



SIB 41 02 20

2020-08-24

TRUNK LID RUBS ON BUMPER COVER

MODEL

E-Series	Model Description
F44	2 Series Gran Coupe

SITUATION

The trunk lid may slightly rub on the top of the rear bumper cover, causing scuff or scratch marks.



CAUSE

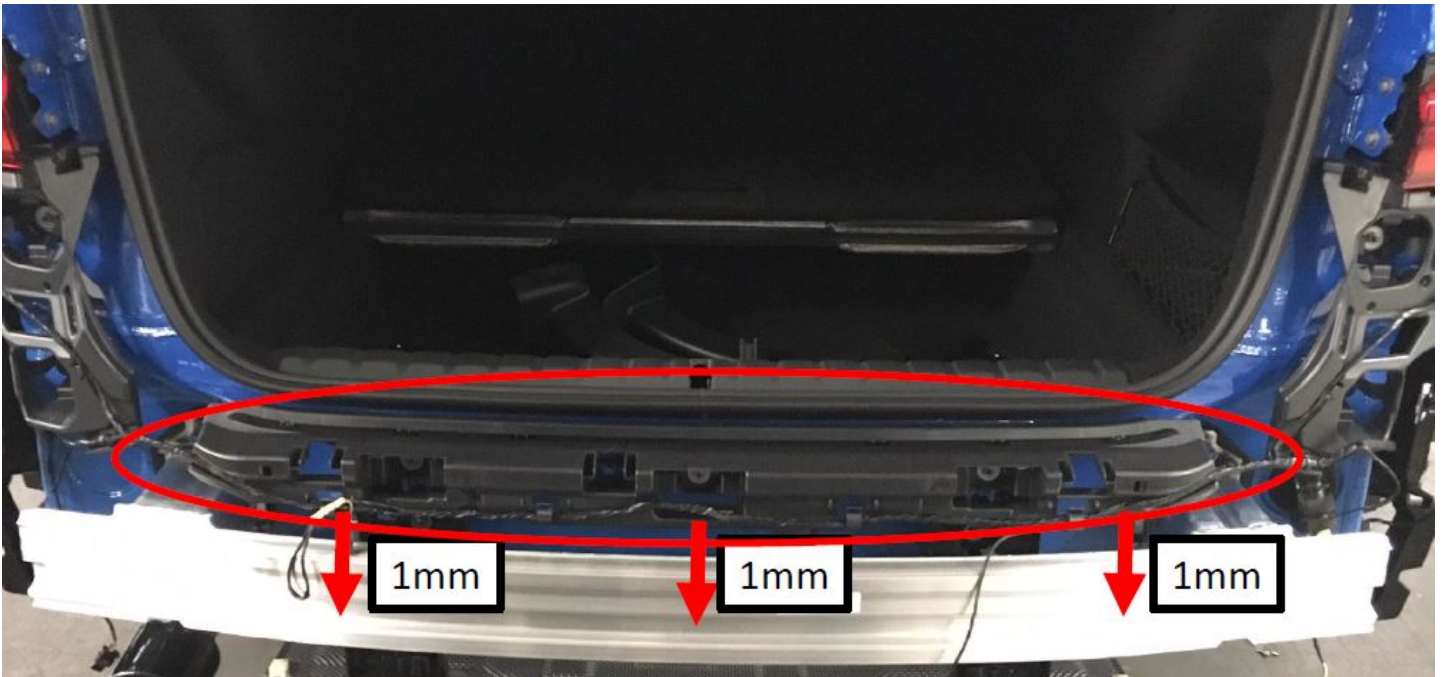
The rear bumper cover is adjusted too close to the trunk lid.

CORRECTION

Adjust the rear bumper cover away from the trunk lid.

PROCEDURE

1. Remove the rear bumper cover following repair instructions **REP 51 12 156 “Removing and installing rear bumper panel”**.
2. Lower the center bumper guide by 1 mm as shown below:



