

09/25/2020
CAL FTL 54-012

Subject: New Cascadia 29A Battery Cable Re- location

**Models Affected: New Cascadia vehicles built from January 1,
2017 through September 18, 2020**

Our records indicate that you are the owner of certain vehicles, and therefore DTNA has decided to share the following documentation with you.

Please see the attached communication in this email. We hope you find this information helpful.

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Work Instructions

Subject: New Cascadia 29A Battery Cable Relocation

Models Affected: New Cascadia vehicles built from January 1, 2017 through September 18, 2020

Parts Table

Part Number	Part Name	Number of Parts
23-13805-062	Tie Block	2
23-13476-000	Zip Tie	2

Table 1, Parts Table

Work Instructions

1. Remove the four nuts securing the right inner fender and remove the fender.
2. Carefully cut the zip ties securing the battery cable access (BCA) battery cable as shown in [Fig. 1](#).

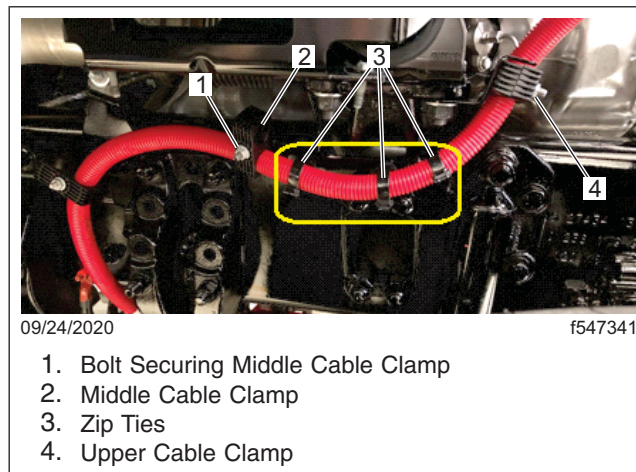


Fig. 1, 29A Battery Cable

3. Remove the nut securing the middle cable clamp. See [Fig. 1](#)) and remove the front piece of the clamp.
4. Loosen but do not remove the nut from the upper cable clamp (see [Fig. 1](#).)
5. Relocate the battery cable from below the stud to above the stud on the middle cable clamp. See [Fig. 2](#) and [Fig. 3](#).

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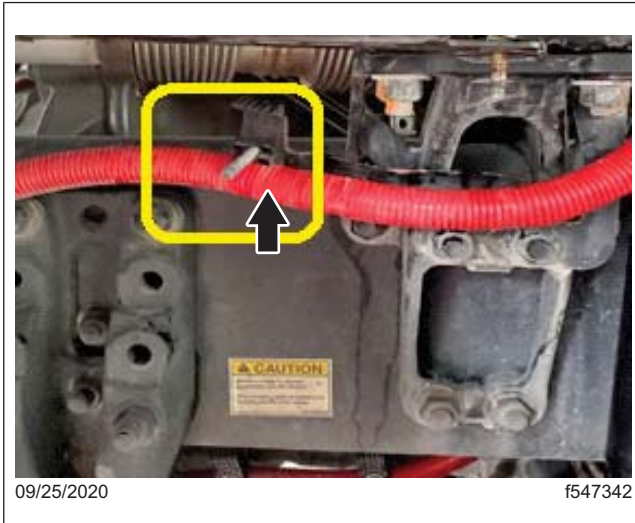


