



# Service Bulletin

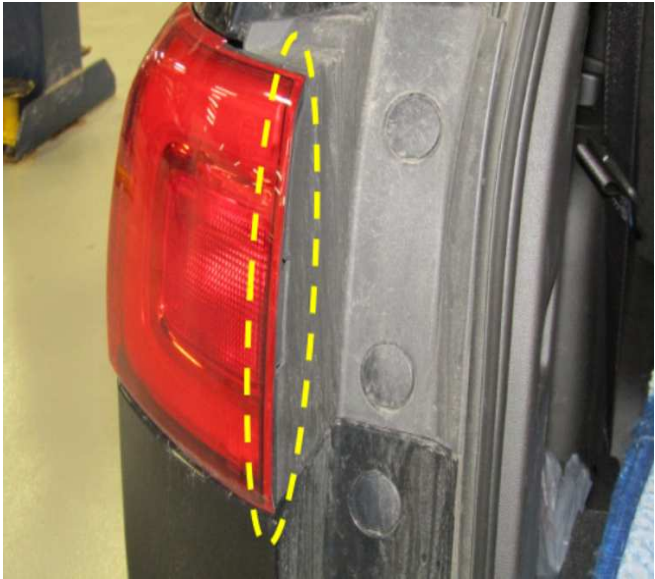
Bulletin No.: 19-NA-008

Date: September, 2020



## TECHNICAL

**Subject:** Upper Inboard Corner of the Rear Body Structure Stop Lamp Has Sharp Edge

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
GMC	Acadia (VIN N)	2017	2019			All	All
	Terrain	2018	2021				

<b>Involved Region or Country</b>	North America, Saudi Arabia
<b>Additional Options (RPOs)</b>	
<b>Condition</b>	

5323308

	<p><b>Acadia Rear Body Structure Stop Lamp</b></p>  <p style="text-align: right;">5217579</p> <p><b>Terrain Rear Body Structure Stop Lamp</b></p> <p>Customer may comment on noticing, or feeling, a sharp edge on the upper, inboard corner of one, or both, of the rear body structure stop lamps.</p>
<p><b>Cause</b></p>	<p>The cause of the condition may be excess flashing created during the rear body structure stop lamp production process.</p>
<p><b>Correction</b></p>	<p><b>Important:</b> DO NOT replace the lamp for this sharp edge condition.</p> <p>Raise the rear liftgate and inspect both stop lamps for excess material (flash) at the parting line on the existing lamp, at the location shown above.</p>  <p style="text-align: right;">5217582</p> <p>If sharp edge is verified, using 400–600 grit sandpaper, lightly sand the sharp edge to a smooth roundness.</p>

## Parts Information

No parts are required for this repair.

## Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
2081098*	Sand Sharp Edge on Both Rear Stop Lamps	0.2 hr
*This is a unique Labor Operation for Bulletin use only.		

<b>Version</b>	3
<b>Modified</b>	Released January 25, 2019 Revised April 24, 2019 – Added Acadia Model and Graphic. Revised August 27, 2019 – Added 2020 and 2021 Terrain.

