

Spare Parts Requirements for Rear Window - Observe Additional Measure Required (132/20)

Vehicle Type: **Taycan (Y1A)**

Model Year: **As of 2020 up to 2021**

Subject: **Replacing rear windows**

Information: **If the rear window needs to be replaced, the wiring for the additional brake light must be checked on the vehicle side before installing the new rear window and converted if necessary. The plug connection for the additional brake light on the new rear window is 2-pin and is not compatible with the original single-pin vehicle-side plug connection on vehicles produced before week 25/20.**

Remedial Action: Check wiring for the additional brake light on the vehicle side and install new 2-pin plug contacts for the additional brake light if necessary.

Required tools and parts



Information

Parts procurement

The parts required for adapting the electric plug connection for the additional brake light must be ordered from the **TKR Automotive GmbH online shop**.

The link for the online shop is:

<http://www.tkr-connector.com>

Various search functions are available to help you identify the **parts kit for TI 132/20**, e.g. by entering the part number or using a graphic search function.

Order the required parts individually as required or as a collective order using the ordering process for the TKR Automotive GmbH online shop.

Please observe the following information regarding warranty processing:

- For a collective order, the shipping costs must only be invoiced once for the first vehicle during warranty processing as an **additional part** and with the amount as per invoice. For all other vehicles on which parts from this collective order will be used, only the parts and working time must be invoiced.
- Document a copy of the invoice in the warranty claim.

Tools:

- **Side cutters**
- **VAS 1978/3 Stripping pliers**
- **VAS 1978/1A Crimping pliers**

Parts Info:

TKR item number	Designation	Qty.
WEB KIT-000004	– Use ⇒ Parts kit for TI 132/20 – Repair kit for rear window - Taycan	1 ea.



Parts kit TI 132/20

Items supplied:

- 2x plug socket, 2-pin 4B4 972 623/999 650 961 40
- 3x repair line, 0.75 mm² 000 979 164 E
- 3x crimp connector, 0.5-1.0 mm² 000 979 941



Information

The parts kit can be ordered from August 21, 2020, 8:00 a.m. CET



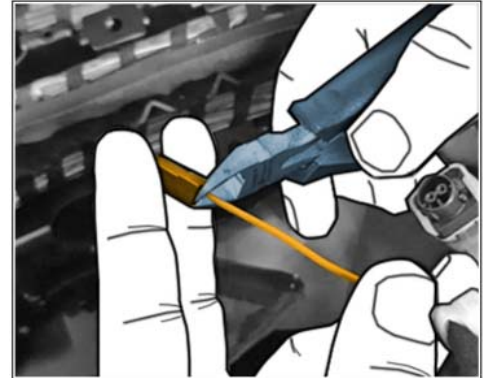
TKR Automotive GmbH online shop

Reworking wire harness for additional brake light

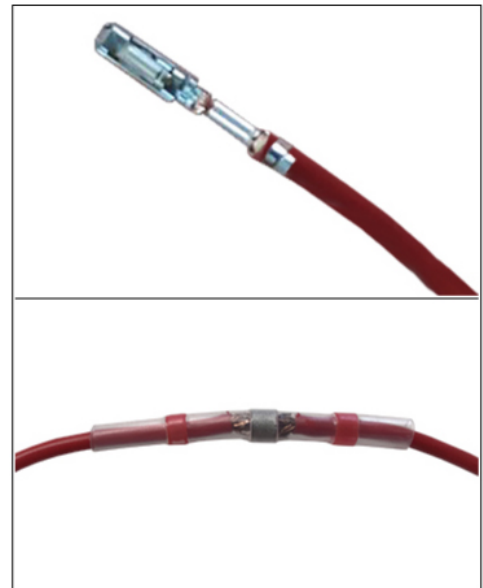
Work Procedure: 1 Cut electric plug connection for additional brake light (left side of vehicle) flush with the connector ⇒ *Cutting off plug contact*.

2 Strip the line.

3 Install new plug contact with repair wire on the electric line (vehicle side) for additional brake light using crimp connector ⇒ *Crimping on plug contact (shown as an example)*.

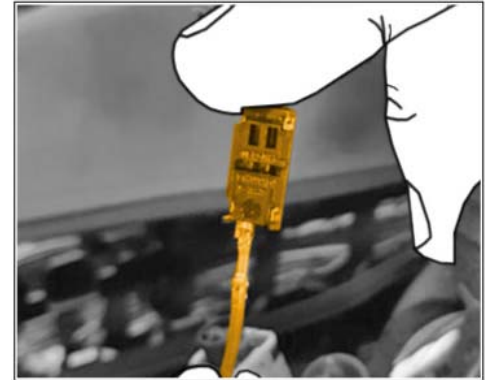


Cutting off plug contact



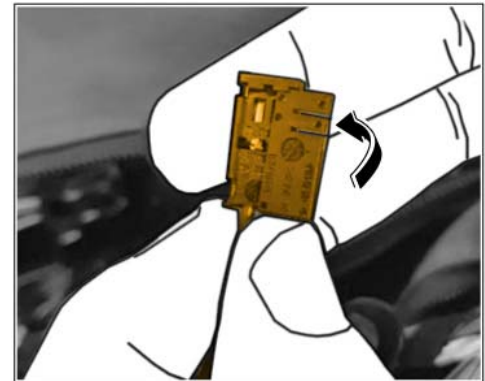
Crimping on plug contact (shown as an example)

- 4 Insert line with plug contact in chamber 1 on the connector housing ⇒ *Connector housing* and check that the pin is installed securely in the connector housing by pulling on it.



Connector housing

- 5 Close the cap on the connector housing ⇒ *Closing connector housing*.
- 6 Repeat steps 1 to 5 for the right side of the vehicle.



Closing connector housing

Invoicing

Invoicing: For documentation and warranty invoicing, enter the PQIS coding and part number specified below in the warranty claim:

PQIS coding

Location (FES5)	64860	Rear window
Damage type (SA4)	1211	incorrect part

Parts Info:	TKR item number	Designation	Qty.
	WEB KIT-000004	- Use Parts kit for TI 132/20 – Repair kit for rear window - Taycan	1 ea.

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