

# Tire Positioning Before New Vehicle Delivery

**Service Category** General

**Section** Pre-Delivery Service

**Market** USA

Toyota Supports  
 ASE Certification 

## Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2021	4Runner, Avalon, Avalon HV, C-HR, Camry, Camry HV, Corolla, Corolla Hatchback, Corolla HV, Highlander, Highlander HV, Land Cruiser, Mirai, Prius, Prius Prime, RAV4, RAV4 HV, RAV4 Prime, Sequoia, Supra, Tacoma, Tundra, Venza HV	

### REVISION NOTICE

July 31, 2020 Rev1:

- **Applicability has been updated to include 2021 model year RAV4 Prime and Venza Hybrid vehicles.**

**Any previous printed versions of this bulletin should be discarded.**

## Introduction

During the manufacturing process, tires are mounted on the vehicle as matched sets to help reduce conditions such as pulling or drifting. If the wheels are replaced or refinished before vehicle delivery, it is important that the tires remain on the vehicle in the same location and in the same direction of rotation.

Refer to the Tire Positioning Procedure in this bulletin to ensure that the original tires stay in the same location on the vehicle.

## Tire Positioning Before New Vehicle Delivery

---

### Warranty Information

OP CODE	DESCRIPTION	TIME	OPF	T1	T2
N/A	Not Applicable to Warranty	-	-	-	-

### Tire Positioning Procedure

1. Mark the tire installation position on the inward facing tire sidewall.  
Example: Front Right = FR, Front Left = FL, Rear Right = RR, Rear Left = RL
2. Install the original tires on the NEW or refinished wheels with the marked side facing inward.
3. Balance the tire/wheel assemblies.
4. Place the tire/wheel assemblies on the vehicle in the marked positions.

**NOTE**

Torque the wheel nuts to the proper torque value in sequence.