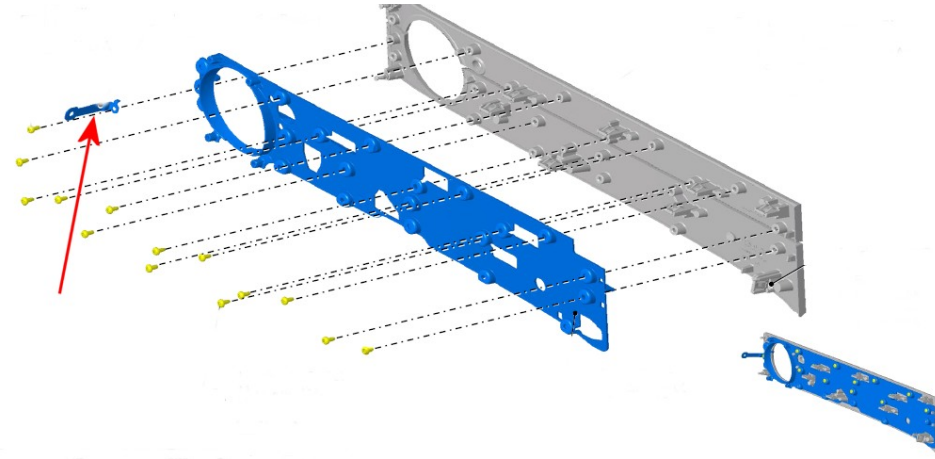


Figure 3.

- Remove and discard the lower Passenger facia insert.
- Fit the new Passenger facia insert with the correct *First Edition* emblem – figure 2 - ensuring the Crash Retention Bracket and screw are fitted correctly – figure 3.

□

Note: If the lower Passenger facia insert is difficult to remove or fit it may be necessary to remove the upper Passenger facia insert and insert piece to enable correct alignment.

Identification

Check for the presence of a Passenger facia insert with the correct *First Edition* emblem – figure 2. If the Campaign has not been applied, carry out the work in accordance with these instructions.