Fig. 2, Battery Cable Below the Stud

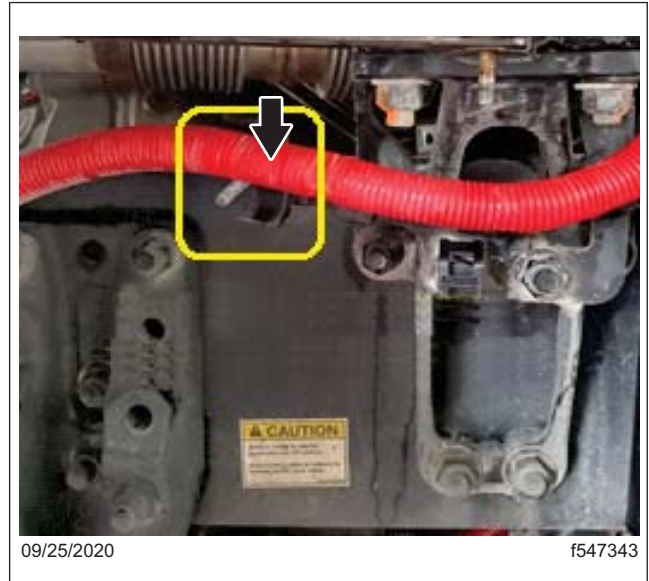


Fig. 3, Battery Cable Above the Stud

6. Ensuring the cable remains mounted on top of the stud, install the front piece on the middle clamp and secure the nut.
7. Install two tie blocks and two zip ties on the front-cab-mount bracket bolts to prevent rubbing. See [Fig. 4](#) and [Fig. 5](#)

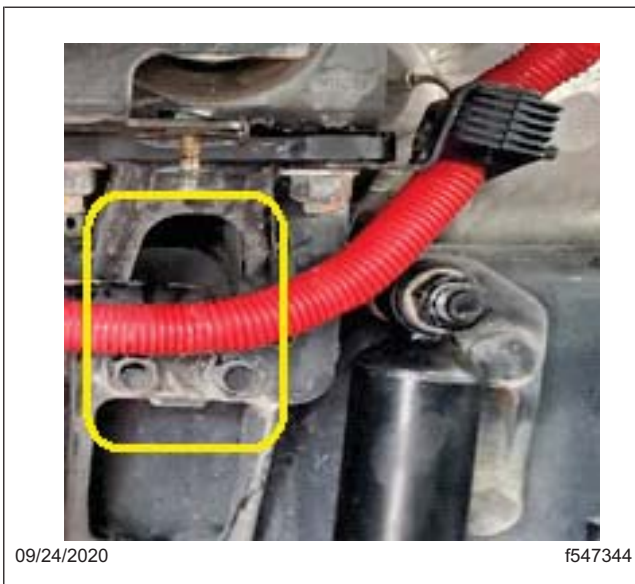
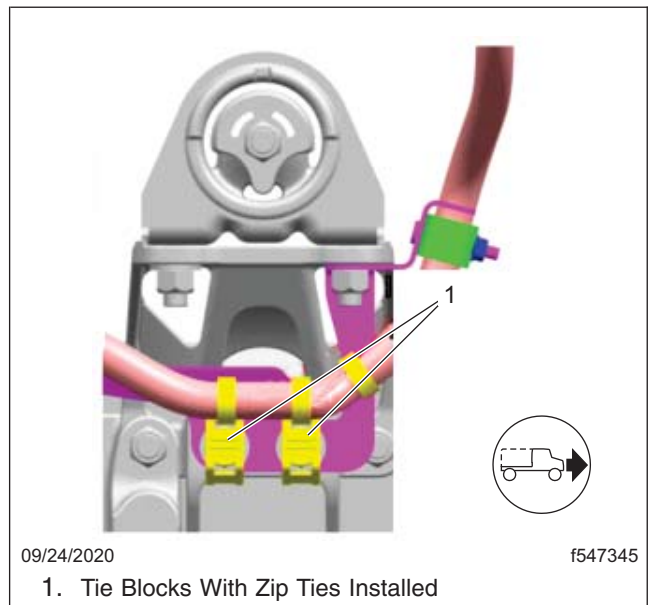


Fig. 4, Unsecured Battery Cable



1. Tie Blocks With Zip Ties Installed

Fig. 5, Secured Battery Cable

8. Tighten the nut on the upper cable clamp.