

**ATTENTION:**

GENERAL MANAGER

PARTS MANAGER

CLAIMS PERSONNEL

SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.


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QUALITY DRIVEN® SERVICE

## SERVICE BULLETIN

**APPLICABILITY:** 2018MY Crosstrek  
 2018-19MY Impreza /Crosstrek  
 2019-20MY Impreza/Crosstrek Hybrid  
 2015-20MY WRX & STI  
 2010-14MY & 2018-20MY Legacy  
 2019-20MY Ascent  
 2013-20MY BRZ  
 2017-20MY Forester

**NUMBER:** 18-200-20

**DATE:** 09/18/20

**SUBJECT:** Service Manual Corrections

### INTRODUCTION

The purpose of this bulletin is to provide a description of current changes to Service Manuals available via the Subaru Technical Information System (STIS) web site. The tables contained within this bulletin are to be used as guides for becoming aware of the latest changes. We advise you to always refer to the STIS web site when looking for the latest Service information. Printed pages will **not** be made available to update printed Service Manuals.

**Paper manuals may have different page numbering than what is reflected below, based on multiple new and revised pages. Please refer to the information contained on the STIS web site for all future, update service manual information.**

YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2018	Crosstrek	New Car Info	Crosstrek_2018MY	5-139	A description change to Option #3 in the KA&Push-Button Start Cancelation Method table.
2018	Impreza / Crosstrek	Engine Diagnostics	Diagnostic Procedure w/ DTC	DTC P1604	The available voltage spec for the CPS and some terminal tests was changed
		Front Suspension	Specification	Rear Alignment Inspection Value	The rear suspension height specification was changed
		Headlight / Foglight Diag	Diagnostic Procedure w/ DTC	DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed

**CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.**

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

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ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2019	Impreza / Crosstrek / Hybrid	Front Suspension	Specification	Rear Alignment Inspection Value	The rear suspension height specification
		Headlight / Foglight Diag	Diagnostic Procedure w/ DTC	DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed
2020	Impreza / Crosstrek / Hybrid	Headlight / Foglight Diag	Diagnostic Procedure w/ DTC	DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed
2015	WRX & STI	Engine Diagnostics	Subaru Select Monitor	Display of Current Engine Data Display of Freeze Frame Data	FFD and Engine Data Retrieval Steps Were Added
2016	WRX & STI	Engine Diagnostics	Subaru Select Monitor	Operation	FFD and Engine Data Retrieval Steps Were Changed and Added
					FFD and Engine Data Retrieval Steps Were Changed and Added Change to VIN Registration Steps
2017	WRX & STI	Engine Diagnostics	Subaru Select Monitor	Operation	FFD and Engine Data Retrieval Steps Were Added
					FFD Retrieval Step Change
2018	WRX & STI	Auto Headlight Beam Leveler System Diagnostics	Diagnostic Procedure w/ DTC	DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed
		Engine Diagnostics	Subaru Select Monitor	Operation	FFD and Engine Data Retrieval Steps Were Added
					FFD Retrieval Step Change
2019	WRX & STI	Auto Headlight Beam Leveler System Diagnostics	Diagnostic Procedure w/ DTC	DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed
		Engine Diagnostics	Subaru Select Monitor	Operation	FFD and Engine Data Retrieval Steps Were Added
					FFD Retrieval Step Change
2020	WRX & STI	Auto Headlight Beam Leveler System Diagnostics	Diagnostic Procedure w/ DTC	DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed
		Engine Diagnostics	Subaru Select Monitor	Operation	FFD and Engine Data Retrieval Steps Were Added
					FFD Retrieval Step Change

