

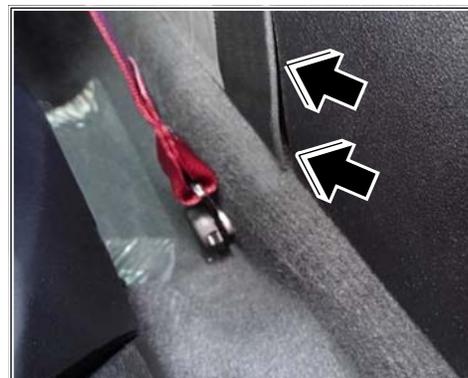
Complaint - B-Pillar Trim Panel (Lower Part) Sticking Up: Reworking Main Wire Harness in Passenger Compartment (110/20)

Model Line: **Taycan (Y1A)**

Model Year: **2020**

Subject: **B-pillar trim panel (lower part)**

Information: The main wire harness in the passenger compartment is not secured and as a result, it can press against the lower part of the B-pillar trim panel and loosen it ⇒ *Lower part of B-pillar trim panel.*



Lower part of B-pillar trim panel

Remedial Action: Secure main wire harness in passenger compartment at the left and right using tie-wraps.

Parts required

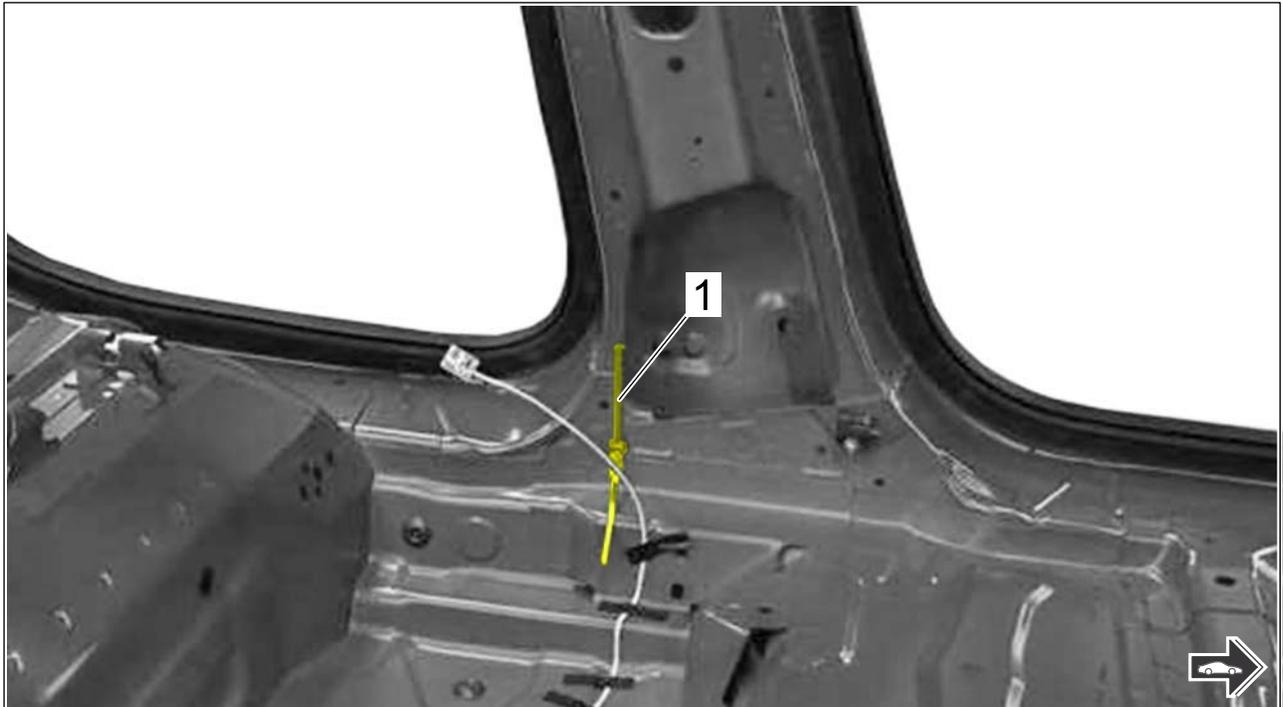
Parts Info:	Part No.	Designation - Use	Qty.
	N 90926601	⇒ Tie-wrap	2 ea.
	PAF912806	⇒ Internal serration screw - Front three-point belt	2 ea.
	N 98926102	⇒ Cheese head bolt with multiple-tooth head - Rear three-point belt	2 ea.

