Technical Service Bulletin

Mazda North American Operations Irvine, CA 92618-2922



Subject: CHECK ENGINE LIGHT ON WITH DTCs P2096:00, P2097:00 AND/OR P0524:00	Bulletin No.: 01-012/20	
	Last Issued: 09/30/2020	

APPLICABLE MODEL(S)/VINS

US (except California) / Canada Spec.(without cylinder deactivation or turbo charger)

2019 CX-3 vehicles with VINs lower than JM1DK*****460772 (produced before Sep. 10, 2019) 2018-2019 CX-5 vehicles with VINs between JM3KF*****341877 - 689724 (produced from Jan. 9, 2018 -Aug. 29, 2019)

2019 MX-5 vehicles with VINs lower than JM1ND*****310734 (produced before Aug. 29, 2019) 2019 MX-5 30th SV vehicles with VINs lower than JM1ND*****400683 (produced before Aug. 28, 2019) 2019-2020 Mazda3 (Japan built) vehicles with VINs lower than JM1BP*****147794 (produced before Jul. 1, 2019)

2019-2020 Mazda3 (Mexico built) vehicles with VINs lower than 3MZBP*****115261 (produced before Jul. 1, 2019)

2018 Mazda6 vehicles with VINs lower than JM1GL******336710 (produced before Dec. 21, 2018)

Puerto Rico Spec.:

2019 Mazda2 vehicles with VINs between 3MDDJ******309487 - 316139 (produced from Nov. 1, 2018 - Jun. 13, 2019)

NOTE: This service bulletin is not applicable to California spec. vehicles. Refer to ("SSPC0 - CALIFORNIA REGISTERED VEHICLES DIAGNOSTIC TROUBLE CODES (DTC) CONCERN") for CA emissions vehicles registered in California.

DESCRIPTION

Some vehicles may experience the check engine light on with DTCs P2096:00, P2097:00 and/or P0524:00 that cannot be cleared by itself, and the check engine light stays on even if the detection condition has gone.

- P2096:00 Air fuel too lean
- P2097:00 Air fuel too rich
- P0524:00 Engine oil pressure too low

Page 1 of 5

CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/ equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical---including photocopying and recording and the use of any kind of information storage and retrieval system ---without permission in writing.

Bulletin No.: 01-012/20	Last Issued: 09/30/2020

This concern may be caused by improper PCM control logic. The PCM software has been modified to eliminate this concern.

Customers having this concern should have their vehicle repaired using the following repair procedure.

REPAIR PROCEDURE

1. Verify the customer concern.

2. If DTCs P2096:00, P2097:00 and/or P0524:00 are stored in PCM memory.

3. Reprogram the PCM according to:

- CX-3, CX-5, MX-5 Mazda2 and Mazda6:IDS ECU Reprogramming Procedure
- Mazda3: MDARS ECU Reprogramming Procedure

4. Verify the repair.

CALIBRATION INFORMATION

2019 MAZDA2 (Puerto Rico Spec.)

Transmission	File Name
MT	P5G9-188K2-E
AT	P5H1-188K2-E

2019-2020 MAZDA3 (Japan built)

Engine	Transmission	File Name	Note
	DL AT	PAJ2-188K2-H	Mitsubishi
2.0L		PAJ3-188K2-J	Denso
2.0L		PAH9-188K2-H	Mitsubishi
		PAJ1-188K2-J	Denso
2.5L	AT	PXJ7-188K2-C	Mitsubishi
2.5L	AI	PXJ8-188K2-D	Denso

2019-2020 MAZDA3 (Mexico built)

Page 2 of 5

CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/ equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical---including photocopying and recording and the use of any kind of information storage and retrieval system ---without permission in writing.

Engine	Transmission	File Name	Note
	MT AT	PAK1-188K2-D	Mitsubishi
2.0L		РАК2-188К2-Е	Denso
		PAJ8-188K2-D	Mitsubishi
		PAJ9-188K2-E	Denso
2.5L	AT	РХК5-188К2-В	Mitsubishi
2.3L	AI	PXK6-188K2-C	Denso

2018 MAZDA6

Transmission	File Name
MT	PYH1-188K2-K
AT	PYH2-188K2-K

2019 CX-3

Emission	Transmission	Drive	File Name
FED	MT	2WD	PAD7-188K2-F
	АТ	2WD	PAD8-188K2-F
	AI	4WD	PAD9-188K2-F
CALIF	MT	2WD	PA01-188K2-F
		2WD	PA02-188K2-F
	AT	4WD	PA03-188K2-F

2018-2019 CX-5

MY	Engine	Transmission	Drive	File Name	Note
	2.0L MT 2WD	2.0L MT		PEL1-188K2-F	Mitsubishi
2.0L	IVII	2000	PEL2-188K2-E	Denso	
	2.5L	AT	2WD	PYH9-188K2-G	Mitsubishi

Page 3 of 5

CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/ equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical---including photocopying and recording and the use of any kind of information storage and retrieval system ---without permission in writing.

				PYJ1-188K2-F	Denso	
				PYJ2-188K2-G	Mitsubishi	
			4WD	PYJ3-188K2-F	Denso	
	2.0L	MT	2WD	PAL9-188K2-D	Mitsubishi	
				PAM1-188K2-C	Denso	
2019	2WD - 2.5L AT 4WD -	۸Ŧ	2\\/D	214/5	PX46-188K2-D	Mitsubishi
2019				PX47-188K2-C	Denso	
				PX48-188K2-D	Mitsubishi	
		4 V D	PX49-188K2-C	Denso		

2019 MX-5

Roof	Transmission	File Name
Soft top	MT	PAD2-188K2-D
Soft top	AT	PAC6-188K2-D
RHT	MT	PAD4-188K2-C
	AT	PAD5-188K2-D

NOTE: It is not necessary to order a replacement PCM for this repair procedure.

WARRANTY INFORMATION

NOTE:

• This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.

• This repair will be covered under Fed. Emission Warranty (long term).

• Additional diagnostic time cannot be claimed for this repair.

Warranty Type	А
Symptom Code	6X

Page 4 of 5

CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/ equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical---including photocopying and recording and the use of any kind of information storage and retrieval system ---without permission in writing.

Damage Code	9W
Part Number Main Cause	5555-18-881
Quantity	0
Operation Number / Labor Hours:	XXS53XFX / 0.3 Hrs.

NOTE:

- After reprogramming, be sure to keep the "Log Viewer" screen shot on M-MDS along with the repair order and warranty application sheet.
- **Mazda3 Only:** After reprogramming, be sure to keep the screen shot of the ECU FILENAME on M-MDS along with the repair order and warranty application sheet.

NOTE: This service bulletin is not applicable to California spec. vehicles. Refer to ("SSPC0 - CALIFORNIA REGISTERED VEHICLES DIAGNOSTIC TROUBLE CODES (DTC) CONCERN") for CA emissions vehicles registered in California.

Page 5 of 5

CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/ equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical---including photocopying and recording and the use of any kind of information storage and retrieval system ---without permission in writing.