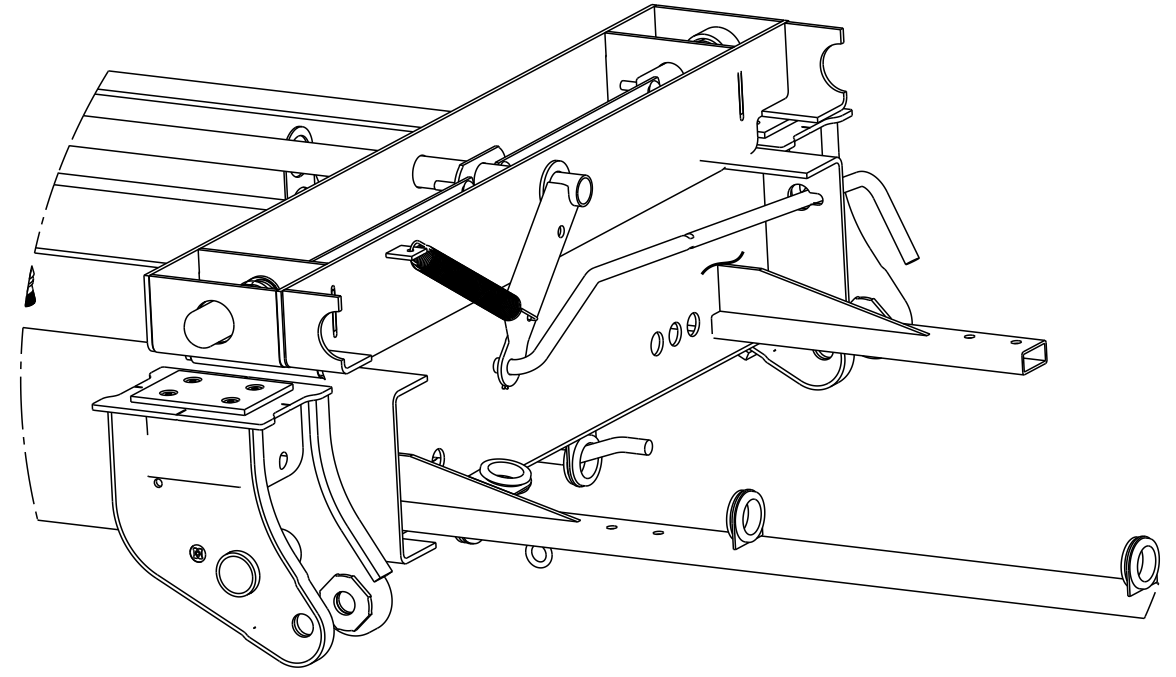
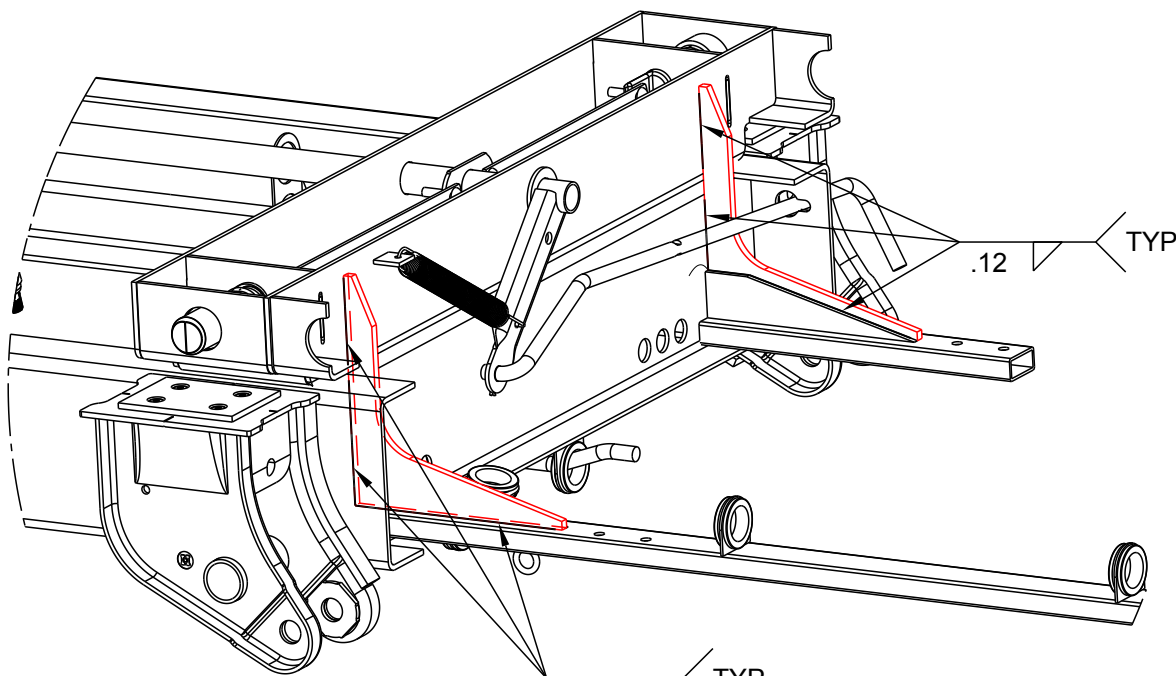


