

Complaint - Front Side-Section Trim Panel on Driver's Side Sticking Up: Rework Door Sill Trim (144/20)

Model Line: **Taycan (Y1A)**

Model Year: **As of 2020**

Subject: **Front left side-section trim panel**

Equipment: **Right-hand traffic (I-no. AV1, AV2)**

Information: Due to an unfavorable position of the main wire harness, this can be pressed against the driver's side door sill trim. As a result, the front left side-section trim panel sticks up
 ⇒ *Front left side-section trim panel.*



Front left side-section trim panel

Remedial Action: Secure left front door sill trim to the dashboard using tie-wraps.

Required tools and parts

- Tools:
- Drill
 - 3-mm/ 0.12 in multi-purpose drill bit

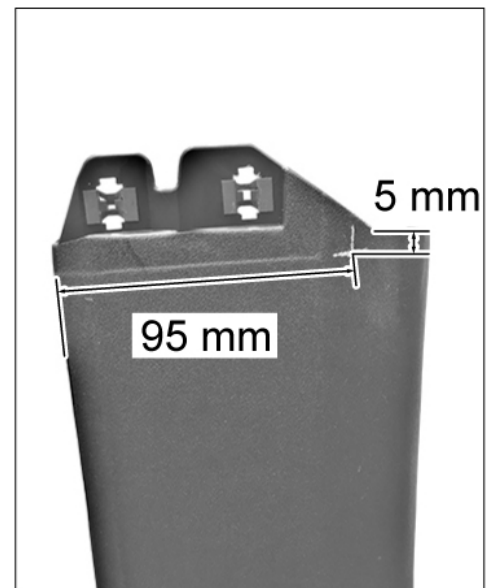
Parts Info:	Part No.	Designation - Use	Qty.
	N 90926601	⇒ Tie-wrap	1 ea.
	N 98926102	⇒ Cheese head bolt with multiple-tooth head - Rear left three-point belt	1 ea.

Preparatory work

- Work Procedure: 1 Remove trim panel on the front left side panel; see ⇒ *Workshop Manual '702419 Removing and installing trim panel for front side panel'*.
- 2 Remove front left door sill trim; see ⇒ *Workshop Manual '68051901 Removing and installing inner (front) door sill trim'*.

Reworking front left door sill trim

- Work Procedure: 1 At the specified position, ⇒ *Front left door sill trim* drill a 3-mm/0.12 in hole in the front left door sill trim.
- 2 Install front left door sill trim; see ⇒ *Workshop Manual '68051901 Removing and installing inner (front) door sill trim'*.



Front left door sill trim

- 3 Secure tie-wrap between the dashboard and door sill trim. Then tighten it and cut it off ⇒ *Tie-wrap on dashboard.*



Tie-wrap on dashboard

Concluding work

- Work Procedure: 1 Install left rear door sill trim; see ⇒ *Workshop Manual '680519 Removing and installing inner (rear) door sill trim'.*
- 2 Install trim panel on the front left side panel; see ⇒ *Workshop Manual '702419 Removing and installing trim panel for front side panel'.*

Invoicing

Invoicing: For documentation and warranty invoicing, enter the labor operations, PQIS coding and part numbers specified below in the warranty claim:

APOS	Labor operation	I No.
68054901	Reworking inner door sill trim	

PQIS coding:

Location (FES5)	97090	Main wire harness
Damage type (SA4)	1027	incorrect position

Parts Info:	Part No.	Designation - Use	Qty.
	N 90926601	Tie-wrap	1 ea.
	N 98926102	Cheese head bolt with multiple-tooth head - Rear left three-point belt	1 ea.

References: ⇒ *Workshop Manual '702419 Removing and installing front side-section trim panel'*
⇒ *Workshop Manual '680519 Removing and installing (rear) inner door sill trim'*
⇒ *Workshop Manual '68051901 Removing and installing inner (front) door sill trim'*

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