

| GROUP | MODEL |
|-------------------------|---------------------|
| GEN | 2021MY K5 (DL3A) |
| NUMBER | DATE |
| 092 (Rev 2, 09/03/2020) | August 2020 |

TECHNICAL SERVICE BULLETIN

SERVICE ACTION: HOOD RELEASE CABLE,
INTERCOOLER CLAMP AND WINDSHIELD SIDE MOLDING (SA431)

* NOTICE

This bulletin has been revised to include additional information. New/revised sections of this bulletin are indicated by a black bar in the margin area.

This bulletin provides the procedure to inspect and if necessary, repair the three (3) items listed in the table below on some 2021 K5 (DL3A) vehicles produced between March 27, 2020 through July 14, 2020, for which the parts described may not have been properly installed during assembly. Before conducting the procedure, verify the vehicle is included in the list of affected VINs.

| Item | Description | Inspection/Repair Type | | | |
|------|-------------------------|---|--|--|--|
| 1 | Hood Release Cable | Hood release cable may not be inserted properly in retaining bracket. | | | |
| 2 | Intercooler Hose Clamp | Hose clam may be loose, nut is not broken – requires tightening. | | | |
| 3 | Windshield Side Molding | Left and Right windshield molding may not be seated properly. | | | |







* NOTICE

A Service Action is a repair program without customer notification that is performed during the warranty period. Any dealer requesting to perform this repair outside the warranty period will require DPSM approval.

Repair status for a VIN is provided on WebDCS (Service \rightarrow Warranty Coverage \rightarrow Warranty Coverage Inquiry \rightarrow Campaign Information). Not completed Recall / Service Action reports are available on WebDCS (Consumer Affairs \rightarrow Not Completed Recall \rightarrow Recall VIN \rightarrow Select Report), which includes a list of affected vehicles.

This issue number is **SA431**.

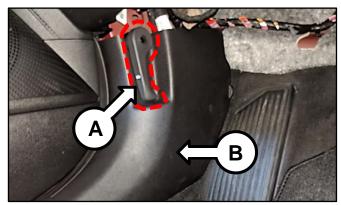
Printed TSB copy is for reference only; information may be updated at any time.
Always refer to KGIS for the latest information.

Circulate To:
☐ General Manager ☐ Service Manager ☐ Parts Manager

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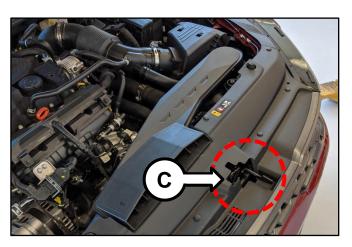
Hood Release Inspection and Repair Procedure:

1. Pull the hood release lever (A) located on the lower left kick panel (B).



2a. In the front of the vehicle, locate the hood latch (C) and open the hood.

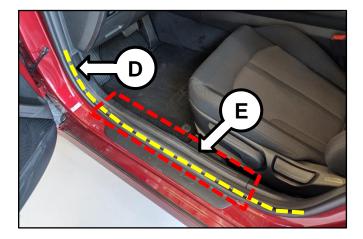




- 2b. If the hood **does not** open, proceed to step 3 to repair this concern.
- 2c. <u>If the hood opens normally</u>, proceed to confirm hood release cable is attached properly on step 7a.



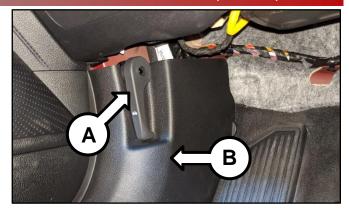
- 3a. Partially remove the left door weather strip (D) along the dotted yellow line.
- 3b. Remove the left door scuff trim (E).



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4. Remove the hood release lever (A) and lower left kick panel (B).

Note: SST 07120-11000 or equivalent tool may be used to remove the hood release lever.