3. Move the side bumper panel guides outwards as far as possible as shown below:



4. Reinstall the rear bumper cover.

5. Measure the gap between the trunk lid and bumper cover on both bottom corners in the area shown below:

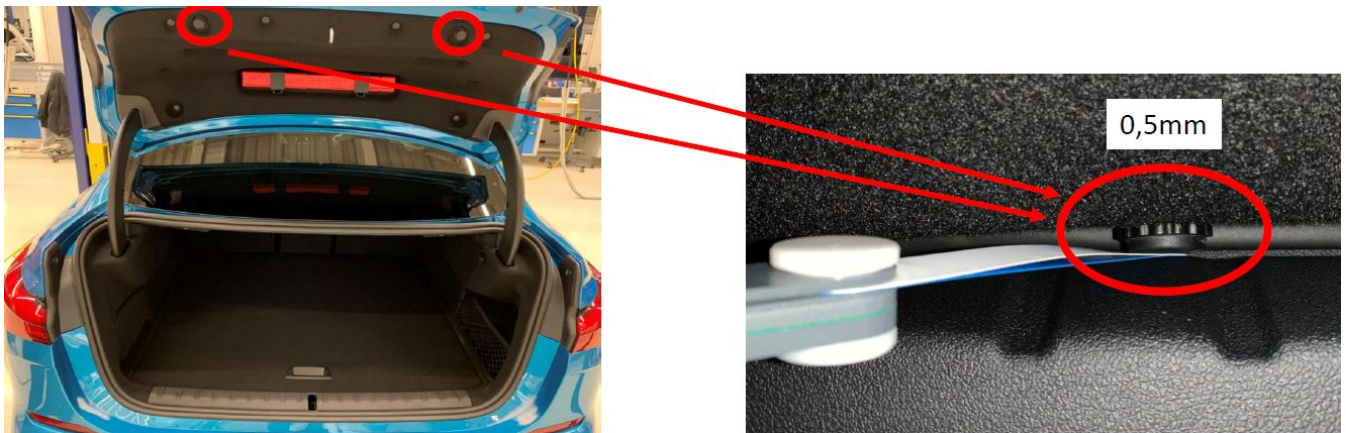


Is the gap at least 3.5 mm?

Yes: No further correction necessary

No: Continue to step 6.

6. Adjust the stop pads of the trunk lid so that there is a 5 mm gap between the stop pad and the loading edge trim as shown below:



7. If necessary, repair damage to the rear bumper cover and/or trunk lid.

PARTS INFORMATION

Parts are generally not required except for those small parts, such as one-time screws, nuts and seals, which must be replaced according to the ISTA repair instructions/ETK which must be selected from the Electronic Parts Catalogue according to the respective vehicle type and invoiced under the corresponding repair defect code.

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	4162004100	Tailgate poorly aligned/adjusted
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Scenario A: Split Repair between a BMW authorized center's workshop (Mechanical) and only if required , a CCRC/body shop for the paint work repair portion

Labor Operation	Description	Labor Allowance
51 12 156	Removing and installing rear bumper panel (Main work)	Refer to AIR
Or:		
51 12 656	Removing and installing rear bumper panel (Plus work)	Refer to AIR
And, if applicable:		
66 20 603	Additional work with Park Distance Control (removing and installing all ultrasonic sensors with cable, rear)	Refer to AIR
And:		
41 99 000	Work time to adjust bumper cover supports, measure gaps, and adjust stop pads if necessary	6 FRU

If you are using a Main labor code for another repair, use the Plus code labor operation 51 12 656 instead of 51 12 156.

Refer to AIR for the corresponding flat rate unit (FRU) allowances.

And:

Sublet – Paint Work

Sublet Code 3	See below	Reimbursement for the paint work and materials (excluding any other related/required BMW part numbers to be invoiced and submitted)
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Note: Aftersales Area Manager (AAM) "Field Authorization" (FAS) is **not** required.

Or:

Scenario B: Consequential paint work is required , and the entire repair is performed under sublet by a CCRC/body shop

Sublet – Paint Work

Sublet Code 3	See below	Reimbursement for the repair, paint work and materials (excluding any other related/required BMW part numbers to be invoiced and submitted)
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Note: Aftersales Area Manager (AAM) "Field Authorization" (FAS) is **not** required.

As applicable to your center, please refer to **SI B01 01 20** or **B01 07 20** for claiming your job/repair work time (WT) and the repair-related explanation procedures.

Consequential Paint Work

Invoice the eligible paint work (and repair if applicable) in sublet on the repair order at the actual cost charged with no handling or markup. The sublet amount must also include any discounts or allowances.

The appropriate charge for the "necessary repair-related paint work procedures" is determined by comparing the charged amount against the corresponding amount that is based on your warranty rates.

Prior to performing the repair, calculate your center's repair cost and then obtain outside repair estimate(s) for price comparison purposes.

It is your center's responsibility to review the repair cost estimate prior to the repair being performed. This will help ensure that the amount requested for the paint work is customary, fair and reasonable. Also, it must not exceed the scope of the repair work described in this bulletin.

Itemize the claimed sublet amount on the repair order and in claim comment section.

QUESTIONS REGARDING THIS BULLETIN

Technical inquiries	Submit feedback at the top of this bulletin
Warranty inquiries	Submit an IDS ticket to the Warranty Department
Parts inquiries	Submit an IDS ticket to the Parts Department

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