Preparatory work

- Work Procedure: 1 Remove cable duct in inner door sill at the left, see ⇒ *Workshop Manual '970909 Loosening and securing main wire harness in passenger compartment at the left'*.
- 2 Remove cable duct in inner door sill at the right, see ⇒ *Workshop Manual '970909 Loosening and securing main wire harness in passenger compartment at the right'*.

Reworking main wire harness in passenger compartment

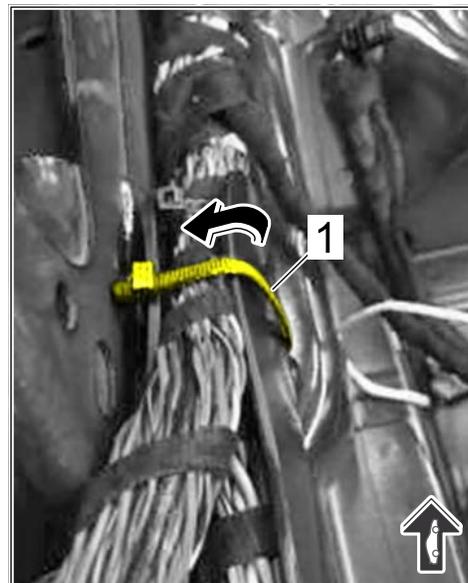
- Work Procedure: 1 Secure tie-wrap ⇒ *Tie-wrap on bodyshell-1-* to the bodyshell as shown.



Tie-wrap on bodyshell

- 2 Install cable duct in inner door sill and main wire harness in passenger compartment at the left, see ⇒ *Workshop Manual '970909 Loosening and securing main wire harness in passenger compartment at the left'*.

- 3 Tighten tie-wrap ⇒ *Positioning tie-wrap-1-*, shorten it and position it as shown.
- 4 Repeat steps 1 to 3 for the right side.



Positioning tie-wrap

Concluding work

- Work Procedure: 1 Install cable duct in inner door sill at the left, see ⇒ *Workshop Manual '970909 Loosening and securing main wire harness in passenger compartment at the left'*.
- 2 Install cable duct in inner door sill at the right, see ⇒ *Workshop Manual '970909 Loosening and securing main wire harness in passenger compartment at the right'*.

Invoicing

Invoicing: For documentation and warranty invoicing, enter the labor operations, PQIS coding and part numbers specified below in the warranty claim:

APOS	Labor operation	I No.
97091400	Securing main wire harness	

PQIS coding:

Location (FES5)	70670	B-pillar trim panel
Damage type (SA4)	1023	sticking up

Parts Info:	Part No.	Designation – Use	Qty.
	N 90926601	Tie-wrap	2 ea.
	PAF912806	Internal serration screw – Front three-point belt	2 ea.
	N 98926102	Cheese head bolt with multiple-tooth head – Rear three-point belt	2 ea.

- References:
- ⇒ *Workshop Manual '970909 Loosening and securing main wire harness in passenger compartment at the left'*
 - ⇒ *Workshop Manual '970909 Loosening and securing main wire harness in passenger compartment at the right'*
 - ⇒ *Workshop Manual '70411901 Removing and fitting carpet on driver's side'*
 - ⇒ *Workshop Manual '2X00IN Work instructions after disconnecting the 12-volt battery'*

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