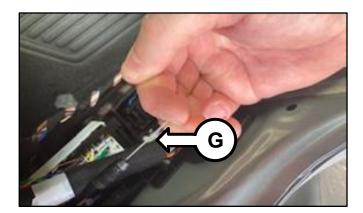
- 5a. Remove the hood release bracket (F).
- 5b. Remove the release cable (G) from the bracket (F).

<u>Note</u>: Bracket has two (2) retaining bolts, refer to red outline area.



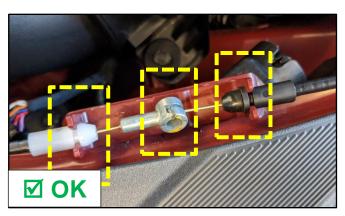
6. Pull the hood release cable (G) by hand to release the hood.





7a. Check the hood release cable coupler is attached properly and that the two cable attachments (black and white ends) are fully inserted into the mounting bracket(s).

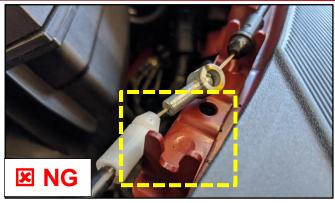
Photo sample is OK.



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7b. If the cable is not fully inserted into the bracket (NG), be sure to align and press down firmly.

Note: Listen for click to confirm it is secured in place, OK. (Refer image shown on step 7a).



- Reinstall all removed parts in the reverse order of removal. Confirm hood latch release is operating as designed.
- 9. This action is now complete.

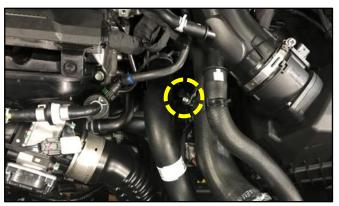


Intercooler Hose Clamp Inspection and Tightening:

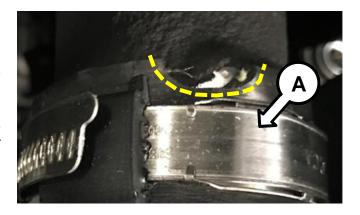
1a. Locate the upper intercooler hose clamp (A).

* NOTICE

A loose intercooler hose connection may trigger a MIL ON with DTC P017200 - System too rich (Bank 1).



- 1b. Inspect the intercooler hose clamp (A) to intercooler tube connection. Ensure the hose is properly installed to the locating dimple and the hose clamp is squarely positioned around the hose.
 - If the hose clamp or hose <u>is NOT</u> positioned as described, proceed to Step 1c/d.
 - If the hose <u>is</u> properly installed, proceed to Step 2a.

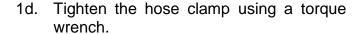


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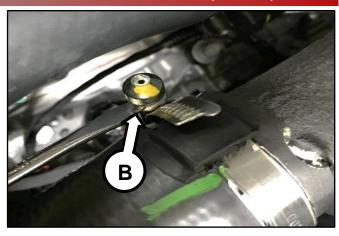
1c. Loosen the hose clamp hex nut or carefully pry off the cap (B) from the hex nut with screwdriver on the clamp retainer (as shown) and correct the intercooler hose to intercooler pipe orientation.

* NOTICE

Do not allow the nut cap to fall in the engine compartment. Be sure to discard of the nut accordingly.

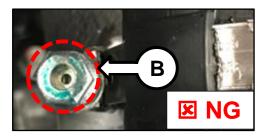


Torque Specifications for nut: 43.4 - 60.8 lb. in. (4.9 - 6.7 Nm, 0.5 - 0.7 kgfm)

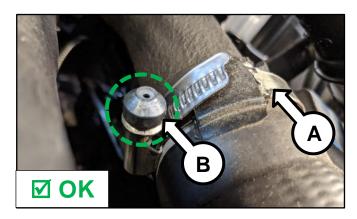


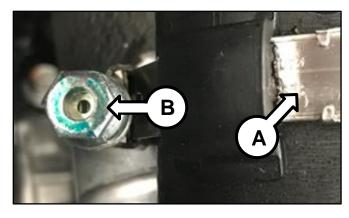


2a. Confirm that the hose clamp (A) break away nut head (B) is not present. If so, this action is complete.