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2010	Legacy	HVAC System	Fresh/Recirc Door Actuator	Removal Installation & Inspection	Some procedures were added to the Removal, Installation and Inspection Procedures
		HVAC System	Diagnostic Procedure w/ DTC	DTC B1612 & DTC B1615	DTC Descriptions Were Changed and Trouble Tree Was Changed
2011	Legacy	HVAC System	Fresh/Recirc Door Actuator	Removal Installation & Inspection	An Addition to the Removal, Installation and Inspection Procedures
			Diagnostic Procedure w/ DTC	DTC B1612 & DTC B1615	DTC Descriptions Were Changed and Trouble Tree Was Changed
2012	Legacy	HVAC System	List of DTC	DTC List	DTC Descriptions Were Changed
2013	Legacy	HVAC System	List of DTC	DTC List	DTC Descriptions Were Changed
2014	Legacy	HVAC System	List of DTC	DTC List	DTC Descriptions Were Changed
2018	Legacy	Auto Headlight Beam Leveler System Diagnostics	Diagnostic Procedure w/ DTC	DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed
2019	Legacy	Auto Headlight Beam Leveler System Diagnostics	Diagnostic Procedure w/ DTC	DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed
2020	Legacy	Auto Headlight Beam Leveler System Diagnostics	Diagnostic Procedure w/ DTC	DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed
		Door Mirror	Inspection Mode	Inspection Procedure Mode 1 2 & 3	Some Descriptions Were Deleted and Inspection Steps Were Added
2019	Ascent	Engine Diagnostics	Diagnostic Procedure w/ DTC	DTC P1604	The available voltage spec for the CPS was changed
		Headlight / Foglight Diag		DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed
2020	Ascent	Engine Diagnostics	Diagnostic Procedure w/ DTC	DTC P1604	The available voltage spec for the CPS was changed
		Headlight / Foglight Diag		DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed
2013	BRZ	Air Conditioner	Magnet Clutch Assembly	Exploded View Removal Installation & Unit Inspection	Some procedures were added
		Preperation Items	Air Conditioner	SST	Descriptions and illustrations were added

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2014	BRZ	Air Conditioner	Magnet Clutch Assembly	Exploded View Removal Installation & Unit Inspection	Some procedures were added
		Preperation Items	Air Conditioner	SST	Descriptions and illustrations were added
2015	BRZ	Air Conditioner	Magnet Clutch Assembly	Exploded View Removal Installation & Unit Inspection	Some procederes were added
		Preperation Items	Air Conditioner	SST	Descriptions and illustrations were added
2016	BRZ	Air Conditioner	Magnet Clutch Assembly	Exploded View Removal Installation & Unit Inspection	Some procedures were added
		Preperation Items	Air Conditioner	SST	Descriptions and illustrations were added
2017	BRZ	Air Conditioner	Magnet Clutch Assembly	Exploded View Removal Installation & Unit Inspection	Some procedures were added
		Preperation Items	Air Conditioner	SST	Descriptions and illustrations were added
2018	BRZ	Air Conditioner	Magnet Clutch Assembly	Exploded View Removal Installation & Unit Inspection	Some procedures were added
		Preperation Items	Air Conditioner	SST	Descriptions and illustrations were added

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YEAR	MODEL	SECTION	SUB-SECTION	PAGE or CHAPTER	DESCRIPTION OF CHANGE
2019	BRZ	Air Conditioner	Magnet Clutch Assembly	Exploded View Removal Installation & Unit Inspection	Some procedures were added
		Preperation Items	Air Conditioner	SST	Descriptions and illustrations were added
2020	BRZ	Air Conditioner	Magnet Clutch Assembly	Exploded View Removal Installation & Unit Inspection	Some procedures were added
		Preperation Items	Air Conditioner	SST	Descriptions and illustrations were added
2017	Forester	Headlight / Foglight Diag	Diagnostic Procedure w/ DTC	DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed
2018	Forester	Headlight / Foglight Diag	Diagnostic Procedure w/ DTC	DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed
2019	Forester	Headlight / Foglight Diag	CM I/O Signal	Electrical Specification	Some terminal number descriptions were changed
		Engine Diagnostics	Diagnostic Procedure w/ DTC	DTC P1604	The available voltage spec for the CPS was changed
		Headlight / Foglight Diag		DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed
		Power Seat Memory	Inspection Mode	Procedure	Inspection Mode 1, 4 & 5 descriptions were changed and deleted
			Diagnostics with Phenomenon	List & Inspection	Descriptions and procedures were added
2020	Forester	Headlight / Foglight Diag	CM I/O Signal	Electrical Specification	Some terminal number descriptions were changed
			Diagnostic Procedure w/ DTC	DTC B2910 & DTC B2911	Trouble Tree Step 5 was Changed
		Power Seat Memory	Inspection Mode	Procedure	Inspection Mode 1, 4 & 5 descriptions were changed and deleted
			Diagnostics with Phenomenon	List & Inspection	Descriptions and procedures were added