

# Product Upgrade Bulletin 200701REV



**UPGRADE BULLETIN: 200701REV**

**YEAR(S) AFFECTED:**  
2020

**PRODUCT(S) AFFECTED:**

Fleetwood Brand:  
Discovery  
Discovery LXE  
Pace Arrow LXE

Holiday Rambler Brand:  
Endeavor  
Navigator

**MODEL(S) AFFECTED:**

All

**SUBJECT:**

Sealing the front driver's side compartment to avoid water intrusion

**KEYWORDS:**

Sealant

**ISSUE DATE:**

August 2020

The purpose of this Product Upgrade bulletin is to inform REV dealers of the need to add sealant to the front driver side compartment on certain model year 2020 Fleetwood brand Discovery, Discovery LXE, and Pace Arrow LXE, and certain Holiday Rambler brand Endeavor and Navigator, Class A diesel motorhomes. A list of affected vehicle serial numbers appears at the end of this bulletin.

**CONDITION:**

On motorhomes affected by this Product Upgrade, inadequate sealant application may allow water to intrude into the front driver side compartment.

**CORRECTION:**

Follow the steps below to apply sealant inside the front driver's side compartment.



Dealers are required to obtain Prior Authorization using the A.D.N. warranty portal. Dealers must also call REV Dealer Technical Support before beginning any work and after the unit is in the repair bay. You will receive instructions and any other necessary information.

Fleetwood Technical Support: (800) 816-9825  
Holiday Rambler Dealer Technical Support: (877) 332-9239

- **READ THIS ENTIRE BULLETIN CAREFULLY BEFORE PROCEEDING AND FOLLOW ALL SAFETY PRECAUTIONS.**
- **Review the list of affected units at the end of this bulletin to ensure the motorhome you are inspecting is part of this campaign.**
- **Take a copy of this bulletin with you when servicing the unit.**

1. Park the motorhome on dry, level pavement. Place the transmission into NEUTRAL. Set the PARK brake and block the wheels to prevent movement. Maintain control of keys while work is performed. Place a sign, "DO NOT USE" in the driver's area.



**WARNING**

- **Keep clear of all pinch points when working under a motorhome.**
- **The leveling jacks should not support any weight of the motorhome while work is performed. Failure to follow this warning may result in personal injury.**
- **Do not work under an elevated motorhome unless it is supported by a hoist or with jack stands capable of supporting its weight.**
- **Heed all precautions and use appropriate personal protective equipment to avoid injury.**

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"It is impossible to know, evaluate and advise the service trade of all conceivable ways in which service might be done or of the possible hazardous consequences of each way. Accordingly, anyone who uses a service procedure or tool must first assure that neither personal safety nor vehicle safety will be jeopardized by the selected service methods."

2. Locate the front driver's side exterior compartment. Refer to Figures 1 and 2.

**⚠ CAUTION**

**Wear a face shield or safety goggles while working under the coach to avoid getting debris in your eyes.**

**NOTE:** The technician may opt to extend the generator slide-out (if equipped) before proceeding to improve access and mobility in the work area. To do so, remove the catch pin from the latch on the slide-out carriage.

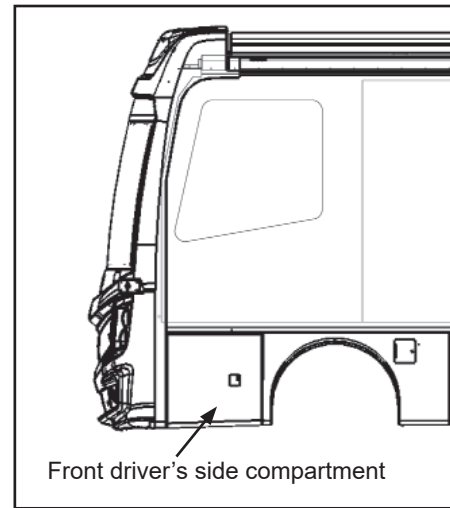
3. Use a mechanic's creeper to access the area around the compartment's exterior walls.
4. Use a soft-bristle brush to remove any debris from the existing sealant.

**Completely reseal this area from the exterior. Foam sealant may be needed in addition to Sika 221 sealant.**

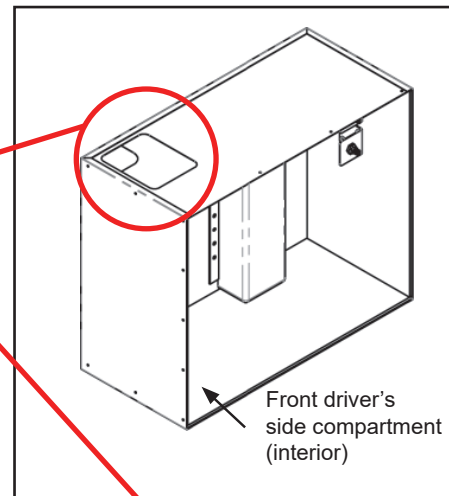
5. Apply black Sikaflex 221 (polyurethane adhesive/sealant) along the exterior corner edges of the compartment. See Figures 2 and 3.

**Note: The circled area may also need thoroughly inspected and an application of foam sealant.**

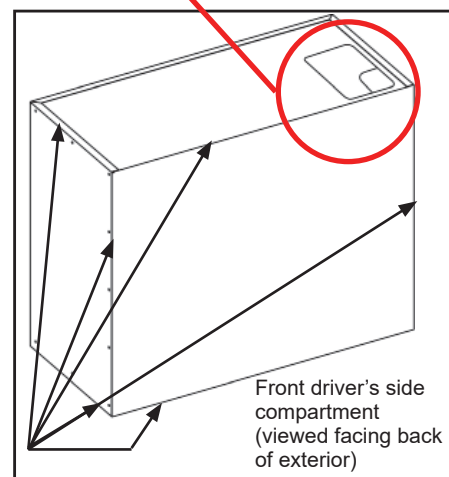
6. Allow the coach to sit unmoved for 24-48 hours to allow the sealant to cure.
7. If the generator slide-out was extended, return it to its original position and reinsert the pin for the secondary latch catch.



**Figure 1**



**Figure 2**



**Figure 3**

Seal seams where indicated by arrows

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## **PARTS**

### **Description**

Obtain locally - Sikaflex 221 black polyurethane adhesive/sealant  
Obtain locally - Non-expanding foam

### **Qty.**

2 Tubes  
As required

## **TOOLS**

Caulk gun  
Face Shield  
Mechanic's creeper  
Soft-bristle brush

## **WARRANTY LABOR ALLOWANCE:**

Product Upgrade 200701REV - Sealing #1 Driver Side Compartment

### **Use Flat Rate Code:**

6097-12 Inspected/Defective Repaired

### **Time**

0.30 hour

If you have any questions regarding this Bulletin, contact:

**Fleetwood Dealer Technical Support: (800) 816-9825**

**Holiday Rambler Dealer Technical Support: (877) 332-9239**

Service literature can be accessed online at: <http://revrvdealers.com>

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