- 2b. If the hose clamp (A) break away nut head (B) is present:
 - Tighten the hose clamp break away nut (B) until the nut head breaks off the clamp
 - Pull on the intercooler hose to verify that the hose is secure. This action is now complete.

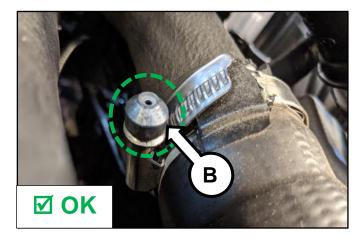




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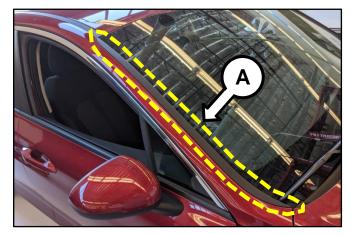
* NOTICE

Do not allow the nut to fall in the engine compartment. Be sure to discard of the nut accordingly.



Windshield Trim Molding Inspection and Repair:

1. Locate the left or right side windshield trim molding (A).



- 2a. Check if the windshield trim molding is not flush to the A-pillar or is loose. Lightly pull on the following areas shown.
 - Top
 - Middle
 - Bottom

Repeat steps on the other side

* NOTICE

If any area is not flush or is loose, follow the re-install procedure below.



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Windshield Trim Molding Retension Steps (Left or Right):

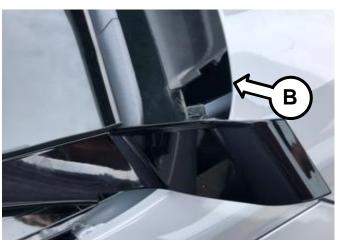
 With trim molding removed from vehicle, proceed to seat the tab on the molding at bottom of windshield and cowl cover (B).

* NOTICE

Upon removal, it is important to start from the top of the molding to avoid damage.

2. Align the molding with the bracket on the A-pillar.

Refer to the Re-installation Video by clicking:





3. After the top is fully seated work your way down the trim piece seating it fully until you reach the bottom.

* NOTICE

Start at the top of the molding, seat it first, then the middle, and finish at the bottom.

* NOTICE

Make sure the molding is flush with the A-Pillar at all attachment points.



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AFFECTED VEHICLE RANGE:

| Model | Production Date Range | | |
|-----------|---------------------------------|--|--|
| K5 (DL3A) | March 27, 2020 to July 14, 2020 | | |

WARRANTY INFORMATION:

N Code: N99 C Code: C99

| Claim Type | Causal P/N | Qty. | Repair Description | Labor Op Code | Op Time | Replacement P/N | Qty. |
|---------------|-------------|------|---|------------------|------------|--------------------|------|
| > | 81190 L2100 | 0 | Inspection / No Repairs | 200A04I0 | 0.2 M/H | - N/A | 0 |
| | | | Inspection + Windshield Trim Repair | 200A04R0 | 0.2 M/H | | |
| | | | Inspection + Hood Release Cable Repair | 200A04R1 | 0.3 M/H | | |
| | | | Inspection + Hose Clamp Tightening | 200A04R2 | 0.2 M/H | | |
| | | | Inspection + Windshield Trim + Hood Release Cable Repair | 200A04R3 | 0.3 M/H | | |
| | | | Inspection + Windshield Trim + Hose Clamp Tightening | 200A04R4 | 0.2 M/H | | |
| | | | Inspection + Hose Clamp Tightening + Hood Release Cable Repair | 200A04R5 | 0.3 M/H | | |
| | | | Inspect + Hose Clamp Tightening + Hood Release Cable Repair + Windshield Trim Repair | 200A04R6 | 0.3 M/H | | |

* NOTICE

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference <u>SA431</u> when accessing the WebDCS system.