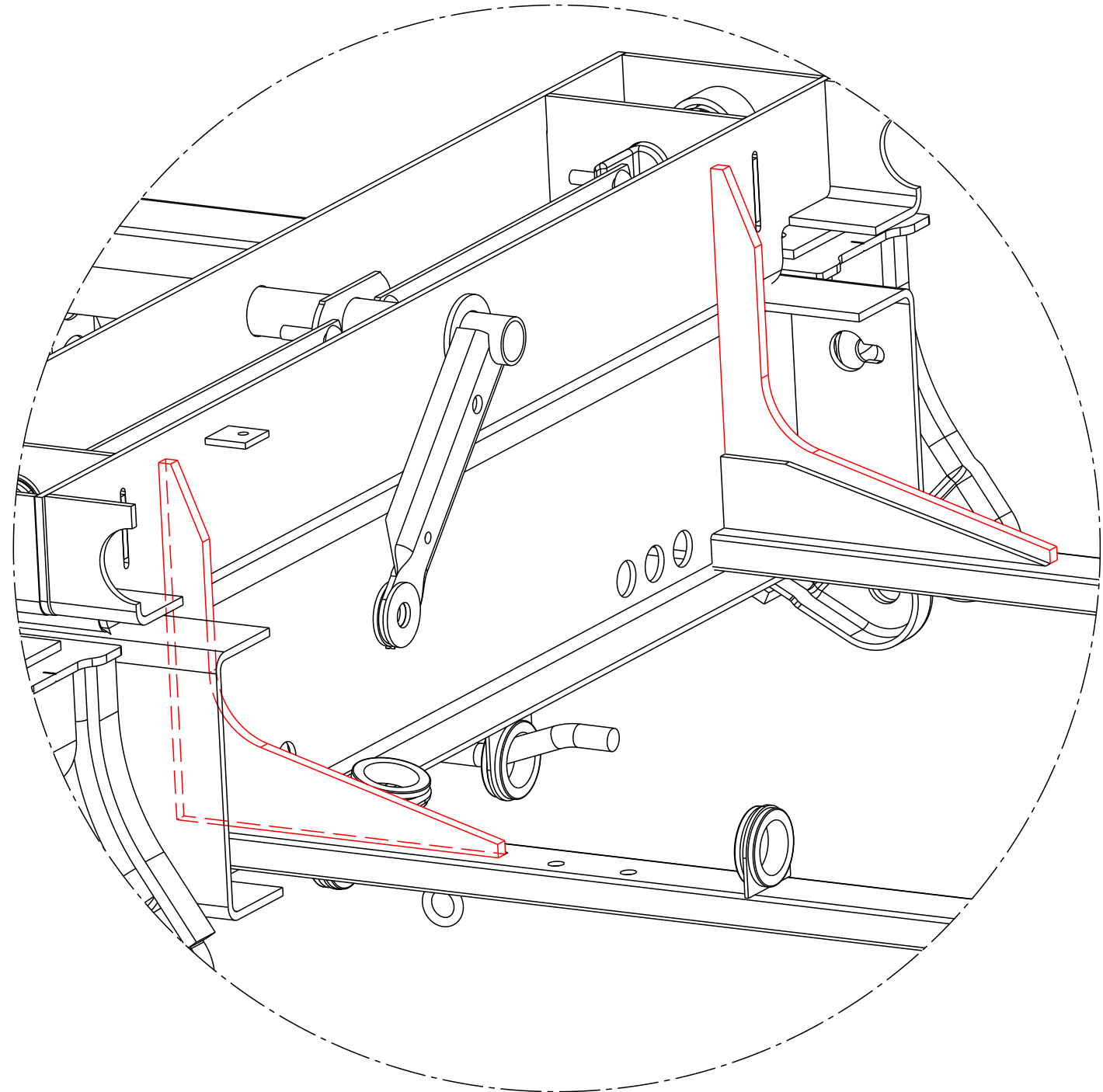


BEFORE



AFTER

- NOTES:
- 1. GRIND ANY CRACKS ON BOGIE SURFACE DRILLING SMALL HOLE AT END TO STOP CRACK PROPOGATION AND WELD
 - 2. ADD STIFFENERS TO OUTSIDE OF EXISTING GUSSETS AND STOP ALL WELDS 0.25" FROM ENDS



BRACKET INSTALLED VIEW